Recommended Xerox Materials for DocuColor 12 LP/CP (USA and Canada)

For use in the US and Canada

Revision 2.6, Publish Date: Sept. 27th, 2002

Last Revision 2.5 was published on July 3rd, 2002

For the most recent version of this quarterly published document, visit www.xdss.com, select "Free Downloads", then "Color".

Important Notes:

All media is listed by product, machine run mode, weight (standard gsm), re-order number, size, and tray runability. The additional information column is for hints and tips on how to run certain media applications.

Media recommendations made in this publication are based on qualification tests* conducted using standard test images with moderate to heavy image area coverage.   Test duration for each product/media type is based on the suggested machine monthly copy/print volume. Test machines are maintained within specifications defined by user documentation.

* Testing Environment temperature range of 60-75 deg. F, Relative Humidity range 20-40%.

*Machine reliability specifications may be affected by increased usage of Heavy Weight mode and Extra Heavy Weight mode. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox Sales or Service representative can advise you on using Heavy Weight mode, Extra Heavy Weight mode or special application media types for long duration copy/print runs.

For specifications and a description of the various media types discussed in this publication, please refer to the Color Material Usage Guide (reorder number 701P34322) that comes with your equipment.

Xerox Recommended Material List (US and Canada)

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Tray 1: Normal Mode (64-105 gsm) ☐

Trays 2,3,& 4: Normal (64-105gsm) ☐ **Heavyweight (106-128gsm)** ☐

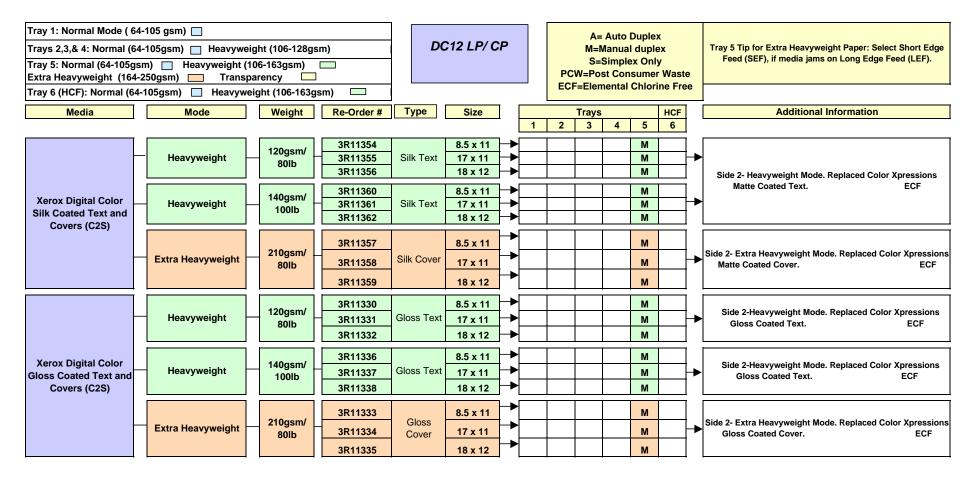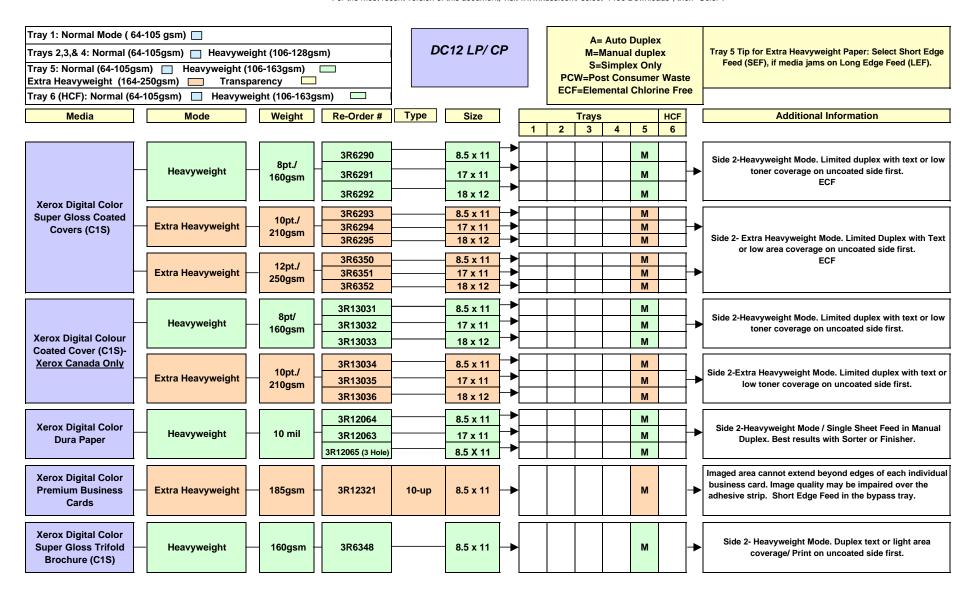**Tray 5: Normal (64-105gsm)** ☐ **Heavyweight (106-163gsm)** ☐

Extra Heavyweight (164-250gsm) ☐ **Transparency** ☐

Tray 6 (HCF): Normal (64-105gsm) ☐ **Heavyweight (106-163gsm)** ☐

DC12 LP/ CP

A= Auto Duplex
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ECF=Elemental Chlorine Free

Tray 5 Tip for Extra Heavyweight Paper: Select Short Edge Feed (SEF), if media jams on Long Edge Feed (LEF).

Media	Mode	Weight	Re-Order #	Type	Size	Trays 1	2	3	4	5	HCF 6	Additional Information
Xerox Premium Multipurpose 4024	Normal	75 gsm / 20lb	3R721		8.5 x 11	A	A	A	A	M	A	**Black/ White copies only.**
			3R727		8.5 x 14		A	A	A	M		
			3R729		11 x 17		A	A	A	M		
Xerox Digital Color Xpressions +	Normal	90 gsm / 24lb	3R11380		8.5 x 11	A	A	A	A	M	A	
			3R11381(3 Hole)		8.5 x 11	A	A	A	A	M	A	
			3R11382		8.5 x 14		A	A	A	M		
			3R11383		17 x 11		A	A	A	M		
		105gsm/ 28lb	3R11385		8.5 x 11	A	A	A	A	M	A	
			3R11386		17 x 11		A	A	A	M		
	Heavyweight	120gsm/ 32lb	3R11387		8.5 x 11		S	S	S	M	M	**Trays 2,3, & 4: Enable Heavyweight Mode. Tray 5: Side 2- Heavyweight Mode.**
			3R11388		17 x 11		S	S	S	M		
			3R11389		18 x 12		S	S	S	M		
	Heavyweight	163gsm / 60lb	3R11390		8.5 x 11					M		**Tray 5: Side 2- Heavyweight Mode.**
			3R11391		17 x 11					M		
			3R11384		18 x 12					M		
Xerox Digital Color Xpressions 98' (Ultra White)	Normal	105gsm/ 28lb	3R5529		8.5 x 11	A	A	A	A	M	A	**PCW=30%**
			3R5530		17 x 11		A	A	A	M		
			3R5531		18 x 12		S	S	S	M		
	Heavyweight	163gsm/ 60lb	3R6385		8.5 x 11					M		**Tray 5: Side 2- Heavyweight Mode. PCW=30%**
			3R6386		17 x 11					M		
			3R6387		18 x 12					M		
	Extra Heavyweight	175gsm/ 65lb	3R5533		8.5 x 11					M		**Tray 5:Side 2-Extra Heavyweight Mode. PCW=30%**
			3R5534		17 x 11					M		
			3R5535		18 x 12					M		
		215gsm/ 80lb	3R5537		8.5 x 11					M		
			3R5538		17 x 11					M		
			3R5539		18 x 12					M		
Xerox Digital Color Parchment	Normal	90gsm/ 24lb	3R11244	White	8.5 x 11	A	A	A	A			**Due to the unique surface patterns in Parchment paper, this product will exhibit image mottle as a design feature. PCW=30%**
			3R11248		17 x 11		A	A	A			
			3R11245	Gold	8.5 x 11	A	A	A	A			
			3R11249		17 x 11		A	A	A			
			3R11246	Orchid	8.5 x 11	A	A	A	A			
			3R11250		17 x 11		A	A	A			
			3R11247	Pewter	8.5 x 11	A	A	A	A			
			3R11251		17 x 11		A	A	A			

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Tray 1: Normal Mode (64-105 gsm) ☐

Trays 2,3,& 4: Normal (64-105gsm) ☐ Heavyweight (106-128gsm) ☐

Tray 5: Normal (64-105gsm) ☐ Heavyweight (106-163gsm) ☐

Extra Heavyweight (164-250gsm) ☐ Transparency ☐

Tray 6 (HCF): Normal (64-105gsm) ☐ Heavyweight (106-163gsm) ☐

DC12 LP/ CP

**A= Auto Duplex
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Tray 5 Tip for Extra Heavyweight Paper: Select Short Edge Feed (SEF), if media jams on Long Edge Feed (LEF).

Media	Mode	Weight	Re-Order #	Type	Size	Trays 1	2	3	4	5	HCF 6	Additional Information
Xerox Digital Color Graphics	Normal	105gsm/ 28lb	3R11164	Cream White	8.5 x 11	A	A	A	A	M	A	PCW=30%
			3R11168		17 x 11		A	A	A	M		
			3R11172		18 x 12		S	S	S	M		
			3R11165	Warm White	8.5 x 11	A	A	A	A	M	A	
			3R11169		17 x 11		A	A	A	M		
			3R11173		18 x 12		S	S	S	M		
			3R11166	White Fiber	8.5 x 11	A	A	A	A	M	A	
			3R11170		17 x 11		A	A	A	M		
			3R11174		18 x 12		S	S	S	M		
			3R11167	Cream Fiber	8.5 x 11	A	A	A	A	M	A	
			3R11171		17 x 11		A	A	A	M		
			3R11175		18 x 12		S	S	S	M		
	Extra Heavyweight	215gsm/ 80lb	3R11176	Cream White	8.5 x 11					M		Side 2- Extra Heavyweight Mode. PCW=30%
			3R11180		17 x 11					M		
			3R11184		18 x 12					M		
			3R11177	Warm White	8.5 x 11					M		
			3R11181		17 x 11					M		
			3R11185		18 x 12					M		
			3R11178	White Fiber	8.5 x 11					M		
			3R11182		17 x 11					M		
			3R11186		18 x 12					M		
			3R11179	Cream Fiber	8.5 x 11					M		
			3R11183		17 x 11					M		
			3R11187		18 x 12					M		

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Tray 1: Normal Mode (64-105 gsm) ☐

Trays 2,3,& 4: Normal (64-105gsm) ☐ Heavyweight (106-128gsm)

Tray 5: Normal (64-105gsm) ☐ Heavyweight (106-163gsm) ☐

Extra Heavyweight (164-250gsm) ☐ Transparency ☐

Tray 6 (HCF): Normal (64-105gsm) ☐ Heavyweight (106-163gsm) ☐

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Tray 5 Tip for Extra Heavyweight Paper: Select Short Edge Feed (SEF), if media jams on Long Edge Feed (LEF).

Media	Mode	Weight	Re-Order #	Type	Size	Trays 1	2	3	4	5	HCF 6	Additional Information
Xerox Digital Color Silk Coated Text and Covers (C2S)	Heavyweight	120gsm/ 80lb	3R11354	Silk Text	8.5 x 11					M		
			3R11355		17 x 11					M		
			3R11356		18 x 12					M		Side 2- Heavyweight Mode. Replaced Color Xpressions Matte Coated Text. ECF
	Heavyweight	140gsm/ 100lb	3R11360	Silk Text	8.5 x 11					M		
			3R11361		17 x 11					M		
			3R11362		18 x 12					M		
	Extra Heavyweight	210gsm/ 80lb	3R11357	Silk Cover	8.5 x 11					M		Side 2- Extra Heavyweight Mode. Replaced Color Xpressions Matte Coated Cover. ECF
			3R11358		17 x 11					M		
			3R11359		18 x 12					M		
Xerox Digital Color Gloss Coated Text and Covers (C2S)	Heavyweight	120gsm/ 80lb	3R11330	Gloss Text	8.5 x 11					M		Side 2-Heavyweight Mode. Replaced Color Xpressions Gloss Coated Text. ECF
			3R11331		17 x 11					M		
			3R11332		18 x 12					M		
	Heavyweight	140gsm/ 100lb	3R11336	Gloss Text	8.5 x 11					M		Side 2-Heavyweight Mode. Replaced Color Xpressions Gloss Coated Text. ECF
			3R11337		17 x 11					M		
			3R11338		18 x 12					M		
	Extra Heavyweight	210gsm/ 80lb	3R11333	Gloss Cover	8.5 x 11					M		Side 2- Extra Heavyweight Mode. Replaced Color Xpressions Gloss Coated Cover. ECF
			3R11334		17 x 11					M		
			3R11335		18 x 12					M		

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Trays 2,3,& 4: Normal (64-105gsm) ☐ **Heavyweight (106-128gsm)** ☐
Tray 5: Normal (64-105gsm) ☐ **Heavyweight (106-163gsm)** ☐
Extra Heavyweight (164-250gsm) ☐ **Transparency** ☐
Tray 6 (HCF): Normal (64-105gsm) ☐ **Heavyweight (106-163gsm)** ☐

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Tray 5 Tip for Extra Heavyweight Paper: Select Short Edge Feed (SEF), if media jams on Long Edge Feed (LEF).

Media	Mode	Weight	Re-Order #	Type	Size	Tray 1	Tray 2	Tray 3	Tray 4	Tray 5	HCF 6	Additional Information
Xerox Digital Color Super Gloss Coated Covers (C1S)	Heavyweight	8pt./ 160gsm	3R6290		8.5 x 11					M		Side 2-Heavyweight Mode. Limited duplex with text or low toner coverage on uncoated side first. ECF
			3R6291		17 x 11					M		
			3R6292		18 x 12					M		
	Extra Heavyweight	10pt./ 210gsm	3R6293		8.5 x 11					M		Side 2- Extra Heavyweight Mode. Limited Duplex with Text or low area coverage on uncoated side first. ECF
			3R6294		17 x 11					M		
			3R6295		18 x 12					M		
	Extra Heavyweight	12pt./ 250gsm	3R6350		8.5 x 11					M		
			3R6351		17 x 11					M		
			3R6352		18 x 12					M		
Xerox Digital Colour Coated Cover (C1S)- Xerox Canada Only	Heavyweight	8pt/ 160gsm	3R13031		8.5 x 11					M		Side 2-Heavyweight Mode. Limited duplex with text or low toner coverage on uncoated side first.
			3R13032		17 x 11					M		
			3R13033		18 x 12					M		
	Extra Heavyweight	10pt./ 210gsm	3R13034		8.5 x 11					M		Side 2-Extra Heavyweight Mode. Limited duplex with text or low toner coverage on uncoated side first.
			3R13035		17 x 11					M		
			3R13036		18 x 12					M		
Xerox Digital Color Dura Paper	Heavyweight	10 mil	3R12064		8.5 x 11					M		Side 2-Heavyweight Mode / Single Sheet Feed in Manual Duplex. Best results with Sorter or Finisher.
			3R12063		17 x 11					M		
			3R12065 (3 Hole)		8.5 X 11					M		
Xerox Digital Color Premium Business Cards	Extra Heavyweight	185gsm	3R12321	10-up	8.5 x 11					M		Imaged area cannot extend beyond edges of each individual business card. Image quality may be impaired over the adhesive strip. Short Edge Feed in the bypass tray.
Xerox Digital Color Super Gloss Trifold Brochure (C1S)	Heavyweight	160gsm	3R6348		8.5 x 11					M		Side 2- Heavyweight Mode. Duplex text or light area coverage/ Print on uncoated side first.

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Trays 2,3,& 4: Normal (64-105gsm) ☐ Heavyweight (106-128gsm) ☐
Tray 5: Normal (64-105gsm) ☐ Heavyweight (106-163gsm) ☐
Extra Heavyweight (164-250gsm) ☐ Transparency ☐
Tray 6 (HCF): Normal (64-105gsm) ☐ Heavyweight (106-163gsm) ☐

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Media	Mode	Weight	Re-Order #	Type	Size	1	2	3	4	5	6 (HCF)	Additional Information
Xerox Digital Color Trifold Brochures	Heavyweight Mode	120gsm / 32lb	3R12310		8.5 X 11					M		Short Edge Feed in the Bypass Tray.
Xerox Digital Color Super Gloss Greeting Card (C1S)	Extra Heavyweight	10pt./ 210gsm	3R6340		8.5 x 11					M		Side 2- Extra Heavyweight Mode. Duplex text or light area coverage/ Print on uncoated side first.
Xerox Index Stock	Heavyweight	163gsm/ 90lb	3R3004		8.5 x 11					M		Side 2- Heavyweight Mode. Black/ White Copies Only.
Xerox Index Stock	Heavyweight	163gsm/ 90lb	3R5102		11 x 17					M		Side 2- Heavyweight Mode. Black/ White Copies Only.
Xerox One- Step Transfer Paper	Heavyweight		3R5811		8.5 x 11					S		
Xerox One- Step Transfer Paper	Heavyweight		3R5812		11 x 17					S		
Xerox Digital Color Xpressions Gloss Coated Labels	Heavyweight		3R5770	1-up	8.5 x 11		S	S	S			Trays 2,3, & 4 must be set for heavyweight mode. Load labels, image side face down in the tray, long edge feed (LEF).
Xerox Digital Color Xpressions Gloss Coated Labels	Heavyweight		3R5771	4-up	8.5 x 11		S	S	S			Trays 2,3, & 4 must be set for heavyweight mode. Load labels, image side face down in the tray, long edge feed (LEF).
Xerox Digital Color Xpressions Gloss Coated Labels	Heavyweight		3R6324	10-up	8.5 x 11		S	S	S			Trays 2,3, & 4 must be set for heavyweight mode. Load labels, image side face down in the tray, long edge feed (LEF).
Xerox Digital Color Xpressions Gloss Coated Labels	Heavyweight		3R6325	30-up	8.5 x 11		S	S	S			Trays 2,3, & 4 must be set for heavyweight mode. Load labels, image side face down in the tray, long edge feed (LEF).
Xerox Digital Color Xpressions Gloss Coated Labels	Heavyweight		3R6320	VCR	8.5 x 11		S	S	S			Trays 2,3, & 4 must be set for heavyweight mode. Load labels, image side face down in the tray, long edge feed (LEF).
Xerox Digital Color Xpressions Gloss Coated Labels	Heavyweight		3R6322	CDR	8.5 x 11		S	S	S			Trays 2,3, & 4 must be set for heavyweight mode. Load labels, image side face down in the tray, long edge feed (LEF).
Xerox Digital Color Xpressions Matte Coated Labels	Heavyweight		3R5772	1-up	8.5 x 11		S	S	S			Trays 2,3, & 4 must be set for heavyweight mode in order to run labels. Load labels, image side face down in the tray, long edge feed (LEF). ECF
Xerox Digital Color Xpressions Matte Coated Labels	Heavyweight		3R5773	4-up	8.5 x 11		S	S	S			Trays 2,3, & 4 must be set for heavyweight mode in order to run labels. Load labels, image side face down in the tray, long edge feed (LEF). ECF
Xerox Digital Color Xpressions Matte Coated Labels	Heavyweight		3R6332	10-up	8.5 x 11		S	S	S			Trays 2,3, & 4 must be set for heavyweight mode in order to run labels. Load labels, image side face down in the tray, long edge feed (LEF). ECF
Xerox Digital Color Xpressions Matte Coated Labels	Heavyweight		3R6333	30-up	8.5 x 11		S	S	S			Trays 2,3, & 4 must be set for heavyweight mode in order to run labels. Load labels, image side face down in the tray, long edge feed (LEF). ECF
Xerox Digital Color Xpressions Matte Coated Labels	Heavyweight		3R6328	VCR	8.5 x 11		S	S	S			Trays 2,3, & 4 must be set for heavyweight mode in order to run labels. Load labels, image side face down in the tray, long edge feed (LEF). ECF
Xerox Digital Color Xpressions Matte Coated Labels	Heavyweight		3R6330	CDR	8.5 x 11		S	S	S			Trays 2,3, & 4 must be set for heavyweight mode in order to run labels. Load labels, image side face down in the tray, long edge feed (LEF). ECF
Xerox Bright White Labels	Heavyweight		3R12177	1-up	8.5 x 11		S	S	S			Trays 2,3, & 4 must be set for heavyweight mode in order to run labels. Load labels, image side face down in the tray, long edge feed (LEF).
Xerox Bright White Labels	Heavyweight		3R12179	30-up	8.5 x 11		S	S	S			Trays 2,3, & 4 must be set for heavyweight mode in order to run labels. Load labels, image side face down in the tray, long edge feed (LEF).
Xerox High Speed Labels	Heavyweight		3R4476	1-up	8.5 x 11		S	S	S			Trays 2,3, & 4 must be set for heavyweight mode in order to run labels. Load labels, image side face down in the tray, long edge feed (LEF). Black &White Copies Only.
Xerox High Speed Labels	Heavyweight		3R4475	8-up	8.5 x 11		S	S	S			Trays 2,3, & 4 must be set for heavyweight mode in order to run labels. Load labels, image side face down in the tray, long edge feed (LEF). Black &White Copies Only.
Xerox High Speed Labels	Heavyweight		3R5719	14-up	8.5 x 11		S	S	S			Trays 2,3, & 4 must be set for heavyweight mode in order to run labels. Load labels, image side face down in the tray, long edge feed (LEF). Black &White Copies Only.
Xerox High Speed Labels	Heavyweight		3R4474	24-up	8.5 x 11		S	S	S			Trays 2,3, & 4 must be set for heavyweight mode in order to run labels. Load labels, image side face down in the tray, long edge feed (LEF). Black &White Copies Only.
Xerox High Speed Labels	Heavyweight		3R3139	33-up	8.5 x 11		S	S	S			Trays 2,3, & 4 must be set for heavyweight mode in order to run labels. Load labels, image side face down in the tray, long edge feed (LEF). Black &White Copies Only.
Xerox Digital Color Window Decals	Heavyweight		3R6339	Clear	8.5 x 11					S		Color Copies Only.
Xerox Digital Color Window Decals	Heavyweight		3R12059	Opaque	8.5 x 11					S		Color Copies Only.
Xerox Digital Color Window Decals	Heavyweight		3R12315	Opaque	11 x 17					S		Color Copies Only.

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Trays 2,3,& 4: Normal (64-105gsm) ☐ Heavyweight (106-128gsm)
Tray 5: Normal (64-105gsm) ☐ Heavyweight (106-163gsm) ▭
Extra Heavyweight (164-250gsm) ▭ Transparency ▭
Tray 6 (HCF): Normal (64-105gsm) ☐ Heavyweight (106-163gsm) ▭

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Xerox Digital Color Transparency	Transparency Mode		3R5765		8.5 x 11					S		
Xerox Removable Stripe Transparency	Transparency Mode		3R12277		8.5 x 11					S		Transparency 3R12277 replaced 3R3108
			3R5821		11 x 17					S		
Xerox Digital Color Photo Glossy Paper	Extra Heavyweight	245 gsm	3R12155		8.5 x 11					S		For use ONLY with Pixography system. **See Appendix A for detailed instructions. PCW=10%
			3R12156		17 x 11					S		
Xerox Imation Matchprint™ Color Laser Proofing Paper	Extra Heavyweight	245 gsm	3R12266	commercial white	18 x 12					S		For use Only with the Matchprint Professional Server, and the Xerox DC12 Color Proofing Solution. **See Appendix B for a instruction sheet. Short edge feed (SEF) in bypass tray. Color Copies Only.
			3R12267	super white	18 x 12					S		
			3R12271	publication white	18 x 12					S		
Xerox Digital Color High Gloss Folder (C2S)	Extra Heavyweight	176 gsm	3R5570		9.25 x 11.75					S		For Fiery, select Custom Page Size Definition for printing.
Xerox Digital Color High Capacity Folder (C1S)	Extra Heavyweight	10pt. / 210gsm	3R12313		9.5 x 11.75					S		For Fiery, select Custom Page Size Definition for printing.
Xerox Digital Metallic Covers	Extra Heavyweight	213 gsm	3R12311	Silver	8.5 x 11					S		
			3R12312	Gold	8.5 x 11							

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DIGITAL COLOR
PHOTO GLOSSY PAPER

STEPS FOR SUCCESS

1. Insert paper from **Paper Tray 5** only and the side facing up will be imaged.
2. When duplex printing:
   - image low gloss side of sheet first.
   - the lead edge/first edge out should be the lead edge/first edge fed from the **Paper Tray 5** on the second pass.
   - the side imaged first should be facing down when feeding through the **Paper Tray 5** on the second pass.

TIPS

- Store product *flat* at all times, preferably with glossy side up.
- Place unused product in original box and store within the re-sealable plastic package between uses.
- Handle sheets by the edges to avoid fingerprints.
- Prior to use, condition paper to room temperature.

COMPATIBILITY		
Machine	*Trays*	*Media Type*
DC12**	*Paper Tray 5* (commonly known as Bypass Tray)	*Extra Heavyweight*

**NOTE: Premium paper specifically designed for use ONLY with the Xerox Pixography™ system.