



FreeFlow[®] Solutions Printer Support Guide

FreeFlow 9.0 Service Pack 22 (9.0.22.0)

September 2018



© 2018 Xerox Corporation. All rights reserved. XEROX® and XEROX and Design®, FreeFlow®, and VIPP® are trademarks of the Xerox Corporation in the United States and/or other countries.

Adobe, the Adobe logo, the Adobe PDF logo, PDF Converter SDK and PDF Library are either registered trademarks or trademarks of Adobe Systems Incorporated in the United States and/or other countries.

Other company trademarks are also acknowledged.

While every care has been taken in the preparation of this material, no liability will be accepted by Xerox Corporation arising out of any inaccuracies or omissions.

Printed in the United States of America.

Changes are periodically made to this document. Changes, technical inaccuracies, and typographical errors will be corrected in subsequent editions.

Document Version: September 2018

Table of Contents

- Introduction..... 1
- 1 Supported Printers..... 1-3
 - Compatible Printer Support..... 1-8

Introduction

This document provides information regarding supported Xerox Digital Front-Ends (DFE), controllers and printers for FreeFlow Makeready[®], FreeFlow Process Manager[®], FreeFlow Express to Print, FreeFlow Output Manager[®], FreeFlow Print Manager-Advanced Print Path and JMF Service.

For information regarding supported printers for FreeFlow Core, see the Xerox[®] FreeFlow[®] Core Release Notes. This document may be downloaded from the Support & Drivers section on Xerox.com [Support/Support & Drivers/Software & Platforms/FreeFlow/FreeFlow Core], or obtained from your Xerox representative.

Supported Printers

1

Printer	Digital Front-End
WorkCentre 5665/5675/5687 WorkCentre 7328/7335/7345/7346 WorkCentre 7425/7428/7435 WorkCentre 7655/7665/7675	WorkCentre
Xerox 510DP Printer Xerox 721P Printer	AccXES 10.2
Xerox 4110 EPS	GXP4110 (ASCII ticket support only) DocuSP 51 DocuSP 5.0 Fiery EXP4110 1.1 IPP
Xerox 4590 EPS	Xerox FreeFlow Print Server 7.0 Xerox FreeFlow Print Server 6.0
Xerox 4112/4127 C/P and EPS	Xerox FreeFlow Print Server 7.0 Xerox FreeFlow Print Server 6.0 Xerox EX Print Server 2.5 IPP Fiery Print Controller 2.0 IPP Integrated Copy / Print Server 3.0 Integrated Copy / Print Server 2.0
Xerox D95/D110/D125 Copier/Printer	Integrated Copy/Print Server 1.0 Xerox FreeFlow Print Server 9.0 (SP3) Xerox EX Print Server 1.0
Xerox D136 Copier/Printer	Integrated Copy/Print Server 1.0 Xerox FreeFlow Print Server 9.0 (SP3) Xerox EX136 Print Server 1.0
DocuPrint 180 NPS MX	DocuPrint Server
DocuPrint 100/115/135 EPS DocuPrint 155/180 EPS	Xerox FreeFlow Print Server 7.0 (SP3) Xerox FreeFlow Print Server 6.0

Printer	Digital Front-End
DocuTech Production Publisher 90/135	DocuTech Network Service – J 1.4.0 DocuTech Network Server NS + Server Series 4.0 NS Plus 2.1
DocuTech 6100 Publisher DocuTech 6115/6135 Printer DocuTech 6155/6180 Printer	Xerox FreeFlow Print Server 7.0 (SP3) Xerox FreeFlow Print Server 6.0 DocuSP 1.4J (6135/6180 only)
DocuTech 128/155/180 Highlight Color System	Xerox FreeFlow Print Server 7.0 (SP3) Xerox FreeFlow Print Server 6.0
Xerox Nuvera 100/120/144/157 EA/MX Digital Production System	Xerox FreeFlow Print Server 7.0 (SP3)
Xerox Nuvera 200/288/314 EA/MX Perfecting Production System	Xerox FreeFlow Print Server 7.0 (SP3)
DocuPrint 350/500/700/1000 Continuous Feed Transactional Printer	DocuSP 51 DocuSP 4.2
DocuPrint 425/525/850/1050 Continuous Feed Transactional Printer	Xerox FreeFlow Print Server 7.0 Xerox FreeFlow Print Server 6.0
Xerox 490/980 Color Continuous Feed Printing System	Xerox 490/980 CF Controller 2.0 (LPR support only) Xerox 490/980 CF Controller 1.2 (LPR support only)
Xerox 495 Continuous Feed Printer	Xerox FreeFlow Print Server 7.0 Xerox FreeFlow Print Server 6.0
Xerox 650/1300 Continuous Feed Printer	Xerox FreeFlow Print Server 7.0 Xerox FreeFlow Print Server 6.0
DocuColor 240/250	DocuSP 51 Fiery EXP250 1.0/1.1 IPP
DocuColor 242/252/260 Copier/Printer	Xerox FreeFlow Print Server 7.0 Xerox FreeFlow Print Server 6.0 Fiery EX260 2.0 IPP Integrated Fiery Color Server 2.0 IPP
Xerox Color 550/560/570	Xerox Integrated Color Server Xerox FreeFlow Print Server 9.0 (SP3) Xerox EX Print Server 2.0 Xerox Integrated Fiery Color Server 1.0

Printer	Digital Front-End
Xerox Color C60/C70 Printer	Xerox Integrated Color Server 22.1 ¹ Xerox FreeFlow Print Server Integrated ¹ Xerox EX-i C60/C70 Print Server 1.0 Xerox EX C60/C70 Print Server 1.0
Xerox 700/700i Digital Color Press	Xerox FreeFlow Print Server 8.0 Xerox FreeFlow Print Server 7.0 Xerox FreeFlow Print Server 6.0 Xerox EX700i Print Server 1.0 Xerox EX Print Server 1.5 IPP Xerox EX Print Server 1.0 IPP Integrated Fiery Color Server 1.5 IPP Integrated Fiery Color Server(i) 1.0 IPP
DocuColor 5000/5000AP Digital Color Press	Xerox FreeFlow Print Server 7.0 (AP only) Xerox FreeFlow Print Server 6.0 (5000 only) DocuSP 51 (5000 only) Fiery EXP50 2.0 IPP
DocuColor 7000 Digital Press DocuColor 7000AP Digital Press	Xerox FreeFlow Print Server 7.0 (AP only) Xerox FreeFlow Print Server 6.0 DocuSP 51 (base 7000 only) Fiery EXP8000 3.0 IPP (not for DC7000 AP) Fiery EX8000AP 1.0 IPP (for DC7000 AP)
DocuColor 7002 Digital Color Press	Xerox FreeFlow Print Server 7.0 Xerox EX Print Server 2.0 Xerox EX Print Server 1.0
DocuColor 8000 Digital Press DocuColor 8000AP Digital Color Press	Xerox FreeFlow Print Server 7.0 (SP1) Xerox FreeFlow Print Server 6.0 DocuSP 51 (base 8000 only) Fiery EXP8000 3.0 IPP (not for DC8000 AP) Fiery EXP8000 2.0 IPP (not for DC8000 AP) Fiery EX8000AP 1.0 IPP (for DC8000 AP)
DocuColor 8002 Digital Color Press	Xerox FreeFlow Print Server 7.0 Xerox EX Print Server 1.0
DocuColor 8080 Digital Color Press	Xerox FreeFlow Print Server 7.0 Xerox EX Print Server 1.0

¹ Supported for FreeFlow Process Manager, Makeready, Express to Print and Print Manager-APP only.

Printer	Digital Front-End
Xerox Color C75 Digital Press	Xerox FreeFlow Print Server 9.0 (SP3) Xerox EX Print Server 1.0 Integrated Fiery Color Server 1.0
Xerox Color J75 Digital Press	Xerox FreeFlow Print Server 9.0 (SP3) Xerox EX Print Server 1.0
Xerox Versant 80 Press	Xerox FreeFlow Print Server 9.0 (SP3) Xerox EX 80 Print Server 1.2 Xerox EX 80 Print Server 1.0 Xerox EX-i 80 Print Server 1.2 Xerox EX-i 80 Print Server 1.0
Xerox Versant 180 Press	Xerox FreeFlow Print Server 9.0 (SP3) Xerox EX 180 Print Server 1.1 Xerox EX 180 Print Server 1.0 Xerox EX-i 180 Print Server 1.1 Xerox EX-i 180 Print Server 1.0
Xerox Versant 2100 Press	Xerox FreeFlow Print Server 9.0 (SP3) Xerox EX/EX-P 2100 Print Server 1.2 Xerox EX/EX-P 2100 Print Server 1.0
Xerox Versant 3100 Press	Xerox FreeFlow Print Server 9.0 (SP3) Xerox EX-P 3100 Print Server 1.0 Xerox EX 3100 Print Server 1.1 Xerox EX 3100 Print Server 1.0
Xerox Iridesse Production Press	Xerox® EX-P 6 Print Server 1.0
Xerox Color 800/1000 Press	Xerox FreeFlow Print Server 9.0 Xerox FreeFlow Print Server 8.0 (SP2) Xerox FreeFlow Print Server 8.0 Xerox EX-P 1000 Print Server 2.2 Xerox EX-P 1000 Print Server 2.0 Xerox EX-P 1000 Print Server 1.0
Xerox Color 800i/1000i Press	Xerox FreeFlow Print Server 9.0 (SP3) Xerox EX-P 1000i Print Server 3.0
Xerox iGen3 90/110 Digital Production Press	Xerox FreeFlow Print Server 6.0 DocuSP 51 Fiery iGen3 Q5000/Q5500/QX100 4.0 IPP Fiery iGen Q5000/Q5500 3.0 IPP

Xerox iGen4 90/110 Digital Production Press	Xerox FreeFlow Print Server 9.0 Xerox FreeFlow Print Server 8.0 (SP1) Xerox FreeFlow Print Server 7.0 Xerox EX Print Server 3.0 Xerox EX Print Server 2.0 Xerox EX Print Server 1.0
Xerox iGen4 220 Perfecting	Xerox FreeFlow Print Server 7.0 (SP3)
Xerox iGen 5 90/120 Press	Xerox FreeFlow Print Server 23 Xerox FreeFlow Print Server 22 Xerox FreeFlow Print Server 21 Xerox EX-P 5 Print Server 2.1 Xerox EX-P 5 Print Server 1.3 Xerox EX-P 5 Print Server 1.1
Xerox iGen 5 150 Press	Xerox FreeFlow Print Server 23 Xerox FreeFlow Print Server 22 Xerox FreeFlow Print Server 21 Xerox EX-P 5 Print Server 2.1 Xerox EX-P 5 Print Server 1.3 Xerox EX-P 5 Print Server 1.1
Xerox iGen 150 Digital Production Press	Xerox FreeFlow Print Server 9.0 (SP3) Xerox FreeFlow Print Server 9.0 Xerox EX Print Server 2.0 Xerox EX Print Server 1.0
Xerox Color 8250 Production Printer	Xerox FreeFlow Print Server 9.0 (SP3)
Xerox Brenva HD Production Inkjet Press	Xerox FreeFlow Print Server 22
Xerox CiPress 325/500 Production Inkjet System	Xerox FreeFlow Print Server 9.0 (SP3)
Xerox Impika Compact Systems	Xerox FreeFlow Print Server 9.0
Xerox Brenva HD Production Inkjet Press	Xerox FreeFlow Print Server 22

Compatible Printer Support

Support for new printers and Digital Front-End (DFE) releases are added to FreeFlow applications via Service Packs. In situations where the schedule for a new printer or DFE release does not correspond to a scheduled FreeFlow Service Pack release, Xerox may identify an existing, compatible print path, which can be used to submit jobs from FreeFlow to the new printer or DFE until support is formally added.

The following table lists the Xerox production printers and Digital Front-Ends that are currently supported by FreeFlow via an existing compatible print path. To submit jobs to the new printer/DFE releases identified below, customers should select the corresponding compatibility print path from the FreeFlow application.

In some situations, not all features are supported when submitting jobs from FreeFlow via the compatibility print path. However, job properties for unsupported features may still be programmed at the DFE prior to printing the job.

Printer	Digital Front End	Supported Compatibility Print Path
Xerox 770 Digital Color Press	FreeFlow Print Server 8.0	Xerox 700 Digital Color Press/FreeFlow Print Server 8.0
Xerox 770 Digital Color Press	EX Print Server 1.0	Xerox 700 Digital Color Press/EX700i Print Server 1.0