

**Recommended Xerox Media for Xerox DOCUCOLOR 2045/60 (EUROPE)**

**Revision 09/07/2002**

**Important Note:**

Media recommendations made in this publication are based on qualification tests conducted using standard test images with moderate to heavy image area coverage. Test machines are maintained within specifications defined by user documentation.

\* Testing Environment temperature range of 60-75 deg. F, Relative Humidity range 20-50%.

Reliability is based on your operating environment and application mix.

Machine reliability specifications may be affected by high usage of heavy weight and specialty stocks. In addition, variances in machine reliability may occur due to extended use of some media types.

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## EUROPEAN RECOMMENDED MATERIALS LIST- DOCUCOLOR 2045/60

|  |                             | Standard Cut Sizes |                  |                   |                    | Grammage Weight (g/m <sup>2</sup> )<br>Weight of the paper in grams per square meter | Docucolor 2000 Series Trays/ Weight Selection and Best Practices for Operation |              |                            |              |                            |             |                            |             |                            |               | High Capacity Stacker Compatible? |     |
|--|-----------------------------|--------------------|------------------|-------------------|--------------------|--|--|--------------|----------------------------|--------------|----------------------------|-------------|----------------------------|-------------|----------------------------|---------------|-----------------------------------|-----|
|  |                             | A4<br>210x297 mm   | A3<br>297x420 mm | A3+<br>305x457 mm | SRA3<br>320x450 mm |  | Tray 1+2, Tray 3<br>Tray 4   |              | Tray 1+2, Tray 3<br>Tray 4 |              | Tray 1+2, Tray 3<br>Tray 4 |             | Tray 1+2, Tray 3<br>Tray 4 |             | Tray 1+2, Tray 3<br>Tray 4 |               |                                   |     |
| Weight Range Specification   |                             |                    |                  |                   |                    | 64-80 gsm  |  | 81-105 gsm   |                            | 106-135 gsm  |                            | 136-150 gsm |                            | 151-220 gsm |                            | 221- 280 gsm  |                                   |     |
| Instructions for Printing one side (Simplex) or two sides (Duplex) |                             |                    |                  |                   |                    | Simplex  | Duplex   | Simplex      | Duplex                     | Simplex      | Duplex                     | Simplex     | Duplex                     | Simplex     | Duplex                     | Simplex       | Duplex                            |     |
| <b>Business Papers (Bond, xerographic, and laser grades)</b>       | Decurler Setting paper type |                    |                  |                   |                    |  |  |              |                            |              |                            |             |                            |             |                            |               |                                   |     |
| Xerox Digital Color Colotech + 70 gsm                              | A                           |                    |                  |                   | 3R97388            | 70   | Tray 3 & 4   | Tray 3 & 4   |                            |              |                            |             |                            |             |                            |               |                                   | Yes |
|  |                             |                    | 3R97387          |                   |                    | 70   | OK All Trays   | OK All Trays |                            |              |                            |             |                            |             |                            |               |                                   | Yes |
|  |                             | 3R97386            |                  |                   |                    | 70   | OK All Trays   | OK All Trays |                            |              |                            |             |                            |             |                            |               |                                   | Yes |
| Xerox Digital Color Colotech + 90 gsm                              | A                           |                    |                  |                   | 3R95838            | 90   |  |              | Tray 3 & 4                 | Tray 3 & 4   |                            |             |                            |             |                            |               |                                   | Yes |
|  |                             |                    | 3R94642          |                   |                    | 90   | OK All Trays   | OK All Trays | OK All Trays               | OK All Trays |                            |             |                            |             |                            |               |                                   | Yes |
|  |                             |                    |                  | 3R94643           |                    | 90   | OK All Trays   | OK All Trays | OK All Trays               | OK All Trays |                            |             |                            |             |                            |               |                                   | Yes |
|  |                             | 3R94641            |                  |                   |                    | 90   | OK All Trays   | OK All Trays | OK All Trays               | OK All Trays |                            |             |                            |             |                            |               |                                   | Yes |
| Xerox Digital Color Colotech + 100 gsm                             | A                           |                    |                  |                   | 3R95839            | 100  |  |              | Tray 3 & 4                 | Tray 3 & 4   |                            |             |                            |             |                            |               |                                   | Yes |
|  |                             |                    |                  | 3R94647           |                    | 100  | OK All Trays   | OK All Trays | OK All Trays               | OK All Trays |                            |             |                            |             |                            |               |                                   | Yes |
|  |                             |                    |                  | 3R94648           |                    | 100  | OK All Trays   | OK All Trays | OK All Trays               | OK All Trays |                            |             |                            |             |                            |               |                                   | Yes |
|  |                             | 3R94646            |                  |                   |                    | 100  | OK All Trays   | OK All Trays | OK All Trays               | OK All Trays |                            |             |                            |             |                            |               |                                   | Yes |
| Xerox Digital Color Colotech Natural White 100 gsm                 | A                           |                    |                  |                   | 3R97397            | 100  |  |              | OK All Trays               | OK All Trays |                            |             |                            |             |                            |               |                                   | Yes |
|  |                             |                    |                  | 3R97103           |                    | 100  | OK All Trays   | OK All Trays | OK All Trays               | OK All Trays |                            |             |                            |             |                            |               |                                   | Yes |
|  |                             | 3R97102            |                  |                   |                    | 100  | OK All Trays   | OK All Trays | OK All Trays               | OK All Trays |                            |             |                            |             |                            |               |                                   | Yes |
| Xerox Digital Color Colotech Pastel Yellow 100 gsm                 | A                           | 3R95195            |                  |                   |                    | 100  | OK All Trays   | OK All Trays |                            |              |                            |             |                            |             |                            |               |                                   | Yes |
| Xerox Digital Color Colotech+ 120 gsm                              | B                           |                    |                  |                   | 3R95840            | 120  |  |              |                            |              | Tray 3 & 4                 | Tray 3 & 4  |                            |             |                            |               |                                   | Yes |
|  |                             |                    |                  | 3R94652           |                    | 120  | OK All Trays   | OK All Trays | OK All Trays               | OK All Trays |                            |             |                            |             |                            |               |                                   | Yes |
|  |                             |                    |                  | 3R94653           |                    | 120  | OK All Trays   | OK All Trays | OK All Trays               | OK All Trays |                            |             |                            |             |                            |               |                                   | Yes |
|  |                             | 3R94651            |                  |                   |                    | 120  | OK All Trays   | OK All Trays | OK All Trays               | OK All Trays |                            |             |                            |             |                            |               |                                   | Yes |
| <b>Uncoated Heavy Stocks</b>                                       | Decurler Setting paper type |                    |                  |                   |                    |  |  |              |                            |              |                            |             |                            |             |                            |               |                                   |     |
| Xerox Digital Color Colotech + 160 gsm                             | A                           |                    |                  |                   | 3R95841            | 160  |  |              |                            |              |                            |             | Tray 3 & 4                 | Tray 3 & 4  |                            |               |                                   |     |
|  |                             |                    |                  | 3R94657           |                    | 160  | OK All Trays   | OK All Trays | OK All Trays               | OK All Trays |                            |             |                            |             |                            |               |                                   | Yes |
|  |                             |                    |                  | 3R94658           |                    | 160  | OK All Trays   | OK All Trays | OK All Trays               | OK All Trays |                            |             |                            |             |                            |               |                                   | Yes |
|  |                             | 3R94656            |                  |                   |                    | 160  | OK All Trays   | OK All Trays | OK All Trays               | OK All Trays |                            |             |                            |             |                            |               |                                   | Yes |
| Xerox Digital Color Colotech Natural White 160 gsm                 | A                           |                    |                  |                   | 3R97398            | 160  |  |              | Tray 3 & 4                 | Tray 3 & 4   |                            |             |                            |             |                            |               |                                   |     |
|  |                             |                    |                  | 3R95957           |                    | 160  | OK All Trays   | OK All Trays | OK All Trays               | OK All Trays |                            |             |                            |             |                            |               |                                   | Yes |
|  |                             |                    |                  |                   |                    | 160  | OK All Trays   | OK All Trays | OK All Trays               | OK All Trays |                            |             |                            |             |                            |               |                                   | Yes |
|  |                             | 3R95956            |                  |                   |                    | 160  | OK All Trays   | OK All Trays | OK All Trays               | OK All Trays |                            |             |                            |             |                            |               |                                   | Yes |
| Xerox Digital Color Colotech + 200 gsm                             | A                           |                    |                  |                   | 3R95842            | 200  |  |              | Tray 3 & 4                 | Tray 3 & 4   |                            |             |                            |             |                            |               |                                   |     |
|  |                             |                    |                  | 3R94662           |                    | 200  | OK All Trays   | OK All Trays | OK All Trays               | OK All Trays |                            |             |                            |             |                            |               |                                   | Yes |
|  |                             | 3R94661            |                  |                   |                    | 200  | OK All Trays   | OK All Trays | OK All Trays               | OK All Trays |                            |             |                            |             |                            |               |                                   | Yes |
| Xerox Digital Color Colotech Natural White 200 gsm                 | A                           |                    |                  |                   | 3R97399            | 200  |  |              | Tray 3 & 4                 | Tray 3 & 4   |                            |             |                            |             |                            |               |                                   |     |
|  |                             |                    |                  | 3R95959           |                    | 200  | OK All Trays   | OK All Trays | OK All Trays               | OK All Trays |                            |             |                            |             |                            |               |                                   | Yes |
|  |                             | 3R95958            |                  |                   |                    | 200  | OK All Trays   | OK All Trays | OK All Trays               | OK All Trays |                            |             |                            |             |                            |               |                                   | Yes |
| Xerox Digital Color Colotech + 220 gsm                             | A                           |                    |                  |                   | 3R95843            | 220  |  |              | Tray 3 & 4                 | Tray 3 & 4   |                            |             |                            |             |                            |               |                                   |     |
|  |                             |                    |                  | 3R94669           |                    | 220  | OK All Trays   | OK All Trays | OK All Trays               | OK All Trays |                            |             |                            |             |                            |               |                                   | Yes |
|  |                             |                    |                  | 3R94670           |                    | 220  | OK All Trays   | OK All Trays | OK All Trays               | OK All Trays |                            |             |                            |             |                            |               |                                   | Yes |
|  |                             | 3R94668            |                  |                   |                    | 220  | OK All Trays   | OK All Trays | OK All Trays               | OK All Trays |                            |             |                            |             |                            |               |                                   | Yes |
| Xerox Digital Color Colotech + 250 gsm                             | A                           | 3R94671            |                  |                   |                    | 250  |  |              |                            |              |                            |             |                            |             | Tray 3                     | Manual Duplex |                                   | Yes |
|  |                             |                    |                  | 3R94672           |                    | 250  |  |              |                            |              |                            |             |                            |             | Tray 3                     | Manual Duplex |                                   | Yes |
|  |                             |                    |                  | 3R94673           |                    | 250  |  |              |                            |              |                            |             |                            |             |                            |               |                                   |     |
|  |                             |                    |                  |                   | 3R95844            | 250  |  |              |                            |              |                            |             |                            |             | Tray 3                     | Manual Duplex |                                   |     |
| Xerox Digital Color Colotech + 280 gsm                             | A                           | 3R97097            |                  |                   |                    | 280  |  |              |                            |              |                            |             |                            |             | Tray 3                     | Manual Duplex |                                   | Yes |
|  |                             |                    |                  | 3R97098           |                    | 280  |  |              |                            |              |                            |             |                            |             | Tray 3                     | Manual Duplex |                                   | Yes |
|  |                             |                    |                  |                   | 3R97099            | 280  |  |              |                            |              |                            |             |                            |             | Tray 3                     | Manual Duplex |                                   |     |

# EUROPEAN RECOMMENDED MATERIALS LIST- DOCUCOLOR 2045/60

| Weight Range Specification<br>Instructions for Printing one side (Simplex) or two sides (Duplex) | Decurler Setting<br>paper type | Standard Cut Sizes |                  |                   |                    | Grammage<br>Weight (g/m <sup>2</sup> )<br>Weight of the<br>paper in grams<br>per square<br>meter | Docucolor 2000 Series Trays/ Weight Selection and Best Practices for Operation |         |                            |        |                            |             |                            |             |                            |  | High<br>Capacity<br>Stacker<br>Compatible? |     |
|--|--------------------------------|--------------------|------------------|-------------------|--------------------|--|--|---------|----------------------------|--------|----------------------------|-------------|----------------------------|-------------|----------------------------|--|--|-----|
|  |                                | A4<br>210x297 mm   | A3<br>297x420 mm | A3+<br>305x457 mm | SRA3<br>320x450 mm |  | Tray 1+2, Tray 3<br>Tray 4   |         | Tray 1+2, Tray 3<br>Tray 4 |        | Tray 1+2, Tray 3<br>Tray 4 |             | Tray 1+2, Tray 3<br>Tray 4 |             | Tray 1+2, Tray 3<br>Tray 4 |  |  |     |
|  |                                | 64-80 gsm          |                  | 81-105 gsm        |                    |  | 106-135 gsm  |         | 136-150 gsm                |        | 151-220 gsm                |             | 221- 280 gsm               |             |                            |  |  |     |
| Simplex  |                                | Duplex             |                  | Simplex           |                    | Duplex   |  | Simplex |                            | Duplex |                            | Simplex     |                            | Duplex      |                            |  |  |     |
| <b>Coated Text or Book Stocks</b><br><b>C2S</b>  |                                |                    |                  |                   |                    |  |  |         |                            |        |                            |             |                            |             |                            |  |  |     |
| Xerox Digital Color Colotech + Matt Coated 120 gsm   | A                              |                    | 3R97185          |                   | 3R97186            | 120  |  |         |                            |        |                            | Tray 3 & 4  | Tray 3 & 4                 |             |                            |  |  |     |
|  |                                | 3R97184            |                  |                   |                    | 120  |  |         |                            |        |                            | Tray 3 Only | Tray 3 Only                |             |                            |  |  | Yes |
| Xerox Digital Color Colotech + Silk Coated 120 gsm   | A                              |                    | 3R97167          |                   | 3R97168            | 120  |  |         |                            |        |                            | Tray 3 & 4  | Tray 3 & 4                 |             |                            |  |  |     |
|  |                                | 3R97166            |                  |                   |                    | 120  |  |         |                            |        |                            | Tray 3 Only | Tray 3 Only                |             |                            |  |  | Yes |
| Xerox Digital Color Colotech + Gloss Coated 120 gsm  | A                              |                    | 3R97149          |                   | 3R97150            | 120  |  |         |                            |        |                            | Tray 3 & 4  | Tray 3 & 4                 |             |                            |  |  |     |
|  |                                | 3R97148            |                  |                   |                    | 120  |  |         |                            |        |                            | Tray 3 Only | Tray 3 Only                |             |                            |  |  | Yes |
| Xerox Digital Color Colotech + Matt Coated 140 gsm   | A                              |                    | 3R97188          |                   | 3R97189            | 140  |  |         |                            |        |                            | Tray 3 & 4  | Tray 3 & 4                 |             |                            |  |  |     |
|  |                                | 3R97187            |                  |                   |                    | 140  |  |         |                            |        |                            | Tray 3 Only | Tray 3 Only                |             |                            |  |  | Yes |
| Xerox Digital Color Colotech + Silk Coated 140 gsm   | A                              |                    | 3R97170          |                   | 3R97171            | 140  |  |         |                            |        |                            | Tray 3 & 4  | Tray 3 & 4                 |             |                            |  |  |     |
|  |                                | 3R97169            |                  |                   |                    | 140  |  |         |                            |        |                            | Tray 3 Only | Tray 3 Only                |             |                            |  |  | Yes |
| Xerox Digital Color Colotech + Gloss Coated 140 gsm  | A                              |                    | 3R97152          |                   | 3R97153            | 140  |  |         |                            |        |                            | Tray 3 & 4  | Tray 3 & 4                 |             |                            |  |  |     |
|  |                                | 3R97151            |                  |                   |                    | 140  |  |         |                            |        |                            | Tray 3 Only | Tray 3 Only                |             |                            |  |  | Yes |
| <b>Coated Heavy Stocks</b><br><b>C2S</b>   |                                |                    |                  |                   |                    |  |  |         |                            |        |                            |             |                            |             |                            |  |  |     |
| Xerox Digital Color Colotech + Matt Coated 170 gsm   | A                              |                    | 3R97191          |                   | 3R97192            | 170  |  |         |                            |        |                            |             |                            | Tray 3 & 4  | Tray 3 & 4                 |  |  |     |
|  |                                | 3R97190            |                  |                   |                    | 170  |  |         |                            |        |                            | Tray 3 Only | Tray 3 Only                |             |                            |  |  | Yes |
| Xerox Digital Color Colotech + Silk Coated 170 gsm   | A                              |                    | 3R97173          |                   | 3R97174            | 170  |  |         |                            |        |                            | Tray 3 & 4  | Tray 3 & 4                 |             |                            |  |  |     |
|  |                                | 3R97172            |                  |                   |                    | 170  |  |         |                            |        |                            | Tray 3 Only | Tray 3 Only                |             |                            |  |  | Yes |
| Xerox Digital Color Colotech + Gloss Coated 170 gsm  | A                              |                    | 3R97155          |                   | 3R97156            | 170  |  |         |                            |        |                            | Tray 3 & 4  | Tray 3 & 4                 |             |                            |  |  |     |
|  |                                | 3R97154            |                  |                   |                    | 170  |  |         |                            |        |                            | Tray 3 Only | Tray 3 Only                |             |                            |  |  | Yes |
| Xerox Digital Color Colotech + Matt Coated 210 gsm   | A                              |                    | 3R97194          |                   | 3R97195            | 210  |  |         |                            |        |                            | Tray 3 & 4  | Tray 3 & 4                 |             |                            |  |  |     |
|  |                                | 3R97193            |                  |                   |                    | 210  |  |         |                            |        |                            | Tray 3 Only | Tray 3 Only                |             |                            |  |  | Yes |
| Xerox Digital Color Colotech + Silk Coated 210 gsm   | A                              |                    | 3R97176          |                   | 3R97177            | 210  |  |         |                            |        |                            | Tray 3 & 4  | Tray 3 & 4                 |             |                            |  |  |     |
|  |                                | 3R97175            |                  |                   |                    | 210  |  |         |                            |        |                            | Tray 3 Only | Tray 3 Only                |             |                            |  |  | Yes |
| Xerox Digital Color Colotech + Gloss Coated 210 gsm  | A                              |                    | 3R97158          |                   | 3R97159            | 210  |  |         |                            |        |                            | Tray 3 & 4  | Tray 3 & 4                 |             |                            |  |  |     |
|  |                                | 3R97157            |                  |                   |                    | 210  |  |         |                            |        |                            | Tray 3 Only | Tray 3 Only                |             |                            |  |  | Yes |
| Xerox Digital Color Colotech + Matt Coated 250 gsm   | A                              |                    | 3R97197          |                   | 3R97198            | 250  |  |         |                            |        |                            |             |                            | Tray 3 Only | Manual Duplex              |  |  |     |
|  |                                | 3R97196            |                  |                   |                    | 250  |  |         |                            |        |                            | Tray 3 Only | Manual Duplex              |             |                            |  |  | Yes |
| Xerox Digital Color Colotech + Silk Coated 250 gsm   | A                              |                    | 3R97179          |                   | 3R97180            | 250  |  |         |                            |        |                            | Tray 3 & 4  | Tray 3 & 4                 |             |                            |  |  |     |
|  |                                | 3R97178            |                  |                   |                    | 250  |  |         |                            |        |                            | Tray 3 Only | Manual Duplex              |             |                            |  |  | Yes |
| Xerox Digital Color Colotech + Gloss Coated 250 gsm  | A                              |                    | 3R97161          |                   | 3R97162            | 250  |  |         |                            |        |                            | Tray 3 & 4  | Tray 3 & 4                 |             |                            |  |  |     |
|  |                                | 3R97160            |                  |                   |                    | 250  |  |         |                            |        |                            | Tray 3 Only | Manual Duplex              |             |                            |  |  | Yes |
| Xerox Digital Color Colotech + Matt Coated 280 gsm   | A                              |                    | 3R97225          |                   | 3R97226            | 280  |  |         |                            |        |                            | Tray 3 & 4  | Tray 3 & 4                 |             |                            |  |  |     |
|  |                                | 3R97199            |                  |                   |                    | 280  |  |         |                            |        |                            | Tray 3 Only | Manual Duplex              |             |                            |  |  | Yes |
| Xerox Digital Color Colotech + Silk Coated 280 gsm   | A                              |                    | 3R97182          |                   | 3R97183            | 280  |  |         |                            |        |                            | Tray 3 & 4  | Tray 3 & 4                 |             |                            |  |  |     |
|  |                                | 3R97181            |                  |                   |                    | 280  |  |         |                            |        |                            | Tray 3 Only | Manual Duplex              |             |                            |  |  | Yes |
| Xerox Digital Color Colotech + Gloss Coated 280 gsm  | A                              |                    | 3R97164          |                   | 3R97165            | 280  |  |         |                            |        |                            | Tray 3 & 4  | Tray 3 & 4                 |             |                            |  |  |     |
|  |                                | 3R97163            |                  |                   |                    | 280  |  |         |                            |        |                            | Tray 3 Only | Manual Duplex              |             |                            |  |  | Yes |

# EUROPEAN RECOMMENDED MATERIALS LIST- DOCUCOLOR 2045/60

|   |                             | Standard Cut Sizes  |   |                   |                    | Grammage Weight (g/m2)<br>Weight of the paper in grams per square meter | Docucolor 2000 Series Trays/ Weight Selection and Best Practices for Operation |            |                         |             |                         |             |                         |             |                         |              |                         |               | High Capacity Stacker Compatible? |
|---|-----------------------------|---|---|-------------------|--------------------|---|--|------------|-------------------------|-------------|-------------------------|-------------|-------------------------|-------------|-------------------------|--------------|-------------------------|---------------|-----------------------------------|
|   |                             | A4<br>210x297 mm  | A3<br>297x420 mm  | A3+<br>305x457 mm | SRA3<br>320x450 mm |   | Tray 1+2, Tray 3 Tray 4  |            | Tray 1+2, Tray 3 Tray 4 |             | Tray 1+2, Tray 3 Tray 4 |             | Tray 1+2, Tray 3 Tray 4 |             | Tray 1+2, Tray 3 Tray 4 |              | Tray 1+2, Tray 3 Tray 4 |               |                                   |
| Weight Range Specification  |                             |   |   |                   |                    | 64-80 gsm   |  | 81-105 gsm |                         | 106-135 gsm |                         | 136-150 gsm |                         | 151-220 gsm |                         | 221- 280 gsm |                         |               |                                   |
| Instructions for Printing one side (Simplex) or two sides (Duplex)                                    |                             |   |   |                   |                    | Simplex   | Duplex   | Simplex    | Duplex                  | Simplex     | Duplex                  | Simplex     | Duplex                  | Simplex     | Duplex                  | Simplex      | Duplex                  |               |                                   |
| <b>Super Gloss Coated Heavy Stocks</b>  | Decurler Setting paper type | Select 106-135 gsm mode in Tray 3. Load with coated side up.                          |   |                   |                    |   |  |            |                         |             |                         |             |                         |             |                         |              |                         |               |                                   |
| Xerox Digital Color Colotech + SuperGloss 135 gsm<br>Image quality will not be as good on second side | A                           |   |   | 3R95849           | 135                |   |  |            |                         |             |                         |             | Tray 3 Only             | Tray 3 Only |                         |              |                         | Yes           |                                   |
|   |                             |   | 3R95452   |                   | 135                |   |  |            |                         |             |                         |             | Tray 3 Only             | Tray 3 Only |                         |              |                         | Yes           |                                   |
|   |                             |   |   | 3R95453           | 135                |   |  |            |                         |             |                         |             | Tray 3 Only             | Tray 3 Only |                         |              |                         | Yes           |                                   |
|   |                             |   | 3R95451   |                   | 135                |   |  |            |                         |             |                         |             | Tray 3 Only             | Tray 3 Only |                         |              |                         | Yes           |                                   |
| Xerox Digital Color Colotech + SuperGloss 160 gsm<br>Image quality will not be as good on second side | A                           | Select 151-220 gsm mode in Tray 3. Load with coated side up.                          |   |                   |                    |   |  |            |                         |             |                         |             |                         |             |                         |              |                         |               |                                   |
|   |                             |   |   | 3R95850           | 160                |   |  |            |                         |             |                         |             |                         |             | Tray 3 Only             | Tray 3 Only  |                         | Yes           |                                   |
|   |                             |   | 3R95455   |                   | 160                |   |  |            |                         |             |                         |             |                         |             | Tray 3 Only             | Tray 3 Only  |                         | Yes           |                                   |
|   |                             |   |   | 3R95456           | 160                |   |  |            |                         |             |                         |             |                         |             | Tray 3 Only             | Tray 3 Only  |                         | Yes           |                                   |
|   |                             |   | 3R95454   |                   | 160                |   |  |            |                         |             |                         |             |                         |             | Tray 3 Only             | Tray 3 Only  |                         | Yes           |                                   |
| Xerox Digital Color Colotech + SuperGloss 210 gsm<br>Image quality will not be as good on second side | A                           |   |   | 3R95851           | 210                |   |  |            |                         |             |                         |             |                         |             | Tray 3 Only             | Tray 3 Only  |                         | Yes           |                                   |
|   |                             |   |   | 3R95458           | 210                |   |  |            |                         |             |                         |             |                         |             | Tray 3 Only             | Tray 3 Only  |                         | Yes           |                                   |
|   |                             |   |   | 3R95459           | 210                |   |  |            |                         |             |                         |             |                         |             | Tray 3 Only             | Tray 3 Only  |                         | Yes           |                                   |
|   |                             |   | 3R95457   |                   | 210                |   |  |            |                         |             |                         |             |                         |             | Tray 3 Only             | Tray 3 Only  |                         | Yes           |                                   |
| Xerox Digital Color Colotech + SuperGloss 250 gsm<br>Image quality will not be as good on second side | A                           |   |   | 3R97280           | 250                |   |  |            |                         |             |                         |             |                         |             |                         |              | Tray 3 Only             | Manual Duplex |                                   |
|   |                             |   |   | 3R97279           | 250                |   |  |            |                         |             |                         |             |                         |             |                         |              | Tray 3 Only             | Manual Duplex |                                   |
|   |                             |   | 3R97278   |                   | 250                |   |  |            |                         |             |                         |             |                         |             |                         |              | Tray 3 Only             | Manual Duplex |                                   |
| <b>Specialties</b>  | Decurler Setting paper type |   |   |                   |                    | Various   |  |            |                         |             |                         |             |                         |             |                         |              |                         |               |                                   |
| Xerox Digital Color Colotech Super 160 A4 Prescored White   | A                           | 3R95538   | Second side image quality will not be as good as side one |                   | 160                |   |  |            |                         |             |                         |             |                         |             | Tray 3 Only             | Tray 3 Only  |                         | Yes           |                                   |
| Xerox Digital Color Colotech Super 210 A4 Prescored White   | A                           | 3R95539   | Second side image quality will not be as good as side one |                   | 210                |   |  |            |                         |             |                         |             |                         |             | Tray 3 Only             | Tray 3 Only  |                         | Yes           |                                   |
| Xerox Digital Color Colotech Super 210 A4 Trifold White   | A                           | 3R95855   | Second side image quality will not be as good as side one |                   | 210                |   |  |            |                         |             |                         |             |                         |             | Tray 3 Only             | Tray 3 Only  |                         | Yes           |                                   |
| Xerox DocuCard<br>Maximum of 50 sheet stacks  | A                           | 3R97246   |   |                   | 160                |   |  |            |                         |             |                         |             |                         |             | Tray 3 Only             | Tray 3 Only  |                         |               |                                   |
| Xerox Never Tear  | Default                     | Select Uncoated151-220 gsm mode in Tray 3. Load image side up                         |   |                   |                    |   |  |            |                         |             |                         |             |                         |             |                         |              |                         |               |                                   |
|   |                             | 3R96094   |   |                   | 100 microns        |   |  |            |                         |             |                         |             |                         |             | Tray 3 Only             | Tray 3 Only  |                         |               |                                   |
| Xerox DuraPaper X250  | A                           | Select Uncoated151-220 gsm mode in Tray 3. Load image side up                         |   |                   |                    |   |  |            |                         |             |                         |             |                         |             |                         |              |                         |               |                                   |
|   |                             |   |   | 3R97513           | 250 microns        |   |  |            |                         |             |                         |             |                         |             | Tray 3 Only             | Tray 3 Only  |                         |               |                                   |
| Xerox Digital Color Colotech Tabs white 100x5 reverse   | B                           | 3R97231   |   |                   | 151 - 220          |   |  |            |                         |             |                         |             |                         |             | Tray 3 Only             | Tray 3 Only  |                         |               |                                   |
| Xerox Digital Color Colotech Tabs white 50x10 reverse   | B                           | 3R97232   |   |                   | 151 - 220          |   |  |            |                         |             |                         |             |                         |             | Tray 3 Only             | Tray 3 Only  |                         |               |                                   |
| Xerox Mylar Tabs White 100 X 5 reverse  | B                           | 3R97229   |   |                   | 151 - 220          |   |  |            |                         |             |                         |             |                         |             | Tray 3 Only             | Tray 3 Only  |                         |               |                                   |
| Xerox Mylar Tabs White 50 X 10 reverse  | B                           | 3R97230   |   |                   | 151 - 220          |   |  |            |                         |             |                         |             |                         |             | Tray 3 Only             | Tray 3 Only  |                         |               |                                   |
| Xerox DocuPac Glossy White Presentation folder  | A                           | Select Coated 151-220 gsm mode in Tray 3- load glossy side up, score line trailing.   |   |                   |                    |   |  |            |                         |             |                         |             |                         |             |                         |              |                         |               |                                   |
|   |                             | 3R97251   |   |                   | 151 - 220          |   |  |            |                         |             |                         |             |                         |             | Tray 3 Only             | Tray 3 Only  |                         |               |                                   |
| Xerox DocuPac Matt Presentation folder  | A                           | Select uncoated 151-220 gsm mode in Tray 3- load glossy side up, score line trailing. |   |                   |                    |   |  |            |                         |             |                         |             |                         |             |                         |              |                         |               |                                   |
|   |                             | 3R97353   | Image quality not as good as Colotech +                   |                   | 151 - 220          |   |  |            |                         |             |                         |             |                         |             | Tray 3 Only             | Tray 3 Only  |                         |               |                                   |
|   |                             | Select coated 151-220 gsm mode in Tray 3- image side up.                              |   |                   |                    |   |  |            |                         |             |                         |             |                         |             |                         |              |                         |               |                                   |
| Xerox Laser Window GraphiX Clear(window decal)  | A                           | 3R97494   |   |                   | 151 - 220          |   |  |            |                         |             |                         |             |                         |             | Tray 3 Only             | Tray 3 Only  |                         |               |                                   |
|   |                             | Select coated 151-220 gsm mode in Tray 3- image side up.                              |   |                   |                    |   |  |            |                         |             |                         |             |                         |             |                         |              |                         |               |                                   |
| Xerox Laser Window GraphiX Opaque White<br>(window decal)   | A                           | 3R97511   |   |                   | 151 - 220          |   |  |            |                         |             |                         |             |                         |             | Tray 3 Only             | Tray 3 Only  |                         |               |                                   |

## EUROPEAN RECOMMENDED MATERIALS LIST- DOCUCOLOR 2045/60

|  |                                | Standard Cut Sizes   |                  |                   |                    | Grammage<br>Weight (g/m <sup>2</sup> )<br><br>Weight of the<br>paper in grams<br>per square<br>meter | Docucolor 2000 Series Trays/ Weight Selection and Best Practices for Operation |            |                            |             |                            |             |                            |             |                            |              |                            |               | High<br>Capacity<br>Stacker<br>Compatible? |
|--|--------------------------------|--|------------------|-------------------|--------------------|--|--|------------|----------------------------|-------------|----------------------------|-------------|----------------------------|-------------|----------------------------|--------------|----------------------------|---------------|--|
|  |                                | A4<br>210x297 mm   | A3<br>297x420 mm | A3+<br>305x457 mm | SRA3<br>320x450 mm |  | Tray 1+2, Tray 3<br>Tray 4   |            | Tray 1+2, Tray 3<br>Tray 4 |             | Tray 1+2, Tray 3<br>Tray 4 |             | Tray 1+2, Tray 3<br>Tray 4 |             | Tray 1+2, Tray 3<br>Tray 4 |              | Tray 1+2, Tray 3<br>Tray 4 |               |  |
| Weight Range Specification   |                                |  |                  |                   |                    | 64-80 gsm  |  | 81-105 gsm |                            | 106-135 gsm |                            | 136-150 gsm |                            | 151-220 gsm |                            | 221- 280 gsm |                            |               |  |
| Instructions for Printing one side (Simplex) or two sides (Duplex) |                                |  |                  |                   |                    | Simplex  | Duplex   | Simplex    | Duplex                     | Simplex     | Duplex                     | Simplex     | Duplex                     | Simplex     | Duplex                     | Simplex      | Duplex                     |               |  |
| <b>Transparencies</b>  | Decurler Setting<br>paper type | Select Uncoated 221-280 gsm made in Tray 3. Load transparency up |                  |                   |                    |  |  |            |                            |             |                            |             |                            |             |                            |              |                            |               |  |
| Xerox Paper backed transparency Type SF <sub>(100SHEETBOX)</sub>   | <b>Default</b>                 | 3R97340  |                  |                   |                    | 221-280  |  |            |                            |             |                            |             |                            |             |                            |              | Tray 3 Only                | Top Tray Only |  |
| Xerox Paper backed transparency Type SF <sub>(250SHEETBOX)</sub>   | <b>Default</b>                 | 3R97339  |                  |                   |                    | 221-280  |  |            |                            |             |                            |             |                            |             |                            |              | Tray 3 Only                | Top Tray Only |  |
| Xerox Paper backed transparency SRA3                               | <b>Default</b>                 |  |                  |                   | 3R97352            | 221-280  |  |            |                            |             |                            |             |                            |             |                            |              | Tray 3 Only                | Top Tray Only |  |
| <b>Label Stock</b>   | Decurler Setting<br>paper type | Label Stock<br>(Approximately)                                   |                  |                   |                    |  |  |            |                            |             |                            |             |                            |             |                            |              |                            |               |  |
| Xerox Colour Laser Printer Labels                                  |                                |  |                  |                   |                    |  |  |            |                            |             |                            |             |                            |             |                            |              | Tray 3 Only                | Top Tray Only |  |
| 1 PER A4   | <b>C</b>                       | 3R93872  |                  |                   |                    | 190  |  |            |                            |             |                            |             |                            |             |                            |              | Tray 3 Only                | Top Tray Only |  |
| 6 PER A4   | <b>C</b>                       | 3R93873  |                  |                   |                    | 190  |  |            |                            |             |                            |             |                            |             |                            |              | Tray 3 Only                | Top Tray Only |  |
| 8 PER A4   | <b>C</b>                       | 3R93874  |                  |                   |                    | 190  |  |            |                            |             |                            |             |                            |             |                            |              | Tray 3 Only                | Top Tray Only |  |
| 14 PER A4  | <b>C</b>                       | 3R93875  |                  |                   |                    | 190  |  |            |                            |             |                            |             |                            |             |                            |              | Tray 3 Only                | Top Tray Only |  |
| 24 PER A4  | <b>C</b>                       | 3R93876  |                  |                   |                    | 190  |  |            |                            |             |                            |             |                            |             |                            |              | Tray 3 Only                | Top Tray Only |  |
| Xerox laser Colour Gloss Coated Labels                             |                                |  |                  |                   |                    |  |  |            |                            |             |                            |             |                            |             |                            |              |                            |               |  |
| 1 PER A4   | <b>C</b>                       | 3R97288  |                  |                   |                    | 190  |  |            |                            |             |                            |             |                            |             |                            |              | Tray 3 Only                | Top Tray Only |  |
| 2 to view CD labels  | <b>C</b>                       | 3R97287  |                  |                   |                    | 190  |  |            |                            |             |                            |             |                            |             |                            |              | Tray 3 Only                | Top Tray Only |  |
| Xerox CD label & CD insert Combi Box                               | <b>C&amp;A</b>                 | 3R97515  |                  |                   |                    | 190 & 151-220  |  |            |                            |             |                            |             |                            |             |                            |              | Tray 3 Only                | Top Tray Only |  |
| Xerox Durapaper Label (polyolefin face material)                   |                                |  |                  |                   |                    |  |  |            |                            |             |                            |             |                            |             |                            |              |                            |               |  |
| 1 PER A4   | <b>C</b>                       | 3R97344  |                  |                   |                    | 250  |  |            |                            |             |                            |             |                            |             |                            |              | Tray 3 Only                | Top Tray Only |  |
| Select Uncoated 221-280 gsm made in Tray 3. Load image side up     |                                |  |                  |                   |                    |  |  |            |                            |             |                            |             |                            |             |                            |              |                            |               |  |
| Xerox Glossy White Self Adhesive Label A4                          | <b>Default</b>                 | 3R97245  |                  |                   |                    | 190  |  |            |                            |             |                            |             |                            |             |                            |              | Tray 3 Only                | Top Tray Only |  |
| Xerox Glossy White Self Adhesive Label SRA3                        | <b>Default</b>                 |  |                  |                   | 3R97348            | 190  |  |            |                            |             |                            |             |                            |             |                            |              | Tray 3 Only                | Top Tray Only |  |
| Xerox Crystal Clear Adhesive Label A4                              | <b>Default</b>                 | 3R97244  |                  |                   |                    | 190  |  |            |                            |             |                            |             |                            |             |                            |              | Tray 3 Only                | Top Tray Only |  |
| Xerox Crystal Clear Adhesive Label SRA3                            | <b>Default</b>                 |  |                  |                   | 3R97347            | 190  |  |            |                            |             |                            |             |                            |             |                            |              | Tray 3 Only                | Top Tray Only |  |