Recommended Xerox Materials for DocuColor 2240 / 1632 Family

For use in the US and Canada

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Important Notes:

All media is listed by product, machine run mode, weight (standard gsm), re-order number, size, and tray runability. The additional information column is for hints and tips on how to run certain media applications.

Media recommendations made in this publication are based on qualification tests* conducted using standard test images with moderate to heavy image area coverage. Test duration for each product/media type is based on the suggested machine monthly copy/print volume. Test machines are maintained within specifications defined by user documentation.

* Testing Environment temperature range of 60-75 deg. F, Relative Humidity range 20-40%.

*Machine reliability specifications may be affected by increased usage of the Heavyweight 1 mode and Heavyweight 2 modes. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox service representative can advise you on using Heavyweight 1 mode, Heavyweight 2 mode or special application media types for long duration copy/print runs.

For specifications and a description of the various media types discussed in this publication, please refer to the Color Material Usage Guide that comes with your equipment.

Trays 1,2,3,& 4: Plain/Bond/Recycled (64-105gsm) *selected within system settings.*   *Paper Types are*

Tray 5: Plain/Bond/Recycled (64-105gsm)   ☐Transparency ☐
Heavyweight 1 (106-169gsm) ☐   Heavyweight 2 (170-220gsm) ☐   La☐ ☐

DC2240 / DC1632 Family

A=Auto Duplex   M=Manual Duplex
S=Simplex Only
PCW=Post Consumer Waste
ECF=Elemental Chlorine Free

Media	Mode	Weight	Re-Order #	Type	Size	1	2	3	4	MSI 5	Additional Information
Xerox Business Plus	Plain	75 gsm/20lb	3R11600		8.5 x 11	A	A	A	A	M	Paper Type *Plain* should be displayed on the user interface for trays 1, 2,3 & 4. Paper Types are selected within system settings.
			3R11601	3HD	8.5 x 11	A	A	A	A	M	
			3R11602		8.5 x 14	A	A			M	
			3R11603		11 x 17	A	A			M	
Xerox Business Multipurpose 4200	Plain	75 gsm/20lb	3R2047		8.5 x 11	A	A	A	A	M	Paper Type *Plain* should be displayed on the user interface for trays 1, 2,3 & 4. Paper Types are selected within system settings.
			3R2641	3HD	8.5 x 11	A	A	A	A	M	
			3R2051		8.5 x 14	A	A			M	
			3R3761		11 x 17	A	A			M	
Xerox Color Xpressions +	Bond	90 gsm/24lb	3R11540		8.5 x 11	A	A	A	A	M	NOTE: Not to be used for IIT Calibration / White Reference Set-up. Paper Type *Bond* should be displayed on the user interface for trays 1, 2,3 & 4. Paper Types are selected within system settings.
			3R11541	3HD	8.5 x 11	A	A	A	A	M	
			3R11542		8.5 x 14	A	A			M	
			3R11543		17 x 11	A	A			M	
	Bond	105gsm/28lb	3R11545		8.5 x 11	A	A	A	A	M	Paper Type *Bond* should be displayed on the user interface for trays 1,2,3 & 4. Paper Types are selected within system settings.
			3R11546	3HD	8.5 x 11	A	A	A	A	M	
			3R11549		17 x 11	A	A			M	
			3R11548		18 x 12	A	A			M	
	Heavyweight 1	120gsm/32lb	3R11550		8.5 x 11					M	Tray 5: 2nd side printing - Use *Heavyweight 1 Side 2* mode.
			3R11551		17 x 11					M	
			3R11552		18 x 12					M	
	Heavyweight 1	163gsm/60lb	3R11553		8.5 x 11					M	Tray 5: 2nd side printing - Use *Heavyweight 1 Side 2* mode.
			3R11554		17 x 11					M	
			3R11555		18 x 12					M	
	Heavyweight 2	215gsm/80lb	3R11556		8.5 x 11					M	Tray 5: 2nd side printing - Use *Heavyweight 2 Side 2* mode.
			3R11557		17 x 11					M	
			3R11558		18 x 12					M	
Xerox Graphic Xpressions	Bond	105gsm/28lb	3R5529		8.5 x 11	A	A	A	A	M	Paper Type Bond should be displayed on the user interface for trays 1, 2,3 & 4. Paper Types are selected within system settings.
			3R5530		17 x 11	A	A			M	
			3R5531		18 x 12					M	
	Heavyweight 2	175gsm/65lb	3R5533		8.5 x 11					M	Tray 5: 2nd side printing - Use *Heavyweight 2 Side 2* mode.
			3R5534		17 x 11					M	
			3R5535		18 x 12					M	
	Heavyweight 2	215gsm/80lb	3R5537		8.5 x 11					M	Tray 5: 2nd side printing - Use *Heavyweight 2 Side 2* mode.
			3R5538		17 x 11					M	
			3R5539		18 x 12					M	
Xerox Graphic Xpressions	Bond	105gsm/28lb	3R11164	Cream White	8.5 x 11	A	A	A	A	M	
			3R11168		17 x 11	A	A			M	
			3R11172		18 x 12					M	
			3R11165	Warm White	8.5 x 11	A	A	A	A	M	
			3R11169		17 x 11	A	A			M	
			3R11173		18 x 12					M	
	Heavyweight 2	215gsm/80lb	3R11176	Cream White	8.5 x 11	A	A	A	A	M	
			3R11180		17 x 11	A	A			M	
			3R11184		18 x 12					M	
			3R11177	Warm White	8.5 x 11	A	A	A	A	M	
			3R11181		17 x 11	A	A			M	
			3R11185		18 x 12					M	
Xerox Digital Laser Opaque	Bond	90gsm/24lb	3R5667		8.5 x 11	A	A	A	A	M	Paper Type *Bond* should be displayed on the user interface for trays 1,2,3 & 4. Paper Types are selected within system settings.
			3R5669		17 x 11	A	A			M	
Xerox Digital Color Parchment	Bond	90gsm/24lb	3R11244	White	8.5 x 11	A	A	A	A	M	Paper Type Bond should be displayed on the user interface for trays 1, 2,3 & 4. Paper Types are selected within system settings. Due to the unique surface patterns in Parchment paper, this product will exhibit image mottle as a design feature. PCW=30%
			3R11245	Gold	8.5 x 11	A	A	A	A	M	
Xerox Digital Color Elite Silk Coated Text and Covers (C2S)	Heavyweight 1	120gsm/80lb	3R11470	Silk Text	8.5 x 11					M	Tray 5: 2nd side printing - Use Heavyweight 1 Side 2 mode. Enviromental conditions may require that this product be fed one sheet at a time. Replaced Color Xpressions Matte Coated Text. ECF
			3R11471		17 x 11					M	
			3R11472		18 x 12					M	
	Heavyweight 1	140gsm/100lb	3R11474	Silk Text	8.5 x 11					M	
			3R11475		17 x 11					M	
			3R11476		18 x 12					M	
	Heavyweight 1	220gsm/80lb	3R11478	Silk Cover	8.5 x 11					M	
			3R11479		17 x 11					M	
			3R11480		18 x 12					M	
Xerox Digital Color Elite Gloss Coated Text and Covers (C2S)	Heavyweight 1	120gsm/80lb	3R11450	Gloss Text	8.5 x 11					M	Tray 5: 2nd side printing - Use Heavyweight 1 Side 2 mode. Enviromental conditions may require that this product be fed one sheet at a time. Replaced Color Xpressions Gloss Coated Text. ECF
			3R11451		17 x 11					M	
			3R11452		18 x 12					M	
	Heavyweight 1	140gsm/100lb	3R11454	Gloss Text	8.5 x 11					M	
			3R11455		17 x 11					M	
			3R11456		18 x 12					M	
	Heavyweight 1	220gsm/80lb	3R11458	Gloss Cover	8.5 x 11					M	
			3R11459		17 x 11					M	
			3R11460		18 x 12					M	

Trays 1,2,3,& 4: Plain/Bond/Recycled (64-105gsm)			*Paper Types are*								
selected within system settings.					**DC2240 / DC1632 Family**		**A=Auto Duplex M=Manual Duplex S=Simplex Only PCW=Post Consumer Waste ECF=Elemental Chlorine Free**				
Tray 5: Plain/Bond/Recycled (64-105gsm) ☐Transparency ☐											
Heavyweight 1 (106-169gsm) ☐ Heavyweight 2 (170-220gsm) La☐ ☐											

Media	Mode	Weight	Re-Order #	Type	Size	Trays 1	2	3	4	MSI 5	Additional Information
Xerox Digital Color Select Gloss Coated Text and Covers (C2S)	**Heavyweight 1**	120gsm/ 80lb	3R11503	Gloss Text	17 x 11					M	Tray 5: 2nd side printing - Use Heavyweight 1 Side 2 mode. Enviromental conditions may require that this product be fed one sheet at a time.
			3R11504		18 x 12					M	
		220gsm/ 80lb	3R11506	Gloss Cover	17 x 11					M	
			3R11507		18 x 12					M	
Xerox Digital Color Supreme Gloss (C1S)	**Heavyweight 1**	160 gsm / 8pt.	3R11430		8.5 x 11					M	Tray 5: 2nd side printing - Use Heavyweight 1 Side 2 mode. Duplex text or light area coverage/ Print on uncoated side first. Enviromental conditions may require that this product be fed one sheet at a time. Differential gloss may be apparent,on the coated side.
			3R11431		17 x 11					M	
			3R11432		18 x 12					M	
Digital Color Supreme Gloss Recycled (C1S)	**Heavyweight 1**	160 gsm / 8pt.	3R11189		8.5 x 11					M	Tray 5: 2nd side printing - Use Heavyweight 1 Side 2 mode. Duplex text or light area coverage/ Print on uncoated side first. Enviromental conditions may require that this product be fed one sheet at a time. Differential gloss may be apparent,on the coated side.
			3R11190		17 x 11					M	
			3R11191		18 x 12					M	
Xerox Index Stock	**Heavyweight 1**	163gsm/ 90lb	3R3004		8.5 x 11					M	
			3R5102		11 x 17					M	
Xerox 110# Index Stock	**Heavyweight 2**	199 gsm	3R6383		8.5 x 11					M	
Xerox 65# Cover	**Heavyweight 2**	176 gsm	3R3041		8.5 x 11					M	
Xerox Digital Color Clear Transparency	**Transparency Mode**		3R12327		8.5 x 11					S	
Xerox High Speed Labels	**Heavyweight 2**	33 UP	3R3139		8.5 x 11					M	**Use Heavyweight 1 Side 2 mode.**
		24 UP	3R4474		8.5 x 11					M	
		14 UP	3R5719		8.5 x 11					M	
		8 UP	3R4475		8.5 x 11					M	
		6 UP	3R3146		8.5 x 11					M	
		1 UP	3R4476		8.5 x 11					M	
Digital EA Color Transfer Paper	**Heavyweight 1**		3R12398		8.5 x 11	S				S	**Load Media in the Short Edge feed orientaqtion,50 sheets max, with the stripe on the sheet as the lead edge (side to be imaged = stripe side) Remove sheets from the output tray / finisher, every 20 copies.**
			3R12397		11 x 17	S				S	

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