FreeFlow®
Printer Support Guide

FreeFlow 9.0.13.0
(Service Pack 13)

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FreeFlow® Printer Support

This document provides information specific to supported Xerox Digital Front-Ends (DFE) and digital presses for FreeFlow Makeready®, FreeFlow Process Manager®, FreeFlow Express to Print, FreeFlow Output Manager®, FreeFlow Print Manager-Advanced Print Path and JMF Service.

Print Engine / Digital Front-End Support Matrix

Printer	Digital Front-End
DocuTech / DocuPrint 65	DocuSP 2.1 DocuSP 2.0
DocuTech/DocuPrint 75	DocuSP 3.8
DocuTech/DocuPrint 90	DocuSP 3.8
DocuTech 135	DocuTech Network Service – J 1.4.0 DocuTech Network Server NS + Server Series 4.0 NS Plus 2.1
DocuTech Publisher 6100 6115 6135 6155 6180	Xerox FreeFlow Print Server 7.0 (SP3) Xerox FreeFlow Print Server 6.0 DocuSP 1.4J (6135/6180 only)
DocuTech 128/155/180 Highlight Color	Xerox FreeFlow Print Server 7.0 (SP3) Xerox FreeFlow Print Server 6.0
DocuTech 128/155/180 Highlight Color Publisher	Xerox FreeFlow Print Server 7.0 (SP3) Xerox FreeFlow Print Server 6.0

Printer	Digital Front-End
Nuvera 100 DC/P Nuvera 100 DPS Nuvera 120 DC/P Nuvera 120 DPS Nuvera 144 DPS Nuvera 100/120/144 EA DPS Nuvera 288 Digital Perfecting System Xerox Nuvera 200 EA Perfecting Production System	Xerox FreeFlow Print Server 7.0 (200/288 only) DocuSP 51 (legacy only – not supported on EA, 200/288) DocuSP 5.0 (legacy only – not supported on EA, 200/288)
Nuvera 144/157 EA/MX Production System Nuvera 200/288/314 EA/MX Perfecting Production System Nuvera 314 Perfecting Production System	Xerox FreeFlow Print Server 7.0 (SP3)
DocuPrint with NPS server DocuPrint 92C/600 NPS DocuPrint 96 NPS DocuPrint 180 NPS DocuPrint 4050 NPS DocuPrint 4090 NPS DocuPrint 4635 NPS DocuPrint 4850 NPS DocuPrint 4890 NPS	DocuPrint Server
DocuPrint with DocuSP server DocuPrint 100 EPS DocuPrint 115 EPS DocuPrint 135 EPS DocuPrint 155 EPS DocuPrint 180 EPS	Xerox FreeFlow Print Server 7.0 (SP3) Xerox FreeFlow Print Server 6.0
DocuPrint Continuous Feed configurations : DocuPrint 350 DocuPrint 500 DocuPrint 700 DocuPrint 1000	DocuSP 51 DocuSP 4.2

Printer	Digital Front-End
DocuPrint Continuous Feed configurations : DocuPrint 425 DocuPrint 525 Xerox 650 Continuous Feed Printing System DocuPrint 850 DocuPrint 1050 Xerox 1300 Continuous Feed Printing System	Xerox FreeFlow Print Server 7.0 Xerox FreeFlow Print Server 6.0
Xerox 490 Color Continuous Feed Printing System Xerox 980 Color Continuous Feed Printing System	Xerox 490/980 CF Controller 2.0 (LPR support only) Xerox 490/980 CF Controller 1.2 (LPR support only)
Xerox 495 Continuous Feed Printing System	Xerox FreeFlow Print Server 7.0 Xerox FreeFlow Print Server 6.0
EX2101	Fiery EX2101 2.0 LPR
Xerox 510 Xerox 721 Xerox 6030/6050 Wide Format Solution	AccXES 10.2
Xerox 8142/8160 Wide Format Solution	Xerox Wide Format Color RIP 4.0
Document Centre 220/230/332/340/420/432/440 Document Centre 240/255/265/460/470/480/490 WorkCentre Pro 23/28/32/38/45/55/65/75/90	Document Centre controller WorkCentre Pro
WorkCentre 5665/5675/5687 WorkCentre 7328/7335/7345/7346 WorkCentre 7425/7428/7435 WorkCentre 7655/7665/7675	WorkCentre
Xerox 4110	GXP4110 (ASCII ticket support only) DocuSP 51 DocuSP 5.0 Fiery EXP4110 1.1 IPP
Xerox 4590	Xerox FreeFlow Print Server 7.0 Xerox FreeFlow Print Server 6.0
Xerox 4595 EPS	Xerox FreeFlow Print Server 7.0 Xerox FreeFlow Print Server 6.0

Printer	Digital Front-End
Xerox 4112/4127 EPS Xerox 4112/4127 Copier/Printer	Xerox FreeFlow Print Server 7.0 Xerox FreeFlow Print Server 6.0 Xerox EX Print Server 2.5 IPP Fiery Print Controller 2.0 IPP Integrated Copy / Print Server 3.0 Integrated Copy / Print Server 2.0
Xerox D95/D110/D125 Copier-Printer	Xerox FreeFlow Print Server 9.0 (SP3) Xerox FreeFlow Print Server 9.0 Integrated Copy/Print Server 1.0 Xerox EX Print Server 1.0
Xerox D136 Copier-Printer	Xerox FreeFlow Print Server 9.0 (SP3) Integrated Copy/Print Server 1.0 Xerox EX Print Server 1.0
Document Centre 1100/900	DocuCentre
DocuColor 3535	EX3535 2.0 (LPR)
DocuColor 240/250	DocuSP 51 Fiery EXP250 1.0/1.1 IPP
DocuColor 242/252/260	Xerox FreeFlow Print Server 7.0 Xerox FreeFlow Print Server 6.0 Fiery EX260 2.0 IPP Integrated Fiery Color Server 2.0 IPP CX260 2.0
Xerox Color 550/560	Xerox FreeFlow Print Server 8.0 (SP1) Xerox EX Print Server 1.0 Xerox CX Print Server 1.0 Integrated Fiery Color Server 1.0
Xerox Color 560	Xerox FreeFlow Print Server 9.0 (SP3) Xerox EX Print Server 2.0
Xerox Color 570	Xerox FreeFlow Print Server 9.0 (SP3) Xerox EX Print Server 1.0 Integrated Fiery Color Server 1.0
Xerox Color 60/70	Xerox FreeFlow Print Server Integrated [1, 2] Xerox EX Print Server 1.0 Integrated Fiery Color Server 1.0

[1] Device must be manually configured in the FreeFlow application.

[2] Certain print attributes specified in the FreeFlow application will not be appear at the DFE.

Printer	Digital Front-End
Xerox 700 Digital Color Press	Xerox FreeFlow Print Server 8.0 Xerox FreeFlow Print Server 7.0 Xerox FreeFlow Print Server 6.0 Xerox EX700i Print Server 1.0 Xerox EX Print Server 1.5 IPP Xerox EX Print Server 1.0 IPP Integrated Fiery Color Server(i) 1.0 IPP Integrated Fiery Color Server 1.5 IPP Xerox CX Print Server 1.5 Xerox CX Print Server 1.0 PX700 Print Server 4.1 (FX Market only) PX700 Print Server 4.0 (FX Market only)
Xerox Color C75 Press	Xerox FreeFlow Print Server 9.0 (SP3) Xerox EX Print Server 1.0 Integrated Fiery Color Server 1.0
Xerox Color J75 Press	Xerox FreeFlow Print Server 9.0 (SP3) Xerox EX Print Server 1.0
DocuColor 2045	DocuSP 51 DocuSP 5.0 Fiery EX2000D 3.0 (LPR) CXP6000 4.1
DocuColor 2060	DocuSP 51 DocuSP 5.0 Fiery EX2000D 3.0 (LPR) Fiery EXP5000 2.0 IPP Fiery EXP5000 2.0 (LPR) CXP6000 4.1
DocuColor 5000 Digital Press DocuColor 5000 Digital Press AP	Xerox FreeFlow Print Server 7.0 (AP only) Xerox FreeFlow Print Server 6.0 (base 5000 only) DocuSP 51 (base 5000 only) Fiery EXP50 2.0 IPP CX50 1.0 PX Print Server 4.0 (FX market only)

Printer	Digital Front-End
DocuColor 5252	DocuSP 51 DocuSP 5.0 Fiery EX2000D 3.0 (LPR) Fiery EXP5000 2.0 IPP Fiery EXP5000 2.0 (LPR) CXP6000 4.1
DocuColor 6060	DocuSP 51 DocuSP 5.0 Fiery EXP6000 3.0 IPP Fiery EXP6000 3.0 (LPR) CXP6000 4.1
DocuColor 7000 Digital Press DocuColor 7000 Digital Press AP	Xerox FreeFlow Print Server 7.0 (AP only) Xerox FreeFlow Print Server 6.0 DocuSP 51 (base 7000 only) Fiery EXP8000 3.0 IPP (not for DC7000 AP) Fiery EX8000AP 1.0 IPP (for DC7000 AP) CXP8000 3.0 CXP8000 1.0 IPP (AP only) CX8000AP 1.0 (AP only)
DocuColor 8000 Digital Press DocuColor 8000 Digital Press AP	Xerox FreeFlow Print Server 7.0 (SP1) Xerox FreeFlow Print Server 6.0 DocuSP 51 (base 8000 only) Fiery EXP8000 3.0 IPP (not for DC8000 AP) Fiery EXP8000 2.0 IPP (not for DC8000 AP) Fiery EX8000AP 1.0 IPP (for DC8000 AP) CXP8000 3.0 CXP8000 1.0 (AP only)
DocuColor 7002 Digital Press	Xerox FreeFlow Print Server 7.0 Xerox EX Print Server 2.0 Xerox EX Print Server 1.0 Xerox CX Print Server 1.0
DocuColor 8002 Digital Press	Xerox FreeFlow Print Server 7.0 Xerox EX Print Server 1.0 Xerox CX Print Server 1.0
DocuColor 8080 Digital Press	Xerox FreeFlow Print Server 7.0 Xerox EX Print Server 1.0 Xerox CX Print Server 1.0

Printer	Digital Front-End
Xerox Versant 2100 Press	Xerox FreeFlow Print Server 9.0 (SP3) Xerox EX Print Server 1.0
Xerox Color 800 Press Xerox Color 1000 Press	Xerox FreeFlow Print Server 9.0 Xerox FreeFlow Print Server 8.0 (SP2) Xerox FreeFlow Print Server 8.0 Xerox EX Print Server 2.2 Xerox EX Print Server 2.0 Xerox EX Print Server 1.0 Xerox CX Print Server 2.0 Xerox CX Print Server 1.0 PX 1000 Print Server 5.0 (FX only)
Xerox iGen3 Digital Production Press	Xerox FreeFlow Print Server 6.0 DocuSP 51 Fiery iGen3 Q5000/Q5500/QX100 4.0 IPP Fiery iGen Q5000/Q5500 3.0 IPP Creo Spire 5.0
Xerox iGen4 90/110 Digital Production Press	Xerox FreeFlow Print Server 9.0 Xerox FreeFlow Print Server 8.0 (SP1) Xerox FreeFlow Print Server 7.0 Xerox EX Print Server 3.0 Xerox EX Print Server 2.0 Xerox EX Print Server 1.0 Xerox CX Print Server 3.0 Xerox CX Print Server 2.0
Xerox iGen4 220 Perfecting Press	Xerox FreeFlow Print Server 7.0 (SP3)
Xerox iGen 150 Press	Xerox FreeFlow Print Server 9.0 (SP3) Xerox FreeFlow Print Server 9.0 Xerox EX Print Server 2.0 Xerox EX Print Server 1.0
Xerox Color 8250 Production Printer	Xerox FreeFlow Print Server 9.0 (SP3)
Xerox CiPress 325/500 Production Inkjet System	Xerox FreeFlow Print Server 9.0 (SP3)

Compatible Printer Support

Support for new printers and Digital Front-End (DFE) releases are added to FreeFlow applications via Service Packs. In situations where the schedule for a new printer or DFE release does not correspond to a scheduled FreeFlow Service Pack release, Xerox may identify an existing, compatible print path, which can be used to submit jobs from FreeFlow to the new printer or DFE until support is formally added.

The following table lists the Xerox production printers and Digital Front-Ends that are currently supported by FreeFlow via an existing compatible print path. To submit jobs to the new printer/DFE releases identified below, customers should select the corresponding compatibility print path from the FreeFlow application.

In some situations, not all the features of the new printer/DFE are supported when submitting jobs from FreeFlow via the compatibility print path. However, job properties for unsupported features may still be selected at the DFE prior to printing the job.

Printer	Digital Front End	Supported Compatibility Print Path
DocuColor 12	DocuSP 5.0	DocuColor 2045/DocuSP 5.0
Xerox 4595 EPS	GXP Integrated controller	Xerox 4110/GXP4110
Xerox Color 550/560 (GBC Punch and Square Fold and Trim)	FreeFlow Print Server 8.0 (SP2)	Xerox 700 Digital Color Press/FreeFlow Print Server 8.0
Xerox Color 550/560	EX Print Server 1.1	Xerox 700 Digital Color Press/EX700i Print Server 1.0
Xerox Color 550/560	Integrated Fiery Color Server 1.1	Xerox 700 Digital Color Press/Integrated Fiery Color Server 1.0
Xerox Color 550/560	CX Print Server 2.0	Xerox 700 Digital Color Press/CX Print Server 1.5
Xerox 700 Digital Color Press	CX700i Print Server 2.0	Xerox 700 Digital Color Press/CX Print Server 1.5
Xerox 770 Digital Color Press	FreeFlow Print Server 8.0	Xerox 700 Digital Color Press/FreeFlow Print Server 8.0
Xerox 770 Digital Color Press	EX Print Server 1.0	Xerox 700 Digital Color Press/EX700i Print Server 1.0
Xerox 800/1000 Color Press	EX Print Server 2.1	Xerox 700 Digital Color Press/EX Print Server 2.0
Xerox 800/1000 Color Press	CX Print Server 2.1	Xerox 800/1000 Color Press/CX Print Server 2.0