The DocuTech 6100/6115/6135 deliver high-value digital services like print on demand, distribute then print, and 1:1 marketing. Now, you can start on the road to digital printing success at a pace that’s just right—up to 135 pages per minute.

DocuTech 6100/6115/6135 are ideal entry points to enter the digital world, or an economical way to complement your current DocuTech system capacity. In either case, your business will move faster and more productively when it is… powered by DocuTech.
Xerox DocuTech 6100/6115/6135 Production Publisher and the PowerPlus Series Specifications

### Printer Control Module
- Sun Blade™ 5000
- 1.28 GHz UltraSparc III processor
- 36 GB system disk
- 2 GB memory
- DVD-ROM Drive
- 17.0” color flat panel display
- Keyboard and mouse
- Ethernet interface (10/100BaseT)
- Controller stand (optional)

### Paper Input Capacity
(Sheet capacity all at 20 lb./75 g/m²)
- Tray 1: 1,100 sheets; 8” x 10” to 9” x 14.33”
- Tray 2: 600 sheets; 8” x 10” to 9” x 14.33”
- Tray 3: 2,600 sheets of up to 14.33” x 17”

### Paper Input Option – Interposers
- 2 Tray Interposer (for a total of 5 input paper trays with auto tray switching and document inserts):
  - Tray 4*: 550 sheets of up to 14.33” x 17”
  - Tray 5: 2,800 sheets of up to 14.33” x 17”
- 3 Tray Interposer (for a total of 6 input paper trays with auto tray switching and document inserts):
  - Tray 4**: 550 sheets of up to 14.33” x 17”
  - Tray 5: 550 sheets of up to 14.33” x 17”
  - Tray 6: 550 sheets of up to 14.33” x 17”

### Paper Output Options
- Stackers: 3,000 sheets at 20 lb. (75 g/m²)
- Optional: 5,000 sheets at 20 lb. (75 g/m²)
- Optional: 10,000 sheets at 20 lb. (75 g/m²)
- Optional: 5,000 sheets at 20 lb. (75 g/m²) (with High Capacity Stackers)
- Optional: 5,000 sheets at 20 lb. (75 g/m²) (with High Capacity Stackers)
- Optional: 2 - 70 sheets at 20 lb. (75 g/m²) or 2 adjustable stitches
- Optional: 15 - 125 sheets at 20 lb. (75 g/m²)
- Tape colors: Black, blue, red, brown, gray, white or green
- 425 11” binds per tape reel
- SquareFold Booklet Maker (optional)
- Fully automatic booklet making system
- All operator settings are made with the push of a few buttons
- Up to 22 sheets at 20 lb., 12 sheets at 16 lb.
- Paper sizes: Width Min. 8” (203 mm) Max. 12.3” (312 mm) LED (462 mm)
- Cover Insertion Module (CIM) (optional)
- Adjustable saddle stitch heads, folder, trimmer
- Supports Level 1 Document Finishing Architecture (DFA)

### Physical Characteristics

<table>
<thead>
<tr>
<th>Width</th>
<th>Depth</th>
<th>Height</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>10” (254 mm)</td>
<td>24” (610 mm)</td>
<td>11.9” (455 mm)</td>
<td>70 lbs. (32 kg)</td>
</tr>
<tr>
<td>30” (762 mm)</td>
<td>30” (762 mm)</td>
<td>38” (965 mm)</td>
<td>170 lbs. (76.8 kg)</td>
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<td>18” (475 mm)</td>
<td>9” (241 mm)</td>
<td>18.25” (469 mm)</td>
<td>22 lbs. (10 kg)</td>
</tr>
<tr>
<td>45.9” (1165 mm)</td>
<td>32.2” (821 mm)</td>
<td>48.3” (1226 mm)</td>
<td>2502 lbs. (1136 kg)</td>
</tr>
<tr>
<td>123” (3379 mm)</td>
<td>46” (1165 mm)</td>
<td>48.3” (1226 mm)</td>
<td>2502 lbs. (1136 kg)</td>
</tr>
</tbody>
</table>

For more information on the Xerox DocuTech™ 6100/6115/6135 Production Publishers and the PowerPlus Series, call 1-800-ASK XEROX or visit us on the Web at: www.xerox.com

For information on great applications from Xerox Supplies, call 1-800-822-2200 in the USA or 1-800-668-0199 in Canada

Adobe PostScript®
FreeFlow®

*Contact your Xerox Sales Representative for more details.

**PowerPlus Series features available for new printer installations only. Each option sold separately.

*Tray 4 only accepts sheets which do not need to be imaged, i.e., covers and inserts.