Charge Corotron Cleaning

Download this procedure in alternate languages at www.xerox.com.
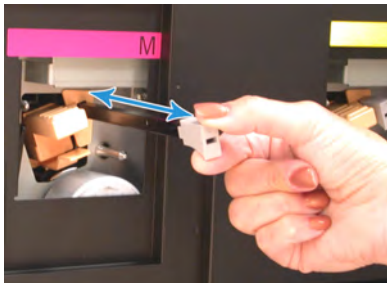
Important

For best image quality on the printed output, clean each corotron at the following times:

- Immediately after installation of a new corotron
- At the beginning of the day
- Three times daily (includes the beginning-of-day cleaning)

1. Open the front doors of the digital press.
2. Clean each corotron by **slowly** pulling out and pushing in the cleaning wand three times.

   Important

   To ensure proper cleaning, the cleaning wand must be pulled out until it stops.

   ⚠ **Caution**

   To avoid damage to the corotron assembly, do not continue to pull the cleaning wand once it reaches the end of the assembly.

3. Ensure that the cleaning wand is pushed in completely.

4. Verify that both the corotron assembly and the cleaning wand are seated properly.

   If either assembly or wand are not seated properly, the UI displays a Reseat the Charge Corotron Unit message. If this occurs, perform the following:

   a) From the UI, select **Close**.

   b) Repeat Steps 2-4.

   If problems occur while cleaning or reseating the wand, or if a Reseat the Charge Corotron Unit message continually displays, call your Xerox service representative for assistance.

5. The UI displays a message stating Interlock Open. Close the right and left front doors.

   This message is displayed only when the cleaning wand is properly seated in the corotron assembly.

6. Follow the instructions on the UI regarding the Charge Corotron End-of-Life counter.

7. Repeat this procedure for each charge corotron until all the corotrons are cleaned.