

FreeFlow VI Suite

Specialty Imaging Recommendations

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Specialty Imaging Recommendations

Introduction

This document is meant as a guide to facilitate use of FreeFlow VI Suite's Speciality Imaging Capability on the listed printers. The information contained is informational and should help designers in selecting settings and colors for their applications on these devices. Speciality Imaging should work on other printers and over time additional Xerox printers will be added.

This document is not meant to describe the programming or use of Specialty Imaging within a specific FreeFlow VI Suite Tool, the applicable product documentation provides this instruction.

Customer must validate their application, in particular for the specific media to be used.

Documentation

All FreeFlow VI Suite product information is found at: www.xerox.com/VIPP

Once at the site, look at Owner Resources, Then select Driver's & Downloads. This will display the Software download page. From here the Specialty Imaging Fonts may be downloaded. Select on Documentation tab to access the latest versions of all documentation:

- FreeFlow VI Design Express (a zip file with multilanguage versions)
- FreeFlow VI Suite Documentation (a zip file with all documents)
- FreeFlow VI Suite What's New Document
- FreeFlow VI Suite Customer Expectations Document

Support Forums

VIPP Developers Forum <http://VIPPSupport.Xerox.com>

FreeFlow Support Forum <http://Forum.Support.Xerox.com>

General Guidance

Specialty Imaging effects utilize special characteristics of the DFE, print engine, toners / inks, and media. The effects do not require specialized papers, toners, nor ink. However, not all effects will work equally well on all systems with all media. All printing was done on Xrx Digital Color Elite Gloss family - High gloss finish paper. Monochrome printers can only support MicroText and Correlation effects with Black only. Customers must validate their specific application.

The DFE settings are important to insure that the effects will be rendered properly. See subsequent pages for FreeFlow Print Server and EFI Fiery settings.

On the printer specific tables, X indicates that a setting or color works well on the specific printer.

	GlossMark		Fluorescent	Correlation		
	Artistic Black	Text	Mark	MicroText	Mark	Infrared Text
Monochrome Engine	x				x	
Color Engine	x	x	x	x	x	x
FreeFlow Print Server	x	x	x	x	x	x
EFI DFE	x	x	x	x	x	x
Font Download Required	x	x			x	

Specialty Imaging Recommendations

Artistic Black and **GlossMark Text** require a "glossy" toner/ink. Some print engine purposely produce a matte finish and thus these effects do not render well on these print engines. See print engine notes.

FluorescentMark is dependent upon the a reflection of UltraViolet (UV) light from the media. The other effects are not depedent upon the media. There are two types of colors supported, Direct CMYK and Separation Colors. Direct CMYK requires DFE Color Management to be disabled, Separation Colors do not. In order to see the effect, a strong UV light source is needed. These are commonly available from many on-line retailers. They may be list as UV currency counterfeit detectors, UV black light flashlights, pet urine detectors, bed bug finders, or insect detectors.

MicroText is printing at 0.6 to 0.9 point sizes. Viewing the effect requires a magnification aide, 10x loupe for example. Printer alignment and registration is critical for properly rendering such small text. The effect works best with single colorants (Cyan, Magenta, Yellow, or Black), but is not limited to these. Using 2, 3, 4 or more collorants will work. Yellow alone tends not to work well, only because people can't see small yellow characters very well.

Correlation Mark requires the printing of both the print sample, but also an overlay on a transparency. There are both single and dual layer Correlation Marks. Dual Layer would have two different effects within the same key. The key is overlaid on one side, then flipped over to reveal a second message. Starting with version 15 SP 2 a new algorithm called Vector Pattern will be introduced. This algorithm improves the rendering of the text patterns. Also, a series of parameters are introduced to vary the pattern. This allows a different keys to be used.

Infrared Text allows text to be hidden within a swatch. There are two types of colors supported, Direct CMYK and Separation Colors. Direct CMYK requires DFE Color Management to be disabled, Separation Colors do not. Viewing requires the use of an Infrared Camera. These are available on many online retail sites. Infrared counterfeit currency detectors work particularly well in that they have a short focal length as well as a built in LCD display.

FreeFlow Print Server Required Specialty Imaging Settings

Below are the requirements for the FreeFlow Print Server.

Specialty Imaging Effect	Job Filter	Overprint	Black Overprint	OP Override / Lock	Enhancement	Anti Aliasing	Trapping
Artistic Black	VPCF	ON	OFF	ON	OFF	OFF	OFF
GlossMark	VPCF	ON	OFF	ON	OFF	OFF	OFF
MicroText	VPCF	ON	OFF	ON	OFF	ON	OFF
Correlation Mark	VPCF	ON	OFF	OFF	OFF	OFF	OFF
Fluorescent Mark	VPCF	ON	OFF	OFF	OFF	OFF	OFF
Infrared Mark	VPCF	ON	OFF	OFF	OFF	OFF	OFF

Specialty Imaging Effect	Image Enhancement	Image Quality-> Color Mode	Resolution	Halftone	Color Management	Spot Color	PS Fonts
Artistic Black	OFF	Normal with Enhanced Gloss	600x600 dpi	200 line or 200 dot or default	See Note Below	ON	N/A
GlossMark	OFF	Normal with Enhanced Gloss	600x600 dpi	200 line or 200 dot or default	See Note Below	ON	Yes
MicroText	OFF	N/A	600x600 dpi	200 line or 200 dot or default	See Note Below	ON	Yes
Correlation Mark	OFF	N/A	600x600 dpi	200 line or 200 dot or default	See Note Below	ON	Yes
Fluorescent Mark	OFF	N/A	600x600 dpi	200 line or 200 dot or default	See Note Below	ON	N/A
Infrared Mark	OFF	N/A	600x600 dpi	200 line or 200 dot or default	See Note Below	ON	N/A

In general Color Management (Direct CMYK) should be disabled when using Specialty Imaging. Color Management will modify the colors set by VI Suite Products. The effects will still operate, but may be less effective. As an example 100% of a colorant is reduced and MicroText characters would be less distinct (and harder to read). With the Fluorescent Mark and Infrared have Separation Color Space values that are less effected by Color Management. The Direct CMYK colors must have Color Management disabled.

EFI Fiery Required Specialty Imaging Settings

Below are the requirements for the EFI Fiery.

Specialty Imaging Effect	Xerox GCR	Use Maximum Printer Density	Overprint	Black Overprint	Image Quality	Edge Enhancement	Anti Aliasing	Trapping
Artistic Black	OFF	ON	ON	OFF	Best	OFF	OFF	OFF
GlossMark	OFF	ON	ON	OFF	Best	OFF	OFF	OFF
MicroText	OFF	ON	ON	OFF	Best	OFF	OFF	OFF
Correlation Mark	OFF	ON	ON	OFF	Best	OFF	OFF	OFF
Fluorescent Mark	OFF	ON	ON	OFF	Best	OFF	OFF	OFF
Infrared Mark	OFF	ON	ON	OFF	Best	OFF	OFF	OFF

Specialty Imaging Effect	Image Enhancement	Image-> Advanced-> Gloss Level	Resolution	Halftone	Color Management	Spot Color	PS Fonts
Artistic Black	OFF	Glossy	600x600 dpi	200 line or 200 dot or default	See Note Below	ON	N/A
GlossMark	OFF	Glossy	600x600 dpi	200 line or 200 dot or default	See Note Below	ON	Yes
MicroText	OFF	N/A	600x600 dpi	200 line or 200 dot or default	See Note Below	ON	Yes
Correlation Mark	OFF	N/A	600x600 dpi	200 line or 200 dot or default	See Note Below	ON	Yes
Fluorescent Mark	OFF	N/A	600x600 dpi	200 line or 200 dot or default	See Note Below	ON	N/A
Infrared Mark	OFF	N/A	600x600 dpi	200 line or 200 dot or default	See Note Below	ON	N/A

In general Color Management (Bypass Conversion) should be disabled when using Specialty Imaging. Color Management will modify the colors set by VI Suite Products. The effects will still operate, but may be less effective. As an example 100% of a colorant is reduced and MicroText characters would be less distinct (and harder to read). With the Fluorescent Mark and Infrared have Separation Color Space values that are less effected by Color Management. The Direct CMYK colors must have Color Management disabled.

Brenva
Specialty Imaging Recommendations
FreeFlow Print Server

Artistic Black and **GlossMark Text** are not recommended as the Brenva uses Matte Inks.

MicroText works well with most colors.

Correlation Mark: Single Layer works with the colors indicated below, Dual Layer not recommended.

Fluorescent Mark: Single Layer works with the colors indicated below, Dual layer is limited. Note: Brenva does not support a coated stock.

Infrared Mark works with the colors indicated below

x indicates a recommended setting to try for your application

Artistic Black	
SI_ARTBLACK_A	SI_ARTBLACK_B

GlossMark Text		Font: SI_NeuModern-GL-Bold-24	
SI_GL_Black	SI_GL_Green	SI_GL_Maroon	SI_GL_Yellow
SI_GL_Blue	SI_GL_lightBlue	SI_GL_Olive	
SI_GL_Cyan	SI_GL_lightGreen	SI_GL_Peach	
SI_GL_Gray	SI_GL_Magenta	SI_GL_Red	

MicroText

F6 Font MT	
SI_MI_Cyan	SI_MI_Yellow
SI_MI_Magenta	SI_MI_Black
	SI_MI_Red
	SI_MI_Green
	SI_MI_Blue

F6 Bold-Font MT	
SI_MI_Cyan	SI_MI_Yellow
SI_MI_Magenta	SI_MI_Black
	SI_MI_Red
	SI_MI_Green
	SI_MI_Blue

F6.5 Font MT	
SI_MI_Cyan	SI_MI_Yellow
SI_MI_Magenta	SI_MI_Black
	SI_MI_Red
	SI_MI_Green
	SI_MI_Blue

F6.5 Bold Font MT	
SI_MI_Cyan	SI_MI_Yellow
SI_MI_Magenta	SI_MI_Black
	SI_MI_Red
	SI_MI_Green
	SI_MI_Blue

F7 Font MT	
SI_MI_Cyan	SI_MI_Yellow
SI_MI_Magenta	SI_MI_Black
	SI_MI_Red
	SI_MI_Green
	SI_MI_Blue

F7 Bold Font MT	
SI_MI_Cyan	SI_MI_Yellow
SI_MI_Magenta	SI_MI_Black
	SI_MI_Red
	SI_MI_Green
	SI_MI_Blue

F9 Font MT	
SI_MI_Cyan	SI_MI_Yellow
SI_MI_Magenta	SI_MI_Black
	SI_MI_Red
	SI_MI_Green
	SI_MI_Blue

F9 Bold Font MT	
SI_MI_Cyan	SI_MI_Yellow
SI_MI_Magenta	SI_MI_Black
	SI_MI_Red
	SI_MI_Green
	SI_MI_Blue

Correlation Mark Font: SI_NeuModern-CR-Bold-24

Single Layer CM	
SI_CR_Black50	SI_CR_DarkBlue100
SI_CR_Black75	SI_CR_DarkGreen50
SI_CR_Black100	SI_CR_DarkGreen75
SI_CR_Blue50	SI_CR_DarkGreen100
SI_CR_Blue75	SI_CR_DarkRed50
SI_CR_Blue100	SI_CR_DarkRed75
SI_CR_Cyan50	SI_CR_DarkRed100
SI_CR_Cyan75	SI_CR_Gray50
SI_CR_Cyan100	SI_CR_Gray75
SI_CR_DarkBlue50	SI_CR_Gray100
SI_CR_DarkBlue75	SI_CR_Green50
	SI_CR_Green75
	SI_CR_Green100
	SI_CR_Magenta50
	SI_CR_Magenta75
	SI_CR_Magenta100
	SI_CR_Maroon50
	SI_CR_Maroon75
	SI_CR_Maroon100
	SI_CR_Olive50
	SI_CR_Olive75
	SI_CR_Olive100
	SI_CR_Red50
	SI_CR_Red75
	SI_CR_Red100
	SI_CR_Teal50
	SI_CR_Teal75
	SI_CR_Teal100
	SI_CR_Yellow50
	SI_CR_Yellow75
	SI_CR_Yellow100

Dual Layer CM	
SI_CR_Black50	SI_CR_DarkBlue100
SI_CR_Black75	SI_CR_DarkGreen50
SI_CR_Black100	SI_CR_DarkGreen75
SI_CR_Blue50	SI_CR_DarkGreen100
SI_CR_Blue75	SI_CR_DarkRed50
SI_CR_Blue100	SI_CR_DarkRed75
SI_CR_Cyan50	SI_CR_DarkRed100
SI_CR_Cyan75	SI_CR_Gray50
SI_CR_Cyan100	SI_CR_Gray75
SI_CR_DarkBlue50	SI_CR_Gray100
	SI_CR_Green75
	SI_CR_Green100
	SI_CR_Magenta50
	SI_CR_Magenta75
	SI_CR_Magenta100
	SI_CR_Maroon50
	SI_CR_Maroon75
	SI_CR_Maroon100
	SI_CR_Olive50
	SI_CR_Olive75
	SI_CR_Olive100
	SI_CR_Red50
	SI_CR_Red75
	SI_CR_Red100
	SI_CR_Teal50
	SI_CR_Teal75
	SI_CR_Teal100
	SI_CR_Yellow50
	SI_CR_Yellow75
	SI_CR_Yellow100

Brenva
Specialty Imaging Recommendations
FreeFlow Print Server

SI_CR_DarkBlue75	SI_CR_Green50	SI_CR_Olive100	x
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Fluorescent Mark

Single Layer FM - Direct CMYK

SI_UV_BROWN1		SI_UV_GOLD1		SI_UV_PINK	x	SI_UV_RUSSIANBLUE	x
SI_UV_DARKGRAY1	x	SI_UV_GOLD2		SI_UV_PURPLE	x		
SI_UV_DARKPINK1	x	SI_UV_GREEN1	x	SI_UV_PURPLE1	x		

Single Layer FM - Separation Color Space

SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1	x	SI_UV_SPRINGGREEN1	
SI_UV_BLAZE_ORANGE1		SI_UV_GRASSGREEN1	x	SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	x
SI_UV_BLUE1	x	SI_UV_GRASSGREEN2	x	SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1	x	SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2	x	SI_UV_GREENERPASTURES2		SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	x
SI_UV_BLUEGRAY	x	SI_UV_HUNTERGREEN1	x	SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2		SI_UV_HUNTERGREEN2		SI_UV_PINEBARK2		SI_UV_TURTLEGREEN1	
SI_UV_BUTTERNUT1		SI_UV_JUNEBUG2		SI_UV_PLUMPERFECT1		SI_UV_TURTLEGREEN2	
SI_UV_CHIPMUNK2		SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	
SI_UV_DARKBROWN11		SI_UV_JUNGLEGREEN2		SI_UV_REDDISHORANGE1	x	SI_UV_VERMILION2	
SI_UV_DARKBROWN12		SI_UV_LEAFGREEN1	x	SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	x
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2	x	SI_UV_REDDISHYELLOW1		SI_UV_YELLOW1	
SI_UV_DARKSKY1	x	SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1	x	SI_UV_YELLOWISHGREEN1	x
SI_UV_DEEPPINK1	x	SI_UV_MAROON1		SI_UV_RUSTICBROWN1	x	SI_UV_YELLOWISHGREEN2	x
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1	x	SI_UV_SEAFOAMGREEN1	x		

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Cyan as second layer

SI_UV_BROWN1		SI_UV_GOLD1		SI_UV_PINK	x	SI_UV_RUSSIANBLUE	x
SI_UV_DARKGRAY1		SI_UV_GOLD2		SI_UV_PURPLE	x		
SI_UV_DARKPINK1	x	SI_UV_GREEN1		SI_UV_PURPLE1	x		

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Magenta as second layer

SI_UV_BROWN1		SI_UV_GOLD1		SI_UV_PINK	x	SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1		SI_UV_GOLD2		SI_UV_PURPLE	x		
SI_UV_DARKPINK1	x	SI_UV_GREEN1		SI_UV_PURPLE1	x		

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Yellow as second layer

SI_UV_BROWN1		SI_UV_GOLD1		SI_UV_PINK		SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1		SI_UV_GOLD2		SI_UV_PURPLE			
SI_UV_DARKPINK1		SI_UV_GREEN1		SI_UV_PURPLE1			

Dual Layer FM - Separation Color Space, First Layer Color Below

SI_UV_2L_Cyan as second layer

SI_UV_BISTROGREEN1		SI_UV_DEEPTAL2		SI_UV_MEDIUMSEAGREEN2		SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2		SI_UV_GOLDENROD1		SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	
SI_UV_BLAZE_ORANGE1		SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1	x	SI_UV_GREENERPASTURES1		SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2	x	SI_UV_GREENERPASTURES2		SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1		SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2		SI_UV_HUNTERGREEN2		SI_UV_PINEBARK2		SI_UV_TURTLEGREEN1	
SI_UV_BUTTERNUT1		SI_UV_JUNEBUG2		SI_UV_PLUMPERFECT1		SI_UV_TURTLEGREEN2	
SI_UV_CHIPMUNK2		SI_UV_JUNGLEGREEN1		SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	
SI_UV_DARKBROWN11		SI_UV_JUNGLEGREEN2		SI_UV_REDDISHORANGE1		SI_UV_VERMILION2	
SI_UV_DARKBROWN12		SI_UV_LEAFGREEN1		SI_UV_REDDISHORANGE2		SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2		SI_UV_REDDISHYELLOW1		SI_UV_YELLOW1	
SI_UV_DARKSKY1		SI_UV_LIMEGREEN1		SI_UV_ROSERED1		SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1		SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1		SI_UV_MEDIUMSEAGREEN1		SI_UV_SEAFOAMGREEN1			

Dual Layer FM - Separation Color Space, First Layer Color Below

SI_UV_2L_Magenta as second layer

SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2		SI_UV_MEDIUMSEAGREEN2		SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2		SI_UV_GOLDENROD1		SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	
SI_UV_BLAZE_ORANGE1		SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1		SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2		SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1		SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2		SI_UV_HUNTERGREEN2		SI_UV_PINEBARK2		SI_UV_TURTLEGREEN1	
SI_UV_BUTTERNUT1		SI_UV_JUNEBUG2		SI_UV_PLUMPERFECT1		SI_UV_TURTLEGREEN2	
SI_UV_CHIPMUNK2		SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	
SI_UV_DARKBROWN11		SI_UV_JUNGLEGREEN2		SI_UV_REDDISHORANGE1		SI_UV_VERMILION2	x
SI_UV_DARKBROWN12		SI_UV_LEAFGREEN1		SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2		SI_UV_REDDISHYELLOW1		SI_UV_YELLOW1	

Brenva
Specialty Imaging Recommendations
FreeFlow Print Server

SI_UV_DARKSKY1		SI_UV_LIMEGREEN1		SI_UV_ROSERED1		SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1	x	SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1		SI_UV_MEDIUMSEAGREEN1		SI_UV_SEAFOAMGREEN1			
Dual Layer FM - Separation Color Space, First Layer Color Below				SI_UV_2L_Yellow as second layer			
SI_UV_BISTROGREEN1		SI_UV_DEEPTAL2		SI_UV_MEDIUMSEAGREEN2		SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2		SI_UV_GOLDENROD1		SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	
SI_UV_BLAZE_ORANGE1		SI_UV_GRASSGREEN1	x	SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	
SI_UV_BLUE1		SI_UV_GRASSGREEN2	x	SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1		SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2	x	SI_UV_GREENERPASTURES2		SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1		SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2		SI_UV_HUNTERGREEN2		SI_UV_PINEBARK2		SI_UV_TURTLGREEN1	
SI_UV_BUTTERNUT1		SI_UV_JUNEBUG2		SI_UV_PLUMPERFECT1		SI_UV_TURTLGREEN2	
SI_UV_CHIPMUNK2		SI_UV_JUNGLEGREEN1		SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	
SI_UV_DARKBROWN11		SI_UV_JUNGLEGREEN2		SI_UV_REDDISHORANGE1		SI_UV_VERMILION2	
SI_UV_DARKBROWN12		SI_UV_LEAFGREEN1		SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	
SI_UV_DARKORANGE1	x	SI_UV_LEAFGREEN2		SI_UV_REDDISHYELLOW1		SI_UV_YELLOW1	
SI_UV_DARKSKY1		SI_UV_LIMEGREEN1		SI_UV_ROSERED1		SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1		SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1		SI_UV_MEDIUMSEAGREEN1		SI_UV_SEAFOAMGREEN1			

Infrared Mark

Single Layer IM - Direct CMYK

SI_IR_BLUE1		SI_IR_DP_LIGHTYELLOW2		SI_IR_DP_PINK1		SI_IR_DP_SUBLIME2	x
SI_IR_DARKBLUE1		SI_IR_DP_YELLOW1		SI_IR_DP_PINK2		SI_IR_DP_PURPLE1	
SI_IR_DARKGREEN1		SI_IR_DP_YELLOW2		SI_IR_DP_ORANGE1		SI_IR_DP_PURPLE2	
SI_IR_DARKOLIVE1		SI_IR_DP_FIREBRICK1		SI_IR_DP_ORANGE2		SI_IR_DP_CYAN1	
SI_IR_DEEPBLUE1		SI_IR_DP_FIREBRICK2		SI_IR_DP_MAGENTA1		SI_IR_DP_CYAN2	
SI_IR_DEEPTAL1		SI_IR_DP_LIGHTORANGE1		SI_IR_DP_MAGENTA2			
SI_IR_DP_LIGHTYELLOW1		SI_IR_DP_LIGHTORANGE2		SI_IR_DP_SUBLIME1	x		

Single Layer IM - Separation Color Space

SI_IR_ARGYLEPINK1		SI_IR_DARKPURPLE1		SI_IR_MALLARDGREEN1		SI_IR_RHODODENDRON1	
SI_IR_BLACKSLATE1		SI_IR_EVERGREEN1		SI_IR_MAROON2	x	SI_IR_ROSEPINK1	x
SI_IR_BRONZEGREEN1		SI_IR_GOLDENROD1		SI_IR_MAZARINE1		SI_IR_ROSEVIOLET1	
SI_IR_CINNABAR1		SI_IR_GRAPEJUICE1		SI_IR_OLIVE21	x	SI_IR_SNORKELBLUE1	
SI_IR_COCONUTSHELL1		SI_IR_JASMINEGREEN1		SI_IR_ORANGERED1	x	SI_IR_VIOLETKNIT1	
SI_IR_CORDOVAN1		SI_IR_KNIT1		SI_IR_ORANGERED2	x		
SI_IR_CRIMSON1		SI_IR_LAWNGREEN1		SI_IR_RASPBERRY1			
SI_IR_DARKGREEN2	x	SI_IR_LIGHTPURPLE1		SI_IR_RED1			

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Black as second layer

SI_IR_2L_BLUEPURPLE1		SI_IR_2L_LIGHTGRAY21		SI_IR_2L_LIGHTGRAY1		SI_IR_2L_ORANGE1	
SI_IR_2L_DARKPINK1		SI_IR_2L_LIGHTGREEN1		SI_IR_2L_LIGHTLIVE1		SI_IR_2L_PALEBLUE1	
SI_IR_2L_GRAYBROWN1		SI_IR_2L_LIGHTMAGENTA1		SI_IR_2L_PURPLE1		SI_IR_2L_LIGHTPURPLE1	
SI_IR_2L_GREENYELLOW1		SI_IR_2L_LIGHTPURPLE21		SI_IR_2L_LIGHTRED1			
SI_IR_2L_LIGHTCYAN1		SI_IR_2L_LIGHTBROWN1		SI_IR_2L_LIGHTYELLOW1			

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Blue as second layer

SI_IR_2L_BLUEPURPLE1	x	SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1	x	SI_IR_2L_ORANGE1	
SI_IR_2L_DARKPINK1	x	SI_IR_2L_LIGHTGREEN1	x	SI_IR_2L_LIGHTLIVE1	x	SI_IR_2L_PALEBLUE1	x
SI_IR_2L_GRAYBROWN1	x	SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1	x	SI_IR_2L_LIGHTPURPLE1	x
SI_IR_2L_GREENYELLOW1		SI_IR_2L_LIGHTPURPLE21	x	SI_IR_2L_LIGHTRED1	x		
SI_IR_2L_LIGHTCYAN1	x	SI_IR_2L_LIGHTBROWN1	x	SI_IR_2L_LIGHTYELLOW1	x		

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Green as second layer

SI_IR_2L_BLUEPURPLE1		SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1	x	SI_IR_2L_ORANGE1	
SI_IR_2L_DARKPINK1		SI_IR_2L_LIGHTGREEN1	x	SI_IR_2L_LIGHTLIVE1	x	SI_IR_2L_PALEBLUE1	x
SI_IR_2L_GRAYBROWN1		SI_IR_2L_LIGHTMAGENTA1		SI_IR_2L_PURPLE1		SI_IR_2L_LIGHTPURPLE1	
SI_IR_2L_GREENYELLOW1		SI_IR_2L_LIGHTPURPLE21		SI_IR_2L_LIGHTRED1			
SI_IR_2L_LIGHTCYAN1	x	SI_IR_2L_LIGHTBROWN1		SI_IR_2L_LIGHTYELLOW1	x		

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Red as second layer

SI_IR_2L_BLUEPURPLE1		SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1	x	SI_IR_2L_ORANGE1	x
SI_IR_2L_DARKPINK1	x	SI_IR_2L_LIGHTGREEN1		SI_IR_2L_LIGHTLIVE1	x	SI_IR_2L_PALEBLUE1	
SI_IR_2L_GRAYBROWN1	x	SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1	x	SI_IR_2L_LIGHTPURPLE1	
SI_IR_2L_GREENYELLOW1		SI_IR_2L_LIGHTPURPLE21		SI_IR_2L_LIGHTRED1	x		
SI_IR_2L_LIGHTCYAN1		SI_IR_2L_LIGHTBROWN1	x	SI_IR_2L_LIGHTYELLOW1	x		

D136 - FFPS Solaris Specialty Imaging Recommendations

Only **MicroText** and **Correlation Mark** with Black are supported on monochrome devices.

x indicates a recommended setting to try for your application

Artistic Black			
SI_ARTBLACK_A		SI_ARTBLACK_B	

GlossMark Text				Font: SI_NeuModern-GL-Bold-24			
SI_GL_Black		SI_GL_Green		SI_GL_Maroon		SI_GL_Yellow	
SI_GL_Blue		SI_GL_lightBlue		SI_GL_Olive			
SI_GL_Cyan		SI_GL_lightGreen		SI_GL_Peach			
SI_GL_Gray		SI_GL_Magenta		SI_GL_Red			

MicroText

F6 Font MT							
SI_MI_Cyan		SI_MI_Yellow		SI_MI_Red		SI_MI_Blue	
SI_MI_Magenta		SI_MI_Black	x	SI_MI_Green			

F6 Bold-Font MT							
SI_MI_Cyan		SI_MI_Yellow		SI_MI_Red		SI_MI_Blue	
SI_MI_Magenta		SI_MI_Black	x	SI_MI_Green			

F6.5 Font MT							
SI_MI_Cyan		SI_MI_Yellow		SI_MI_Red		SI_MI_Blue	
SI_MI_Magenta		SI_MI_Black	x	SI_MI_Green			

F6.5 Bold Font MT							
SI_MI_Cyan		SI_MI_Yellow		SI_MI_Red		SI_MI_Blue	
SI_MI_Magenta		SI_MI_Black	x	SI_MI_Green			

F7 Font MT							
SI_MI_Cyan		SI_MI_Yellow		SI_MI_Red		SI_MI_Blue	
SI_MI_Magenta		SI_MI_Black	x	SI_MI_Green			

F7 Bold Font MT							
SI_MI_Cyan		SI_MI_Yellow		SI_MI_Red		SI_MI_Blue	
SI_MI_Magenta		SI_MI_Black	x	SI_MI_Green			

F9 Font MT							
SI_MI_Cyan		SI_MI_Yellow		SI_MI_Red		SI_MI_Blue	
SI_MI_Magenta		SI_MI_Black	x	SI_MI_Green			

F9 Bold Font MT							
SI_MI_Cyan		SI_MI_Yellow		SI_MI_Red		SI_MI_Blue	
SI_MI_Magenta		SI_MI_Black	x	SI_MI_Green			

Correlation Mark

Font: SI_NeuModern-CR-Bold-24							
Single Layer CM							
SI_CR_Black50	x	SI_CR_DarkBlue100		SI_CR_Green75		SI_CR_Red50	
SI_CR_Black75	x	SI_CR_DarkGreen50		SI_CR_Green100		SI_CR_Red75	
SI_CR_Black100	x	SI_CR_DarkGreen75		SI_CR_Magenta50		SI_CR_Red100	
SI_CR_Blue50		SI_CR_DarkGreen100		SI_CR_Magenta75		SI_CR_Teal50	
SI_CR_Blue75		SI_CR_DarkRed50		SI_CR_Magenta100		SI_CR_Teal75	
SI_CR_Blue100		SI_CR_DarkRed75		SI_CR_Maroon50		SI_CR_Teal100	
SI_CR_Cyan50		SI_CR_DarkRed100		SI_CR_Maroon75		SI_CR_Yellow50	
SI_CR_Cyan75		SI_CR_Gray50		SI_CR_Maroon100		SI_CR_Yellow75	
SI_CR_Cyan100		SI_CR_Gray75		SI_CR_Olive50		SI_CR_Yellow100	
SI_CR_DarkBlue50		SI_CR_Gray100		SI_CR_Olive75			
SI_CR_DarkBlue75		SI_CR_Green50		SI_CR_Olive100			

Dual Layer CM							
SI_CR_Black50	x	SI_CR_DarkBlue100		SI_CR_Green75		SI_CR_Red50	
SI_CR_Black75	x	SI_CR_DarkGreen50		SI_CR_Green100		SI_CR_Red75	
SI_CR_Black100	x	SI_CR_DarkGreen75		SI_CR_Magenta50		SI_CR_Red100	
SI_CR_Blue50		SI_CR_DarkGreen100		SI_CR_Magenta75		SI_CR_Teal50	
SI_CR_Blue75		SI_CR_DarkRed50		SI_CR_Magenta100		SI_CR_Teal75	
SI_CR_Blue100		SI_CR_DarkRed75		SI_CR_Maroon50		SI_CR_Teal100	
SI_CR_Cyan50		SI_CR_DarkRed100		SI_CR_Maroon75		SI_CR_Yellow50	
SI_CR_Cyan75		SI_CR_Gray50		SI_CR_Maroon100		SI_CR_Yellow75	
SI_CR_Cyan100		SI_CR_Gray75		SI_CR_Olive50		SI_CR_Yellow100	
SI_CR_DarkBlue50		SI_CR_Gray100		SI_CR_Olive75			
SI_CR_DarkBlue75		SI_CR_Green50		SI_CR_Olive100			

Fluorescent Mark

Single Layer FM - Direct CMYK

D136 - FFPS Solaris
Specialty Imaging Recommendations

SI_UV_BROWN1	SI_UV_GOLD1	SI_UV_PINK	SI_UV_RUSSIANBLUE
SI_UV_DARKGRAY1	SI_UV_GOLD2	SI_UV_PURPLE	
SI_UV_DARKPINK1	SI_UV_GREEN1	SI_UV_PURPLE1	

Single Layer FM - Separation Color Space

SI_UV_BISTROGREEN1	SI_UV_DEEPTAL2	SI_UV_MEDIUMSEAGREEN2	SI_UV_SKYBLUE1
SI_UV_BISTROGREEN2	SI_UV_GOLDENROD1	SI_UV_ORANGEROD1	SI_UV_SPRINGGREEN1
SI_UV_BLAZE_ORANGE1	SI_UV_GRASSGREEN1	SI_UV_ORANGEROD2	SI_UV_SPRINGGREEN2
SI_UV_BLUE1	SI_UV_GRASSGREEN2	SI_UV_PACIFIC2	SI_UV_STRAW1
SI_UV_BLUEBLUE1	SI_UV_GREENERPASTURES1	SI_UV_PALEBLUE2	SI_UV_STRAW2
SI_UV_BLUEBLUE2	SI_UV_GREENERPASTURES2	SI_UV_PARKNAVY1	SI_UV_TAUPEROD1
SI_UV_BLUEGRAY	SI_UV_HUNTERGREEN1	SI_UV_PARKNAVY2	SI_UV_TAUPEROD2
SI_UV_BRONZEMIST2	SI_UV_HUNTERGREEN2	SI_UV_PINEBARK2	SI_UV_TURTLGREEN1
SI_UV_BUTTERNUT1	SI_UV_JUNEBUG2	SI_UV_PLUMPERFECT1	SI_UV_TURTLGREEN2
SI_UV_CHIPMUNK2	SI_UV_JUNGLEGREEN1	SI_UV_PLUMPERFECT2	SI_UV_VERMILION1
SI_UV_DARKBROWN11	SI_UV_JUNGLEGREEN2	SI_UV_REDDISHORANGE1	SI_UV_VERMILION2
SI_UV_DARKBROWN12	SI_UV_LEAFGREEN1	SI_UV_REDDISHORANGE2	SI_UV_VETIVER1
SI_UV_DARKORANGE1	SI_UV_LEAFGREEN2	SI_UV_REDDISHYELLOW1	SI_UV_YELLOW1
SI_UV_DARKSKY1	SI_UV_LIMEGREEN1	SI_UV_ROSERED1	SI_UV_YELLOWISHGREEN1
SI_UV_DEEPPINK1	SI_UV_MAROON1	SI_UV_RUSTICBROWN1	SI_UV_YELLOWISHGREEN2
SI_UV_DEEPTAL1	SI_UV_MEDIUMSEAGREEN1	SI_UV_SEAFOAMGREEN1	

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Cyan as second layer

SI_UV_BROWN1	SI_UV_GOLD1	SI_UV_PINK	SI_UV_RUSSIANBLUE
SI_UV_DARKGRAY1	SI_UV_GOLD2	SI_UV_PURPLE	
SI_UV_DARKPINK1	SI_UV_GREEN1	SI_UV_PURPLE1	

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Magenta as second layer

SI_UV_BROWN1	SI_UV_GOLD1	SI_UV_PINK	SI_UV_RUSSIANBLUE
SI_UV_DARKGRAY1	SI_UV_GOLD2	SI_UV_PURPLE	
SI_UV_DARKPINK1	SI_UV_GREEN1	SI_UV_PURPLE1	

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Yellow as second layer

SI_UV_BROWN1	SI_UV_GOLD1	SI_UV_PINK	SI_UV_RUSSIANBLUE
SI_UV_DARKGRAY1	SI_UV_GOLD2	SI_UV_PURPLE	
SI_UV_DARKPINK1	SI_UV_GREEN1	SI_UV_PURPLE1	

Dual Layer FM - Separation Color Space, First Layer Color Below

SI_UV_2L_Cyan as second layer

SI_UV_BISTROGREEN1	SI_UV_DEEPTAL2	SI_UV_MEDIUMSEAGREEN2	SI_UV_SKYBLUE1
SI_UV_BISTROGREEN2	SI_UV_GOLDENROD1	SI_UV_ORANGEROD1	SI_UV_SPRINGGREEN1
SI_UV_BLAZE_ORANGE1	SI_UV_GRASSGREEN1	SI_UV_ORANGEROD2	SI_UV_SPRINGGREEN2
SI_UV_BLUE1	SI_UV_GRASSGREEN2	SI_UV_PACIFIC2	SI_UV_STRAW1
SI_UV_BLUEBLUE1	SI_UV_GREENERPASTURES1	SI_UV_PALEBLUE2	SI_UV_STRAW2
SI_UV_BLUEBLUE2	SI_UV_GREENERPASTURES2	SI_UV_PARKNAVY1	SI_UV_TAUPEROD1
SI_UV_BLUEGRAY	SI_UV_HUNTERGREEN1	SI_UV_PARKNAVY2	SI_UV_TAUPEROD2
SI_UV_BRONZEMIST2	SI_UV_HUNTERGREEN2	SI_UV_PINEBARK2	SI_UV_TURTLGREEN1
SI_UV_BUTTERNUT1	SI_UV_JUNEBUG2	SI_UV_PLUMPERFECT1	SI_UV_TURTLGREEN2
SI_UV_CHIPMUNK2	SI_UV_JUNGLEGREEN1	SI_UV_PLUMPERFECT2	SI_UV_VERMILION1
SI_UV_DARKBROWN11	SI_UV_JUNGLEGREEN2	SI_UV_REDDISHORANGE1	SI_UV_VERMILION2
SI_UV_DARKBROWN12	SI_UV_LEAFGREEN1	SI_UV_REDDISHORANGE2	SI_UV_VETIVER1
SI_UV_DARKORANGE1	SI_UV_LEAFGREEN2	SI_UV_REDDISHYELLOW1	SI_UV_YELLOW1
SI_UV_DARKSKY1	SI_UV_LIMEGREEN1	SI_UV_ROSERED1	SI_UV_YELLOWISHGREEN1
SI_UV_DEEPPINK1	SI_UV_MAROON1	SI_UV_RUSTICBROWN1	SI_UV_YELLOWISHGREEN2
SI_UV_DEEPTAL1	SI_UV_MEDIUMSEAGREEN1	SI_UV_SEAFOAMGREEN1	

Dual Layer FM - Separation Color Space, First Layer Color Below

SI_UV_2L_Magenta as second layer

SI_UV_BISTROGREEN1	SI_UV_DEEPTAL2	SI_UV_MEDIUMSEAGREEN2	SI_UV_SKYBLUE1
SI_UV_BISTROGREEN2	SI_UV_GOLDENROD1	SI_UV_ORANGEROD1	SI_UV_SPRINGGREEN1
SI_UV_BLAZE_ORANGE1	SI_UV_GRASSGREEN1	SI_UV_ORANGEROD2	SI_UV_SPRINGGREEN2
SI_UV_BLUE1	SI_UV_GRASSGREEN2	SI_UV_PACIFIC2	SI_UV_STRAW1
SI_UV_BLUEBLUE1	SI_UV_GREENERPASTURES1	SI_UV_PALEBLUE2	SI_UV_STRAW2
SI_UV_BLUEBLUE2	SI_UV_GREENERPASTURES2	SI_UV_PARKNAVY1	SI_UV_TAUPEROD1
SI_UV_BLUEGRAY	SI_UV_HUNTERGREEN1	SI_UV_PARKNAVY2	SI_UV_TAUPEROD2
SI_UV_BRONZEMIST2	SI_UV_HUNTERGREEN2	SI_UV_PINEBARK2	SI_UV_TURTLGREEN1
SI_UV_BUTTERNUT1	SI_UV_JUNEBUG2	SI_UV_PLUMPERFECT1	SI_UV_TURTLGREEN2
SI_UV_CHIPMUNK2	SI_UV_JUNGLEGREEN1	SI_UV_PLUMPERFECT2	SI_UV_VERMILION1
SI_UV_DARKBROWN11	SI_UV_JUNGLEGREEN2	SI_UV_REDDISHORANGE1	SI_UV_VERMILION2
SI_UV_DARKBROWN12	SI_UV_LEAFGREEN1	SI_UV_REDDISHORANGE2	SI_UV_VETIVER1
SI_UV_DARKORANGE1	SI_UV_LEAFGREEN2	SI_UV_REDDISHYELLOW1	SI_UV_YELLOW1
SI_UV_DARKSKY1	SI_UV_LIMEGREEN1	SI_UV_ROSERED1	SI_UV_YELLOWISHGREEN1
SI_UV_DEEPPINK1	SI_UV_MAROON1	SI_UV_RUSTICBROWN1	SI_UV_YELLOWISHGREEN2
SI_UV_DEEPTAL1	SI_UV_MEDIUMSEAGREEN1	SI_UV_SEAFOAMGREEN1	

Dual Layer FM - Separation Color Space, First Layer Color Below

SI_UV_2L_Yellow as second layer

D136 - FFPS Solaris
Specialty Imaging Recommendations

SI_UV_BISTROGREEN1	SI_UV_DEEPTAL2	SI_UV_MEDIUMSEAGREEN2	SI_UV_SKYBLUE1
SI_UV_BISTROGREEN2	SI_UV_GOLDENROD1	SI_UV_ORANGEROD1	SI_UV_SPRINGGREEN1
SI_UV_BLAZE_ORANGE1	SI_UV_GRASSGREEN1	SI_UV_ORANGEROD2	SI_UV_SPRINGGREEN2
SI_UV_BLUE1	SI_UV_GRASSGREEN2	SI_UV_PACIFIC2	SI_UV_STRAW1
SI_UV_BLUEBLUE1	SI_UV_GREENERPASTURES1	SI_UV_PALEBLUE2	SI_UV_STRAW2
SI_UV_BLUEBLUE2	SI_UV_GREENERPASTURES2	SI_UV_PARKNAVY1	SI_UV_TAUPEROD1
SI_UV_BLUEGRAY	SI_UV_HUNTERGREEN1	SI_UV_PARKNAVY2	SI_UV_TAUPEROD2
SI_UV_BRONZEMIST2	SI_UV_HUNTERGREEN2	SI_UV_PINEBARK2	SI_UV_TURTLGREEN1
SI_UV_BUTTERNUT1	SI_UV_JUNEBUG2	SI_UV_PLUMPERFECT1	SI_UV_TURTLGREEN2
SI_UV_CHIPMUNK2	SI_UV_JUNGLEGREEN1	SI_UV_PLUMPERFECT2	SI_UV_VERMILION1
SI_UV_DARKBROWN11	SI_UV_JUNGLEGREEN2	SI_UV_REDDISHORANGE1	SI_UV_VERMILION2
SI_UV_DARKBROWN12	SI_UV_LEAFGREEN1	SI_UV_REDDISHORANGE2	SI_UV_VETIVER1
SI_UV_DARKORANGE1	SI_UV_LEAFGREEN2	SI_UV_REDDISHYELLOW1	SI_UV_YELLOW1
SI_UV_DARKSKY1	SI_UV_LIMEGREEN1	SI_UV_ROSERED1	SI_UV_YELLOWISHGREEN1
SI_UV_DEEPPINK1	SI_UV_MAROON1	SI_UV_RUSTICBROWN1	SI_UV_YELLOWISHGREEN2
SI_UV_DEEPTAL1	SI_UV_MEDIUMSEAGREEN1	SI_UV_SEAFOAMGREEN1	

Infrared Mark

Single Layer IM - Direct CMYK

SI_IR_BLUE1	SI_IR_DP_LIGHTYELLOW2	SI_IR_DP_PINK1	SI_IR_DP_SUBLIME2
SI_IR_DARKBLUE1	SI_IR_DP_YELLOW1	SI_IR_DP_PINK2	SI_IR_DP_PURPLE1
SI_IR_DARKGREEN1	SI_IR_DP_YELLOW2	SI_IR_DP_ORANGE1	SI_IR_DP_PURPLE2
SI_IR_DARKOLIVE1	SI_IR_DP_FIREBRICK1	SI_IR_DP_ORANGE2	SI_IR_DP_CYAN1
SI_IR_DEEPBLUE1	SI_IR_DP_FIREBRICK2	SI_IR_DP_MAGENTA1	SI_IR_DP_CYAN2
SI_IR_DEEPTAL1	SI_IR_DP_LIGHTORANGE1	SI_IR_DP_MAGENTA2	
SI_IR_DP_LIGHTYELLOW1	SI_IR_DP_LIGHTORANGE2	SI_IR_DP_SUBLIME1	

Single Layer IM - Separation Color Space

SI_IR_ARGYLEPINK1	SI_IR_DARKPURPLE1	SI_IR_MALLARDGREEN1	SI_IR_RHODODENDRON1
SI_IR_BLACKSLATE1	SI_IR_EVERGREEN1	SI_IR_MAROON2	SI_IR_ROSEPINK1
SI_IR_BRONZEGREEN1	SI_IR_GOLDENROD1	SI_IR_MAZARINE1	SI_IR_ROSEVIOLET1
SI_IR_CINNABAR1	SI_IR_GRAPEJUICE1	SI_IR_OLIVE21	SI_IR_SNORKELBLUE1
SI_IR_COCONUTSHELL1	SI_IR_JASMINEGREEN1	SI_IR_ORANGERED1	SI_IR_VIOLETKNIT1
SI_IR_CORDOVAN1	SI_IR_KNIT1	SI_IR_ORANGERED2	
SI_IR_CRIMSON1	SI_IR_LAWNGREEN1	SI_IR_RASPBERRY1	
SI_IR_DARKGREEN2	SI_IR_LIGHTPURPLE1	SI_IR_RED1	

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Black as second layer

SI_IR_2L_BLUEPURPLE1	SI_IR_2L_LIGHTGRAY21	SI_IR_2L_LIGHTGRAY1	SI_IR_2L_ORANGE1
SI_IR_2L_DARKPINK1	SI_IR_2L_LIGHTGREEN1	SI_IR_2L_LIGHTOLIVE1	SI_IR_2L_PALEBLUE1
SI_IR_2L_GRAYBROWN1	SI_IR_2L_LIGHTMAGENTA1	SI_IR_2L_PURPLE1	SI_IR_2L_LIGHTPURPLE1
SI_IR_2L_GREENYELLOW1	SI_IR_2L_LIGHTPURPLE21	SI_IR_2L_LIGHTRED1	
SI_IR_2L_LIGHTCYAN1	SI_IR_2L_LIGHTBROWN1	SI_IR_2L_LIGHTYELLOW1	

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Blue as second layer

SI_IR_2L_BLUEPURPLE1	SI_IR_2L_LIGHTGRAY21	SI_IR_2L_LIGHTGRAY1	SI_IR_2L_ORANGE1
SI_IR_2L_DARKPINK1	SI_IR_2L_LIGHTGREEN1	SI_IR_2L_LIGHTOLIVE1	SI_IR_2L_PALEBLUE1
SI_IR_2L_GRAYBROWN1	SI_IR_2L_LIGHTMAGENTA1	SI_IR_2L_PURPLE1	SI_IR_2L_LIGHTPURPLE1
SI_IR_2L_GREENYELLOW1	SI_IR_2L_LIGHTPURPLE21	SI_IR_2L_LIGHTRED1	
SI_IR_2L_LIGHTCYAN1	SI_IR_2L_LIGHTBROWN1	SI_IR_2L_LIGHTYELLOW1	

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Green as second layer

SI_IR_2L_BLUEPURPLE1	SI_IR_2L_LIGHTGRAY21	SI_IR_2L_LIGHTGRAY1	SI_IR_2L_ORANGE1
SI_IR_2L_DARKPINK1	SI_IR_2L_LIGHTGREEN1	SI_IR_2L_LIGHTOLIVE1	SI_IR_2L_PALEBLUE1
SI_IR_2L_GRAYBROWN1	SI_IR_2L_LIGHTMAGENTA1	SI_IR_2L_PURPLE1	SI_IR_2L_LIGHTPURPLE1
SI_IR_2L_GREENYELLOW1	SI_IR_2L_LIGHTPURPLE21	SI_IR_2L_LIGHTRED1	
SI_IR_2L_LIGHTCYAN1	SI_IR_2L_LIGHTBROWN1	SI_IR_2L_LIGHTYELLOW1	

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Red as second layer

SI_IR_2L_BLUEPURPLE1	SI_IR_2L_LIGHTGRAY21	SI_IR_2L_LIGHTGRAY1	SI_IR_2L_ORANGE1
SI_IR_2L_DARKPINK1	SI_IR_2L_LIGHTGREEN1	SI_IR_2L_LIGHTOLIVE1	SI_IR_2L_PALEBLUE1
SI_IR_2L_GRAYBROWN1	SI_IR_2L_LIGHTMAGENTA1	SI_IR_2L_PURPLE1	SI_IR_2L_LIGHTPURPLE1
SI_IR_2L_GREENYELLOW1	SI_IR_2L_LIGHTPURPLE21	SI_IR_2L_LIGHTRED1	
SI_IR_2L_LIGHTCYAN1	SI_IR_2L_LIGHTBROWN1	SI_IR_2L_LIGHTYELLOW1	

iGen 150 - FFPS Solaris
Specialty Imaging Recommendations
FreeFlow Print Server

Artistic Black is not recommended.

GlossMark Text works with the colors indicated below

MicroText works with the font sizes and colors indicated below.

Correlation Mark: Single Layer works with the colors indicated below, Dual Layer is limited but works with the colors indicated below

Fluorescent Mark: Single Layer works with the colors indicated below, Dual layer is limited, but works with the colors indicated below.

Infrared Mark: Single Layer and Dual Layer work with the colors indicated below

x indicates a recommended setting to try for your application

Artistic Black

SI_ARTBLACK_A		SI_ARTBLACK_B	
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GlossMark Text **Font: SI_NeuModern-GL-Bold-24**

SI_GL_Black	x	SI_GL_Green	x	SI_GL_Maroon	x	SI_GL_Yellow	
SI_GL_Blue	x	SI_GL_lightBlue	x	SI_GL_Olive	x		
SI_GL_Cyan		SI_GL_lightGreen	x	SI_GL_Peach			
SI_GL_Gray	x	SI_GL_Magenta		SI_GL_Red			

MicroText

F6 Font MT

SI_MI_Cyan		SI_MI_Yellow		SI_MI_Red		SI_MI_Blue	
SI_MI_Magenta		SI_MI_Black		SI_MI_Green			

F6 Bold-Font MT

SI_MI_Cyan		SI_MI_Yellow		SI_MI_Red		SI_MI_Blue	
SI_MI_Magenta		SI_MI_Black		SI_MI_Green			

F6.5 Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black		SI_MI_Green	x		

F6.5 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow		SI_MI_Red		SI_MI_Blue	
SI_MI_Magenta		SI_MI_Black		SI_MI_Green			

F7 Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F7 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow		SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F9 Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F9 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

Correlation Mark **Font: SI_NeuModern-CR-Bold-24**

Single Layer CM

SI_CR_Black50	x	SI_CR_DarkBlue100	x	SI_CR_Green75	x	SI_CR_Red50	x
SI_CR_Black75	x	SI_CR_DarkGreen50	x	SI_CR_Green100	x	SI_CR_Red75	x
SI_CR_Black100	x	SI_CR_DarkGreen75	x	SI_CR_Magenta50	x	SI_CR_Red100	x
SI_CR_Blue50	x	SI_CR_DarkGreen100	x	SI_CR_Magenta75	x	SI_CR_Teal50	x
SI_CR_Blue75	x	SI_CR_DarkRed50	x	SI_CR_Magenta100	x	SI_CR_Teal75	x
SI_CR_Blue100	x	SI_CR_DarkRed75	x	SI_CR_Maroon50	x	SI_CR_Teal100	x
SI_CR_Cyan50	x	SI_CR_DarkRed100	x	SI_CR_Maroon75	x	SI_CR_Yellow50	x
SI_CR_Cyan75	x	SI_CR_Gray50	x	SI_CR_Maroon100	x	SI_CR_Yellow75	x
SI_CR_Cyan100	x	SI_CR_Gray75	x	SI_CR_Olive50	x	SI_CR_Yellow100	
SI_CR_DarkBlue50	x	SI_CR_Gray100	x	SI_CR_Olive75	x		
SI_CR_DarkBlue75	x	SI_CR_Green50	x	SI_CR_Olive100	x		

Dual Layer CM

SI_CR_Black50	x	SI_CR_DarkBlue100		SI_CR_Green75		SI_CR_Red50	
SI_CR_Black75	x	SI_CR_DarkGreen50	x	SI_CR_Green100		SI_CR_Red75	
SI_CR_Black100	x	SI_CR_DarkGreen75		SI_CR_Magenta50		SI_CR_Red100	
SI_CR_Blue50		SI_CR_DarkGreen100		SI_CR_Magenta75		SI_CR_Teal50	x
SI_CR_Blue75		SI_CR_DarkRed50	x	SI_CR_Magenta100		SI_CR_Teal75	
SI_CR_Blue100		SI_CR_DarkRed75	x	SI_CR_Maroon50		SI_CR_Teal100	
SI_CR_Cyan50		SI_CR_DarkRed100		SI_CR_Maroon75		SI_CR_Yellow50	
SI_CR_Cyan75		SI_CR_Gray50	x	SI_CR_Maroon100		SI_CR_Yellow75	
SI_CR_Cyan100		SI_CR_Gray75	x	SI_CR_Olive50		SI_CR_Yellow100	
SI_CR_DarkBlue50	x	SI_CR_Gray100	x	SI_CR_Olive75			

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SI_CR_DarkBlue75	SI_CR_Green50	SI_CR_Olive100
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Fluorescent Mark

Single Layer FM - Direct CMYK

SI_UV_BROWN1		SI_UV_GOLD1	x	SI_UV_PINK	x	SI_UV_RUSSIANBLUE	x
SI_UV_DARKGRAY1	x	SI_UV_GOLD2	x	SI_UV_PURPLE	x		
SI_UV_DARKPINK1		SI_UV_GREEN1	x	SI_UV_PURPLE1			

Single Layer FM - Separation Color Space

SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1	x	SI_UV_SPRINGGREEN1	x
SI_UV_BLAZE_ORANGE1	x	SI_UV_GRASSGREEN1	x	SI_UV_ORANGEROD2	x	SI_UV_SPRINGGREEN2	x
SI_UV_BLUE1		SI_UV_GRASSGREEN2	x	SI_UV_PACIFIC2	x	SI_UV_STRAW1	x
SI_UV_BLUEBLUE1	x	SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2	x	SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1	x	SI_UV_TAUPEROD1	x
SI_UV_BLUEGRAY	x	SI_UV_HUNTERGREEN1	x	SI_UV_PARKNAVY2	x	SI_UV_TAUPEROD2	x
SI_UV_BRONZEMIST2	x	SI_UV_HUNTERGREEN2	x	SI_UV_PINEBARK2	x	SI_UV_TURTLEGREEN1	x
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1	x	SI_UV_TURTLEGREEN2	x
SI_UV_CHIPMUNK2	x	SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2	x	SI_UV_VERMILION1	x
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1	x	SI_UV_VERMILION2	x
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1	x	SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	x
SI_UV_DARKORANGE1	x	SI_UV_LEAFGREEN2	x	SI_UV_REDDISHYELLOW1	x	SI_UV_YELLOW1	x
SI_UV_DARKSKY1		SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1	x	SI_UV_YELLOWISHGREEN1	x
SI_UV_DEEPPINK1	x	SI_UV_MAROON1		SI_UV_RUSTICBROWN1	x	SI_UV_YELLOWISHGREEN2	x
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1	x	SI_UV_SEAFOAMGREEN1	x		

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Cyan as second layer

SI_UV_BROWN1		SI_UV_GOLD1		SI_UV_PINK		SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1		SI_UV_GOLD2		SI_UV_PURPLE			
SI_UV_DARKPINK1		SI_UV_GREEN1		SI_UV_PURPLE1			

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Magenta as second layer

SI_UV_BROWN1		SI_UV_GOLD1		SI_UV_PINK		SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1		SI_UV_GOLD2		SI_UV_PURPLE			
SI_UV_DARKPINK1		SI_UV_GREEN1		SI_UV_PURPLE1			

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Yellow as second layer

SI_UV_BROWN1		SI_UV_GOLD1		SI_UV_PINK		SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1		SI_UV_GOLD2		SI_UV_PURPLE			
SI_UV_DARKPINK1		SI_UV_GREEN1		SI_UV_PURPLE1			

Dual Layer FM - Separation Color Space, First Layer Color Below

SI_UV_2L_Cyan as second layer

SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	x
SI_UV_BLAZE_ORANGE1	x	SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	x
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1	x	SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2	x	SI_UV_HUNTERGREEN2	x	SI_UV_PINEBARK2		SI_UV_TURTLEGREEN1	
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1		SI_UV_TURTLEGREEN2	
SI_UV_CHIPMUNK2	x	SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	x
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1	x	SI_UV_VERMILION2	x
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1	x	SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2	x	SI_UV_REDDISHYELLOW1	x	SI_UV_YELLOW1	x
SI_UV_DARKSKY1		SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1	x	SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1		SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1	x	SI_UV_SEAFOAMGREEN1			

Dual Layer FM - Separation Color Space, First Layer Color Below

SI_UV_2L_Magenta as second layer

SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	
SI_UV_BLAZE_ORANGE1	x	SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1	x	SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2	x	SI_UV_HUNTERGREEN2	x	SI_UV_PINEBARK2		SI_UV_TURTLEGREEN1	
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1		SI_UV_TURTLEGREEN2	
SI_UV_CHIPMUNK2	x	SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	x
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1	x	SI_UV_VERMILION2	x
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1	x	SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2		SI_UV_REDDISHYELLOW1	x	SI_UV_YELLOW1	

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SI_UV_DARKSKY1		SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1		SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1		SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1	x	SI_UV_SEAFOAMGREEN1			
Dual Layer FM - Separation Color Space, First Layer Color Below				SI_UV_2L_Yellow as second layer			
SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	x
SI_UV_BLAZE_ORANGE1		SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	x
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1		SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2	x	SI_UV_HUNTERGREEN2	x	SI_UV_PINEBARK2		SI_UV_TURTLGREEN1	
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1		SI_UV_TURTLGREEN2	
SI_UV_CHIPMUNK2		SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	x
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1	x	SI_UV_VERMILION2	x
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1	x	SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2	x	SI_UV_REDDISHYELLOW1	x	SI_UV_YELLOW1	x
SI_UV_DARKSKY1		SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1	x	SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1		SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1	x	SI_UV_SEAFOAMGREEN1			

Infrared Mark

Single Layer IM - Direct CMYK

SI_IR_BLUE1	x	SI_IR_DP_LIGHTYELLOW2	x	SI_IR_DP_PINK1	x	SI_IR_DP_SUBLIME2	x
SI_IR_DARKBLUE1	x	SI_IR_DP_YELLOW1	x	SI_IR_DP_PINK2	x	SI_IR_DP_PURPLE1	
SI_IR_DARKGREEN1	x	SI_IR_DP_YELLOW2	x	SI_IR_DP_ORANGE1	x	SI_IR_DP_PURPLE2	
SI_IR_DARKOLIVE1	x	SI_IR_DP_FIREBRICK1	x	SI_IR_DP_ORANGE2	x	SI_IR_DP_CYAN1	
SI_IR_DEEPBLUE1	x	SI_IR_DP_FIREBRICK2	x	SI_IR_DP_MAGENTA1		SI_IR_DP_CYAN2	
SI_IR_DEEPTAL1	x	SI_IR_DP_LIGHTORANGE1	x	SI_IR_DP_MAGENTA2			
SI_IR_DP_LIGHTYELLOW1	x	SI_IR_DP_LIGHTORANGE2	x	SI_IR_DP_SUBLIME1	x		

Single Layer IM - Separation Color Space

SI_IR_ARGYLEPINK1		SI_IR_DARKPURPLE1		SI_IR_MALLARDGREEN1		SI_IR_RHODODENDRON1	
SI_IR_BLACKSLATE1		SI_IR_EVERGREEN1		SI_IR_MAROON2	x	SI_IR_ROSEPINK1	x
SI_IR_BRONZEGREEN1		SI_IR_GOLDENROD1	x	SI_IR_MAZARINE1		SI_IR_ROSEVIOLET1	
SI_IR_CINNABAR1		SI_IR_GRAPEJUICE1		SI_IR_OLIVE21	x	SI_IR_SNORKELBLUE1	
SI_IR_COCONUTSHELL1		SI_IR_JASMINEGREEN1		SI_IR_ORANGERED1	x	SI_IR_VIOLETKNIT1	
SI_IR_CORDOVAN1		SI_IR_KNIT1		SI_IR_ORANGERED2	x		
SI_IR_CRIMSON1	x	SI_IR_LAWNGREEN1	x	SI_IR_RASPBERRY1			
SI_IR_DARKGREEN2	x	SI_IR_LIGHTPURPLE1		SI_IR_RED1			

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Black as second layer

SI_IR_2L_BLUEPURPLE1		SI_IR_2L_LIGHTGRAY21		SI_IR_2L_LIGHTGRAY1		SI_IR_2L_ORANGE1	
SI_IR_2L_DARKPINK1		SI_IR_2L_LIGHTGREEN1		SI_IR_2L_LIGHTLIVE1		SI_IR_2L_PALEBLUE1	
SI_IR_2L_GRAYBROWN1		SI_IR_2L_LIGHTMAGENTA1		SI_IR_2L_PURPLE1		SI_IR_2L_LIGHTPURPLE1	
SI_IR_2L_GREENYELLOW1		SI_IR_2L_LIGHTPURPLE21		SI_IR_2L_LIGHTRED1			
SI_IR_2L_LIGHTCYAN1		SI_IR_2L_LIGHTBROWN1		SI_IR_2L_LIGHTYELLOW1			

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Blue as second layer

SI_IR_2L_BLUEPURPLE1	x	SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1	x	SI_IR_2L_ORANGE1	x
SI_IR_2L_DARKPINK1	x	SI_IR_2L_LIGHTGREEN1	x	SI_IR_2L_LIGHTLIVE1	x	SI_IR_2L_PALEBLUE1	x
SI_IR_2L_GRAYBROWN1	x	SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1	x	SI_IR_2L_LIGHTPURPLE1	x
SI_IR_2L_GREENYELLOW1	x	SI_IR_2L_LIGHTPURPLE21	x	SI_IR_2L_LIGHTRED1	x		
SI_IR_2L_LIGHTCYAN1	x	SI_IR_2L_LIGHTBROWN1	x	SI_IR_2L_LIGHTYELLOW1	x		

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Green as second layer

SI_IR_2L_BLUEPURPLE1	x	SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1	x	SI_IR_2L_ORANGE1	x
SI_IR_2L_DARKPINK1	x	SI_IR_2L_LIGHTGREEN1	x	SI_IR_2L_LIGHTLIVE1	x	SI_IR_2L_PALEBLUE1	x
SI_IR_2L_GRAYBROWN1	x	SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1	x	SI_IR_2L_LIGHTPURPLE1	
SI_IR_2L_GREENYELLOW1	x	SI_IR_2L_LIGHTPURPLE21	x	SI_IR_2L_LIGHTRED1	x		
SI_IR_2L_LIGHTCYAN1	x	SI_IR_2L_LIGHTBROWN1	x	SI_IR_2L_LIGHTYELLOW1	x		

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Red as second layer

SI_IR_2L_BLUEPURPLE1	x	SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1	x	SI_IR_2L_ORANGE1	x
SI_IR_2L_DARKPINK1	x	SI_IR_2L_LIGHTGREEN1	x	SI_IR_2L_LIGHTLIVE1	x	SI_IR_2L_PALEBLUE1	x
SI_IR_2L_GRAYBROWN1	x	SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1	x	SI_IR_2L_LIGHTPURPLE1	x
SI_IR_2L_GREENYELLOW1	x	SI_IR_2L_LIGHTPURPLE21	x	SI_IR_2L_LIGHTRED1	x		
SI_IR_2L_LIGHTCYAN1	x	SI_IR_2L_LIGHTBROWN1	x	SI_IR_2L_LIGHTYELLOW1	x		

iGen5 - FFPS Windows Specialty Imaging Recommendations

Artistic Black is not recommended.

GlossMark Text works with the colors indicated below

MicroText works with the font sizes and colors indicated below.

Correlation Mark: Single Layer works with the colors indicated below, Dual Layer is limited but works with the colors indicated below

Fluorescent Mark: Single Layer works with the colors indicated below, Dual layer is limited, but works with the colors indicated below.

Infrared Mark: Single Layer works with the colors indicated below, Dual layer is limited, but works with the colors indicated below.

x indicates a recommended setting to try for your application

Artistic Black

SI_ARTBLACK_A		SI_ARTBLACK_B	
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GlossMark Text Font: SI_NeuModern-GL-Bold-24

SI_GL_Black	x	SI_GL_Green	x	SI_GL_Maroon	x	SI_GL_Yellow	
SI_GL_Blue	x	SI_GL_lightBlue	x	SI_GL_Olive	x		
SI_GL_Cyan	x	SI_GL_lightGreen	x	SI_GL_Peach	x		
SI_GL_Gray	x	SI_GL_Magenta	x	SI_GL_Red	x		

MicroText

F6 Font MT

SI_MI_Cyan		SI_MI_Yellow		SI_MI_Red		SI_MI_Blue	
SI_MI_Magenta		SI_MI_Black		SI_MI_Green			

F6 Bold-Font MT

SI_MI_Cyan		SI_MI_Yellow		SI_MI_Red		SI_MI_Blue	
SI_MI_Magenta		SI_MI_Black		SI_MI_Green			

F6.5 Font MT

SI_MI_Cyan		SI_MI_Yellow		SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F6.5 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow		SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F7 Font MT

SI_MI_Cyan	x	SI_MI_Yellow		SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F7 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow		SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F9 Font MT

SI_MI_Cyan	x	SI_MI_Yellow		SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F9 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow		SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

Correlation Mark Font: SI_NeuModern-CR-Bold-24

Single Layer CM

SI_CR_Black50	x	SI_CR_DarkBlue100	x	SI_CR_Green75	x	SI_CR_Red50	x
SI_CR_Black75	x	SI_CR_DarkGreen50	x	SI_CR_Green100	x	SI_CR_Red75	x
SI_CR_Black100	x	SI_CR_DarkGreen75	x	SI_CR_Magenta50	x	SI_CR_Red100	x
SI_CR_Blue50	x	SI_CR_DarkGreen100	x	SI_CR_Magenta75	x	SI_CR_Teal50	x
SI_CR_Blue75	x	SI_CR_DarkRed50	x	SI_CR_Magenta100	x	SI_CR_Teal75	x
SI_CR_Blue100	x	SI_CR_DarkRed75	x	SI_CR_Maroon50	x	SI_CR_Teal100	x
SI_CR_Cyan50	x	SI_CR_DarkRed100	x	SI_CR_Maroon75	x	SI_CR_Yellow50	
SI_CR_Cyan75	x	SI_CR_Gray50	x	SI_CR_Maroon100	x	SI_CR_Yellow75	x
SI_CR_Cyan100	x	SI_CR_Gray75	x	SI_CR_Olive50	x	SI_CR_Yellow100	
SI_CR_DarkBlue50	x	SI_CR_Gray100	x	SI_CR_Olive75	x		
SI_CR_DarkBlue75	x	SI_CR_Green50	x	SI_CR_Olive100	x		

Dual Layer CM

SI_CR_Black50	x	SI_CR_DarkBlue100		SI_CR_Green75		SI_CR_Red50	
SI_CR_Black75	x	SI_CR_DarkGreen50	x	SI_CR_Green100		SI_CR_Red75	
SI_CR_Black100	x	SI_CR_DarkGreen75		SI_CR_Magenta50		SI_CR_Red100	
SI_CR_Blue50	x	SI_CR_DarkGreen100		SI_CR_Magenta75		SI_CR_Teal50	
SI_CR_Blue75		SI_CR_DarkRed50	x	SI_CR_Magenta100		SI_CR_Teal75	
SI_CR_Blue100		SI_CR_DarkRed75		SI_CR_Maroon50	x	SI_CR_Teal100	
SI_CR_Cyan50		SI_CR_DarkRed100		SI_CR_Maroon75	x	SI_CR_Yellow50	
SI_CR_Cyan75		SI_CR_Gray50	x	SI_CR_Maroon100		SI_CR_Yellow75	
SI_CR_Cyan100		SI_CR_Gray75		SI_CR_Olive50		SI_CR_Yellow100	
SI_CR_DarkBlue50	x	SI_CR_Gray100		SI_CR_Olive75			

iGen5 - FFPS Windows
Specialty Imaging Recommendations

SI_CR_DarkBlue75	x	SI_CR_Green50	SI_CR_Olive100
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Fluorescent Mark

Single Layer FM - Direct CMYK

SI_UV_BROWN1		SI_UV_GOLD1	x	SI_UV_PINK		SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1	x	SI_UV_GOLD2	x	SI_UV_PURPLE			
SI_UV_DARKPINK1	x	SI_UV_GREEN1	x	SI_UV_PURPLE1			

Single Layer FM - Separation Color Space

SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1	x	SI_UV_ORANGEROD1	x	SI_UV_SPRINGGREEN1	x
SI_UV_BLAZE_ORANGE1		SI_UV_GRASSGREEN1	x	SI_UV_ORANGEROD2	x	SI_UV_SPRINGGREEN2	x
SI_UV_BLUE1	x	SI_UV_GRASSGREEN2	x	SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1	x	SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	x
SI_UV_BLUEBLUE2	x	SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY	x	SI_UV_HUNTERGREEN1		SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2	x	SI_UV_HUNTERGREEN2		SI_UV_PINEBARK2		SI_UV_TURTLEGREEN1	x
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1		SI_UV_TURTLEGREEN2	x
SI_UV_CHIPMUNK2		SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	x
SI_UV_DARKBROWN11		SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1	x	SI_UV_VERMILION2	x
SI_UV_DARKBROWN12		SI_UV_LEAFGREEN1	x	SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	
SI_UV_DARKORANGE1	x	SI_UV_LEAFGREEN2	x	SI_UV_REDDISHYELLOW1	x	SI_UV_YELLOW1	x
SI_UV_DARKSKY1		SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1	x	SI_UV_YELLOWISHGREEN1	x
SI_UV_DEEPPINK1	x	SI_UV_MAROON1		SI_UV_RUSTICBROWN1	x	SI_UV_YELLOWISHGREEN2	x
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1	x	SI_UV_SEAFOAMGREEN1			

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Cyan as second layer

SI_UV_BROWN1		SI_UV_GOLD1		SI_UV_PINK		SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1		SI_UV_GOLD2		SI_UV_PURPLE			
SI_UV_DARKPINK1		SI_UV_GREEN1		SI_UV_PURPLE1			

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Magenta as second layer

SI_UV_BROWN1		SI_UV_GOLD1		SI_UV_PINK		SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1		SI_UV_GOLD2		SI_UV_PURPLE			
SI_UV_DARKPINK1		SI_UV_GREEN1		SI_UV_PURPLE1			

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Yellow as second layer

SI_UV_BROWN1		SI_UV_GOLD1		SI_UV_PINK		SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1		SI_UV_GOLD2		SI_UV_PURPLE			
SI_UV_DARKPINK1		SI_UV_GREEN1		SI_UV_PURPLE1			

Dual Layer FM - Separation Color Space, First Layer Color Below

SI_UV_2L_Cyan as second layer

SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	
SI_UV_BLAZE_ORANGE1		SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1		SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2		SI_UV_HUNTERGREEN2		SI_UV_PINEBARK2		SI_UV_TURTLEGREEN1	
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1		SI_UV_TURTLEGREEN2	
SI_UV_CHIPMUNK2		SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	
SI_UV_DARKBROWN11		SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1		SI_UV_VERMILION2	
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1		SI_UV_REDDISHORANGE2		SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2		SI_UV_REDDISHYELLOW1		SI_UV_YELLOW1	
SI_UV_DARKSKY1		SI_UV_LIMEGREEN1		SI_UV_ROSERED1		SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1		SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1		SI_UV_SEAFOAMGREEN1			

Dual Layer FM - Separation Color Space, First Layer Color Below

SI_UV_2L_Magenta as second layer

SI_UV_BISTROGREEN1		SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2		SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	
SI_UV_BLAZE_ORANGE1		SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1		SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2		SI_UV_HUNTERGREEN2		SI_UV_PINEBARK2		SI_UV_TURTLEGREEN1	
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2		SI_UV_PLUMPERFECT1		SI_UV_TURTLEGREEN2	
SI_UV_CHIPMUNK2	x	SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1		SI_UV_VERMILION2	
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1		SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2		SI_UV_REDDISHYELLOW1		SI_UV_YELLOW1	

iGen5 - FFPS Windows
Specialty Imaging Recommendations

SI_UV_DARKSKY1		SI_UV_LIMEGREEN1		SI_UV_ROSERED1		SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1		SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1		SI_UV_SEAFOAMGREEN1			
Dual Layer FM - Separation Color Space, First Layer Color Below				SI_UV_2L_Yellow as second layer			
SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2		SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	
SI_UV_BLAZE_ORANGE1		SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1		SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1		SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2	x	SI_UV_HUNTERGREEN2		SI_UV_PINEBARK2		SI_UV_TURTLGREEN1	
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2		SI_UV_PLUMPERFECT1		SI_UV_TURTLGREEN2	
SI_UV_CHIPMUNK2		SI_UV_JUNGLEGREEN1		SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	
SI_UV_DARKBROWN11		SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1	x	SI_UV_VERMILION2	
SI_UV_DARKBROWN12		SI_UV_LEAFGREEN1	x	SI_UV_REDDISHORANGE2		SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2	x	SI_UV_REDDISHYELLOW1	x	SI_UV_YELLOW1	x
SI_UV_DARKSKY1		SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1		SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1		SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1	x	SI_UV_SEAFOAMGREEN1			

Infrared Mark

Single Layer IM - Direct CMYK

SI_IR_BLUE1	x	SI_IR_DP_LIGHTYELLOW2	x	SI_IR_DP_PINK1	x	SI_IR_DP_SUBLIME2	x
SI_IR_DARKBLUE1	x	SI_IR_DP_YELLOW1	x	SI_IR_DP_PINK2	x	SI_IR_DP_PURPLE1	x
SI_IR_DARKGREEN1	x	SI_IR_DP_YELLOW2	x	SI_IR_DP_ORANGE1	x	SI_IR_DP_PURPLE2	x
SI_IR_DARKOLIVE1	x	SI_IR_DP_FIREBRICK1	x	SI_IR_DP_ORANGE2	x	SI_IR_DP_CYAN1	x
SI_IR_DEEPBLUE1	x	SI_IR_DP_FIREBRICK2	x	SI_IR_DP_MAGENTA1	x	SI_IR_DP_CYAN2	x
SI_IR_DEEPTAL1	x	SI_IR_DP_LIGHTORANGE1	x	SI_IR_DP_MAGENTA2	x		
SI_IR_DP_LIGHTYELLOW1	x	SI_IR_DP_LIGHTORANGE2	x	SI_IR_DP_SUBLIME1	x		

Single Layer IM - Separation Color Space

SI_IR_ARGYLEPINK1		SI_IR_DARKPURPLE1		SI_IR_MALLARDGREEN1		SI_IR_RHODODENDRON1	
SI_IR_BLACKSLATE1		SI_IR_EVERGREEN1		SI_IR_MAROON2	x	SI_IR_ROSEPINK1	x
SI_IR_BRONZEGREEN1		SI_IR_GOLDENROD1	x	SI_IR_MAZARINE1		SI_IR_ROSEVIOLET1	
SI_IR_CINNABAR1		SI_IR_GRAPEJUICE1		SI_IR_OLIVE21	x	SI_IR_SNORKELBLUE1	
SI_IR_COCONUTSHELL1		SI_IR_JASMINEGREEN1		SI_IR_ORANGERED1	x	SI_IR_VIOLETKNIT1	
SI_IR_CORDOVAN1		SI_IR_KNIT1		SI_IR_ORANGERED2	x		
SI_IR_CRIMSON1	x	SI_IR_LAWNGREEN1	x	SI_IR_RASPBERRY1			
SI_IR_DARKGREEN2	x	SI_IR_LIGHTPURPLE1		SI_IR_RED1			

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Black as second layer

SI_IR_2L_BLUEPURPLE1		SI_IR_2L_LIGHTGRAY21		SI_IR_2L_LIGHTGRAY1		SI_IR_2L_ORANGE1	
SI_IR_2L_DARKPINK1		SI_IR_2L_LIGHTGREEN1		SI_IR_2L_LIGHTLIVE1		SI_IR_2L_PALEBLUE1	
SI_IR_2L_GRAYBROWN1		SI_IR_2L_LIGHTMAGENTA1		SI_IR_2L_PURPLE1		SI_IR_2L_LIGHTPURPLE1	
SI_IR_2L_GREENYELLOW1		SI_IR_2L_LIGHTPURPLE21		SI_IR_2L_LIGHTRED1			
SI_IR_2L_LIGHTCYAN1		SI_IR_2L_LIGHTBROWN1		SI_IR_2L_LIGHTYELLOW1			

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Blue as second layer

SI_IR_2L_BLUEPURPLE1		SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1		SI_IR_2L_ORANGE1	
SI_IR_2L_DARKPINK1		SI_IR_2L_LIGHTGREEN1		SI_IR_2L_LIGHTLIVE1		SI_IR_2L_PALEBLUE1	
SI_IR_2L_GRAYBROWN1		SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1		SI_IR_2L_LIGHTPURPLE1	
SI_IR_2L_GREENYELLOW1		SI_IR_2L_LIGHTPURPLE21	x	SI_IR_2L_LIGHTRED1			
SI_IR_2L_LIGHTCYAN1	x	SI_IR_2L_LIGHTBROWN1		SI_IR_2L_LIGHTYELLOW1			

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Green as second layer

SI_IR_2L_BLUEPURPLE1		SI_IR_2L_LIGHTGRAY21		SI_IR_2L_LIGHTGRAY1		SI_IR_2L_ORANGE1	
SI_IR_2L_DARKPINK1		SI_IR_2L_LIGHTGREEN1		SI_IR_2L_LIGHTLIVE1		SI_IR_2L_PALEBLUE1	
SI_IR_2L_GRAYBROWN1		SI_IR_2L_LIGHTMAGENTA1		SI_IR_2L_PURPLE1		SI_IR_2L_LIGHTPURPLE1	
SI_IR_2L_GREENYELLOW1		SI_IR_2L_LIGHTPURPLE21		SI_IR_2L_LIGHTRED1			
SI_IR_2L_LIGHTCYAN1		SI_IR_2L_LIGHTBROWN1		SI_IR_2L_LIGHTYELLOW1			

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Red as second layer

SI_IR_2L_BLUEPURPLE1		SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1		SI_IR_2L_ORANGE1	
SI_IR_2L_DARKPINK1		SI_IR_2L_LIGHTGREEN1		SI_IR_2L_LIGHTLIVE1		SI_IR_2L_PALEBLUE1	
SI_IR_2L_GRAYBROWN1		SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1		SI_IR_2L_LIGHTPURPLE1	
SI_IR_2L_GREENYELLOW1		SI_IR_2L_LIGHTPURPLE21		SI_IR_2L_LIGHTRED1	x		
SI_IR_2L_LIGHTCYAN1		SI_IR_2L_LIGHTBROWN1		SI_IR_2L_LIGHTYELLOW1			

Impika
Specialty Imaging Recommendations
FreeFlow Print Server Solaris

Trivor Reference System with HD Inks printed at 600 DPI, standard 90-120 gsm paper.

Artistic Black is not recommended.

GlossMark Text is not recommended

MicroText works with the font sizes and colors indicated below.

Correlation Mark: Single and Dual Layers are limited but works with the colors indicated below

Fluorescent Mark: Single and Dual Layers are limited but works with the colors indicated below.

Infrared Mark: Single and Dual Layers are limited but works with the colors indicated below.

x indicates a recommended setting to try for your application

Artistic Black	
SI_ARTBLACK_A	SI_ARTBLACK_B

GlossMark Text		Font: SI_NeuModern-GL-Bold-24	
SI_GL_Black	SI_GL_Green	SI_GL_Maroon	SI_GL_Yellow
SI_GL_Blue	SI_GL_lightBlue	SI_GL_Olive	
SI_GL_Cyan	SI_GL_lightGreen	SI_GL_Peach	
SI_GL_Gray	SI_GL_Magenta	SI_GL_Red	

MicroText

F6 Font MT

SI_MI_Cyan	x	SI_MI_Yellow		SI_MI_Red	x	SI_MI_Blue	
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F6 Bold-Font MT

SI_MI_Cyan		SI_MI_Yellow		SI_MI_Red		SI_MI_Blue	
SI_MI_Magenta		SI_MI_Black	x	SI_MI_Green			

F6.5 Font MT

SI_MI_Cyan	x	SI_MI_Yellow		SI_MI_Red	x	SI_MI_Blue	
SI_MI_Magenta		SI_MI_Black	x	SI_MI_Green	x		

F6.5 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow		SI_MI_Red	x	SI_MI_Blue	
SI_MI_Magenta		SI_MI_Black	x	SI_MI_Green	x		

F7 Font MT

SI_MI_Cyan	x	SI_MI_Yellow		SI_MI_Red	x	SI_MI_Blue	
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F7 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow		SI_MI_Red	x	SI_MI_Blue	
SI_MI_Magenta		SI_MI_Black	x	SI_MI_Green	x		

F9 Font MT

SI_MI_Cyan	x	SI_MI_Yellow		SI_MI_Red	x	SI_MI_Blue	
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F9 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow		SI_MI_Red	x	SI_MI_Blue	
SI_MI_Magenta		SI_MI_Black	x	SI_MI_Green	x		

Correlation Mark Font: SI_NeuModern-CR-Bold-24

Single Layer CM

SI_CR_Black50	x	SI_CR_DarkBlue100	x	SI_CR_Green75	x	SI_CR_Red50	x
SI_CR_Black75	x	SI_CR_DarkGreen50	x	SI_CR_Green100	x	SI_CR_Red75	x
SI_CR_Black100	x	SI_CR_DarkGreen75	x	SI_CR_Magenta50	x	SI_CR_Red100	x
SI_CR_Blue50	x	SI_CR_DarkGreen100	x	SI_CR_Magenta75	x	SI_CR_Teal50	x
SI_CR_Blue75	x	SI_CR_DarkRed50	x	SI_CR_Magenta100	x	SI_CR_Teal75	x
SI_CR_Blue100	x	SI_CR_DarkRed75	x	SI_CR_Maroon50	x	SI_CR_Teal100	x
SI_CR_Cyan50	x	SI_CR_DarkRed100	x	SI_CR_Maroon75	x	SI_CR_Yellow50	
SI_CR_Cyan75	x	SI_CR_Gray50	x	SI_CR_Maroon100	x	SI_CR_Yellow75	
SI_CR_Cyan100	x	SI_CR_Gray75	x	SI_CR_Olive50	x	SI_CR_Yellow100	
SI_CR_DarkBlue50	x	SI_CR_Gray100	x	SI_CR_Olive75	x		
SI_CR_DarkBlue75	x	SI_CR_Green50	x	SI_CR_Olive100	x		

Dual Layer CM

SI_CR_Black50	x	SI_CR_DarkBlue100		SI_CR_Green75		SI_CR_Red50	
SI_CR_Black75	x	SI_CR_DarkGreen50		SI_CR_Green100		SI_CR_Red75	
SI_CR_Black100	x	SI_CR_DarkGreen75		SI_CR_Magenta50		SI_CR_Red100	
SI_CR_Blue50		SI_CR_DarkGreen100		SI_CR_Magenta75		SI_CR_Teal50	
SI_CR_Blue75		SI_CR_DarkRed50		SI_CR_Magenta100		SI_CR_Teal75	
SI_CR_Blue100		SI_CR_DarkRed75		SI_CR_Maroon50		SI_CR_Teal100	
SI_CR_Cyan50		SI_CR_DarkRed100		SI_CR_Maroon75		SI_CR_Yellow50	
SI_CR_Cyan75		SI_CR_Gray50		SI_CR_Maroon100		SI_CR_Yellow75	
SI_CR_Cyan100		SI_CR_Gray75		SI_CR_Olive50		SI_CR_Yellow100	

Impika
Specialty Imaging Recommendations
FreeFlow Print Server Solaris

SI_CR_DarkBlue50	SI_CR_Gray100	SI_CR_Olive75
SI_CR_DarkBlue75	SI_CR_Green50	SI_CR_Olive100

Fluorescent Mark

Single Layer FM - Direct CMYK

SI_UV_BROWN1	SI_UV_GOLD1	SI_UV_PINK	x	SI_UV_RUSSIANBLUE	x
SI_UV_DARKGRAY1	SI_UV_GOLD2	SI_UV_PURPLE	x		
SI_UV_DARKPINK1	SI_UV_GREEN1	SI_UV_PURPLE1	x		

Single Layer FM - Separation Color Space

SI_UV_BISTROGREEN1	SI_UV_DEEPTAL2	SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	SI_UV_GOLDENROD1	SI_UV_ORANGEROD1	x	SI_UV_SPRINGGREEN1	x
SI_UV_BLAZE_ORANGE1	SI_UV_GRASSGREEN1	SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	x
SI_UV_BLUE1	SI_UV_GRASSGREEN2	SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1	SI_UV_GREENERPASTURES1	SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2	SI_UV_GREENERPASTURES2	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	x
SI_UV_BLUEGRAY	SI_UV_HUNTERGREEN1	SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2	SI_UV_HUNTERGREEN2	SI_UV_PINEBARK2		SI_UV_TURTLEGREEN1	
SI_UV_BUTTERNUT1	SI_UV_JUNEBUG2	SI_UV_PLUMPERFECT1		SI_UV_TURTLEGREEN2	
SI_UV_CHIPMUNK2	SI_UV_JUNGLEGREEN1	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	
SI_UV_DARKBROWN11	SI_UV_JUNGLEGREEN2	SI_UV_REDDISHORANGE1	x	SI_UV_VERMILION2	
SI_UV_DARKBROWN12	SI_UV_LEAFGREEN1	SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	
SI_UV_DARKORANGE1	SI_UV_LEAFGREEN2	SI_UV_REDDISHYELLOW1		SI_UV_YELLOW1	
SI_UV_DARKSKY1	SI_UV_LIMEGREEN1	SI_UV_ROSERED1		SI_UV_YELLOWISHGREEN1	x
SI_UV_DEEPPINK1	SI_UV_MAROON1	SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	x
SI_UV_DEEPTAL1	SI_UV_MEDIUMSEAGREEN1	SI_UV_SEAFOAMGREEN1	x		

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Cyan as second layer

SI_UV_BROWN1	SI_UV_GOLD1	SI_UV_PINK	x	SI_UV_RUSSIANBLUE	x
SI_UV_DARKGRAY1	SI_UV_GOLD2	SI_UV_PURPLE	x		
SI_UV_DARKPINK1	SI_UV_GREEN1	SI_UV_PURPLE1	x		

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Magenta as second layer

SI_UV_BROWN1	SI_UV_GOLD1	SI_UV_PINK	x	SI_UV_RUSSIANBLUE	x
SI_UV_DARKGRAY1	SI_UV_GOLD2	SI_UV_PURPLE	x		
SI_UV_DARKPINK1	SI_UV_GREEN1	SI_UV_PURPLE1	x		

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Yellow as second layer

SI_UV_BROWN1	SI_UV_GOLD1	SI_UV_PINK		SI_UV_RUSSIANBLUE	x
SI_UV_DARKGRAY1	SI_UV_GOLD2	SI_UV_PURPLE	x		
SI_UV_DARKPINK1	SI_UV_GREEN1	SI_UV_PURPLE1	x		

Dual Layer FM - Separation Color Space, First Layer Color Below

SI_UV_2L_Cyan as second layer

SI_UV_BISTROGREEN1	SI_UV_DEEPTAL2	SI_UV_MEDIUMSEAGREEN2		SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	SI_UV_GOLDENROD1	SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	
SI_UV_BLAZE_ORANGE1	SI_UV_GRASSGREEN1	SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	
SI_UV_BLUE1	SI_UV_GRASSGREEN2	SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1	SI_UV_GREENERPASTURES1	SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2	SI_UV_GREENERPASTURES2	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY	SI_UV_HUNTERGREEN1	SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2	SI_UV_HUNTERGREEN2	SI_UV_PINEBARK2		SI_UV_TURTLEGREEN1	
SI_UV_BUTTERNUT1	SI_UV_JUNEBUG2	SI_UV_PLUMPERFECT1		SI_UV_TURTLEGREEN2	
SI_UV_CHIPMUNK2	SI_UV_JUNGLEGREEN1	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	
SI_UV_DARKBROWN11	SI_UV_JUNGLEGREEN2	SI_UV_REDDISHORANGE1		SI_UV_VERMILION2	
SI_UV_DARKBROWN12	SI_UV_LEAFGREEN1	SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	
SI_UV_DARKORANGE1	SI_UV_LEAFGREEN2	SI_UV_REDDISHYELLOW1		SI_UV_YELLOW1	
SI_UV_DARKSKY1	SI_UV_LIMEGREEN1	SI_UV_ROSERED1		SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1	SI_UV_MAROON1	SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1	SI_UV_MEDIUMSEAGREEN1	SI_UV_SEAFOAMGREEN1			

Dual Layer FM - Separation Color Space, First Layer Color Below

SI_UV_2L_Magenta as second layer

SI_UV_BISTROGREEN1	SI_UV_DEEPTAL2	SI_UV_MEDIUMSEAGREEN2		SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	SI_UV_GOLDENROD1	SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	
SI_UV_BLAZE_ORANGE1	SI_UV_GRASSGREEN1	SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	
SI_UV_BLUE1	SI_UV_GRASSGREEN2	SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1	SI_UV_GREENERPASTURES1	SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2	SI_UV_GREENERPASTURES2	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY	SI_UV_HUNTERGREEN1	SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2	SI_UV_HUNTERGREEN2	SI_UV_PINEBARK2		SI_UV_TURTLEGREEN1	
SI_UV_BUTTERNUT1	SI_UV_JUNEBUG2	SI_UV_PLUMPERFECT1		SI_UV_TURTLEGREEN2	
SI_UV_CHIPMUNK2	SI_UV_JUNGLEGREEN1	SI_UV_PLUMPERFECT2	x	SI_UV_VERMILION1	
SI_UV_DARKBROWN11	SI_UV_JUNGLEGREEN2	SI_UV_REDDISHORANGE1		SI_UV_VERMILION2	
SI_UV_DARKBROWN12	SI_UV_LEAFGREEN1	SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	

Impika
Specialty Imaging Recommendations
FreeFlow Print Server Solaris

SI_UV_DARKORANGE1	SI_UV_LEAFGREEN2	SI_UV_REDDISHYELLOW1	SI_UV_YELLOW1
SI_UV_DARKSKY1	SI_UV_LIMEGREEN1	SI_UV_ROSERED1	SI_UV_YELLOWISHGREEN1
SI_UV_DEEPPINK1	SI_UV_MAROON1	SI_UV_RUSTICBROWN1	SI_UV_YELLOWISHGREEN2
SI_UV_DEEPTAL1	SI_UV_MEDIUMSEAGREEN1	SI_UV_SEAFOAMGREEN1	

Dual Layer FM - Separation Color Space, First Layer Color Below **SI_UV_2L_Yellow as second layer**

SI_UV_BISTROGREEN1	SI_UV_DEEPTAL2	SI_UV_MEDIUMSEAGREEN2	SI_UV_SKYBLUE1
SI_UV_BISTROGREEN2	SI_UV_GOLDENROD1	SI_UV_ORANGEROD1	SI_UV_SPRINGGREEN1
SI_UV_BLAZE_ORANGE1	SI_UV_GRASSGREEN1	SI_UV_ORANGEROD2	SI_UV_SPRINGGREEN2
SI_UV_BLUE1	SI_UV_GRASSGREEN2	SI_UV_PACIFIC2	SI_UV_STRAW1
SI_UV_BLUEBLUE1	SI_UV_GREENERPASTURES1	SI_UV_PALEBLUE2	SI_UV_STRAW2
SI_UV_BLUEBLUE2	SI_UV_GREENERPASTURES2	SI_UV_PARKNAVY1	SI_UV_TAUPEROD1
SI_UV_BLUEGRAY	SI_UV_HUNTERGREEN1	SI_UV_PARKNAVY2	SI_UV_TAUPEROD2
SI_UV_BRONZEMIST2	SI_UV_HUNTERGREEN2	SI_UV_PINEBARK2	SI_UV_TURTLGREEN1
SI_UV_BUTTERNUT1	SI_UV_JUNEBUG2	SI_UV_PLUMPERFECT1	SI_UV_TURTLGREEN2
SI_UV_CHIPMUNK2	SI_UV_JUNGLEGREEN1	SI_UV_PLUMPERFECT2	SI_UV_VERMILION1
SI_UV_DARKBROWN11	SI_UV_JUNGLEGREEN2	SI_UV_REDDISHORANGE1	SI_UV_VERMILION2
SI_UV_DARKBROWN12	SI_UV_LEAFGREEN1	SI_UV_REDDISHORANGE2	SI_UV_VETIVER1
SI_UV_DARKORANGE1	SI_UV_LEAFGREEN2	SI_UV_REDDISHYELLOW1	SI_UV_YELLOW1
SI_UV_DARKSKY1	SI_UV_LIMEGREEN1	SI_UV_ROSERED1	SI_UV_YELLOWISHGREEN1
SI_UV_DEEPPINK1	SI_UV_MAROON1	SI_UV_RUSTICBROWN1	SI_UV_YELLOWISHGREEN2
SI_UV_DEEPTAL1	SI_UV_MEDIUMSEAGREEN1	SI_UV_SEAFOAMGREEN1	

Infrared Mark

Single Layer IM - Direct CMYK

SI_IR_BLUE1	SI_IR_DP_LIGHTYELLOW2	x	SI_IR_DP_PINK1	x	SI_IR_DP_SUBLIME2	x
SI_IR_DARKBLUE1	SI_IR_DP_YELLOW1		SI_IR_DP_PINK2	x	SI_IR_DP_PURPLE1	x
SI_IR_DARKGREEN1	SI_IR_DP_YELLOW2	x	SI_IR_DP_ORANGE1	x	SI_IR_DP_PURPLE2	x
SI_IR_DARKOLIVE1	SI_IR_DP_FIREBRICK1	x	SI_IR_DP_ORANGE2	x	SI_IR_DP_CYAN1	
SI_IR_DEEPBLUE1	SI_IR_DP_FIREBRICK2	x	SI_IR_DP_MAGENTA1		SI_IR_DP_CYAN2	x
SI_IR_DEEPTAL1	SI_IR_DP_LIGHTORANGE1	x	SI_IR_DP_MAGENTA2			
SI_IR_DP_LIGHTYELLOW1	SI_IR_DP_LIGHTORANGE2	x	SI_IR_DP_SUBLIME1			

Single Layer IM - Separation Color Space

SI_IR_ARGYLEPINK1	SI_IR_DARKPURPLE1	SI_IR_MALLARDGREEN1	SI_IR_RHODODENDRON1
SI_IR_BLACKSLATE1	SI_IR_EVERGREEN1	SI_IR_MAROON2	SI_IR_ROSEINK1
SI_IR_BRONZEGREEN1	SI_IR_GOLDENROD1	SI_IR_MAZARINE1	SI_IR_ROSEVIOLET1
SI_IR_CINNABAR1	SI_IR_GRAPEJUICE1	SI_IR_OLIVE21	SI_IR_SNORKELBLUE1
SI_IR_COCONUTSHELL1	SI_IR_JASMINEGREEN1	SI_IR_ORANGERED1	SI_IR_VIOLETKNIT1
SI_IR_CORDOVAN1	SI_IR_KNIT1	SI_IR_ORANGERED2	
SI_IR_CRIMSON1	SI_IR_LAWNGREEN1	SI_IR_RASPBERRY1	
SI_IR_DARKGREEN2	SI_IR_LIGHTPURPLE1	SI_IR_RED1	

Dual Layer IM - Separation Color Space, First Layer Color Below **SI_IR_Black as second layer**

SI_IR_2L_BLUEPURPLE1	SI_IR_2L_LIGHTGRAY21	SI_IR_2L_LIGHTGRAY1	SI_IR_2L_ORANGE1
SI_IR_2L_DARKPINK1	SI_IR_2L_LIGHTGREEN1	SI_IR_2L_LIGHTOLIVE1	SI_IR_2L_PALEBLUE1
SI_IR_2L_GRAYBROWN1	SI_IR_2L_LIGHTMAGENTA1	SI_IR_2L_PURPLE1	SI_IR_2L_LIGHTPURPLE1
SI_IR_2L_GREENYELLOW1	SI_IR_2L_LIGHTPURPLE21	SI_IR_2L_LIGHTRED1	
SI_IR_2L_LIGHTCYAN1	SI_IR_2L_LIGHTBROWN1	SI_IR_2L_LIGHTYELLOW1	

Dual Layer IM - Separation Color Space, First Layer Color Below **SI_IR_Blue as second layer**

SI_IR_2L_BLUEPURPLE1	SI_IR_2L_LIGHTGRAY21	SI_IR_2L_LIGHTGRAY1	SI_IR_2L_ORANGE1
SI_IR_2L_DARKPINK1	SI_IR_2L_LIGHTGREEN1	SI_IR_2L_LIGHTOLIVE1	SI_IR_2L_PALEBLUE1
SI_IR_2L_GRAYBROWN1	SI_IR_2L_LIGHTMAGENTA1	SI_IR_2L_PURPLE1	SI_IR_2L_LIGHTPURPLE1
SI_IR_2L_GREENYELLOW1	SI_IR_2L_LIGHTPURPLE21	SI_IR_2L_LIGHTRED1	
SI_IR_2L_LIGHTCYAN1	SI_IR_2L_LIGHTBROWN1	SI_IR_2L_LIGHTYELLOW1	

Dual Layer IM - Separation Color Space, First Layer Color Below **SI_IR_Green as second layer**

SI_IR_2L_BLUEPURPLE1	SI_IR_2L_LIGHTGRAY21	SI_IR_2L_LIGHTGRAY1	SI_IR_2L_ORANGE1
SI_IR_2L_DARKPINK1	SI_IR_2L_LIGHTGREEN1	SI_IR_2L_LIGHTOLIVE1	SI_IR_2L_PALEBLUE1
SI_IR_2L_GRAYBROWN1	SI_IR_2L_LIGHTMAGENTA1	SI_IR_2L_PURPLE1	SI_IR_2L_LIGHTPURPLE1
SI_IR_2L_GREENYELLOW1	SI_IR_2L_LIGHTPURPLE21	SI_IR_2L_LIGHTRED1	
SI_IR_2L_LIGHTCYAN1	SI_IR_2L_LIGHTBROWN1	SI_IR_2L_LIGHTYELLOW1	

Dual Layer IM - Separation Color Space, First Layer Color Below **SI_IR_Red as second layer**

SI_IR_2L_BLUEPURPLE1	SI_IR_2L_LIGHTGRAY21	SI_IR_2L_LIGHTGRAY1	SI_IR_2L_ORANGE1
SI_IR_2L_DARKPINK1	SI_IR_2L_LIGHTGREEN1	SI_IR_2L_LIGHTOLIVE1	SI_IR_2L_PALEBLUE1
SI_IR_2L_GRAYBROWN1	SI_IR_2L_LIGHTMAGENTA1	SI_IR_2L_PURPLE1	SI_IR_2L_LIGHTPURPLE1
SI_IR_2L_GREENYELLOW1	SI_IR_2L_LIGHTPURPLE21	SI_IR_2L_LIGHTRED1	
SI_IR_2L_LIGHTCYAN1	SI_IR_2L_LIGHTBROWN1	SI_IR_2L_LIGHTYELLOW1	

Nuvera 288 EA - FFPS Solaris Specialty Imaging Recommendations

Only **MicroText** and **Correlation Mark** with Black are supported on monochrome devices.

x indicates a recommended setting to try for your application

Artistic Black	
SI_ARTBLACK_A	SI_ARTBLACK_B

GlossMark Text		Font: SI_NeuModern-GL-Bold-24	
SI_GL_Black	SI_GL_Green	SI_GL_Maroon	SI_GL_Yellow
SI_GL_Blue	SI_GL_lightBlue	SI_GL_Olive	
SI_GL_Cyan	SI_GL_lightGreen	SI_GL_Peach	
SI_GL_Gray	SI_GL_Magenta	SI_GL_Red	

MicroText

F6 Font MT			
SI_MI_Cyan	SI_MI_Yellow	SI_MI_Red	SI_MI_Blue
SI_MI_Magenta	SI_MI_Black	SI_MI_Green	x

F6 Bold-Font MT			
SI_MI_Cyan	SI_MI_Yellow	SI_MI_Red	SI_MI_Blue
SI_MI_Magenta	SI_MI_Black	SI_MI_Green	x

F6.5 Font MT			
SI_MI_Cyan	SI_MI_Yellow	SI_MI_Red	SI_MI_Blue
SI_MI_Magenta	SI_MI_Black	SI_MI_Green	x

F6.5 Bold Font MT			
SI_MI_Cyan	SI_MI_Yellow	SI_MI_Red	SI_MI_Blue
SI_MI_Magenta	SI_MI_Black	SI_MI_Green	x

F7 Font MT			
SI_MI_Cyan	SI_MI_Yellow	SI_MI_Red	SI_MI_Blue
SI_MI_Magenta	SI_MI_Black	SI_MI_Green	x

F7 Bold Font MT			
SI_MI_Cyan	SI_MI_Yellow	SI_MI_Red	SI_MI_Blue
SI_MI_Magenta	SI_MI_Black	SI_MI_Green	x

F9 Font MT			
SI_MI_Cyan	SI_MI_Yellow	SI_MI_Red	SI_MI_Blue
SI_MI_Magenta	SI_MI_Black	SI_MI_Green	x

F9 Bold Font MT			
SI_MI_Cyan	SI_MI_Yellow	SI_MI_Red	SI_MI_Blue
SI_MI_Magenta	SI_MI_Black	SI_MI_Green	x

Correlation Mark

Single Layer CM		Font: SI_NeuModern-CR-Bold-24	
SI_CR_Black50	x	SI_CR_DarkBlue100	SI_CR_Green75
SI_CR_Black75	x	SI_CR_DarkGreen50	SI_CR_Green100
SI_CR_Black100	x	SI_CR_DarkGreen75	SI_CR_Magenta50
SI_CR_Blue50		SI_CR_DarkGreen100	SI_CR_Magenta75
SI_CR_Blue75		SI_CR_DarkRed50	SI_CR_Magenta100
SI_CR_Blue100		SI_CR_DarkRed75	SI_CR_Maroon50
SI_CR_Cyan50		SI_CR_DarkRed100	SI_CR_Maroon75
SI_CR_Cyan75		SI_CR_Gray50	SI_CR_Maroon100
SI_CR_Cyan100		SI_CR_Gray75	SI_CR_Olive50
SI_CR_DarkBlue50		SI_CR_Gray100	SI_CR_Olive75
SI_CR_DarkBlue75		SI_CR_Green50	SI_CR_Olive100

Dual Layer CM			
SI_CR_Black50		SI_CR_DarkBlue100	SI_CR_Green75
SI_CR_Black75	x	SI_CR_DarkGreen50	SI_CR_Green100
SI_CR_Black100	x	SI_CR_DarkGreen75	SI_CR_Magenta50
SI_CR_Blue50		SI_CR_DarkGreen100	SI_CR_Magenta75
SI_CR_Blue75		SI_CR_DarkRed50	SI_CR_Magenta100
SI_CR_Blue100		SI_CR_DarkRed75	SI_CR_Maroon50
SI_CR_Cyan50		SI_CR_DarkRed100	SI_CR_Maroon75
SI_CR_Cyan75		SI_CR_Gray50	SI_CR_Maroon100
SI_CR_Cyan100		SI_CR_Gray75	SI_CR_Olive50
SI_CR_DarkBlue50		SI_CR_Gray100	SI_CR_Olive75
SI_CR_DarkBlue75		SI_CR_Green50	SI_CR_Olive100

Fluorescent Mark

Single Layer FM - Direct CMYK

Nuvera 288 EA - FFPS Solaris
Specialty Imaging Recommendations

SI_UV_BROWN1	SI_UV_GOLD1	SI_UV_PINK	SI_UV_RUSSIANBLUE
SI_UV_DARKGRAY1	SI_UV_GOLD2	SI_UV_PURPLE	
SI_UV_DARKPINK1	SI_UV_GREEN1	SI_UV_PURPLE1	

Single Layer FM - Separation Color Space

SI_UV_BISTROGREEN1	SI_UV_DEEPTAL2	SI_UV_MEDIUMSEAGREEN2	SI_UV_SKYBLUE1
SI_UV_BISTROGREEN2	SI_UV_GOLDENROD1	SI_UV_ORANGEROD1	SI_UV_SPRINGGREEN1
SI_UV_BLAZE_ORANGE1	SI_UV_GRASSGREEN1	SI_UV_ORANGEROD2	SI_UV_SPRINGGREEN2
SI_UV_BLUE1	SI_UV_GRASSGREEN2	SI_UV_PACIFIC2	SI_UV_STRAW1
SI_UV_BLUEBLUE1	SI_UV_GREENERPASTURES1	SI_UV_PALEBLUE2	SI_UV_STRAW2
SI_UV_BLUEBLUE2	SI_UV_GREENERPASTURES2	SI_UV_PARKNAVY1	SI_UV_TAUPEROD1
SI_UV_BLUEGRAY	SI_UV_HUNTERGREEN1	SI_UV_PARKNAVY2	SI_UV_TAUPEROD2
SI_UV_BRONZEMIST2	SI_UV_HUNTERGREEN2	SI_UV_PINEBARK2	SI_UV_TURTLEGREEN1
SI_UV_BUTTERNUT1	SI_UV_JUNEBUG2	SI_UV_PLUMPERFECT1	SI_UV_TURTLEGREEN2
SI_UV_CHIPMUNK2	SI_UV_JUNGLEGREEN1	SI_UV_PLUMPERFECT2	SI_UV_VERMILION1
SI_UV_DARKBROWN11	SI_UV_JUNGLEGREEN2	SI_UV_REDDISHORANGE1	SI_UV_VERMILION2
SI_UV_DARKBROWN12	SI_UV_LEAFGREEN1	SI_UV_REDDISHORANGE2	SI_UV_VETIVER1
SI_UV_DARKORANGE1	SI_UV_LEAFGREEN2	SI_UV_REDDISHYELLOW1	SI_UV_YELLOW1
SI_UV_DARKSKY1	SI_UV_LIMEGREEN1	SI_UV_ROSERED1	SI_UV_YELLOWISHGREEN1
SI_UV_DEEPPINK1	SI_UV_MAROON1	SI_UV_RUSTICBROWN1	SI_UV_YELLOWISHGREEN2
SI_UV_DEEPTAL1	SI_UV_MEDIUMSEAGREEN1	SI_UV_SEAFOAMGREEN1	

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Cyan as second layer

SI_UV_BROWN1	SI_UV_GOLD1	SI_UV_PINK	SI_UV_RUSSIANBLUE
SI_UV_DARKGRAY1	SI_UV_GOLD2	SI_UV_PURPLE	
SI_UV_DARKPINK1	SI_UV_GREEN1	SI_UV_PURPLE1	

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Magenta as second layer

SI_UV_BROWN1	SI_UV_GOLD1	SI_UV_PINK	SI_UV_RUSSIANBLUE
SI_UV_DARKGRAY1	SI_UV_GOLD2	SI_UV_PURPLE	
SI_UV_DARKPINK1	SI_UV_GREEN1	SI_UV_PURPLE1	

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Yellow as second layer

SI_UV_BROWN1	SI_UV_GOLD1	SI_UV_PINK	SI_UV_RUSSIANBLUE
SI_UV_DARKGRAY1	SI_UV_GOLD2	SI_UV_PURPLE	
SI_UV_DARKPINK1	SI_UV_GREEN1	SI_UV_PURPLE1	

Dual Layer FM - Separation Color Space, First Layer Color Below

SI_UV_2L_Cyan as second layer

SI_UV_BISTROGREEN1	SI_UV_DEEPTAL2	SI_UV_MEDIUMSEAGREEN2	SI_UV_SKYBLUE1
SI_UV_BISTROGREEN2	SI_UV_GOLDENROD1	SI_UV_ORANGEROD1	SI_UV_SPRINGGREEN1
SI_UV_BLAZE_ORANGE1	SI_UV_GRASSGREEN1	SI_UV_ORANGEROD2	SI_UV_SPRINGGREEN2
SI_UV_BLUE1	SI_UV_GRASSGREEN2	SI_UV_PACIFIC2	SI_UV_STRAW1
SI_UV_BLUEBLUE1	SI_UV_GREENERPASTURES1	SI_UV_PALEBLUE2	SI_UV_STRAW2
SI_UV_BLUEBLUE2	SI_UV_GREENERPASTURES2	SI_UV_PARKNAVY1	SI_UV_TAUPEROD1
SI_UV_BLUEGRAY	SI_UV_HUNTERGREEN1	SI_UV_PARKNAVY2	SI_UV_TAUPEROD2
SI_UV_BRONZEMIST2	SI_UV_HUNTERGREEN2	SI_UV_PINEBARK2	SI_UV_TURTLEGREEN1
SI_UV_BUTTERNUT1	SI_UV_JUNEBUG2	SI_UV_PLUMPERFECT1	SI_UV_TURTLEGREEN2
SI_UV_CHIPMUNK2	SI_UV_JUNGLEGREEN1	SI_UV_PLUMPERFECT2	SI_UV_VERMILION1
SI_UV_DARKBROWN11	SI_UV_JUNGLEGREEN2	SI_UV_REDDISHORANGE1	SI_UV_VERMILION2
SI_UV_DARKBROWN12	SI_UV_LEAFGREEN1	SI_UV_REDDISHORANGE2	SI_UV_VETIVER1
SI_UV_DARKORANGE1	SI_UV_LEAFGREEN2	SI_UV_REDDISHYELLOW1	SI_UV_YELLOW1
SI_UV_DARKSKY1	SI_UV_LIMEGREEN1	SI_UV_ROSERED1	SI_UV_YELLOWISHGREEN1
SI_UV_DEEPPINK1	SI_UV_MAROON1	SI_UV_RUSTICBROWN1	SI_UV_YELLOWISHGREEN2
SI_UV_DEEPTAL1	SI_UV_MEDIUMSEAGREEN1	SI_UV_SEAFOAMGREEN1	

Dual Layer FM - Separation Color Space, First Layer Color Below

SI_UV_2L_Magenta as second layer

SI_UV_BISTROGREEN1	SI_UV_DEEPTAL2	SI_UV_MEDIUMSEAGREEN2	SI_UV_SKYBLUE1
SI_UV_BISTROGREEN2	SI_UV_GOLDENROD1	SI_UV_ORANGEROD1	SI_UV_SPRINGGREEN1
SI_UV_BLAZE_ORANGE1	SI_UV_GRASSGREEN1	SI_UV_ORANGEROD2	SI_UV_SPRINGGREEN2
SI_UV_BLUE1	SI_UV_GRASSGREEN2	SI_UV_PACIFIC2	SI_UV_STRAW1
SI_UV_BLUEBLUE1	SI_UV_GREENERPASTURES1	SI_UV_PALEBLUE2	SI_UV_STRAW2
SI_UV_BLUEBLUE2	SI_UV_GREENERPASTURES2	SI_UV_PARKNAVY1	SI_UV_TAUPEROD1
SI_UV_BLUEGRAY	SI_UV_HUNTERGREEN1	SI_UV_PARKNAVY2	SI_UV_TAUPEROD2
SI_UV_BRONZEMIST2	SI_UV_HUNTERGREEN2	SI_UV_PINEBARK2	SI_UV_TURTLEGREEN1
SI_UV_BUTTERNUT1	SI_UV_JUNEBUG2	SI_UV_PLUMPERFECT1	SI_UV_TURTLEGREEN2
SI_UV_CHIPMUNK2	SI_UV_JUNGLEGREEN1	SI_UV_PLUMPERFECT2	SI_UV_VERMILION1
SI_UV_DARKBROWN11	SI_UV_JUNGLEGREEN2	SI_UV_REDDISHORANGE1	SI_UV_VERMILION2
SI_UV_DARKBROWN12	SI_UV_LEAFGREEN1	SI_UV_REDDISHORANGE2	SI_UV_VETIVER1
SI_UV_DARKORANGE1	SI_UV_LEAFGREEN2	SI_UV_REDDISHYELLOW1	SI_UV_YELLOW1
SI_UV_DARKSKY1	SI_UV_LIMEGREEN1	SI_UV_ROSERED1	SI_UV_YELLOWISHGREEN1
SI_UV_DEEPPINK1	SI_UV_MAROON1	SI_UV_RUSTICBROWN1	SI_UV_YELLOWISHGREEN2
SI_UV_DEEPTAL1	SI_UV_MEDIUMSEAGREEN1	SI_UV_SEAFOAMGREEN1	

Dual Layer FM - Separation Color Space, First Layer Color Below

SI_UV_2L_Yellow as second layer

Nuvera 288 EA - FFPS Solaris
Specialty Imaging Recommendations

SI_UV_BISTROGREEN1	SI_UV_DEEPTAL2	SI_UV_MEDIUMSEAGREEN2	SI_UV_SKYBLUE1
SI_UV_BISTROGREEN2	SI_UV_GOLDENROD1	SI_UV_ORANGEROD1	SI_UV_SPRINGGREEN1
SI_UV_BLAZE_ORANGE1	SI_UV_GRASSGREEN1	SI_UV_ORANGEROD2	SI_UV_SPRINGGREEN2
SI_UV_BLUE1	SI_UV_GRASSGREEN2	SI_UV_PACIFIC2	SI_UV_STRAW1
SI_UV_BLUEBLUE1	SI_UV_GREENERPASTURES1	SI_UV_PALEBLUE2	SI_UV_STRAW2
SI_UV_BLUEBLUE2	SI_UV_GREENERPASTURES2	SI_UV_PARKNAVY1	SI_UV_TAUPEROD1
SI_UV_BLUEGRAY	SI_UV_HUNTERGREEN1	SI_UV_PARKNAVY2	SI_UV_TAUPEROD2
SI_UV_BRONZEMIST2	SI_UV_HUNTERGREEN2	SI_UV_PINEBARK2	SI_UV_TURTLGREEN1
SI_UV_BUTTERNUT1	SI_UV_JUNEBUG2	SI_UV_PLUMPERFECT1	SI_UV_TURTLGREEN2
SI_UV_CHIPMUNK2	SI_UV_JUNGLEGREEN1	SI_UV_PLUMPERFECT2	SI_UV_VERMILION1
SI_UV_DARKBROWN11	SI_UV_JUNGLEGREEN2	SI_UV_REDDISHORANGE1	SI_UV_VERMILION2
SI_UV_DARKBROWN12	SI_UV_LEAFGREEN1	SI_UV_REDDISHORANGE2	SI_UV_VETIVER1
SI_UV_DARKORANGE1	SI_UV_LEAFGREEN2	SI_UV_REDDISHYELLOW1	SI_UV_YELLOW1
SI_UV_DARKSKY1	SI_UV_LIMEGREEN1	SI_UV_ROSERED1	SI_UV_YELLOWISHGREEN1
SI_UV_DEEPPINK1	SI_UV_MAROON1	SI_UV_RUSTICBROWN1	SI_UV_YELLOWISHGREEN2
SI_UV_DEEPTAL1	SI_UV_MEDIUMSEAGREEN1	SI_UV_SEAFOAMGREEN1	

Infrared Mark

Single Layer IM - Direct CMYK

SI_IR_BLUE1	SI_IR_DP_LIGHTYELLOW2	SI_IR_DP_PINK1	SI_IR_DP_SUBLIME2
SI_IR_DARKBLUE1	SI_IR_DP_YELLOW1	SI_IR_DP_PINK2	SI_IR_DP_PURPLE1
SI_IR_DARKGREEN1	SI_IR_DP_YELLOW2	SI_IR_DP_ORANGE1	SI_IR_DP_PURPLE2
SI_IR_DARKOLIVE1	SI_IR_DP_FIREBRICK1	SI_IR_DP_ORANGE2	SI_IR_DP_CYAN1
SI_IR_DEEPBLUE1	SI_IR_DP_FIREBRICK2	SI_IR_DP_MAGENTA1	SI_IR_DP_CYAN2
SI_IR_DEEPTAL1	SI_IR_DP_LIGHTORANGE1	SI_IR_DP_MAGENTA2	
SI_IR_DP_LIGHTYELLOW1	SI_IR_DP_LIGHTORANGE2	SI_IR_DP_SUBLIME1	

Single Layer IM - Separation Color Space

SI_IR_ARGYLEPINK1	SI_IR_DARKPURPLE1	SI_IR_MALLARDGREEN1	SI_IR_RHODODENDRON1
SI_IR_BLACKSLATE1	SI_IR_EVERGREEN1	SI_IR_MAROON2	SI_IR_ROSEPINK1
SI_IR_BRONZEGREEN1	SI_IR_GOLDENROD1	SI_IR_MAZARINE1	SI_IR_ROSEVIOLET1
SI_IR_CINNABAR1	SI_IR_GRAPEJUICE1	SI_IR_OLIVE21	SI_IR_SNORKELBLUE1
SI_IR_COCONUTSHELL1	SI_IR_JASMINEGREEN1	SI_IR_ORANGERED1	SI_IR_VIOLETKNIT1
SI_IR_CORDOVAN1	SI_IR_KNIT1	SI_IR_ORANGERED2	
SI_IR_CRIMSON1	SI_IR_LAWNGREEN1	SI_IR_RASPBERRY1	
SI_IR_DARKGREEN2	SI_IR_LIGHTPURPLE1	SI_IR_RED1	

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Black as second layer

SI_IR_2L_BLUEPURPLE1	SI_IR_2L_LIGHTGRAY21	SI_IR_2L_LIGHTGRAY1	SI_IR_2L_ORANGE1
SI_IR_2L_DARKPINK1	SI_IR_2L_LIGHTGREEN1	SI_IR_2L_LIGHTOLIVE1	SI_IR_2L_PALEBLUE1
SI_IR_2L_GRAYBROWN1	SI_IR_2L_LIGHTMAGENTA1	SI_IR_2L_PURPLE1	SI_IR_2L_LIGHTPURPLE1
SI_IR_2L_GREENYELLOW1	SI_IR_2L_LIGHTPURPLE21	SI_IR_2L_LIGHTRED1	
SI_IR_2L_LIGHTCYAN1	SI_IR_2L_LIGHTBROWN1	SI_IR_2L_LIGHTYELLOW1	

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Blue as second layer

SI_IR_2L_BLUEPURPLE1	SI_IR_2L_LIGHTGRAY21	SI_IR_2L_LIGHTGRAY1	SI_IR_2L_ORANGE1
SI_IR_2L_DARKPINK1	SI_IR_2L_LIGHTGREEN1	SI_IR_2L_LIGHTOLIVE1	SI_IR_2L_PALEBLUE1
SI_IR_2L_GRAYBROWN1	SI_IR_2L_LIGHTMAGENTA1	SI_IR_2L_PURPLE1	SI_IR_2L_LIGHTPURPLE1
SI_IR_2L_GREENYELLOW1	SI_IR_2L_LIGHTPURPLE21	SI_IR_2L_LIGHTRED1	
SI_IR_2L_LIGHTCYAN1	SI_IR_2L_LIGHTBROWN1	SI_IR_2L_LIGHTYELLOW1	

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Green as second layer

SI_IR_2L_BLUEPURPLE1	SI_IR_2L_LIGHTGRAY21	SI_IR_2L_LIGHTGRAY1	SI_IR_2L_ORANGE1
SI_IR_2L_DARKPINK1	SI_IR_2L_LIGHTGREEN1	SI_IR_2L_LIGHTOLIVE1	SI_IR_2L_PALEBLUE1
SI_IR_2L_GRAYBROWN1	SI_IR_2L_LIGHTMAGENTA1	SI_IR_2L_PURPLE1	SI_IR_2L_LIGHTPURPLE1
SI_IR_2L_GREENYELLOW1	SI_IR_2L_LIGHTPURPLE21	SI_IR_2L_LIGHTRED1	
SI_IR_2L_LIGHTCYAN1	SI_IR_2L_LIGHTBROWN1	SI_IR_2L_LIGHTYELLOW1	

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Red as second layer

SI_IR_2L_BLUEPURPLE1	SI_IR_2L_LIGHTGRAY21	SI_IR_2L_LIGHTGRAY1	SI_IR_2L_ORANGE1
SI_IR_2L_DARKPINK1	SI_IR_2L_LIGHTGREEN1	SI_IR_2L_LIGHTOLIVE1	SI_IR_2L_PALEBLUE1
SI_IR_2L_GRAYBROWN1	SI_IR_2L_LIGHTMAGENTA1	SI_IR_2L_PURPLE1	SI_IR_2L_LIGHTPURPLE1
SI_IR_2L_GREENYELLOW1	SI_IR_2L_LIGHTPURPLE21	SI_IR_2L_LIGHTRED1	
SI_IR_2L_LIGHTCYAN1	SI_IR_2L_LIGHTBROWN1	SI_IR_2L_LIGHTYELLOW1	

Versant 180 - EFI Specialty Imaging Recommendations

Artistic Black works with the colors indicated below.

GlossMark Text works with the colors indicated below

MicroText works with the font sizes and colors indicated below.

Correlation Mark: Single and Dual Layer work with the colors indicated below

Fluorescent Mark: Single and Dual Layer work with the colors indicated below

Infrared Mark: Single and Dual Layer work with the colors indicated below

x indicates a recommended setting to try for your application

Artistic Black

SI_ARTBLACK_A	x	SI_ARTBLACK_B	x
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GlossMark Text Font: SI_NeuModern-GL-Bold-24

SI_GL_Black	x	SI_GL_Green	x	SI_GL_Maroon	x	SI_GL_Yellow	x
SI_GL_Blue	x	SI_GL_lightBlue	x	SI_GL_Olive	x		
SI_GL_Cyan	x	SI_GL_lightGreen	x	SI_GL_Peach	x		
SI_GL_Gray	x	SI_GL_Magenta	x	SI_GL_Red	x		

MicroText

F6 Font MT

SI_MI_Cyan	x	SI_MI_Yellow		SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F6 Bold-Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F6.5 Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F6.5 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F7 Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F7 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F9 Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F9 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

Correlation Mark Font: SI_NeuModern-CR-Bold-24

Single Layer CM

SI_CR_Black50	x	SI_CR_DarkBlue100	x	SI_CR_Green75	x	SI_CR_Red50	x
SI_CR_Black75	x	SI_CR_DarkGreen50	x	SI_CR_Green100	x	SI_CR_Red75	x
SI_CR_Black100	x	SI_CR_DarkGreen75	x	SI_CR_Magenta50	x	SI_CR_Red100	x
SI_CR_Blue50	x	SI_CR_DarkGreen100	x	SI_CR_Magenta75	x	SI_CR_Teal50	x
SI_CR_Blue75	x	SI_CR_DarkRed50	x	SI_CR_Magenta100	x	SI_CR_Teal75	x
SI_CR_Blue100	x	SI_CR_DarkRed75	x	SI_CR_Maroon50	x	SI_CR_Teal100	x
SI_CR_Cyan50	x	SI_CR_DarkRed100	x	SI_CR_Maroon75	x	SI_CR_Yellow50	
SI_CR_Cyan75	x	SI_CR_Gray50	x	SI_CR_Maroon100	x	SI_CR_Yellow75	
SI_CR_Cyan100	x	SI_CR_Gray75	x	SI_CR_Olive50	x	SI_CR_Yellow100	
SI_CR_DarkBlue50	x	SI_CR_Gray100	x	SI_CR_Olive75	x		
SI_CR_DarkBlue75	x	SI_CR_Green50	x	SI_CR_Olive100	x		

Dual Layer CM

SI_CR_Black50	x	SI_CR_DarkBlue100		SI_CR_Green75	x	SI_CR_Red50	
SI_CR_Black75	x	SI_CR_DarkGreen50	x	SI_CR_Green100		SI_CR_Red75	x
SI_CR_Black100		SI_CR_DarkGreen75	x	SI_CR_Magenta50		SI_CR_Red100	
SI_CR_Blue50	x	SI_CR_DarkGreen100		SI_CR_Magenta75	x	SI_CR_Teal50	x
SI_CR_Blue75	x	SI_CR_DarkRed50	x	SI_CR_Magenta100		SI_CR_Teal75	x
SI_CR_Blue100		SI_CR_DarkRed75	x	SI_CR_Maroon50	x	SI_CR_Teal100	
SI_CR_Cyan50		SI_CR_DarkRed100		SI_CR_Maroon75	x	SI_CR_Yellow50	
SI_CR_Cyan75	x	SI_CR_Gray50	x	SI_CR_Maroon100		SI_CR_Yellow75	
SI_CR_Cyan100		SI_CR_Gray75	x	SI_CR_Olive50	x	SI_CR_Yellow100	
SI_CR_DarkBlue50	x	SI_CR_Gray100	x	SI_CR_Olive75	x		

Versant 180 - EFI
Specialty Imaging Recommendations

SI_CR_DarkBlue75	x	SI_CR_Green50	SI_CR_Olive100
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Fluorescent Mark

Single Layer FM - Direct CMYK

SI_UV_BROWN1		SI_UV_GOLD1	x	SI_UV_PINK	x	SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1	x	SI_UV_GOLD2	x	SI_UV_PURPLE	x		
SI_UV_DARKPINK1		SI_UV_GREEN1		SI_UV_PURPLE1			

Single Layer FM - Separation Color Space

SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2		SI_UV_SKYBLUE1	x
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1	x	SI_UV_SPRINGGREEN1	x
SI_UV_BLAZE_ORANGE1	x	SI_UV_GRASSGREEN1	x	SI_UV_ORANGEROD2	x	SI_UV_SPRINGGREEN2	x
SI_UV_BLUE1		SI_UV_GRASSGREEN2	x	SI_UV_PACIFIC2	x	SI_UV_STRAW1	x
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2	x	SI_UV_STRAW2	x
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1	x	SI_UV_TAUPEROD1	x
SI_UV_BLUEGRAY	x	SI_UV_HUNTERGREEN1	x	SI_UV_PARKNAVY2	x	SI_UV_TAUPEROD2	x
SI_UV_BRONZEMIST2	x	SI_UV_HUNTERGREEN2	x	SI_UV_PINEBARK2	x	SI_UV_TURTLEGREEN1	x
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1	x	SI_UV_TURTLEGREEN2	x
SI_UV_CHIPMUNK2	x	SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2	x	SI_UV_VERMILION1	
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1	x	SI_UV_VERMILION2	x
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1	x	SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	x
SI_UV_DARKORANGE1	x	SI_UV_LEAFGREEN2	x	SI_UV_REDDISHYELLOW1	x	SI_UV_YELLOW1	x
SI_UV_DARKSKY1	x	SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1		SI_UV_YELLOWISHGREEN1	x
SI_UV_DEEPPINK1		SI_UV_MAROON1	x	SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	x
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1		SI_UV_SEAFOAMGREEN1	x		

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Cyan as second layer

SI_UV_BROWN1		SI_UV_GOLD1	x	SI_UV_PINK		SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1	x	SI_UV_GOLD2	x	SI_UV_PURPLE			
SI_UV_DARKPINK1		SI_UV_GREEN1		SI_UV_PURPLE1			

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Magenta as second layer

SI_UV_BROWN1		SI_UV_GOLD1	x	SI_UV_PINK		SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1	x	SI_UV_GOLD2	x	SI_UV_PURPLE			
SI_UV_DARKPINK1		SI_UV_GREEN1		SI_UV_PURPLE1			

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Yellow as second layer

SI_UV_BROWN1		SI_UV_GOLD1	x	SI_UV_PINK		SI_UV_RUSSIANBLUE	x
SI_UV_DARKGRAY1	x	SI_UV_GOLD2	x	SI_UV_PURPLE	x		
SI_UV_DARKPINK1		SI_UV_GREEN1		SI_UV_PURPLE1			

Dual Layer FM - Separation Color Space, First Layer Color Below

SI_UV_2L_Cyan as second layer

SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	
SI_UV_BLAZE_ORANGE1	x	SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1	x	SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2	x	SI_UV_HUNTERGREEN2	x	SI_UV_PINEBARK2		SI_UV_TURTLEGREEN1	
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1		SI_UV_TURTLEGREEN2	
SI_UV_CHIPMUNK2	x	SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	x
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1	x	SI_UV_VERMILION2	x
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1	x	SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2	x	SI_UV_REDDISHYELLOW1	x	SI_UV_YELLOW1	
SI_UV_DARKSKY1		SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1	x	SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1		SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1	x	SI_UV_SEAFOAMGREEN1			

Dual Layer FM - Separation Color Space, First Layer Color Below

SI_UV_2L_Magenta as second layer

SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	
SI_UV_BLAZE_ORANGE1	x	SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1	x	SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2	x	SI_UV_HUNTERGREEN2	x	SI_UV_PINEBARK2		SI_UV_TURTLEGREEN1	
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1		SI_UV_TURTLEGREEN2	
SI_UV_CHIPMUNK2	x	SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1		SI_UV_VERMILION2	x
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1		SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2		SI_UV_REDDISHYELLOW1	x	SI_UV_YELLOW1	

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SI_UV_DARKSKY1		SI_UV_LIMEGREEN1		SI_UV_ROSERED1		SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1		SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1		SI_UV_SEAFOAMGREEN1			
Dual Layer FM - Separation Color Space, First Layer Color Below				SI_UV_2L_Yellow as second layer			
SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1	x	SI_UV_SPRINGGREEN1	x
SI_UV_BLAZE_ORANGE1		SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	x
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1	x	SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2	x	SI_UV_HUNTERGREEN2	x	SI_UV_PINEBARK2		SI_UV_TURTLGREEN1	
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1		SI_UV_TURTLGREEN2	
SI_UV_CHIPMUNK2	x	SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1		SI_UV_VERMILION2	
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1	x	SI_UV_REDDISHORANGE2		SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2	x	SI_UV_REDDISHYELLOW1		SI_UV_YELLOW1	x
SI_UV_DARKSKY1		SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1		SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1		SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1	x	SI_UV_SEAFOAMGREEN1			

Infrared Mark

Single Layer IM - Direct CMYK

SI_IR_BLUE1	x	SI_IR_DP_LIGHTYELLOW2	x	SI_IR_DP_PINK1	x	SI_IR_DP_SUBLIME2	x
SI_IR_DARKBLUE1	x	SI_IR_DP_YELLOW1	x	SI_IR_DP_PINK2	x	SI_IR_DP_PURPLE1	x
SI_IR_DARKGREEN1	x	SI_IR_DP_YELLOW2	x	SI_IR_DP_ORANGE1	x	SI_IR_DP_PURPLE2	x
SI_IR_DARKOLIVE1	x	SI_IR_DP_FIREBRICK1	x	SI_IR_DP_ORANGE2	x	SI_IR_DP_CYAN1	x
SI_IR_DEEPBLUE1	x	SI_IR_DP_FIREBRICK2	x	SI_IR_DP_MAGENTA1	x	SI_IR_DP_CYAN2	x
SI_IR_DEEPTAL1		SI_IR_DP_LIGHTORANGE1	x	SI_IR_DP_MAGENTA2	x		
SI_IR_DP_LIGHTYELLOW1	x	SI_IR_DP_LIGHTORANGE2	x	SI_IR_DP_SUBLIME1	x		

Single Layer IM - Separation Color Space

SI_IR_ARGYLEPINK1		SI_IR_DARKPURPLE1		SI_IR_MALLARDGREEN1		SI_IR_RHODODENDRON1	
SI_IR_BLACKSLATE1		SI_IR_EVERGREEN1		SI_IR_MAROON2	x	SI_IR_ROSEPINK1	x
SI_IR_BRONZEGREEN1		SI_IR_GOLDENROD1	x	SI_IR_MAZARINE1		SI_IR_ROSEVIOLET1	
SI_IR_CINNABAR1		SI_IR_GRAPEJUICE1	x	SI_IR_OLIVE21	x	SI_IR_SNORKELBLUE1	
SI_IR_COCONUTSHELL1	x	SI_IR_JASMINEGREEN1		SI_IR_ORANGERED1	x	SI_IR_VIOLETKNIT1	
SI_IR_CORDOVAN1		SI_IR_KNIT1		SI_IR_ORANGERED2	x		
SI_IR_CRIMSON1	x	SI_IR_LAWNGREEN1	x	SI_IR_RASPBERRY1			
SI_IR_DARKGREEN2	x	SI_IR_LIGHTPURPLE1		SI_IR_RED1			

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Black as second layer

SI_IR_2L_BLUEPURPLE1	x	SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1	x	SI_IR_2L_ORANGE1	x
SI_IR_2L_DARKPINK1	x	SI_IR_2L_LIGHTGREEN1	x	SI_IR_2L_LIGHTOLIVE1	x	SI_IR_2L_PALEBLUE1	x
SI_IR_2L_GRAYBROWN1	x	SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1	x	SI_IR_2L_LIGHTPURPLE1	x
SI_IR_2L_GREENYELLOW1	x	SI_IR_2L_LIGHTPURPLE21	x	SI_IR_2L_LIGHTRED1	x		
SI_IR_2L_LIGHTCYAN1	x	SI_IR_2L_LIGHTBROWN1	x	SI_IR_2L_LIGHTYELLOW1	x		

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Blue as second layer

SI_IR_2L_BLUEPURPLE1	x	SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1	x	SI_IR_2L_ORANGE1	x
SI_IR_2L_DARKPINK1	x	SI_IR_2L_LIGHTGREEN1	x	SI_IR_2L_LIGHTOLIVE1	x	SI_IR_2L_PALEBLUE1	x
SI_IR_2L_GRAYBROWN1	x	SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1	x	SI_IR_2L_LIGHTPURPLE1	x
SI_IR_2L_GREENYELLOW1	x	SI_IR_2L_LIGHTPURPLE21	x	SI_IR_2L_LIGHTRED1	x		
SI_IR_2L_LIGHTCYAN1	x	SI_IR_2L_LIGHTBROWN1	x	SI_IR_2L_LIGHTYELLOW1	x		

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Green as second layer

SI_IR_2L_BLUEPURPLE1	x	SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1	x	SI_IR_2L_ORANGE1	x
SI_IR_2L_DARKPINK1	x	SI_IR_2L_LIGHTGREEN1	x	SI_IR_2L_LIGHTOLIVE1	x	SI_IR_2L_PALEBLUE1	x
SI_IR_2L_GRAYBROWN1	x	SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1	x	SI_IR_2L_LIGHTPURPLE1	x
SI_IR_2L_GREENYELLOW1	x	SI_IR_2L_LIGHTPURPLE21	x	SI_IR_2L_LIGHTRED1	x		
SI_IR_2L_LIGHTCYAN1	x	SI_IR_2L_LIGHTBROWN1	x	SI_IR_2L_LIGHTYELLOW1	x		

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Red as second layer

SI_IR_2L_BLUEPURPLE1	x	SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1	x	SI_IR_2L_ORANGE1	x
SI_IR_2L_DARKPINK1	x	SI_IR_2L_LIGHTGREEN1	x	SI_IR_2L_LIGHTOLIVE1	x	SI_IR_2L_PALEBLUE1	x
SI_IR_2L_GRAYBROWN1	x	SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1	x	SI_IR_2L_LIGHTPURPLE1	x
SI_IR_2L_GREENYELLOW1	x	SI_IR_2L_LIGHTPURPLE21	x	SI_IR_2L_LIGHTRED1	x		
SI_IR_2L_LIGHTCYAN1	x	SI_IR_2L_LIGHTBROWN1	x	SI_IR_2L_LIGHTYELLOW1	x		

Versant 3100 - EFI Specialty Imaging Recommendations

Artistic Black works with the colors indicated below.

GlossMark Text works with the colors indicated below

MicroText works with the font sizes and colors indicated below.

Correlation Mark: Single and Dual Layer work with the colors indicated below

Fluorescent Mark: Single and Dual Layer work with the colors indicated below

Infrared Mark: Single and Dual Layer work with the colors indicated below

x indicates a recommended setting to try for your application

Artistic Black

SI_ARTBLACK_A	x	SI_ARTBLACK_B	x
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GlossMark Text Font: SI_NeuModern-GL-Bold-24

SI_GL_Black	x	SI_GL_Green	x	SI_GL_Maroon	x	SI_GL_Yellow	
SI_GL_Blue	x	SI_GL_lightBlue	x	SI_GL_Olive	x		
SI_GL_Cyan		SI_GL_lightGreen	x	SI_GL_Peach	x		
SI_GL_Gray		SI_GL_Magenta	x	SI_GL_Red	x		

MicroText

F6 Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F6 Bold-Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F6.5 Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F6.5 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F7 Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F7 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F9 Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F9 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

Correlation Mark Font: SI_NeuModern-CR-Bold-24

Single Layer CM

SI_CR_Black50	x	SI_CR_DarkBlue100	x	SI_CR_Green75	x	SI_CR_Red50	x
SI_CR_Black75	x	SI_CR_DarkGreen50	x	SI_CR_Green100	x	SI_CR_Red75	x
SI_CR_Black100	x	SI_CR_DarkGreen75	x	SI_CR_Magenta50	x	SI_CR_Red100	x
SI_CR_Blue50	x	SI_CR_DarkGreen100	x	SI_CR_Magenta75	x	SI_CR_Teal50	x
SI_CR_Blue75	x	SI_CR_DarkRed50	x	SI_CR_Magenta100	x	SI_CR_Teal75	x
SI_CR_Blue100	x	SI_CR_DarkRed75	x	SI_CR_Maroon50	x	SI_CR_Teal100	x
SI_CR_Cyan50	x	SI_CR_DarkRed100	x	SI_CR_Maroon75	x	SI_CR_Yellow50	
SI_CR_Cyan75	x	SI_CR_Gray50	x	SI_CR_Maroon100	x	SI_CR_Yellow75	
SI_CR_Cyan100	x	SI_CR_Gray75	x	SI_CR_Olive50	x	SI_CR_Yellow100	
SI_CR_DarkBlue50	x	SI_CR_Gray100	x	SI_CR_Olive75	x		
SI_CR_DarkBlue75	x	SI_CR_Green50	x	SI_CR_Olive100	x		

Dual Layer CM

SI_CR_Black50		SI_CR_DarkBlue100		SI_CR_Green75	x	SI_CR_Red50	x
SI_CR_Black75	x	SI_CR_DarkGreen50		SI_CR_Green100		SI_CR_Red75	x
SI_CR_Black100		SI_CR_DarkGreen75	x	SI_CR_Magenta50	x	SI_CR_Red100	
SI_CR_Blue50	x	SI_CR_DarkGreen100		SI_CR_Magenta75	x	SI_CR_Teal50	x
SI_CR_Blue75	x	SI_CR_DarkRed50	x	SI_CR_Magenta100		SI_CR_Teal75	x
SI_CR_Blue100		SI_CR_DarkRed75	x	SI_CR_Maroon50	x	SI_CR_Teal100	
SI_CR_Cyan50		SI_CR_DarkRed100		SI_CR_Maroon75	x	SI_CR_Yellow50	
SI_CR_Cyan75		SI_CR_Gray50	x	SI_CR_Maroon100		SI_CR_Yellow75	
SI_CR_Cyan100		SI_CR_Gray75	x	SI_CR_Olive50	x	SI_CR_Yellow100	
SI_CR_DarkBlue50	x	SI_CR_Gray100	x	SI_CR_Olive75	x		

Versant 3100 - EFI
Specialty Imaging Recommendations

SI_CR_DarkBlue75	x	SI_CR_Green50	SI_CR_Olive100
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Fluorescent Mark

Single Layer FM - Direct CMYK

SI_UV_BROWN1		SI_UV_GOLD1	x	SI_UV_PINK		SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1	x	SI_UV_GOLD2	x	SI_UV_PURPLE			
SI_UV_DARKPINK1		SI_UV_GREEN1		SI_UV_PURPLE1			

Single Layer FM - Separation Color Space

SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2		SI_UV_SKYBLUE1	x
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1	x	SI_UV_SPRINGGREEN1	
SI_UV_BLAZE_ORANGE1	x	SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2	x	SI_UV_SPRINGGREEN2	
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2	x	SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2	x	SI_UV_STRAW2	
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1	x	SI_UV_TAUPEROD1	x
SI_UV_BLUEGRAY	x	SI_UV_HUNTERGREEN1	x	SI_UV_PARKNAVY2	x	SI_UV_TAUPEROD2	x
SI_UV_BRONZEMIST2	x	SI_UV_HUNTERGREEN2	x	SI_UV_PINEBARK2	x	SI_UV_TURTLEGREEN1	x
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1	x	SI_UV_TURTLEGREEN2	x
SI_UV_CHIPMUNK2	x	SI_UV_JUNGLEGREEN1		SI_UV_PLUMPERFECT2	x	SI_UV_VERMILION1	
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2		SI_UV_REDDISHORANGE1		SI_UV_VERMILION2	
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1		SI_UV_REDDISHORANGE2		SI_UV_VETIVER1	x
SI_UV_DARKORANGE1	x	SI_UV_LEAFGREEN2	x	SI_UV_REDDISHYELLOW1	x	SI_UV_YELLOW1	x
SI_UV_DARKSKY1	x	SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1		SI_UV_YELLOWISHGREEN1	x
SI_UV_DEEPPINK1		SI_UV_MAROON1	x	SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	x
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1		SI_UV_SEAFOAMGREEN1	x		

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Cyan as second layer

SI_UV_BROWN1		SI_UV_GOLD1	x	SI_UV_PINK		SI_UV_RUSSIANBLUE	x
SI_UV_DARKGRAY1	x	SI_UV_GOLD2		SI_UV_PURPLE	x		
SI_UV_DARKPINK1		SI_UV_GREEN1		SI_UV_PURPLE1	x		

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Magenta as second layer

SI_UV_BROWN1		SI_UV_GOLD1		SI_UV_PINK		SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1		SI_UV_GOLD2		SI_UV_PURPLE			
SI_UV_DARKPINK1		SI_UV_GREEN1	x	SI_UV_PURPLE1			

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Yellow as second layer

SI_UV_BROWN1		SI_UV_GOLD1	x	SI_UV_PINK		SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1	x	SI_UV_GOLD2	x	SI_UV_PURPLE			
SI_UV_DARKPINK1		SI_UV_GREEN1		SI_UV_PURPLE1	x		

Dual Layer FM - Separation Color Space, First Layer Color Below

SI_UV_2L_Cyan as second layer

SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2		SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1	x	SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	
SI_UV_BLAZE_ORANGE1	x	SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1	x	SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2	x	SI_UV_HUNTERGREEN2	x	SI_UV_PINEBARK2		SI_UV_TURTLEGREEN1	
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1		SI_UV_TURTLEGREEN2	
SI_UV_CHIPMUNK2	x	SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	x
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1	x	SI_UV_VERMILION2	x
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1	x	SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2	x	SI_UV_REDDISHYELLOW1	x	SI_UV_YELLOW1	
SI_UV_DARKSKY1		SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1	x	SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1		SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1		SI_UV_SEAFOAMGREEN1			

Dual Layer FM - Separation Color Space, First Layer Color Below

SI_UV_2L_Magenta as second layer

SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	
SI_UV_BLAZE_ORANGE1	x	SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1	x	SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2	x	SI_UV_HUNTERGREEN2	x	SI_UV_PINEBARK2		SI_UV_TURTLEGREEN1	
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1		SI_UV_TURTLEGREEN2	
SI_UV_CHIPMUNK2	x	SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1	x	SI_UV_VERMILION2	x
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1		SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2		SI_UV_REDDISHYELLOW1	x	SI_UV_YELLOW1	

Versant 3100 - EFI
Specialty Imaging Recommendations

SI_UV_DARKSKY1		SI_UV_LIMEGREEN1		SI_UV_ROSERED1		SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1		SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1		SI_UV_SEAFOAMGREEN1			
Dual Layer FM - Separation Color Space, First Layer Color Below				SI_UV_2L_Yellow as second layer			
SI_UV_BISTROGREEN1		SI_UV_DEEPTAL2		SI_UV_MEDIUMSEAGREEN2		SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	x
SI_UV_BLAZE_ORANGE1		SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1		SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2		SI_UV_HUNTERGREEN2		SI_UV_PINEBARK2		SI_UV_TURTLGREEN1	
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2		SI_UV_PLUMPERFECT1		SI_UV_TURTLGREEN2	
SI_UV_CHIPMUNK2		SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	
SI_UV_DARKBROWN11		SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1		SI_UV_VERMILION2	
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1	x	SI_UV_REDDISHORANGE2		SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2		SI_UV_REDDISHYELLOW1		SI_UV_YELLOW1	
SI_UV_DARKSKY1		SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1		SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1		SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1		SI_UV_MEDIUMSEAGREEN1		SI_UV_SEAFOAMGREEN1			

Infrared Mark

Single Layer IM - Direct CMYK

SI_IR_BLUE1	x	SI_IR_DP_LIGHTYELLOW2	x	SI_IR_DP_PINK1	x	SI_IR_DP_SUBLIME2	x
SI_IR_DARKBLUE1	x	SI_IR_DP_YELLOW1	x	SI_IR_DP_PINK2	x	SI_IR_DP_PURPLE1	x
SI_IR_DARKGREEN1	x	SI_IR_DP_YELLOW2	x	SI_IR_DP_ORANGE1	x	SI_IR_DP_PURPLE2	x
SI_IR_DARKOLIVE1	x	SI_IR_DP_FIREBRICK1	x	SI_IR_DP_ORANGE2	x	SI_IR_DP_CYAN1	x
SI_IR_DEEPBLUE1	x	SI_IR_DP_FIREBRICK2	x	SI_IR_DP_MAGENTA1	x	SI_IR_DP_CYAN2	x
SI_IR_DEEPTAL1	x	SI_IR_DP_LIGHTORANGE1	x	SI_IR_DP_MAGENTA2	x		
SI_IR_DP_LIGHTYELLOW1	x	SI_IR_DP_LIGHTORANGE2	x	SI_IR_DP_SUBLIME1	x		

Single Layer IM - Separation Color Space

SI_IR_ARGYLEPINK1		SI_IR_DARKPURPLE1		SI_IR_MALLARDGREEN1		SI_IR_RHODODENDRON1	x
SI_IR_BLACKSLATE1		SI_IR_EVERGREEN1		SI_IR_MAROON2	x	SI_IR_ROSEPINK1	x
SI_IR_BRONZEGREEN1		SI_IR_GOLDENROD1	x	SI_IR_MAZARINE1		SI_IR_ROSEVIOLET1	
SI_IR_CINNABAR1	x	SI_IR_GRAPEJUICE1		SI_IR_OLIVE21	x	SI_IR_SNORKELBLUE1	
SI_IR_COCONUTSHELL1	x	SI_IR_JASMINEGREEN1		SI_IR_ORANGERED1	x	SI_IR_VIOLETKNIT1	x
SI_IR_CORDOVAN1		SI_IR_KNIT1		SI_IR_ORANGERED2	x		
SI_IR_CRIMSON1	x	SI_IR_LAWNGREEN1	x	SI_IR_RASPBERRY1			
SI_IR_DARKGREEN2	x	SI_IR_LIGHTPURPLE1		SI_IR_RED1			

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Black as second layer

SI_IR_2L_BLUEPURPLE1	x	SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1	x	SI_IR_2L_ORANGE1	x
SI_IR_2L_DARKPINK1	x	SI_IR_2L_LIGHTGREEN1	x	SI_IR_2L_LIGHTOLIVE1	x	SI_IR_2L_PALEBLUE1	x
SI_IR_2L_GRAYBROWN1	x	SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1	x	SI_IR_2L_LIGHTPURPLE1	x
SI_IR_2L_GREENYELLOW1	x	SI_IR_2L_LIGHTPURPLE21	x	SI_IR_2L_LIGHTRED1	x		
SI_IR_2L_LIGHTCYAN1	x	SI_IR_2L_LIGHTBROWN1	x	SI_IR_2L_LIGHTYELLOW1	x		

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Blue as second layer

SI_IR_2L_BLUEPURPLE1	x	SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1	x	SI_IR_2L_ORANGE1	x
SI_IR_2L_DARKPINK1	x	SI_IR_2L_LIGHTGREEN1	x	SI_IR_2L_LIGHTOLIVE1	x	SI_IR_2L_PALEBLUE1	x
SI_IR_2L_GRAYBROWN1	x	SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1	x	SI_IR_2L_LIGHTPURPLE1	x
SI_IR_2L_GREENYELLOW1	x	SI_IR_2L_LIGHTPURPLE21	x	SI_IR_2L_LIGHTRED1	x		
SI_IR_2L_LIGHTCYAN1	x	SI_IR_2L_LIGHTBROWN1	x	SI_IR_2L_LIGHTYELLOW1	x		

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Green as second layer

SI_IR_2L_BLUEPURPLE1	x	SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1	x	SI_IR_2L_ORANGE1	x
SI_IR_2L_DARKPINK1	x	SI_IR_2L_LIGHTGREEN1	x	SI_IR_2L_LIGHTOLIVE1	x	SI_IR_2L_PALEBLUE1	x
SI_IR_2L_GRAYBROWN1	x	SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1	x	SI_IR_2L_LIGHTPURPLE1	x
SI_IR_2L_GREENYELLOW1	x	SI_IR_2L_LIGHTPURPLE21	x	SI_IR_2L_LIGHTRED1	x		
SI_IR_2L_LIGHTCYAN1	x	SI_IR_2L_LIGHTBROWN1	x	SI_IR_2L_LIGHTYELLOW1	x		

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Red as second layer

SI_IR_2L_BLUEPURPLE1	x	SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1	x	SI_IR_2L_ORANGE1	x
SI_IR_2L_DARKPINK1	x	SI_IR_2L_LIGHTGREEN1	x	SI_IR_2L_LIGHTOLIVE1	x	SI_IR_2L_PALEBLUE1	x
SI_IR_2L_GRAYBROWN1	x	SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1	x	SI_IR_2L_LIGHTPURPLE1	
SI_IR_2L_GREENYELLOW1	x	SI_IR_2L_LIGHTPURPLE21	x	SI_IR_2L_LIGHTRED1	x		
SI_IR_2L_LIGHTCYAN1	x	SI_IR_2L_LIGHTBROWN1	x	SI_IR_2L_LIGHTYELLOW1	x		

Versant 3100 - FFPS Solaris Specialty Imaging Recommendations

Artistic Black works with the colors indicated below.

GlossMark Text works with the colors indicated below

MicroText works with the font sizes and colors indicated below.

Correlation Mark: Single and Dual Layer work with the colors indicated below

Fluorescent Mark: Single and Dual Layer work with the colors indicated below

Infrared Mark: Single and Dual Layer work with the colors indicated below

x indicates a recommended setting to try for your application

Artistic Black

SI_ARTBLACK_A	x	SI_ARTBLACK_B	x
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GlossMark Text Font: SI_NeuModern-GL-Bold-24

SI_GL_Black	x	SI_GL_Green	x	SI_GL_Maroon	x	SI_GL_Yellow	x
SI_GL_Blue	x	SI_GL_lightBlue	x	SI_GL_Olive	x		
SI_GL_Cyan	x	SI_GL_lightGreen		SI_GL_Peach	x		
SI_GL_Gray	x	SI_GL_Magenta	x	SI_GL_Red	x		

MicroText

F6 Font MT

SI_MI_Cyan	x	SI_MI_Yellow		SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F6 Bold-Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F6.5 Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F6.5 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F7 Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F7 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F9 Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F9 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

Correlation Mark Font: SI_NeuModern-CR-Bold-24

Single Layer CM

SI_CR_Black50	x	SI_CR_DarkBlue100	x	SI_CR_Green75	x	SI_CR_Red50	x
SI_CR_Black75	x	SI_CR_DarkGreen50	x	SI_CR_Green100	x	SI_CR_Red75	x
SI_CR_Black100	x	SI_CR_DarkGreen75	x	SI_CR_Magenta50	x	SI_CR_Red100	x
SI_CR_Blue50	x	SI_CR_DarkGreen100	x	SI_CR_Magenta75	x	SI_CR_Teal50	x
SI_CR_Blue75	x	SI_CR_DarkRed50	x	SI_CR_Magenta100	x	SI_CR_Teal75	x
SI_CR_Blue100	x	SI_CR_DarkRed75	x	SI_CR_Maroon50	x	SI_CR_Teal100	x
SI_CR_Cyan50	x	SI_CR_DarkRed100	x	SI_CR_Maroon75	x	SI_CR_Yellow50	
SI_CR_Cyan75	x	SI_CR_Gray50	x	SI_CR_Maroon100	x	SI_CR_Yellow75	
SI_CR_Cyan100	x	SI_CR_Gray75	x	SI_CR_Olive50	x	SI_CR_Yellow100	
SI_CR_DarkBlue50	x	SI_CR_Gray100	x	SI_CR_Olive75	x		
SI_CR_DarkBlue75	x	SI_CR_Green50	x	SI_CR_Olive100	x		

Dual Layer CM

SI_CR_Black50	x	SI_CR_DarkBlue100	x	SI_CR_Green75	x	SI_CR_Red50	x
SI_CR_Black75	x	SI_CR_DarkGreen50	x	SI_CR_Green100	x	SI_CR_Red75	x
SI_CR_Black100		SI_CR_DarkGreen75	x	SI_CR_Magenta50	x	SI_CR_Red100	
SI_CR_Blue50	x	SI_CR_DarkGreen100		SI_CR_Magenta75	x	SI_CR_Teal50	x
SI_CR_Blue75	x	SI_CR_DarkRed50	x	SI_CR_Magenta100	x	SI_CR_Teal75	x
SI_CR_Blue100		SI_CR_DarkRed75	x	SI_CR_Maroon50	x	SI_CR_Teal100	x
SI_CR_Cyan50		SI_CR_DarkRed100	x	SI_CR_Maroon75	x	SI_CR_Yellow50	
SI_CR_Cyan75	x	SI_CR_Gray50	x	SI_CR_Maroon100	x	SI_CR_Yellow75	
SI_CR_Cyan100		SI_CR_Gray75	x	SI_CR_Olive50	x	SI_CR_Yellow100	
SI_CR_DarkBlue50	x	SI_CR_Gray100	x	SI_CR_Olive75	x		

Versant 3100 - FFPS Solaris
Specialty Imaging Recommendations

SI_CR_DarkBlue75	x	SI_CR_Green50	x	SI_CR_Olive100	x
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Fluorescent Mark

Single Layer FM - Direct CMYK

SI_UV_BROWN1	x	SI_UV_GOLD1	x	SI_UV_PINK		SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1	x	SI_UV_GOLD2	x	SI_UV_PURPLE			
SI_UV_DARKPINK1	x	SI_UV_GREEN1	x	SI_UV_PURPLE1	x		

Single Layer FM - Separation Color Space

SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1	x	SI_UV_ORANGEROD1	x	SI_UV_SPRINGGREEN1	x
SI_UV_BLAZE_ORANGE1		SI_UV_GRASSGREEN1	x	SI_UV_ORANGEROD2	x	SI_UV_SPRINGGREEN2	x
SI_UV_BLUE1	x	SI_UV_GRASSGREEN2	x	SI_UV_PACIFIC2	x	SI_UV_STRAW1	x
SI_UV_BLUEBLUE1	x	SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	x
SI_UV_BLUEBLUE2	x	SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1	x	SI_UV_TAUPEROD1	x
SI_UV_BLUEGRAY	x	SI_UV_HUNTERGREEN1		SI_UV_PARKNAVY2	x	SI_UV_TAUPEROD2	x
SI_UV_BRONZEMIST2		SI_UV_HUNTERGREEN2		SI_UV_PINEBARK2		SI_UV_TURTLEGREEN1	x
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2		SI_UV_PLUMPERFECT1	x	SI_UV_TURTLEGREEN2	x
SI_UV_CHIPMUNK2	x	SI_UV_JUNGLEGREEN1		SI_UV_PLUMPERFECT2	x	SI_UV_VERMILION1	x
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1	x	SI_UV_VERMILION2	x
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1	x	SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2	x	SI_UV_REDDISHYELLOW1	x	SI_UV_YELLOW1	
SI_UV_DARKSKY1		SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1	x	SI_UV_YELLOWISHGREEN1	x
SI_UV_DEEPPINK1	x	SI_UV_MAROON1		SI_UV_RUSTICBROWN1	x	SI_UV_YELLOWISHGREEN2	x
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1	x	SI_UV_SEAFOAMGREEN1	x		

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Cyan as second layer

SI_UV_BROWN1	x	SI_UV_GOLD1	x	SI_UV_PINK		SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1	x	SI_UV_GOLD2	x	SI_UV_PURPLE			
SI_UV_DARKPINK1		SI_UV_GREEN1	x	SI_UV_PURPLE1			

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Magenta as second layer

SI_UV_BROWN1	x	SI_UV_GOLD1	x	SI_UV_PINK		SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1	x	SI_UV_GOLD2	x	SI_UV_PURPLE			
SI_UV_DARKPINK1		SI_UV_GREEN1	x	SI_UV_PURPLE1			

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Yellow as second layer

SI_UV_BROWN1	x	SI_UV_GOLD1	x	SI_UV_PINK		SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1	x	SI_UV_GOLD2		SI_UV_PURPLE			
SI_UV_DARKPINK1		SI_UV_GREEN1	x	SI_UV_PURPLE1	x		

Dual Layer FM - Separation Color Space, First Layer Color Below

SI_UV_2L_Cyan as second layer

SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	x
SI_UV_BLAZE_ORANGE1		SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	x
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1		SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2		SI_UV_HUNTERGREEN2		SI_UV_PINEBARK2		SI_UV_TURTLEGREEN1	
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2		SI_UV_PLUMPERFECT1		SI_UV_TURTLEGREEN2	
SI_UV_CHIPMUNK2	x	SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	x
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1	x	SI_UV_VERMILION2	x
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1	x	SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2	x	SI_UV_REDDISHYELLOW1	x	SI_UV_YELLOW1	
SI_UV_DARKSKY1		SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1	x	SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1		SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1	x	SI_UV_SEAFOAMGREEN1			

Dual Layer FM - Separation Color Space, First Layer Color Below

SI_UV_2L_Magenta as second layer

SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	x
SI_UV_BLAZE_ORANGE1	x	SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	x
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1		SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2	x	SI_UV_HUNTERGREEN2		SI_UV_PINEBARK2		SI_UV_TURTLEGREEN1	
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2		SI_UV_PLUMPERFECT1		SI_UV_TURTLEGREEN2	
SI_UV_CHIPMUNK2	x	SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	x
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1	x	SI_UV_VERMILION2	x
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1	x	SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2	x	SI_UV_REDDISHYELLOW1	x	SI_UV_YELLOW1	

Versant 3100 - FFPS Solaris
Specialty Imaging Recommendations

SI_UV_DARKSKY1		SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1	x	SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1		SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1	x	SI_UV_SEAFOAMGREEN1			
Dual Layer FM - Separation Color Space, First Layer Color Below				SI_UV_2L_Yellow as second layer			
SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	
SI_UV_BLAZE_ORANGE1		SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1		SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2		SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1		SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2		SI_UV_HUNTERGREEN2		SI_UV_PINEBARK2		SI_UV_TURTLGREEN1	
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2		SI_UV_PLUMPERFECT1		SI_UV_TURTLGREEN2	
SI_UV_CHIPMUNK2		SI_UV_JUNGLEGREEN1		SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2		SI_UV_REDDISHORANGE1		SI_UV_VERMILION2	
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1		SI_UV_REDDISHORANGE2		SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2		SI_UV_REDDISHYELLOW1		SI_UV_YELLOW1	
SI_UV_DARKSKY1		SI_UV_LIMEGREEN1		SI_UV_ROSERED1		SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1		SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1	x	SI_UV_SEAFOAMGREEN1			

Infrared Mark

Single Layer IM - Direct CMYK

SI_IR_BLUE1	x	SI_IR_DP_LIGHTYELLOW2		SI_IR_DP_PINK1	x	SI_IR_DP_SUBLIME2	x
SI_IR_DARKBLUE1	x	SI_IR_DP_YELLOW1		SI_IR_DP_PINK2	x	SI_IR_DP_PURPLE1	x
SI_IR_DARKGREEN1	x	SI_IR_DP_YELLOW2	x	SI_IR_DP_ORANGE1	x	SI_IR_DP_PURPLE2	x
SI_IR_DARKOLIVE1	x	SI_IR_DP_FIREBRICK1	x	SI_IR_DP_ORANGE2	x	SI_IR_DP_CYAN1	
SI_IR_DEEPBLUE1	x	SI_IR_DP_FIREBRICK2	x	SI_IR_DP_MAGENTA1	x	SI_IR_DP_CYAN2	
SI_IR_DEEPTAL1	x	SI_IR_DP_LIGHTORANGE1	x	SI_IR_DP_MAGENTA2	x		
SI_IR_DP_LIGHTYELLOW1		SI_IR_DP_LIGHTORANGE2	x	SI_IR_DP_SUBLIME1	x		

Single Layer IM - Separation Color Space

SI_IR_ARGYLEPINK1		SI_IR_DARKPURPLE1	x	SI_IR_MALLARDGREEN1	x	SI_IR_RHODODENDRON1	x
SI_IR_BLACKSLATE1		SI_IR_EVERGREEN1	x	SI_IR_MAROON2	x	SI_IR_ROSEPINK1	x
SI_IR_BRONZEGREEN1	x	SI_IR_GOLDENROD1	x	SI_IR_MAZARINE1	x	SI_IR_ROSEVIOLET1	
SI_IR_CINNABAR1		SI_IR_GRAPEJUICE1	x	SI_IR_OLIVE21	x	SI_IR_SNORKELBLUE1	x
SI_IR_COCONUTSHELL1		SI_IR_JASMINEGREEN1	x	SI_IR_ORANGERED1	x	SI_IR_VIOLETKNIT1	x
SI_IR_CORDOVAN1	x	SI_IR_KNIT1		SI_IR_ORANGERED2	x		
SI_IR_CRIMSON1	x	SI_IR_LAWNGREEN1	x	SI_IR_RASPBERRY1	x		
SI_IR_DARKGREEN2	x	SI_IR_LIGHTPURPLE1	x	SI_IR_RED1			

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Black as second layer

SI_IR_2L_BLUEPURPLE1		SI_IR_2L_LIGHTGRAY21		SI_IR_2L_LIGHTGRAY1		SI_IR_2L_ORANGE1	
SI_IR_2L_DARKPINK1		SI_IR_2L_LIGHTGREEN1		SI_IR_2L_LIGHTLIVE1		SI_IR_2L_PALEBLUE1	
SI_IR_2L_GRAYBROWN1		SI_IR_2L_LIGHTMAGENTA1		SI_IR_2L_PURPLE1		SI_IR_2L_LIGHTPURPLE1	
SI_IR_2L_GREENYELLOW1		SI_IR_2L_LIGHTPURPLE21		SI_IR_2L_LIGHTRED1			
SI_IR_2L_LIGHTCYAN1		SI_IR_2L_LIGHTBROWN1		SI_IR_2L_LIGHTYELLOW1			

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Blue as second layer

SI_IR_2L_BLUEPURPLE1	x	SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1	x	SI_IR_2L_ORANGE1	x
SI_IR_2L_DARKPINK1	x	SI_IR_2L_LIGHTGREEN1	x	SI_IR_2L_LIGHTLIVE1	x	SI_IR_2L_PALEBLUE1	x
SI_IR_2L_GRAYBROWN1	x	SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1	x	SI_IR_2L_LIGHTPURPLE1	x
SI_IR_2L_GREENYELLOW1	x	SI_IR_2L_LIGHTPURPLE21	x	SI_IR_2L_LIGHTRED1	x		
SI_IR_2L_LIGHTCYAN1	x	SI_IR_2L_LIGHTBROWN1	x	SI_IR_2L_LIGHTYELLOW1	x		

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Green as second layer

SI_IR_2L_BLUEPURPLE1	x	SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1	x	SI_IR_2L_ORANGE1	x
SI_IR_2L_DARKPINK1	x	SI_IR_2L_LIGHTGREEN1	x	SI_IR_2L_LIGHTLIVE1	x	SI_IR_2L_PALEBLUE1	x
SI_IR_2L_GRAYBROWN1	x	SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1	x	SI_IR_2L_LIGHTPURPLE1	x
SI_IR_2L_GREENYELLOW1	x	SI_IR_2L_LIGHTPURPLE21	x	SI_IR_2L_LIGHTRED1	x		
SI_IR_2L_LIGHTCYAN1	x	SI_IR_2L_LIGHTBROWN1	x	SI_IR_2L_LIGHTYELLOW1	x		

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Red as second layer

SI_IR_2L_BLUEPURPLE1	x	SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1	x	SI_IR_2L_ORANGE1	x
SI_IR_2L_DARKPINK1	x	SI_IR_2L_LIGHTGREEN1	x	SI_IR_2L_LIGHTLIVE1	x	SI_IR_2L_PALEBLUE1	x
SI_IR_2L_GRAYBROWN1	x	SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1	x	SI_IR_2L_LIGHTPURPLE1	x
SI_IR_2L_GREENYELLOW1	x	SI_IR_2L_LIGHTPURPLE21	x	SI_IR_2L_LIGHTRED1	x		
SI_IR_2L_LIGHTCYAN1	x	SI_IR_2L_LIGHTBROWN1	x	SI_IR_2L_LIGHTYELLOW1	x		

Versant 80 - FFPS Solaris Specialty Imaging Recommendations

Artistic Black works with the colors indicated below.

GlossMark Text works with the colors indicated below

MicroText works with the font sizes and colors indicated below.

Correlation Mark: Single and Dual Layer work with the colors indicated below

Fluorescent Mark: Single and Dual Layer work with the colors indicated below

Infrared Mark: Single and Dual Layer work with the colors indicated below

x indicates a recommended setting to try for your application

Artistic Black

SI_ARTBLACK_A	x	SI_ARTBLACK_B	x
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GlossMark Text Font: SI_NeuModern-GL-Bold-24

SI_GL_Black	x	SI_GL_Green	x	SI_GL_Maroon	x	SI_GL_Yellow	
SI_GL_Blue	x	SI_GL_lightBlue	x	SI_GL_Olive	x		
SI_GL_Cyan	x	SI_GL_lightGreen		SI_GL_Peach	x		
SI_GL_Gray	x	SI_GL_Magenta		SI_GL_Red	x		

MicroText

F6 Font MT

SI_MI_Cyan	x	SI_MI_Yellow		SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F6 Bold-Font MT

SI_MI_Cyan	x	SI_MI_Yellow		SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F6.5 Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F6.5 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F7 Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F7 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F9 Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F9 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

Correlation Mark Font: SI_NeuModern-CR-Bold-24

Single Layer CM

SI_CR_Black50	x	SI_CR_DarkBlue100	x	SI_CR_Green75	x	SI_CR_Red50	x
SI_CR_Black75	x	SI_CR_DarkGreen50	x	SI_CR_Green100	x	SI_CR_Red75	x
SI_CR_Black100	x	SI_CR_DarkGreen75	x	SI_CR_Magenta50	x	SI_CR_Red100	x
SI_CR_Blue50	x	SI_CR_DarkGreen100	x	SI_CR_Magenta75	x	SI_CR_Teal50	x
SI_CR_Blue75	x	SI_CR_DarkRed50	x	SI_CR_Magenta100	x	SI_CR_Teal75	x
SI_CR_Blue100	x	SI_CR_DarkRed75	x	SI_CR_Maroon50	x	SI_CR_Teal100	x
SI_CR_Cyan50	x	SI_CR_DarkRed100	x	SI_CR_Maroon75	x	SI_CR_Yellow50	
SI_CR_Cyan75	x	SI_CR_Gray50	x	SI_CR_Maroon100	x	SI_CR_Yellow75	x
SI_CR_Cyan100	x	SI_CR_Gray75	x	SI_CR_Olive50	x	SI_CR_Yellow100	x
SI_CR_DarkBlue50	x	SI_CR_Gray100	x	SI_CR_Olive75	x		
SI_CR_DarkBlue75	x	SI_CR_Green50	x	SI_CR_Olive100	x		

Dual Layer CM

SI_CR_Black50	x	SI_CR_DarkBlue100	x	SI_CR_Green75	x	SI_CR_Red50	
SI_CR_Black75	x	SI_CR_DarkGreen50	x	SI_CR_Green100	x	SI_CR_Red75	
SI_CR_Black100		SI_CR_DarkGreen75	x	SI_CR_Magenta50		SI_CR_Red100	
SI_CR_Blue50	x	SI_CR_DarkGreen100		SI_CR_Magenta75		SI_CR_Teal50	x
SI_CR_Blue75	x	SI_CR_DarkRed50	x	SI_CR_Magenta100		SI_CR_Teal75	x
SI_CR_Blue100		SI_CR_DarkRed75	x	SI_CR_Maroon50	x	SI_CR_Teal100	
SI_CR_Cyan50	x	SI_CR_DarkRed100		SI_CR_Maroon75	x	SI_CR_Yellow50	
SI_CR_Cyan75	x	SI_CR_Gray50	x	SI_CR_Maroon100		SI_CR_Yellow75	
SI_CR_Cyan100		SI_CR_Gray75	x	SI_CR_Olive50	x	SI_CR_Yellow100	
SI_CR_DarkBlue50	x	SI_CR_Gray100	x	SI_CR_Olive75	x		

Versant 80 - FFPS Solaris
Specialty Imaging Recommendations

SI_CR_DarkBlue75	x	SI_CR_Green50	x	SI_CR_Olive100	
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Fluorescent Mark

Single Layer FM - Direct CMYK

SI_UV_BROWN1	x	SI_UV_GOLD1	x	SI_UV_PINK	x	SI_UV_RUSSIANBLUE	x
SI_UV_DARKGRAY1	x	SI_UV_GOLD2	x	SI_UV_PURPLE	x		
SI_UV_DARKPINK1	x	SI_UV_GREEN1	x	SI_UV_PURPLE1	x		

Single Layer FM - Separation Color Space

SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1	x	SI_UV_ORANGEROD1	x	SI_UV_SPRINGGREEN1	x
SI_UV_BLAZE_ORANGE1		SI_UV_GRASSGREEN1	x	SI_UV_ORANGEROD2	x	SI_UV_SPRINGGREEN2	x
SI_UV_BLUE1	x	SI_UV_GRASSGREEN2	x	SI_UV_PACIFIC2	x	SI_UV_STRAW1	x
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	x
SI_UV_BLUEBLUE2	x	SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1	x	SI_UV_TAUPEROD1	x
SI_UV_BLUEGRAY	x	SI_UV_HUNTERGREEN1	x	SI_UV_PARKNAVY2	x	SI_UV_TAUPEROD2	x
SI_UV_BRONZEMIST2	x	SI_UV_HUNTERGREEN2	x	SI_UV_PINEBARK2		SI_UV_TURTLEGREEN1	x
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1	x	SI_UV_TURTLEGREEN2	x
SI_UV_CHIPMUNK2	x	SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2	x	SI_UV_VERMILION1	x
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1	x	SI_UV_VERMILION2	x
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1	x	SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	x
SI_UV_DARKORANGE1	x	SI_UV_LEAFGREEN2	x	SI_UV_REDDISHYELLOW1	x	SI_UV_YELLOW1	x
SI_UV_DARKSKY1		SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1	x	SI_UV_YELLOWISHGREEN1	x
SI_UV_DEEPPINK1	x	SI_UV_MAROON1		SI_UV_RUSTICBROWN1	x	SI_UV_YELLOWISHGREEN2	x
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1	x	SI_UV_SEAFOAMGREEN1	x		

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Cyan as second layer

SI_UV_BROWN1	x	SI_UV_GOLD1	x	SI_UV_PINK		SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1	x	SI_UV_GOLD2	x	SI_UV_PURPLE			
SI_UV_DARKPINK1	x	SI_UV_GREEN1	x	SI_UV_PURPLE1	x		

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Magenta as second layer

SI_UV_BROWN1		SI_UV_GOLD1	x	SI_UV_PINK		SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1		SI_UV_GOLD2	x	SI_UV_PURPLE			
SI_UV_DARKPINK1		SI_UV_GREEN1	x	SI_UV_PURPLE1	x		

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Yellow as second layer

SI_UV_BROWN1	x	SI_UV_GOLD1	x	SI_UV_PINK		SI_UV_RUSSIANBLUE	x
SI_UV_DARKGRAY1	x	SI_UV_GOLD2	x	SI_UV_PURPLE	x		
SI_UV_DARKPINK1	x	SI_UV_GREEN1	x	SI_UV_PURPLE1	x		

Dual Layer FM - Separation Color Space, First Layer Color Below

SI_UV_2L_Cyan as second layer

SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	
SI_UV_BLAZE_ORANGE1		SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1		SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2		SI_UV_HUNTERGREEN2		SI_UV_PINEBARK2		SI_UV_TURTLEGREEN1	
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1		SI_UV_TURTLEGREEN2	
SI_UV_CHIPMUNK2		SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	
SI_UV_DARKBROWN11		SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1		SI_UV_VERMILION2	
SI_UV_DARKBROWN12		SI_UV_LEAFGREEN1		SI_UV_REDDISHORANGE2		SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2	x	SI_UV_REDDISHYELLOW1		SI_UV_YELLOW1	
SI_UV_DARKSKY1		SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1		SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1		SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1	x	SI_UV_SEAFOAMGREEN1			

Dual Layer FM - Separation Color Space, First Layer Color Below

SI_UV_2L_Magenta as second layer

SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	x
SI_UV_BLAZE_ORANGE1	x	SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	x
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1	x	SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2	x	SI_UV_HUNTERGREEN2	x	SI_UV_PINEBARK2		SI_UV_TURTLEGREEN1	
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1		SI_UV_TURTLEGREEN2	
SI_UV_CHIPMUNK2	x	SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	x
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1	x	SI_UV_VERMILION2	x
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1	x	SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2	x	SI_UV_REDDISHYELLOW1	x	SI_UV_YELLOW1	x

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Specialty Imaging Recommendations

SI_UV_DARKSKY1		SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1	x	SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1		SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1	x	SI_UV_SEAFOAMGREEN1			
Dual Layer FM - Separation Color Space, First Layer Color Below				SI_UV_2L_Yellow as second layer			
SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	x
SI_UV_BLAZE_ORANGE1		SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	x
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1	x	SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2		SI_UV_HUNTERGREEN2	x	SI_UV_PINEBARK2		SI_UV_TURTLGREEN1	
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1		SI_UV_TURTLGREEN2	
SI_UV_CHIPMUNK2		SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1	x	SI_UV_VERMILION2	
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1	x	SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2	x	SI_UV_REDDISHYELLOW1	x	SI_UV_YELLOW1	
SI_UV_DARKSKY1		SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1		SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1		SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1	x	SI_UV_SEAFOAMGREEN1			

Infrared Mark

Single Layer IM - Direct CMYK

SI_IR_BLUE1	x	SI_IR_DP_LIGHTYELLOW2	x	SI_IR_DP_PINK1	x	SI_IR_DP_SUBLIME2	x
SI_IR_DARKBLUE1	x	SI_IR_DP_YELLOW1	x	SI_IR_DP_PINK2	x	SI_IR_DP_PURPLE1	x
SI_IR_DARKGREEN1	x	SI_IR_DP_YELLOW2	x	SI_IR_DP_ORANGE1	x	SI_IR_DP_PURPLE2	x
SI_IR_DARKOLIVE1	x	SI_IR_DP_FIREBRICK1	x	SI_IR_DP_ORANGE2	x	SI_IR_DP_CYAN1	x
SI_IR_DEEPBLUE1	x	SI_IR_DP_FIREBRICK2	x	SI_IR_DP_MAGENTA1	x	SI_IR_DP_CYAN2	x
SI_IR_DEEPTAL1	x	SI_IR_DP_LIGHTORANGE1	x	SI_IR_DP_MAGENTA2	x		
SI_IR_DP_LIGHTYELLOW1	x	SI_IR_DP_LIGHTORANGE2	x	SI_IR_DP_SUBLIME1	x		

Single Layer IM - Separation Color Space

SI_IR_ARGYLEPINK1	x	SI_IR_DARKPURPLE1	x	SI_IR_MALLARDGREEN1	x	SI_IR_RHODODENDRON1	x
SI_IR_BLACKSLATE1	x	SI_IR_EVERGREEN1	x	SI_IR_MAROON2	x	SI_IR_ROSEPINK1	x
SI_IR_BRONZEGREEN1	x	SI_IR_GOLDENROD1	x	SI_IR_MAZARINE1	x	SI_IR_ROSEVIOLET1	x
SI_IR_CINNABAR1	x	SI_IR_GRAPEJUICE1	x	SI_IR_OLIVE21	x	SI_IR_SNORKELBLUE1	x
SI_IR_COCONUTSHELL1	x	SI_IR_JASMINEGREEN1	x	SI_IR_ORANGERED1	x	SI_IR_VIOLETKNIT1	x
SI_IR_CORDOVAN1		SI_IR_KNIT1	x	SI_IR_ORANGERED2	x		
SI_IR_CRIMSON1	x	SI_IR_LAWNGREEN1	x	SI_IR_RASPBERRY1	x		
SI_IR_DARKGREEN2	x	SI_IR_LIGHTPURPLE1	x	SI_IR_RED1	x		

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Black as second layer

SI_IR_2L_BLUEPURPLE1		SI_IR_2L_LIGHTGRAY21		SI_IR_2L_LIGHTGRAY1		SI_IR_2L_ORANGE1	
SI_IR_2L_DARKPINK1		SI_IR_2L_LIGHTGREEN1		SI_IR_2L_LIGHTLIVE1		SI_IR_2L_PALEBLUE1	
SI_IR_2L_GRAYBROWN1		SI_IR_2L_LIGHTMAGENTA1		SI_IR_2L_PURPLE1		SI_IR_2L_LIGHTPURPLE1	
SI_IR_2L_GREENYELLOW1		SI_IR_2L_LIGHTPURPLE21		SI_IR_2L_LIGHTRED1			
SI_IR_2L_LIGHTCYAN1		SI_IR_2L_LIGHTBROWN1		SI_IR_2L_LIGHTYELLOW1			

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Blue as second layer

SI_IR_2L_BLUEPURPLE1	x	SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1	x	SI_IR_2L_ORANGE1	x
SI_IR_2L_DARKPINK1	x	SI_IR_2L_LIGHTGREEN1	x	SI_IR_2L_LIGHTLIVE1	x	SI_IR_2L_PALEBLUE1	x
SI_IR_2L_GRAYBROWN1	x	SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1	x	SI_IR_2L_LIGHTPURPLE1	x
SI_IR_2L_GREENYELLOW1	x	SI_IR_2L_LIGHTPURPLE21	x	SI_IR_2L_LIGHTRED1	x		
SI_IR_2L_LIGHTCYAN1	x	SI_IR_2L_LIGHTBROWN1	x	SI_IR_2L_LIGHTYELLOW1	x		

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Green as second layer

SI_IR_2L_BLUEPURPLE1	x	SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1	x	SI_IR_2L_ORANGE1	x
SI_IR_2L_DARKPINK1	x	SI_IR_2L_LIGHTGREEN1	x	SI_IR_2L_LIGHTLIVE1	x	SI_IR_2L_PALEBLUE1	x
SI_IR_2L_GRAYBROWN1	x	SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1	x	SI_IR_2L_LIGHTPURPLE1	x
SI_IR_2L_GREENYELLOW1	x	SI_IR_2L_LIGHTPURPLE21	x	SI_IR_2L_LIGHTRED1	x		
SI_IR_2L_LIGHTCYAN1	x	SI_IR_2L_LIGHTBROWN1	x	SI_IR_2L_LIGHTYELLOW1	x		

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Red as second layer

SI_IR_2L_BLUEPURPLE1	x	SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1	x	SI_IR_2L_ORANGE1	x
SI_IR_2L_DARKPINK1	x	SI_IR_2L_LIGHTGREEN1	x	SI_IR_2L_LIGHTLIVE1	x	SI_IR_2L_PALEBLUE1	x
SI_IR_2L_GRAYBROWN1	x	SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1	x	SI_IR_2L_LIGHTPURPLE1	x
SI_IR_2L_GREENYELLOW1	x	SI_IR_2L_LIGHTPURPLE21	x	SI_IR_2L_LIGHTRED1	x		
SI_IR_2L_LIGHTCYAN1	x	SI_IR_2L_LIGHTBROWN1	x	SI_IR_2L_LIGHTYELLOW1	x		

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Artistic Black and **GlossMark Text** work with the settings as indicated below

MicroText works with most colors indicated below.

Correlation Mark: Both Single and Dual Layer marks works with the colors indicated below.

Fluorescent Mark: Both Single and Dual Layer marks works with the colors indicated below.

Infrared Mark works with the colors indicated below

x indicates a recommended color setting to try for your application

Artistic Black

SI_ARTBLACK_A		SI_ARTBLACK_B	x
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GlossMark Text

Font: SI_NeuModern-GL-Bold-24

SI_GL_Black	x	SI_GL_Green	x	SI_GL_Maroon	x	SI_GL_Yellow	
SI_GL_Blue	x	SI_GL_lightBlue	x	SI_GL_Olive	x		
SI_GL_Cyan		SI_GL_lightGreen	x	SI_GL_Peach	x		
SI_GL_Gray	x	SI_GL_Magenta		SI_GL_Red	x		

MicroText

F6 Font MT

SI_MI_Cyan	x	SI_MI_Yellow		SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F6 Bold-Font MT

SI_MI_Cyan	x	SI_MI_Yellow		SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F6.5 Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F6.5 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F7 Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F7 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F9 Font MT

SI_MI_Cyan	x	SI_MI_Yellow		SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F9 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

Correlation Mark Font: SI_NeuModern-CR-Bold-24

Single Layer CM

SI_CR_Black50	x	SI_CR_DarkBlue100	x	SI_CR_Green75	x	SI_CR_Red50	x
SI_CR_Black75	x	SI_CR_DarkGreen50	x	SI_CR_Green100	x	SI_CR_Red75	x
SI_CR_Black100	x	SI_CR_DarkGreen75	x	SI_CR_Magenta50	x	SI_CR_Red100	x
SI_CR_Blue50	x	SI_CR_DarkGreen100	x	SI_CR_Magenta75	x	SI_CR_Teal50	x
SI_CR_Blue75	x	SI_CR_DarkRed50	x	SI_CR_Magenta100	x	SI_CR_Teal75	x
SI_CR_Blue100	x	SI_CR_DarkRed75	x	SI_CR_Maroon50	x	SI_CR_Teal100	x
SI_CR_Cyan50	x	SI_CR_DarkRed100	x	SI_CR_Maroon75	x	SI_CR_Yellow50	
SI_CR_Cyan75	x	SI_CR_Gray50	x	SI_CR_Maroon100	x	SI_CR_Yellow75	x
SI_CR_Cyan100	x	SI_CR_Gray75	x	SI_CR_Olive50	x	SI_CR_Yellow100	x
SI_CR_DarkBlue50	x	SI_CR_Gray100	x	SI_CR_Olive75	x		
SI_CR_DarkBlue75	x	SI_CR_Green50	x	SI_CR_Olive100	x		

Dual Layer CM

SI_CR_Black50	x	SI_CR_DarkBlue100	x	SI_CR_Green75	x	SI_CR_Red50	x
SI_CR_Black75	x	SI_CR_DarkGreen50	x	SI_CR_Green100	x	SI_CR_Red75	x
SI_CR_Black100	x	SI_CR_DarkGreen75	x	SI_CR_Magenta50	x	SI_CR_Red100	x
SI_CR_Blue50	x	SI_CR_DarkGreen100	x	SI_CR_Magenta75	x	SI_CR_Teal50	x
SI_CR_Blue75	x	SI_CR_DarkRed50	x	SI_CR_Magenta100	x	SI_CR_Teal75	x
SI_CR_Blue100	x	SI_CR_DarkRed75	x	SI_CR_Maroon50	x	SI_CR_Teal100	x
SI_CR_Cyan50	x	SI_CR_DarkRed100	x	SI_CR_Maroon75	x	SI_CR_Yellow50	
SI_CR_Cyan75	x	SI_CR_Gray50	x	SI_CR_Maroon100	x	SI_CR_Yellow75	
SI_CR_Cyan100		SI_CR_Gray75	x	SI_CR_Olive50	x	SI_CR_Yellow100	
SI_CR_DarkBlue50	x	SI_CR_Gray100	x	SI_CR_Olive75	x		

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SI_CR_DarkBlue75	x	SI_CR_Green50	x	SI_CR_Olive100	x
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Fluorescent Mark

Single Layer FM - Direct CMYK

SI_UV_BROWN1	x	SI_UV_GOLD1	x	SI_UV_PINK	x	SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1	x	SI_UV_GOLD2	x	SI_UV_PURPLE			
SI_UV_DARKPINK1	x	SI_UV_GREEN1	x	SI_UV_PURPLE1			

Single Layer FM - Separation Color Space

SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1	x	SI_UV_ORANGEROD1	x	SI_UV_SPRINGGREEN1	x
SI_UV_BLAZE_ORANGE1		SI_UV_GRASSGREEN1	x	SI_UV_ORANGEROD2	x	SI_UV_SPRINGGREEN2	x
SI_UV_BLUE1	x	SI_UV_GRASSGREEN2	x	SI_UV_PACIFIC2		SI_UV_STRAW1	x
SI_UV_BLUEBLUE1	x	SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	x
SI_UV_BLUEBLUE2	x	SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1	x	SI_UV_TAUPEROD1	x
SI_UV_BLUEGRAY	x	SI_UV_HUNTERGREEN1		SI_UV_PARKNAVY2	x	SI_UV_TAUPEROD2	x
SI_UV_BRONZEMIST2	x	SI_UV_HUNTERGREEN2		SI_UV_PINEBARK2		SI_UV_TURTLGREEN1	x
SI_UV_BUTTERNUT1		SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1	x	SI_UV_TURTLGREEN2	x
SI_UV_CHIPMUNK2	x	SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2	x	SI_UV_VERMILION1	x
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1	x	SI_UV_VERMILION2	x
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1	x	SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	
SI_UV_DARKORANGE1	x	SI_UV_LEAFGREEN2	x	SI_UV_REDDISHYELLOW1	x	SI_UV_YELLOW1	x
SI_UV_DARKSKY1		SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1	x	SI_UV_YELLOWISHGREEN1	x
SI_UV_DEEPPINK1	x	SI_UV_MAROON1		SI_UV_RUSTICBROWN1	x	SI_UV_YELLOWISHGREEN2	x
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1	x	SI_UV_SEAFOAMGREEN1	x		

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Cyan as second layer

SI_UV_BROWN1	x	SI_UV_GOLD1	x	SI_UV_PINK		SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1	x	SI_UV_GOLD2	x	SI_UV_PURPLE			
SI_UV_DARKPINK1	x	SI_UV_GREEN1		SI_UV_PURPLE1			

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Magenta as second layer

SI_UV_BROWN1		SI_UV_GOLD1	x	SI_UV_PINK		SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1	x	SI_UV_GOLD2	x	SI_UV_PURPLE			
SI_UV_DARKPINK1		SI_UV_GREEN1	x	SI_UV_PURPLE1			

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Yellow as second layer

SI_UV_BROWN1	x	SI_UV_GOLD1	x	SI_UV_PINK		SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1	x	SI_UV_GOLD2	x	SI_UV_PURPLE			
SI_UV_DARKPINK1		SI_UV_GREEN1	x	SI_UV_PURPLE1			

Dual Layer FM - Separation Color Space, First Layer Color Below

SI_UV_2L_Cyan as second layer

SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	x
SI_UV_BLAZE_ORANGE1		SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	x
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1		SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2	x	SI_UV_HUNTERGREEN2		SI_UV_PINEBARK2		SI_UV_TURTLGREEN1	
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1		SI_UV_TURTLGREEN2	
SI_UV_CHIPMUNK2	x	SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	x
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1	x	SI_UV_VERMILION2	x
SI_UV_DARKBROWN12		SI_UV_LEAFGREEN1	x	SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2	x	SI_UV_REDDISHYELLOW1	x	SI_UV_YELLOW1	
SI_UV_DARKSKY1	x	SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1	x	SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1		SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1	x	SI_UV_SEAFOAMGREEN1			

Dual Layer FM - Separation Color Space, First Layer Color Below

SI_UV_2L_Magenta as second layer

SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2		SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	
SI_UV_BLAZE_ORANGE1		SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1		SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2	x	SI_UV_HUNTERGREEN2		SI_UV_PINEBARK2		SI_UV_TURTLGREEN1	
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1		SI_UV_TURTLGREEN2	
SI_UV_CHIPMUNK2	x	SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	x
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1	x	SI_UV_VERMILION2	x
SI_UV_DARKBROWN12		SI_UV_LEAFGREEN1	x	SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2	x	SI_UV_REDDISHYELLOW1	x	SI_UV_YELLOW1	

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SI_UV_DARKSKY1		SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1	x	SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1		SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1		SI_UV_MEDIUMSEAGREEN1	x	SI_UV_SEAFOAMGREEN1			
Dual Layer FM - Separation Color Space, First Layer Color Below				SI_UV_2L_Yellow as second layer			
SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2		SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	x
SI_UV_BLAZE_ORANGE1		SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	x
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1		SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2	x	SI_UV_HUNTERGREEN2		SI_UV_PINEBARK2		SI_UV_TURTLGREEN1	
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1		SI_UV_TURTLGREEN2	
SI_UV_CHIPMUNK2	x	SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	
SI_UV_DARKBROWN11		SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1		SI_UV_VERMILION2	
SI_UV_DARKBROWN12		SI_UV_LEAFGREEN1	x	SI_UV_REDDISHORANGE2		SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2	x	SI_UV_REDDISHYELLOW1		SI_UV_YELLOW1	
SI_UV_DARKSKY1		SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1		SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1		SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1		SI_UV_MEDIUMSEAGREEN1	x	SI_UV_SEAFOAMGREEN1			

Infrared Mark

Single Layer IM - Direct CMYK

SI_IR_BLUE1	x	SI_IR_DP_LIGHTYELLOW2	x	SI_IR_DP_PINK1	x	SI_IR_DP_SUBLIME2	x
SI_IR_DARKBLUE1	x	SI_IR_DP_YELLOW1	x	SI_IR_DP_PINK2	x	SI_IR_DP_PURPLE1	x
SI_IR_DARKGREEN1	x	SI_IR_DP_YELLOW2	x	SI_IR_DP_ORANGE1	x	SI_IR_DP_PURPLE2	x
SI_IR_DARKOLIVE1	x	SI_IR_DP_FIREBRICK1	x	SI_IR_DP_ORANGE2	x	SI_IR_DP_CYAN1	x
SI_IR_DEEPBLUE1	x	SI_IR_DP_FIREBRICK2	x	SI_IR_DP_MAGENTA1	x	SI_IR_DP_CYAN2	x
SI_IR_DEEPTAL1	x	SI_IR_DP_LIGHTORANGE1	x	SI_IR_DP_MAGENTA2	x		
SI_IR_DP_LIGHTYELLOW1	x	SI_IR_DP_LIGHTORANGE2	x	SI_IR_DP_SUBLIME1	x		

Single Layer IM - Separation Color Space

SI_IR_ARGYLEPINK1		SI_IR_DARKPURPLE1	x	SI_IR_MALLARDGREEN1	x	SI_IR_RHODODENDRON1	
SI_IR_BLACKSLATE1		SI_IR_EVERGREEN1	x	SI_IR_MAROON2	x	SI_IR_ROSEPINK1	x
SI_IR_BRONZEGREEN1	x	SI_IR_GOLDENROD1	x	SI_IR_MAZARINE1	x	SI_IR_ROSEVIOLET1	
SI_IR_CINNABAR1		SI_IR_GRAPEJUICE1	x	SI_IR_OLIVE21	x	SI_IR_SNORKELBLUE1	
SI_IR_COCONUTSHELL1	x	SI_IR_JASMINEGREEN1	x	SI_IR_ORANGERED1	x	SI_IR_VIOLETKNIT1	x
SI_IR_CORDOVAN1	x	SI_IR_KNIT1		SI_IR_ORANGERED2	x		
SI_IR_CRIMSON1		SI_IR_LAWNGREEN1	x	SI_IR_RASPBERRY1			
SI_IR_DARKGREEN2	x	SI_IR_LIGHTPURPLE1	x	SI_IR_RED1	x		

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Black as second layer

SI_IR_2L_BLUEPURPLE1		SI_IR_2L_LIGHTGRAY21		SI_IR_2L_LIGHTGRAY1		SI_IR_2L_ORANGE1	
SI_IR_2L_DARKPINK1		SI_IR_2L_LIGHTGREEN1		SI_IR_2L_LIGHTLIVE1		SI_IR_2L_PALEBLUE1	
SI_IR_2L_GRAYBROWN1		SI_IR_2L_LIGHTMAGENTA1		SI_IR_2L_PURPLE1		SI_IR_2L_LIGHTPURPLE1	
SI_IR_2L_GREENYELLOW1		SI_IR_2L_LIGHTPURPLE21		SI_IR_2L_LIGHTRED1			
SI_IR_2L_LIGHTCYAN1		SI_IR_2L_LIGHTBROWN1		SI_IR_2L_LIGHTYELLOW1			

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Blue as second layer

SI_IR_2L_BLUEPURPLE1	x	SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1		SI_IR_2L_ORANGE1	x
SI_IR_2L_DARKPINK1	x	SI_IR_2L_LIGHTGREEN1	x	SI_IR_2L_LIGHTLIVE1		SI_IR_2L_PALEBLUE1	x
SI_IR_2L_GRAYBROWN1	x	SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1	x	SI_IR_2L_LIGHTPURPLE1	
SI_IR_2L_GREENYELLOW1	x	SI_IR_2L_LIGHTPURPLE21	x	SI_IR_2L_LIGHTRED1	x		
SI_IR_2L_LIGHTCYAN1	x	SI_IR_2L_LIGHTBROWN1		SI_IR_2L_LIGHTYELLOW1	x		

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Green as second layer

SI_IR_2L_BLUEPURPLE1	x	SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1	x	SI_IR_2L_ORANGE1	x
SI_IR_2L_DARKPINK1	x	SI_IR_2L_LIGHTGREEN1	x	SI_IR_2L_LIGHTLIVE1	x	SI_IR_2L_PALEBLUE1	x
SI_IR_2L_GRAYBROWN1	x	SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1	x	SI_IR_2L_LIGHTPURPLE1	x
SI_IR_2L_GREENYELLOW1	x	SI_IR_2L_LIGHTPURPLE21	x	SI_IR_2L_LIGHTRED1	x		
SI_IR_2L_LIGHTCYAN1	x	SI_IR_2L_LIGHTBROWN1	x	SI_IR_2L_LIGHTYELLOW1	x		

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Red as second layer

SI_IR_2L_BLUEPURPLE1	x	SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1	x	SI_IR_2L_ORANGE1	x
SI_IR_2L_DARKPINK1	x	SI_IR_2L_LIGHTGREEN1	x	SI_IR_2L_LIGHTLIVE1	x	SI_IR_2L_PALEBLUE1	x
SI_IR_2L_GRAYBROWN1	x	SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1	x	SI_IR_2L_LIGHTPURPLE1	x
SI_IR_2L_GREENYELLOW1	x	SI_IR_2L_LIGHTPURPLE21	x	SI_IR_2L_LIGHTRED1	x		
SI_IR_2L_LIGHTCYAN1	x	SI_IR_2L_LIGHTBROWN1	x	SI_IR_2L_LIGHTYELLOW1	x		

Xerox C70 DMP Specialty Imaging Recommendations

Artistic Black is not recommended

GlossMark Text works with the settings as indicated below

MicroText works with most colors indicated below.

Correlation Mark: Both Single and Dual Layer marks works with the colors indicated below.

Fluorescent Mark: Both Single and Dual Layer marks works with the colors indicated below.

Infrared Mark works with the colors indicated below

x indicates a recommended color setting to try for your application

Artistic Black

SI_ARTBLACK_A		SI_ARTBLACK_B	
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GlossMark Text Font: SI_NeuModern-GL-Bold-24

SI_GL_Black	x	SI_GL_Green	x	SI_GL_Maroon	x	SI_GL_Yellow	
SI_GL_Blue	x	SI_GL_lightBlue		SI_GL_Olive	x		
SI_GL_Cyan		SI_GL_lightGreen		SI_GL_Peach			
SI_GL_Gray		SI_GL_Magenta		SI_GL_Red	x		

MicroText

F6 Font MT

SI_MI_Cyan	x	SI_MI_Yellow		SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F6 Bold-Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F6.5 Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F6.5 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F7 Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F7 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F9 Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F9 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

Correlation Mark Font: SI_NeuModern-CR-Bold-24

Single Layer CM

SI_CR_Black50	x	SI_CR_DarkBlue100	x	SI_CR_Green75	x	SI_CR_Red50	x
SI_CR_Black75	x	SI_CR_DarkGreen50	x	SI_CR_Green100	x	SI_CR_Red75	x
SI_CR_Black100	x	SI_CR_DarkGreen75	x	SI_CR_Magenta50	x	SI_CR_Red100	x
SI_CR_Blue50	x	SI_CR_DarkGreen100	x	SI_CR_Magenta75	x	SI_CR_Teal50	x
SI_CR_Blue75	x	SI_CR_DarkRed50	x	SI_CR_Magenta100	x	SI_CR_Teal75	x
SI_CR_Blue100	x	SI_CR_DarkRed75	x	SI_CR_Maroon50	x	SI_CR_Teal100	x
SI_CR_Cyan50	x	SI_CR_DarkRed100	x	SI_CR_Maroon75	x	SI_CR_Yellow50	
SI_CR_Cyan75	x	SI_CR_Gray50	x	SI_CR_Maroon100	x	SI_CR_Yellow75	
SI_CR_Cyan100	x	SI_CR_Gray75	x	SI_CR_Olive50	x	SI_CR_Yellow100	
SI_CR_DarkBlue50	x	SI_CR_Gray100	x	SI_CR_Olive75	x		
SI_CR_DarkBlue75	x	SI_CR_Green50	x	SI_CR_Olive100	x		

Dual Layer CM

SI_CR_Black50	x	SI_CR_DarkBlue100		SI_CR_Green75	x	SI_CR_Red50	x
SI_CR_Black75	x	SI_CR_DarkGreen50	x	SI_CR_Green100		SI_CR_Red75	x
SI_CR_Black100	x	SI_CR_DarkGreen75	x	SI_CR_Magenta50	x	SI_CR_Red100	
SI_CR_Blue50	x	SI_CR_DarkGreen100		SI_CR_Magenta75	x	SI_CR_Teal50	
SI_CR_Blue75	x	SI_CR_DarkRed50		SI_CR_Magenta100		SI_CR_Teal75	
SI_CR_Blue100		SI_CR_DarkRed75		SI_CR_Maroon50	x	SI_CR_Teal100	
SI_CR_Cyan50		SI_CR_DarkRed100		SI_CR_Maroon75	x	SI_CR_Yellow50	
SI_CR_Cyan75	x	SI_CR_Gray50	x	SI_CR_Maroon100		SI_CR_Yellow75	
SI_CR_Cyan100		SI_CR_Gray75	x	SI_CR_Olive50	x	SI_CR_Yellow100	
SI_CR_DarkBlue50		SI_CR_Gray100		SI_CR_Olive75	x		

Xerox C70 DMP
Specialty Imaging Recommendations

SI_CR_DarkBlue75		SI_CR_Green50	x	SI_CR_Olive100	
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Fluorescent Mark

Single Layer FM - Direct CMYK

SI_UV_BROWN1	x	SI_UV_GOLD1	x	SI_UV_PINK		SI_UV_RUSSIANBLUE	x
SI_UV_DARKGRAY1	x	SI_UV_GOLD2	x	SI_UV_PURPLE			
SI_UV_DARKPINK1	x	SI_UV_GREEN1	x	SI_UV_PURPLE1	x		

Single Layer FM - Separation Color Space

SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1	x	SI_UV_ORANGEROD1	x	SI_UV_SPRINGGREEN1	x
SI_UV_BLAZE_ORANGE1	x	SI_UV_GRASSGREEN1	x	SI_UV_ORANGEROD2	x	SI_UV_SPRINGGREEN2	x
SI_UV_BLUE1	x	SI_UV_GRASSGREEN2	x	SI_UV_PACIFIC2	x	SI_UV_STRAW1	x
SI_UV_BLUEBLUE1	x	SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2	x	SI_UV_STRAW2	x
SI_UV_BLUEBLUE2	x	SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1	x	SI_UV_TAUPEROD1	x
SI_UV_BLUEGRAY	x	SI_UV_HUNTERGREEN1	x	SI_UV_PARKNAVY2	x	SI_UV_TAUPEROD2	x
SI_UV_BRONZEMIST2	x	SI_UV_HUNTERGREEN2	x	SI_UV_PINEBARK2		SI_UV_TURTLEGREEN1	x
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1	x	SI_UV_TURTLEGREEN2	x
SI_UV_CHIPMUNK2	x	SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2	x	SI_UV_VERMILION1	
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1	x	SI_UV_VERMILION2	
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1	x	SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	x
SI_UV_DARKORANGE1	x	SI_UV_LEAFGREEN2	x	SI_UV_REDDISHYELLOW1	x	SI_UV_YELLOW1	x
SI_UV_DARKSKY1		SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1	x	SI_UV_YELLOWISHGREEN1	x
SI_UV_DEEPPINK1	x	SI_UV_MAROON1		SI_UV_RUSTICBROWN1	x	SI_UV_YELLOWISHGREEN2	x
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1	x	SI_UV_SEAFOAMGREEN1	x		

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Cyan as second layer

SI_UV_BROWN1	x	SI_UV_GOLD1	x	SI_UV_PINK		SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1		SI_UV_GOLD2	x	SI_UV_PURPLE			
SI_UV_DARKPINK1		SI_UV_GREEN1		SI_UV_PURPLE1			

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Magenta as second layer

SI_UV_BROWN1		SI_UV_GOLD1	x	SI_UV_PINK		SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1		SI_UV_GOLD2		SI_UV_PURPLE			
SI_UV_DARKPINK1		SI_UV_GREEN1	x	SI_UV_PURPLE1			

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Yellow as second layer

SI_UV_BROWN1	x	SI_UV_GOLD1	x	SI_UV_PINK		SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1	x	SI_UV_GOLD2	x	SI_UV_PURPLE			
SI_UV_DARKPINK1		SI_UV_GREEN1	x	SI_UV_PURPLE1			

Dual Layer FM - Separation Color Space, First Layer Color Below

SI_UV_2L_Cyan as second layer

SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	
SI_UV_BLAZE_ORANGE1	x	SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	x
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1	x	SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2	x	SI_UV_HUNTERGREEN2	x	SI_UV_PINEBARK2		SI_UV_TURTLEGREEN1	
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1		SI_UV_TURTLEGREEN2	
SI_UV_CHIPMUNK2	x	SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	x
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1	x	SI_UV_VERMILION2	x
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1	x	SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2	x	SI_UV_REDDISHYELLOW1	x	SI_UV_YELLOW1	
SI_UV_DARKSKY1		SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1	x	SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1		SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1	x	SI_UV_SEAFOAMGREEN1			

Dual Layer FM - Separation Color Space, First Layer Color Below

SI_UV_2L_Magenta as second layer

SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	
SI_UV_BLAZE_ORANGE1	x	SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1	x	SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2	x	SI_UV_HUNTERGREEN2	x	SI_UV_PINEBARK2		SI_UV_TURTLEGREEN1	
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1		SI_UV_TURTLEGREEN2	
SI_UV_CHIPMUNK2	x	SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	x
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1	x	SI_UV_VERMILION2	x
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1	x	SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2	x	SI_UV_REDDISHYELLOW1	x	SI_UV_YELLOW1	

Xerox C70 DMP
Specialty Imaging Recommendations

SI_UV_DARKSKY1		SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1	x	SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1		SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1	x	SI_UV_SEAFOAMGREEN1			
Dual Layer FM - Separation Color Space, First Layer Color Below				SI_UV_2L_Yellow as second layer			
SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	x
SI_UV_BLAZE_ORANGE1	x	SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	x
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1	x	SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2	x	SI_UV_HUNTERGREEN2	x	SI_UV_PINEBARK2		SI_UV_TURTLEGREEN1	
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1		SI_UV_TURTLEGREEN2	
SI_UV_CHIPMUNK2		SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1	x	SI_UV_VERMILION2	
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1	x	SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2	x	SI_UV_REDDISHYELLOW1	x	SI_UV_YELLOW1	x
SI_UV_DARKSKY1		SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1		SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1		SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1	x	SI_UV_SEAFOAMGREEN1			

Infrared Mark

Single Layer IM - Direct CMYK

SI_IR_BLUE1	x	SI_IR_DP_LIGHTYELLOW2	x	SI_IR_DP_PINK1	x	SI_IR_DP_SUBLIME2	x
SI_IR_DARKBLUE1	x	SI_IR_DP_YELLOW1	x	SI_IR_DP_PINK2	x	SI_IR_DP_PURPLE1	
SI_IR_DARKGREEN1	x	SI_IR_DP_YELLOW2	x	SI_IR_DP_ORANGE1	x	SI_IR_DP_PURPLE2	
SI_IR_DARKOLIVE1	x	SI_IR_DP_FIREBRICK1	x	SI_IR_DP_ORANGE2	x	SI_IR_DP_CYAN1	
SI_IR_DEEPBLUE1	x	SI_IR_DP_FIREBRICK2	x	SI_IR_DP_MAGENTA1	x	SI_IR_DP_CYAN2	
SI_IR_DEEPTAL1	x	SI_IR_DP_LIGHTORANGE1	x	SI_IR_DP_MAGENTA2	x		
SI_IR_DP_LIGHTYELLOW1	x	SI_IR_DP_LIGHTORANGE2	x	SI_IR_DP_SUBLIME1	x		

Single Layer IM - Separation Color Space

SI_IR_ARGYLEPINK1		SI_IR_DARKPURPLE1	x	SI_IR_MALLARDGREEN1	x	SI_IR_RHODODENDRON1	x
SI_IR_BLACKSLATE1	x	SI_IR_EVERGREEN1	x	SI_IR_MAROON2	x	SI_IR_ROSEPINK1	x
SI_IR_BRONZEGREEN1	x	SI_IR_GOLDENROD1	x	SI_IR_MAZARINE1	x	SI_IR_ROSEVIOLET1	
SI_IR_CINNABAR1		SI_IR_GRAPEJUICE1	x	SI_IR_OLIVE21	x	SI_IR_SNORKELBLUE1	
SI_IR_COCONUTSHELL1		SI_IR_JASMINEGREEN1	x	SI_IR_ORANGERED1	x	SI_IR_VIOLETKNIT1	x
SI_IR_CORDOVAN1	x	SI_IR_KNIT1		SI_IR_ORANGERED2	x		
SI_IR_CRIMSON1	x	SI_IR_LAWNGREEN1	x	SI_IR_RASPBERRY1	x		
SI_IR_DARKGREEN2	x	SI_IR_LIGHTPURPLE1	x	SI_IR_RED1	x		

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Black as second layer

SI_IR_2L_BLUEPURPLE1		SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1		SI_IR_2L_ORANGE1	x
SI_IR_2L_DARKPINK1		SI_IR_2L_LIGHTGREEN1	x	SI_IR_2L_LIGHTLIVE1		SI_IR_2L_PALEBLUE1	x
SI_IR_2L_GRAYBROWN1		SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1		SI_IR_2L_LIGHTPURPLE1	
SI_IR_2L_GREENYELLOW1		SI_IR_2L_LIGHTPURPLE21	x	SI_IR_2L_LIGHTRED1	x		
SI_IR_2L_LIGHTCYAN1	x	SI_IR_2L_LIGHTBROWN1		SI_IR_2L_LIGHTYELLOW1	x		

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Blue as second layer

SI_IR_2L_BLUEPURPLE1	x	SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1	x	SI_IR_2L_ORANGE1	x
SI_IR_2L_DARKPINK1	x	SI_IR_2L_LIGHTGREEN1	x	SI_IR_2L_LIGHTLIVE1	x	SI_IR_2L_PALEBLUE1	x
SI_IR_2L_GRAYBROWN1	x	SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1	x	SI_IR_2L_LIGHTPURPLE1	x
SI_IR_2L_GREENYELLOW1	x	SI_IR_2L_LIGHTPURPLE21	x	SI_IR_2L_LIGHTRED1	x		
SI_IR_2L_LIGHTCYAN1	x	SI_IR_2L_LIGHTBROWN1	x	SI_IR_2L_LIGHTYELLOW1	x		

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Green as second layer

SI_IR_2L_BLUEPURPLE1	x	SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1	x	SI_IR_2L_ORANGE1	x
SI_IR_2L_DARKPINK1	x	SI_IR_2L_LIGHTGREEN1	x	SI_IR_2L_LIGHTLIVE1	x	SI_IR_2L_PALEBLUE1	x
SI_IR_2L_GRAYBROWN1	x	SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1	x	SI_IR_2L_LIGHTPURPLE1	x
SI_IR_2L_GREENYELLOW1	x	SI_IR_2L_LIGHTPURPLE21	x	SI_IR_2L_LIGHTRED1	x		
SI_IR_2L_LIGHTCYAN1	x	SI_IR_2L_LIGHTBROWN1	x	SI_IR_2L_LIGHTYELLOW1	x		

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Red as second layer

SI_IR_2L_BLUEPURPLE1	x	SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1	x	SI_IR_2L_ORANGE1	x
SI_IR_2L_DARKPINK1	x	SI_IR_2L_LIGHTGREEN1	x	SI_IR_2L_LIGHTLIVE1	x	SI_IR_2L_PALEBLUE1	x
SI_IR_2L_GRAYBROWN1	x	SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1	x	SI_IR_2L_LIGHTPURPLE1	x
SI_IR_2L_GREENYELLOW1	x	SI_IR_2L_LIGHTPURPLE21	x	SI_IR_2L_LIGHTRED1	x		
SI_IR_2L_LIGHTCYAN1	x	SI_IR_2L_LIGHTBROWN1	x	SI_IR_2L_LIGHTYELLOW1	x		

Xerox C70 EFI Specialty Imaging Recommendations

Artistic Black is not recommended

GlossMark Text works with the settings as indicated below

MicroText works with most colors indicated below.

Correlation Mark: Both Single and Dual Layer marks works with the colors indicated below.

Fluorescent Mark: Both Single and Dual Layer marks works with the colors indicated below.

Infrared Mark works with the colors indicated below

x indicates a recommended color setting to try for your application

Artistic Black

SI_ARTBLACK_A		SI_ARTBLACK_B	
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GlossMark Text Font: SI_NeuModern-GL-Bold-24

SI_GL_Black	x	SI_GL_Green	x	SI_GL_Maroon	x	SI_GL_Yellow	x
SI_GL_Blue	x	SI_GL_lightBlue	x	SI_GL_Olive	x		
SI_GL_Cyan	x	SI_GL_lightGreen	x	SI_GL_Peach	x		
SI_GL_Gray	x	SI_GL_Magenta	x	SI_GL_Red	x		

MicroText

F6 Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F6 Bold-Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F6.5 Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F6.5 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F7 Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F7 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F9 Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F9 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

Correlation Mark Font: SI_NeuModern-CR-Bold-24

Single Layer CM

SI_CR_Black50	x	SI_CR_DarkBlue100	x	SI_CR_Green75	x	SI_CR_Red50	x
SI_CR_Black75	x	SI_CR_DarkGreen50	x	SI_CR_Green100	x	SI_CR_Red75	x
SI_CR_Black100	x	SI_CR_DarkGreen75	x	SI_CR_Magenta50	x	SI_CR_Red100	x
SI_CR_Blue50	x	SI_CR_DarkGreen100	x	SI_CR_Magenta75	x	SI_CR_Teal50	x
SI_CR_Blue75	x	SI_CR_DarkRed50	x	SI_CR_Magenta100	x	SI_CR_Teal75	x
SI_CR_Blue100	x	SI_CR_DarkRed75	x	SI_CR_Maroon50	x	SI_CR_Teal100	x
SI_CR_Cyan50	x	SI_CR_DarkRed100	x	SI_CR_Maroon75	x	SI_CR_Yellow50	
SI_CR_Cyan75	x	SI_CR_Gray50	x	SI_CR_Maroon100	x	SI_CR_Yellow75	
SI_CR_Cyan100	x	SI_CR_Gray75	x	SI_CR_Olive50	x	SI_CR_Yellow100	
SI_CR_DarkBlue50	x	SI_CR_Gray100	x	SI_CR_Olive75	x		
SI_CR_DarkBlue75	x	SI_CR_Green50	x	SI_CR_Olive100	x		

Dual Layer CM

SI_CR_Black50	x	SI_CR_DarkBlue100		SI_CR_Green75	x	SI_CR_Red50	x
SI_CR_Black75	x	SI_CR_DarkGreen50	x	SI_CR_Green100		SI_CR_Red75	x
SI_CR_Black100		SI_CR_DarkGreen75	x	SI_CR_Magenta50	x	SI_CR_Red100	
SI_CR_Blue50	x	SI_CR_DarkGreen100		SI_CR_Magenta75	x	SI_CR_Teal50	x
SI_CR_Blue75	x	SI_CR_DarkRed50	x	SI_CR_Magenta100		SI_CR_Teal75	x
SI_CR_Blue100		SI_CR_DarkRed75	x	SI_CR_Maroon50	x	SI_CR_Teal100	
SI_CR_Cyan50		SI_CR_DarkRed100		SI_CR_Maroon75	x	SI_CR_Yellow50	
SI_CR_Cyan75	x	SI_CR_Gray50	x	SI_CR_Maroon100		SI_CR_Yellow75	
SI_CR_Cyan100		SI_CR_Gray75	x	SI_CR_Olive50	x	SI_CR_Yellow100	
SI_CR_DarkBlue50	x	SI_CR_Gray100	x	SI_CR_Olive75	x		

Xerox C70 EFI
Specialty Imaging Recommendations

SI_CR_DarkBlue75	x	SI_CR_Green50	x	SI_CR_Olive100	
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Fluorescent Mark

Single Layer FM - Direct CMYK

SI_UV_BROWN1		SI_UV_GOLD1	x	SI_UV_PINK	x	SI_UV_RUSSIANBLUE	x
SI_UV_DARKGRAY1	x	SI_UV_GOLD2	x	SI_UV_PURPLE	x		
SI_UV_DARKPINK1	x	SI_UV_GREEN1		SI_UV_PURPLE1	x		

Single Layer FM - Separation Color Space

SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1	x	SI_UV_ORANGEROD1	x	SI_UV_SPRINGGREEN1	x
SI_UV_BLAZE_ORANGE1	x	SI_UV_GRASSGREEN1	x	SI_UV_ORANGEROD2	x	SI_UV_SPRINGGREEN2	x
SI_UV_BLUE1	x	SI_UV_GRASSGREEN2	x	SI_UV_PACIFIC2		SI_UV_STRAW1	x
SI_UV_BLUEBLUE1	x	SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2	x	SI_UV_STRAW2	x
SI_UV_BLUEBLUE2	x	SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1	x	SI_UV_TAUPEROD1	x
SI_UV_BLUEGRAY	x	SI_UV_HUNTERGREEN1	x	SI_UV_PARKNAVY2	x	SI_UV_TAUPEROD2	x
SI_UV_BRONZEMIST2	x	SI_UV_HUNTERGREEN2		SI_UV_PINEBARK2		SI_UV_TURTLEGREEN1	x
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1	x	SI_UV_TURTLEGREEN2	x
SI_UV_CHIPMUNK2	x	SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2	x	SI_UV_VERMILION1	x
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1	x	SI_UV_VERMILION2	x
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1	x	SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	x
SI_UV_DARKORANGE1	x	SI_UV_LEAFGREEN2	x	SI_UV_REDDISHYELLOW1	x	SI_UV_YELLOW1	x
SI_UV_DARKSKY1		SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1	x	SI_UV_YELLOWISHGREEN1	x
SI_UV_DEEPPINK1	x	SI_UV_MAROON1	x	SI_UV_RUSTICBROWN1	x	SI_UV_YELLOWISHGREEN2	x
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1	x	SI_UV_SEAFOAMGREEN1	x		

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Cyan as second layer

SI_UV_BROWN1	x	SI_UV_GOLD1	x	SI_UV_PINK		SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1	x	SI_UV_GOLD2	x	SI_UV_PURPLE			
SI_UV_DARKPINK1		SI_UV_GREEN1	x	SI_UV_PURPLE1			

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Magenta as second layer

SI_UV_BROWN1		SI_UV_GOLD1	x	SI_UV_PINK	x	SI_UV_RUSSIANBLUE	x
SI_UV_DARKGRAY1	x	SI_UV_GOLD2		SI_UV_PURPLE	x		
SI_UV_DARKPINK1		SI_UV_GREEN1	x	SI_UV_PURPLE1	x		

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Yellow as second layer

SI_UV_BROWN1	x	SI_UV_GOLD1	x	SI_UV_PINK		SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1	x	SI_UV_GOLD2	x	SI_UV_PURPLE			
SI_UV_DARKPINK1		SI_UV_GREEN1	x	SI_UV_PURPLE1	x		

Dual Layer FM - Separation Color Space, First Layer Color Below

SI_UV_2L_Cyan as second layer

SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2		SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	
SI_UV_BLAZE_ORANGE1	x	SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1	x	SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2	x	SI_UV_HUNTERGREEN2	x	SI_UV_PINEBARK2		SI_UV_TURTLEGREEN1	
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1		SI_UV_TURTLEGREEN2	
SI_UV_CHIPMUNK2	x	SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1	x	SI_UV_VERMILION2	
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1	x	SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2		SI_UV_REDDISHYELLOW1	x	SI_UV_YELLOW1	
SI_UV_DARKSKY1		SI_UV_LIMEGREEN1		SI_UV_ROSERED1		SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1		SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1		SI_UV_SEAFOAMGREEN1			

Dual Layer FM - Separation Color Space, First Layer Color Below

SI_UV_2L_Magenta as second layer

SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2		SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	
SI_UV_BLAZE_ORANGE1	x	SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1	x	SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2	x	SI_UV_HUNTERGREEN2	x	SI_UV_PINEBARK2		SI_UV_TURTLEGREEN1	
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1		SI_UV_TURTLEGREEN2	
SI_UV_CHIPMUNK2	x	SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1	x	SI_UV_VERMILION2	
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1		SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2		SI_UV_REDDISHYELLOW1	x	SI_UV_YELLOW1	

Xerox C70 EFI
Specialty Imaging Recommendations

SI_UV_DARKSKY1		SI_UV_LIMEGREEN1		SI_UV_ROSERED1		SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1		SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1		SI_UV_SEAFOAMGREEN1			
Dual Layer FM - Separation Color Space, First Layer Color Below				SI_UV_2L_Yellow as second layer			
SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	
SI_UV_BLAZE_ORANGE1	x	SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1		SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2	x	SI_UV_HUNTERGREEN2	x	SI_UV_PINEBARK2		SI_UV_TURTLGREEN1	
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1		SI_UV_TURTLGREEN2	
SI_UV_CHIPMUNK2	x	SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1	x	SI_UV_VERMILION2	
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1	x	SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2	x	SI_UV_REDDISHYELLOW1	x	SI_UV_YELLOW1	
SI_UV_DARKSKY1		SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1		SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1		SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1		SI_UV_MEDIUMSEAGREEN1	x	SI_UV_SEAFOAMGREEN1			

Infrared Mark

Single Layer IM - Direct CMYK

SI_IR_BLUE1	x	SI_IR_DP_LIGHTYELLOW2	x	SI_IR_DP_PINK1	x	SI_IR_DP_SUBLIME2	x
SI_IR_DARKBLUE1	x	SI_IR_DP_YELLOW1	x	SI_IR_DP_PINK2	x	SI_IR_DP_PURPLE1	x
SI_IR_DARKGREEN1	x	SI_IR_DP_YELLOW2	x	SI_IR_DP_ORANGE1	x	SI_IR_DP_PURPLE2	x
SI_IR_DARKOLIVE1	x	SI_IR_DP_FIREBRICK1	x	SI_IR_DP_ORANGE2	x	SI_IR_DP_CYAN1	x
SI_IR_DEEPBLUE1	x	SI_IR_DP_FIREBRICK2	x	SI_IR_DP_MAGENTA1	x	SI_IR_DP_CYAN2	x
SI_IR_DEEPTAL1	x	SI_IR_DP_LIGHTORANGE1	x	SI_IR_DP_MAGENTA2	x		
SI_IR_DP_LIGHTYELLOW1	x	SI_IR_DP_LIGHTORANGE2	x	SI_IR_DP_SUBLIME1	x		

Single Layer IM - Separation Color Space

SI_IR_ARGYLEPINK1		SI_IR_DARKPURPLE1		SI_IR_MALLARDGREEN1		SI_IR_RHODODENDRON1	
SI_IR_BLACKSLATE1		SI_IR_EVERGREEN1		SI_IR_MAROON2	x	SI_IR_ROSEPINK1	x
SI_IR_BRONZEGREEN1		SI_IR_GOLDENROD1	x	SI_IR_MAZARINE1		SI_IR_ROSEVIOLET1	
SI_IR_CINNABAR1		SI_IR_GRAPEJUICE1	x	SI_IR_OLIVE21	x	SI_IR_SNORKELBLUE1	
SI_IR_COCONUTSHELL1		SI_IR_JASMINEGREEN1	x	SI_IR_ORANGERED1	x	SI_IR_VIOLETKNIT1	
SI_IR_CORDOVAN1		SI_IR_KNIT1		SI_IR_ORANGERED2	x		
SI_IR_CRIMSON1	x	SI_IR_LAWNGREEN1	x	SI_IR_RASPBERRY1			
SI_IR_DARKGREEN2	x	SI_IR_LIGHTPURPLE1		SI_IR_RED1			

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Black as second layer

SI_IR_2L_BLUEPURPLE1	x	SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1	x	SI_IR_2L_ORANGE1	x
SI_IR_2L_DARKPINK1	x	SI_IR_2L_LIGHTGREEN1	x	SI_IR_2L_LIGHTOLIVE1	x	SI_IR_2L_PALEBLUE1	x
SI_IR_2L_GRAYBROWN1	x	SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1	x	SI_IR_2L_LIGHTPURPLE1	x
SI_IR_2L_GREENYELLOW1	x	SI_IR_2L_LIGHTPURPLE21	x	SI_IR_2L_LIGHTRED1	x		
SI_IR_2L_LIGHTCYAN1	x	SI_IR_2L_LIGHTBROWN1	x	SI_IR_2L_LIGHTYELLOW1	x		

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Blue as second layer

SI_IR_2L_BLUEPURPLE1	x	SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1	x	SI_IR_2L_ORANGE1	x
SI_IR_2L_DARKPINK1	x	SI_IR_2L_LIGHTGREEN1	x	SI_IR_2L_LIGHTOLIVE1	x	SI_IR_2L_PALEBLUE1	x
SI_IR_2L_GRAYBROWN1	x	SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1	x	SI_IR_2L_LIGHTPURPLE1	x
SI_IR_2L_GREENYELLOW1	x	SI_IR_2L_LIGHTPURPLE21	x	SI_IR_2L_LIGHTRED1	x		
SI_IR_2L_LIGHTCYAN1	x	SI_IR_2L_LIGHTBROWN1	x	SI_IR_2L_LIGHTYELLOW1	x		

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Green as second layer

SI_IR_2L_BLUEPURPLE1	x	SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1	x	SI_IR_2L_ORANGE1	x
SI_IR_2L_DARKPINK1	x	SI_IR_2L_LIGHTGREEN1	x	SI_IR_2L_LIGHTOLIVE1	x	SI_IR_2L_PALEBLUE1	x
SI_IR_2L_GRAYBROWN1	x	SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1	x	SI_IR_2L_LIGHTPURPLE1	x
SI_IR_2L_GREENYELLOW1	x	SI_IR_2L_LIGHTPURPLE21	x	SI_IR_2L_LIGHTRED1	x		
SI_IR_2L_LIGHTCYAN1	x	SI_IR_2L_LIGHTBROWN1	x	SI_IR_2L_LIGHTYELLOW1	x		

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Red as second layer

SI_IR_2L_BLUEPURPLE1	x	SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1	x	SI_IR_2L_ORANGE1	x
SI_IR_2L_DARKPINK1	x	SI_IR_2L_LIGHTGREEN1	x	SI_IR_2L_LIGHTOLIVE1	x	SI_IR_2L_PALEBLUE1	x
SI_IR_2L_GRAYBROWN1	x	SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1	x	SI_IR_2L_LIGHTPURPLE1	x
SI_IR_2L_GREENYELLOW1	x	SI_IR_2L_LIGHTPURPLE21	x	SI_IR_2L_LIGHTRED1	x		
SI_IR_2L_LIGHTCYAN1	x	SI_IR_2L_LIGHTBROWN1	x	SI_IR_2L_LIGHTYELLOW1	x		

Xerox C70 FFPS Windows Specialty Imaging Recommendations

Artistic Black works with the settings as indicated below

GlossMark Text works with the settings as indicated below

MicroText works with most colors indicated below.

Correlation Mark: Both Single and Dual Layer marks works with the colors indicated below.

Fluorescent Mark: Both Single and Dual Layer marks works with the colors indicated below.

Infrared Mark works with the colors indicated below

x indicates a recommended color setting to try for your application

Artistic Black

SI_ARTBLACK_A	x	SI_ARTBLACK_B	x
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GlossMark Text Font: SI_NeuModern-GL-Bold-24

SI_GL_Black	x	SI_GL_Green	x	SI_GL_Maroon	x	SI_GL_Yellow	x
SI_GL_Blue	x	SI_GL_lightBlue	x	SI_GL_Olive	x		
SI_GL_Cyan	x	SI_GL_lightGreen	x	SI_GL_Peach	x		
SI_GL_Gray	x	SI_GL_Magenta	x	SI_GL_Red	x		

MicroText

F6 Font MT

SI_MI_Cyan	x	SI_MI_Yellow		SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F6 Bold-Font MT

SI_MI_Cyan	x	SI_MI_Yellow		SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F6.5 Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F6.5 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F7 Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F7 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F9 Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F9 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

Correlation Mark Font: SI_NeuModern-CR-Bold-24

Single Layer CM

SI_CR_Black50	x	SI_CR_DarkBlue100	x	SI_CR_Green75	x	SI_CR_Red50	x
SI_CR_Black75	x	SI_CR_DarkGreen50	x	SI_CR_Green100	x	SI_CR_Red75	x
SI_CR_Black100	x	SI_CR_DarkGreen75	x	SI_CR_Magenta50	x	SI_CR_Red100	x
SI_CR_Blue50	x	SI_CR_DarkGreen100	x	SI_CR_Magenta75	x	SI_CR_Teal50	x
SI_CR_Blue75	x	SI_CR_DarkRed50	x	SI_CR_Magenta100	x	SI_CR_Teal75	x
SI_CR_Blue100	x	SI_CR_DarkRed75	x	SI_CR_Maroon50	x	SI_CR_Teal100	x
SI_CR_Cyan50	x	SI_CR_DarkRed100	x	SI_CR_Maroon75	x	SI_CR_Yellow50	
SI_CR_Cyan75	x	SI_CR_Gray50	x	SI_CR_Maroon100	x	SI_CR_Yellow75	
SI_CR_Cyan100	x	SI_CR_Gray75	x	SI_CR_Olive50	x	SI_CR_Yellow100	
SI_CR_DarkBlue50	x	SI_CR_Gray100	x	SI_CR_Olive75	x		
SI_CR_DarkBlue75	x	SI_CR_Green50	x	SI_CR_Olive100	x		

Dual Layer CM

SI_CR_Black50	x	SI_CR_DarkBlue100		SI_CR_Green75	x	SI_CR_Red50	x
SI_CR_Black75	x	SI_CR_DarkGreen50	x	SI_CR_Green100	x	SI_CR_Red75	x
SI_CR_Black100		SI_CR_DarkGreen75		SI_CR_Magenta50	x	SI_CR_Red100	
SI_CR_Blue50	x	SI_CR_DarkGreen100		SI_CR_Magenta75	x	SI_CR_Teal50	x
SI_CR_Blue75	x	SI_CR_DarkRed50	x	SI_CR_Magenta100		SI_CR_Teal75	x
SI_CR_Blue100		SI_CR_DarkRed75	x	SI_CR_Maroon50	x	SI_CR_Teal100	
SI_CR_Cyan50		SI_CR_DarkRed100		SI_CR_Maroon75	x	SI_CR_Yellow50	
SI_CR_Cyan75		SI_CR_Gray50	x	SI_CR_Maroon100		SI_CR_Yellow75	
SI_CR_Cyan100		SI_CR_Gray75	x	SI_CR_Olive50	x	SI_CR_Yellow100	
SI_CR_DarkBlue50	x	SI_CR_Gray100	x	SI_CR_Olive75	x		

Xerox C70 FFPs Windows
Specialty Imaging Recommendations

SI_CR_DarkBlue75	x	SI_CR_Green50	x	SI_CR_Olive100	
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Fluorescent Mark

Single Layer FM - Direct CMYK

SI_UV_BROWN1		SI_UV_GOLD1	x	SI_UV_PINK	x	SI_UV_RUSSIANBLUE	x
SI_UV_DARKGRAY1	x	SI_UV_GOLD2	x	SI_UV_PURPLE	x		
SI_UV_DARKPINK1	x	SI_UV_GREEN1		SI_UV_PURPLE1			

Single Layer FM - Separation Color Space

SI_UV_BISTROGREEN1		SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	x
SI_UV_BLAZE_ORANGE1		SI_UV_GRASSGREEN1	x	SI_UV_ORANGEROD2	x	SI_UV_SPRINGGREEN2	x
SI_UV_BLUE1		SI_UV_GRASSGREEN2	x	SI_UV_PACIFIC2	x	SI_UV_STRAW1	x
SI_UV_BLUEBLUE1	x	SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	x
SI_UV_BLUEBLUE2	x	SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1	x	SI_UV_TAUPEROD1	x
SI_UV_BLUEGRAY	x	SI_UV_HUNTERGREEN1		SI_UV_PARKNAVY2	x	SI_UV_TAUPEROD2	x
SI_UV_BRONZEMIST2	x	SI_UV_HUNTERGREEN2		SI_UV_PINEBARK2		SI_UV_TURTLGREEN1	x
SI_UV_BUTTERNUT1		SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1	x	SI_UV_TURTLGREEN2	x
SI_UV_CHIPMUNK2	x	SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2	x	SI_UV_VERMILION1	x
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1	x	SI_UV_VERMILION2	x
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1	x	SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	x
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2	x	SI_UV_REDDISHYELLOW1	x	SI_UV_YELLOW1	x
SI_UV_DARKSKY1		SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1	x	SI_UV_YELLOWISHGREEN1	x
SI_UV_DEEPPINK1	x	SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	x
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1	x	SI_UV_SEAFOAMGREEN1	x		

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Cyan as second layer

SI_UV_BROWN1	x	SI_UV_GOLD1	x	SI_UV_PINK		SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1	x	SI_UV_GOLD2	x	SI_UV_PURPLE			
SI_UV_DARKPINK1		SI_UV_GREEN1	x	SI_UV_PURPLE1			

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Magenta as second layer

SI_UV_BROWN1	x	SI_UV_GOLD1	x	SI_UV_PINK		SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1	x	SI_UV_GOLD2	x	SI_UV_PURPLE			
SI_UV_DARKPINK1		SI_UV_GREEN1	x	SI_UV_PURPLE1			

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Yellow as second layer

SI_UV_BROWN1	x	SI_UV_GOLD1	x	SI_UV_PINK		SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1	x	SI_UV_GOLD2	x	SI_UV_PURPLE			
SI_UV_DARKPINK1		SI_UV_GREEN1	x	SI_UV_PURPLE1			

Dual Layer FM - Separation Color Space, First Layer Color Below

SI_UV_2L_Cyan as second layer

SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	
SI_UV_BLAZE_ORANGE1		SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1		SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2	x	SI_UV_HUNTERGREEN2	x	SI_UV_PINEBARK2		SI_UV_TURTLGREEN1	
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1		SI_UV_TURTLGREEN2	
SI_UV_CHIPMUNK2	x	SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1	x	SI_UV_VERMILION2	
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1		SI_UV_REDDISHORANGE2		SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2	x	SI_UV_REDDISHYELLOW1		SI_UV_YELLOW1	
SI_UV_DARKSKY1		SI_UV_LIMEGREEN1		SI_UV_ROSERED1		SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1		SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1		SI_UV_SEAFOAMGREEN1			

Dual Layer FM - Separation Color Space, First Layer Color Below

SI_UV_2L_Magenta as second layer

SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2		SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	
SI_UV_BLAZE_ORANGE1		SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1		SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1		SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2	x	SI_UV_HUNTERGREEN2		SI_UV_PINEBARK2		SI_UV_TURTLGREEN1	
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1		SI_UV_TURTLGREEN2	
SI_UV_CHIPMUNK2		SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1		SI_UV_VERMILION2	
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1		SI_UV_REDDISHORANGE2		SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2		SI_UV_REDDISHYELLOW1		SI_UV_YELLOW1	

Xerox C70 FFPS Windows
Specialty Imaging Recommendations

SI_UV_DARKSKY1		SI_UV_LIMEGREEN1		SI_UV_ROSERED1		SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1		SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1		SI_UV_SEAFOAMGREEN1			
Dual Layer FM - Separation Color Space, First Layer Color Below				SI_UV_2L_Yellow as second layer			
SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	
SI_UV_BLAZE_ORANGE1		SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	x
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1		SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2	x	SI_UV_HUNTERGREEN2	x	SI_UV_PINEBARK2		SI_UV_TURTLGREEN1	
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1		SI_UV_TURTLGREEN2	
SI_UV_CHIPMUNK2	x	SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	x
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1	x	SI_UV_VERMILION2	
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1	x	SI_UV_REDDISHORANGE2		SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2	x	SI_UV_REDDISHYELLOW1	x	SI_UV_YELLOW1	
SI_UV_DARKSKY1		SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1	x	SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1		SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1	x	SI_UV_SEAFOAMGREEN1			

Infrared Mark

Single Layer IM - Direct CMYK

SI_IR_BLUE1	x	SI_IR_DP_LIGHTYELLOW2	x	SI_IR_DP_PINK1	x	SI_IR_DP_SUBLIME2	x
SI_IR_DARKBLUE1	x	SI_IR_DP_YELLOW1	x	SI_IR_DP_PINK2	x	SI_IR_DP_PURPLE1	x
SI_IR_DARKGREEN1	x	SI_IR_DP_YELLOW2	x	SI_IR_DP_ORANGE1	x	SI_IR_DP_PURPLE2	x
SI_IR_DARKOLIVE1	x	SI_IR_DP_FIREBRICK1	x	SI_IR_DP_ORANGE2	x	SI_IR_DP_CYAN1	x
SI_IR_DEEPBLUE1	x	SI_IR_DP_FIREBRICK2	x	SI_IR_DP_MAGENTA1	x	SI_IR_DP_CYAN2	x
SI_IR_DEEPTAL1	x	SI_IR_DP_LIGHTORANGE1	x	SI_IR_DP_MAGENTA2	x		
SI_IR_DP_LIGHTYELLOW1	x	SI_IR_DP_LIGHTORANGE2	x	SI_IR_DP_SUBLIME1	x		

Single Layer IM - Separation Color Space

SI_IR_ARGYLEPINK1		SI_IR_DARKPURPLE1		SI_IR_MALLARDGREEN1		SI_IR_RHODODENDRON1	
SI_IR_BLACKSLATE1	x	SI_IR_EVERGREEN1		SI_IR_MAROON2	x	SI_IR_ROSEPINK1	x
SI_IR_BRONZEGREEN1		SI_IR_GOLDENROD1	x	SI_IR_MAZARINE1		SI_IR_ROSEVIOLET1	
SI_IR_CINNABAR1		SI_IR_GRAPEJUICE1		SI_IR_OLIVE21	x	SI_IR_SNORKELBLUE1	
SI_IR_COCONUTSHELL1		SI_IR_JASMINEGREEN1		SI_IR_ORANGERED1	x	SI_IR_VIOLETKNIT1	
SI_IR_CORDOVAN1		SI_IR_KNIT1		SI_IR_ORANGERED2	x		
SI_IR_CRIMSON1	x	SI_IR_LAWNGREEN1	x	SI_IR_RASPBERRY1			
SI_IR_DARKGREEN2	x	SI_IR_LIGHTPURPLE1		SI_IR_RED1			

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Black as second layer

SI_IR_2L_BLUEPURPLE1		SI_IR_2L_LIGHTGRAY21		SI_IR_2L_LIGHTGRAY1		SI_IR_2L_ORANGE1	
SI_IR_2L_DARKPINK1		SI_IR_2L_LIGHTGREEN1		SI_IR_2L_LIGHTLIVE1		SI_IR_2L_PALEBLUE1	
SI_IR_2L_GRAYBROWN1		SI_IR_2L_LIGHTMAGENTA1		SI_IR_2L_PURPLE1		SI_IR_2L_LIGHTPURPLE1	
SI_IR_2L_GREENYELLOW1		SI_IR_2L_LIGHTPURPLE21		SI_IR_2L_LIGHTRED1			
SI_IR_2L_LIGHTCYAN1		SI_IR_2L_LIGHTBROWN1		SI_IR_2L_LIGHTYELLOW1			

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Blue as second layer

SI_IR_2L_BLUEPURPLE1		SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1	x	SI_IR_2L_ORANGE1	
SI_IR_2L_DARKPINK1		SI_IR_2L_LIGHTGREEN1		SI_IR_2L_LIGHTLIVE1		SI_IR_2L_PALEBLUE1	
SI_IR_2L_GRAYBROWN1		SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1	x	SI_IR_2L_LIGHTPURPLE1	
SI_IR_2L_GREENYELLOW1		SI_IR_2L_LIGHTPURPLE21	x	SI_IR_2L_LIGHTRED1			
SI_IR_2L_LIGHTCYAN1	x	SI_IR_2L_LIGHTBROWN1		SI_IR_2L_LIGHTYELLOW1			

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Green as second layer

SI_IR_2L_BLUEPURPLE1		SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1		SI_IR_2L_ORANGE1	
SI_IR_2L_DARKPINK1		SI_IR_2L_LIGHTGREEN1	x	SI_IR_2L_LIGHTLIVE1		SI_IR_2L_PALEBLUE1	x
SI_IR_2L_GRAYBROWN1		SI_IR_2L_LIGHTMAGENTA1		SI_IR_2L_PURPLE1		SI_IR_2L_LIGHTPURPLE1	
SI_IR_2L_GREENYELLOW1		SI_IR_2L_LIGHTPURPLE21		SI_IR_2L_LIGHTRED1			
SI_IR_2L_LIGHTCYAN1		SI_IR_2L_LIGHTBROWN1		SI_IR_2L_LIGHTYELLOW1	x		

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Red as second layer

SI_IR_2L_BLUEPURPLE1		SI_IR_2L_LIGHTGRAY21		SI_IR_2L_LIGHTGRAY1		SI_IR_2L_ORANGE1	
SI_IR_2L_DARKPINK1	x	SI_IR_2L_LIGHTGREEN1		SI_IR_2L_LIGHTLIVE1		SI_IR_2L_PALEBLUE1	
SI_IR_2L_GRAYBROWN1		SI_IR_2L_LIGHTMAGENTA1		SI_IR_2L_PURPLE1		SI_IR_2L_LIGHTPURPLE1	
SI_IR_2L_GREENYELLOW1		SI_IR_2L_LIGHTPURPLE21		SI_IR_2L_LIGHTRED1			
SI_IR_2L_LIGHTCYAN1		SI_IR_2L_LIGHTBROWN1		SI_IR_2L_LIGHTYELLOW1			

Xerox C75 FFPS Solaris Specialty Imaging Recommendations

Artistic Black works with the settings as indicated below

GlossMark Text works with the settings as indicated below

MicroText works with most colors indicated below.

Correlation Mark: Both Single and Dual Layer marks works with the colors indicated below.

Fluorescent Mark: Both Single and Dual Layer marks works with the colors indicated below.

Infrared Mark works with the colors indicated below

x indicates a recommended color setting to try for your application

Artistic Black

SI_ARTBLACK_A	x	SI_ARTBLACK_B	x
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GlossMark Text Font: SI_NeuModern-GL-Bold-24

SI_GL_Black	x	SI_GL_Green	x	SI_GL_Maroon	x	SI_GL_Yellow	x
SI_GL_Blue	x	SI_GL_lightBlue	x	SI_GL_Olive	x		
SI_GL_Cyan	x	SI_GL_lightGreen	x	SI_GL_Peach	x		
SI_GL_Gray	x	SI_GL_Magenta	x	SI_GL_Red	x		

MicroText

F6 Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F6 Bold-Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F6.5 Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F6.5 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F7 Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F7 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F9 Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

F9 Bold Font MT

SI_MI_Cyan	x	SI_MI_Yellow	x	SI_MI_Red	x	SI_MI_Blue	x
SI_MI_Magenta	x	SI_MI_Black	x	SI_MI_Green	x		

Correlation Mark Font: SI_NeuModern-CR-Bold-24

Single Layer CM

SI_CR_Black50	x	SI_CR_DarkBlue100	x	SI_CR_Green75	x	SI_CR_Red50	x
SI_CR_Black75	x	SI_CR_DarkGreen50	x	SI_CR_Green100	x	SI_CR_Red75	x
SI_CR_Black100	x	SI_CR_DarkGreen75	x	SI_CR_Magenta50	x	SI_CR_Red100	x
SI_CR_Blue50	x	SI_CR_DarkGreen100	x	SI_CR_Magenta75	x	SI_CR_Teal50	x
SI_CR_Blue75	x	SI_CR_DarkRed50	x	SI_CR_Magenta100	x	SI_CR_Teal75	x
SI_CR_Blue100	x	SI_CR_DarkRed75	x	SI_CR_Maroon50	x	SI_CR_Teal100	x
SI_CR_Cyan50	x	SI_CR_DarkRed100	x	SI_CR_Maroon75	x	SI_CR_Yellow50	
SI_CR_Cyan75	x	SI_CR_Gray50	x	SI_CR_Maroon100	x	SI_CR_Yellow75	
SI_CR_Cyan100	x	SI_CR_Gray75	x	SI_CR_Olive50	x	SI_CR_Yellow100	
SI_CR_DarkBlue50	x	SI_CR_Gray100	x	SI_CR_Olive75	x		
SI_CR_DarkBlue75	x	SI_CR_Green50	x	SI_CR_Olive100	x		

Dual Layer CM

SI_CR_Black50	x	SI_CR_DarkBlue100		SI_CR_Green75	x	SI_CR_Red50	x
SI_CR_Black75	x	SI_CR_DarkGreen50	x	SI_CR_Green100	x	SI_CR_Red75	x
SI_CR_Black100		SI_CR_DarkGreen75	x	SI_CR_Magenta50	x	SI_CR_Red100	x
SI_CR_Blue50	x	SI_CR_DarkGreen100		SI_CR_Magenta75	x	SI_CR_Teal50	x
SI_CR_Blue75	x	SI_CR_DarkRed50	x	SI_CR_Magenta100	x	SI_CR_Teal75	x
SI_CR_Blue100		SI_CR_DarkRed75	x	SI_CR_Maroon50	x	SI_CR_Teal100	x
SI_CR_Cyan50	x	SI_CR_DarkRed100		SI_CR_Maroon75	x	SI_CR_Yellow50	
SI_CR_Cyan75	x	SI_CR_Gray50	x	SI_CR_Maroon100	x	SI_CR_Yellow75	
SI_CR_Cyan100		SI_CR_Gray75	x	SI_CR_Olive50	x	SI_CR_Yellow100	
SI_CR_DarkBlue50	x	SI_CR_Gray100	x	SI_CR_Olive75	x		

Xerox C75 FFPS Solaris
Specialty Imaging Recommendations

SI_CR_DarkBlue75	x	SI_CR_Green50	x	SI_CR_Olive100	x
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Fluorescent Mark

Single Layer FM - Direct CMYK

SI_UV_BROWN1		SI_UV_GOLD1	x	SI_UV_PINK	x	SI_UV_RUSSIANBLUE	x
SI_UV_DARKGRAY1	x	SI_UV_GOLD2	x	SI_UV_PURPLE	x		
SI_UV_DARKPINK1		SI_UV_GREEN1		SI_UV_PURPLE1	x		

Single Layer FM - Separation Color Space

SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1	x	SI_UV_ORANGEROD1	x	SI_UV_SPRINGGREEN1	x
SI_UV_BLAZE_ORANGE1	x	SI_UV_GRASSGREEN1	x	SI_UV_ORANGEROD2	x	SI_UV_SPRINGGREEN2	x
SI_UV_BLUE1	x	SI_UV_GRASSGREEN2	x	SI_UV_PACIFIC2	x	SI_UV_STRAW1	x
SI_UV_BLUEBLUE1	x	SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2	x	SI_UV_STRAW2	x
SI_UV_BLUEBLUE2	x	SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1	x	SI_UV_TAUPEROD1	x
SI_UV_BLUEGRAY	x	SI_UV_HUNTERGREEN1		SI_UV_PARKNAVY2	x	SI_UV_TAUPEROD2	x
SI_UV_BRONZEMIST2	x	SI_UV_HUNTERGREEN2		SI_UV_PINEBARK2		SI_UV_TURTLEGREEN1	x
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1	x	SI_UV_TURTLEGREEN2	x
SI_UV_CHIPMUNK2	x	SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2	x	SI_UV_VERMILION1	x
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1	x	SI_UV_VERMILION2	x
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1	x	SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	x
SI_UV_DARKORANGE1	x	SI_UV_LEAFGREEN2	x	SI_UV_REDDISHYELLOW1	x	SI_UV_YELLOW1	x
SI_UV_DARKSKY1	x	SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1	x	SI_UV_YELLOWISHGREEN1	x
SI_UV_DEEPPINK1	x	SI_UV_MAROON1	x	SI_UV_RUSTICBROWN1	x	SI_UV_YELLOWISHGREEN2	x
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1	x	SI_UV_SEAFOAMGREEN1	x		

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Cyan as second layer

SI_UV_BROWN1		SI_UV_GOLD1	x	SI_UV_PINK		SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1		SI_UV_GOLD2	x	SI_UV_PURPLE			
SI_UV_DARKPINK1		SI_UV_GREEN1		SI_UV_PURPLE1			

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Magenta as second layer

SI_UV_BROWN1		SI_UV_GOLD1	x	SI_UV_PINK		SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1		SI_UV_GOLD2	x	SI_UV_PURPLE			
SI_UV_DARKPINK1		SI_UV_GREEN1		SI_UV_PURPLE1			

Dual Layer FM - Direct CMYK

First Layer color below

SI_UV_2L_Yellow as second layer

SI_UV_BROWN1	x	SI_UV_GOLD1	x	SI_UV_PINK		SI_UV_RUSSIANBLUE	
SI_UV_DARKGRAY1	x	SI_UV_GOLD2	x	SI_UV_PURPLE			
SI_UV_DARKPINK1		SI_UV_GREEN1	x	SI_UV_PURPLE1			

Dual Layer FM - Separation Color Space, First Layer Color Below

SI_UV_2L_Cyan as second layer

SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2		SI_UV_GOLDENROD1		SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	x
SI_UV_BLAZE_ORANGE1		SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	x
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1		SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2		SI_UV_HUNTERGREEN2		SI_UV_PINEBARK2		SI_UV_TURTLEGREEN1	
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1		SI_UV_TURTLEGREEN2	
SI_UV_CHIPMUNK2		SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	x
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1	x	SI_UV_VERMILION2	x
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1	x	SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2	x	SI_UV_REDDISHYELLOW1	x	SI_UV_YELLOW1	
SI_UV_DARKSKY1		SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1	x	SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1		SI_UV_MAROON1		SI_UV_RUSTICBROWN1	x	SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1	x	SI_UV_SEAFOAMGREEN1			

Dual Layer FM - Separation Color Space, First Layer Color Below

SI_UV_2L_Magenta as second layer

SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	
SI_UV_BLAZE_ORANGE1		SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1		SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2	x	SI_UV_HUNTERGREEN2		SI_UV_PINEBARK2		SI_UV_TURTLEGREEN1	
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1		SI_UV_TURTLEGREEN2	
SI_UV_CHIPMUNK2	x	SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	x
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2	x	SI_UV_REDDISHORANGE1	x	SI_UV_VERMILION2	x
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1	x	SI_UV_REDDISHORANGE2	x	SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2	x	SI_UV_REDDISHYELLOW1	x	SI_UV_YELLOW1	

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Specialty Imaging Recommendations

SI_UV_DARKSKY1		SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1	x	SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1		SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1	x	SI_UV_MEDIUMSEAGREEN1	x	SI_UV_SEAFOAMGREEN1			
Dual Layer FM - Separation Color Space, First Layer Color Below				SI_UV_2L_Yellow as second layer			
SI_UV_BISTROGREEN1	x	SI_UV_DEEPTAL2	x	SI_UV_MEDIUMSEAGREEN2	x	SI_UV_SKYBLUE1	
SI_UV_BISTROGREEN2	x	SI_UV_GOLDENROD1		SI_UV_ORANGEROD1		SI_UV_SPRINGGREEN1	x
SI_UV_BLAZE_ORANGE1		SI_UV_GRASSGREEN1		SI_UV_ORANGEROD2		SI_UV_SPRINGGREEN2	x
SI_UV_BLUE1		SI_UV_GRASSGREEN2		SI_UV_PACIFIC2		SI_UV_STRAW1	
SI_UV_BLUEBLUE1		SI_UV_GREENERPASTURES1	x	SI_UV_PALEBLUE2		SI_UV_STRAW2	
SI_UV_BLUEBLUE2		SI_UV_GREENERPASTURES2	x	SI_UV_PARKNAVY1		SI_UV_TAUPEROD1	
SI_UV_BLUEGRAY		SI_UV_HUNTERGREEN1		SI_UV_PARKNAVY2		SI_UV_TAUPEROD2	
SI_UV_BRONZEMIST2		SI_UV_HUNTERGREEN2		SI_UV_PINEBARK2		SI_UV_TURTLGREEN1	
SI_UV_BUTTERNUT1	x	SI_UV_JUNEBUG2	x	SI_UV_PLUMPERFECT1		SI_UV_TURTLGREEN2	
SI_UV_CHIPMUNK2		SI_UV_JUNGLEGREEN1	x	SI_UV_PLUMPERFECT2		SI_UV_VERMILION1	x
SI_UV_DARKBROWN11	x	SI_UV_JUNGLEGREEN2		SI_UV_REDDISHORANGE1		SI_UV_VERMILION2	
SI_UV_DARKBROWN12	x	SI_UV_LEAFGREEN1	x	SI_UV_REDDISHORANGE2		SI_UV_VETIVER1	
SI_UV_DARKORANGE1		SI_UV_LEAFGREEN2	x	SI_UV_REDDISHYELLOW1	x	SI_UV_YELLOW1	
SI_UV_DARKSKY1		SI_UV_LIMEGREEN1	x	SI_UV_ROSERED1		SI_UV_YELLOWISHGREEN1	
SI_UV_DEEPPINK1		SI_UV_MAROON1		SI_UV_RUSTICBROWN1		SI_UV_YELLOWISHGREEN2	
SI_UV_DEEPTAL1		SI_UV_MEDIUMSEAGREEN1	x	SI_UV_SEAFOAMGREEN1			

Infrared Mark

Single Layer IM - Direct CMYK

SI_IR_BLUE1	x	SI_IR_DP_LIGHTYELLOW2	x	SI_IR_DP_PINK1	x	SI_IR_DP_SUBLIME2	x
SI_IR_DARKBLUE1	x	SI_IR_DP_YELLOW1	x	SI_IR_DP_PINK2	x	SI_IR_DP_PURPLE1	x
SI_IR_DARKGREEN1	x	SI_IR_DP_YELLOW2	x	SI_IR_DP_ORANGE1	x	SI_IR_DP_PURPLE2	x
SI_IR_DARKOLIVE1	x	SI_IR_DP_FIREBRICK1	x	SI_IR_DP_ORANGE2	x	SI_IR_DP_CYAN1	x
SI_IR_DEEPBLUE1	x	SI_IR_DP_FIREBRICK2	x	SI_IR_DP_MAGENTA1	x	SI_IR_DP_CYAN2	x
SI_IR_DEEPTAL1	x	SI_IR_DP_LIGHTORANGE1	x	SI_IR_DP_MAGENTA2	x		
SI_IR_DP_LIGHTYELLOW1	x	SI_IR_DP_LIGHTORANGE2	x	SI_IR_DP_SUBLIME1	x		

Single Layer IM - Separation Color Space

SI_IR_ARGYLEPINK1		SI_IR_DARKPURPLE1	x	SI_IR_MALLARDGREEN1	x	SI_IR_RHODODENDRON1	
SI_IR_BLACKSLATE1	x	SI_IR_EVERGREEN1	x	SI_IR_MAROON2	x	SI_IR_ROSEPINK1	x
SI_IR_BRONZEGREEN1	x	SI_IR_GOLDENROD1	x	SI_IR_MAZARINE1		SI_IR_ROSEVIOLET1	
SI_IR_CINNABAR1		SI_IR_GRAPEJUICE1		SI_IR_OLIVE21	x	SI_IR_SNORKELBLUE1	x
SI_IR_COCONUTSHELL1		SI_IR_JASMINEGREEN1	x	SI_IR_ORANGERED1	x	SI_IR_VIOLETKNIT1	x
SI_IR_CORDOVAN1	x	SI_IR_KNIT1		SI_IR_ORANGERED2	x		
SI_IR_CRIMSON1	x	SI_IR_LAWNGREEN1	x	SI_IR_RASPBERRY1			
SI_IR_DARKGREEN2	x	SI_IR_LIGHTPURPLE1	x	SI_IR_RED1			

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Black as second layer

SI_IR_2L_BLUEPURPLE1		SI_IR_2L_LIGHTGRAY21		SI_IR_2L_LIGHTGRAY1		SI_IR_2L_ORANGE1	
SI_IR_2L_DARKPINK1		SI_IR_2L_LIGHTGREEN1		SI_IR_2L_LIGHTLIVE1		SI_IR_2L_PALEBLUE1	
SI_IR_2L_GRAYBROWN1		SI_IR_2L_LIGHTMAGENTA1		SI_IR_2L_PURPLE1		SI_IR_2L_LIGHTPURPLE1	
SI_IR_2L_GREENYELLOW1		SI_IR_2L_LIGHTPURPLE21		SI_IR_2L_LIGHTRED1			
SI_IR_2L_LIGHTCYAN1		SI_IR_2L_LIGHTBROWN1		SI_IR_2L_LIGHTYELLOW1			

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Blue as second layer

SI_IR_2L_BLUEPURPLE1	x	SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1	x	SI_IR_2L_ORANGE1	x
SI_IR_2L_DARKPINK1	x	SI_IR_2L_LIGHTGREEN1	x	SI_IR_2L_LIGHTLIVE1	x	SI_IR_2L_PALEBLUE1	x
SI_IR_2L_GRAYBROWN1	x	SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1	x	SI_IR_2L_LIGHTPURPLE1	x
SI_IR_2L_GREENYELLOW1	x	SI_IR_2L_LIGHTPURPLE21	x	SI_IR_2L_LIGHTRED1	x		
SI_IR_2L_LIGHTCYAN1	x	SI_IR_2L_LIGHTBROWN1	x	SI_IR_2L_LIGHTYELLOW1	x		

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Green as second layer

SI_IR_2L_BLUEPURPLE1	x	SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1	x	SI_IR_2L_ORANGE1	x
SI_IR_2L_DARKPINK1	x	SI_IR_2L_LIGHTGREEN1	x	SI_IR_2L_LIGHTLIVE1	x	SI_IR_2L_PALEBLUE1	x
SI_IR_2L_GRAYBROWN1	x	SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1	x	SI_IR_2L_LIGHTPURPLE1	x
SI_IR_2L_GREENYELLOW1	x	SI_IR_2L_LIGHTPURPLE21	x	SI_IR_2L_LIGHTRED1	x		
SI_IR_2L_LIGHTCYAN1	x	SI_IR_2L_LIGHTBROWN1	x	SI_IR_2L_LIGHTYELLOW1	x		

Dual Layer IM - Separation Color Space, First Layer Color Below

SI_IR_Red as second layer

SI_IR_2L_BLUEPURPLE1	x	SI_IR_2L_LIGHTGRAY21	x	SI_IR_2L_LIGHTGRAY1	x	SI_IR_2L_ORANGE1	x
SI_IR_2L_DARKPINK1	x	SI_IR_2L_LIGHTGREEN1	x	SI_IR_2L_LIGHTLIVE1	x	SI_IR_2L_PALEBLUE1	x
SI_IR_2L_GRAYBROWN1	x	SI_IR_2L_LIGHTMAGENTA1	x	SI_IR_2L_PURPLE1	x	SI_IR_2L_LIGHTPURPLE1	x
SI_IR_2L_GREENYELLOW1	x	SI_IR_2L_LIGHTPURPLE21	x	SI_IR_2L_LIGHTRED1	x		
SI_IR_2L_LIGHTCYAN1	x	SI_IR_2L_LIGHTBROWN1	x	SI_IR_2L_LIGHTYELLOW1	x		

