Fig. 1
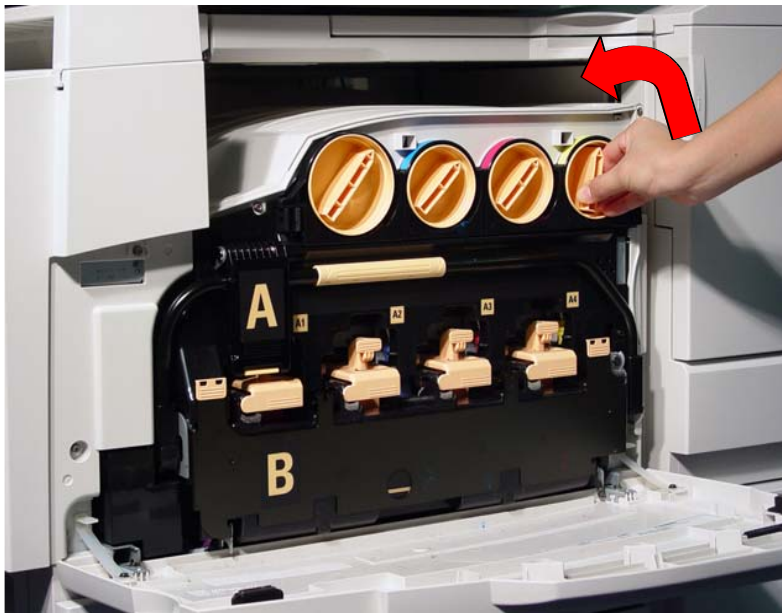Make sure that the machine has stopped before opening the front cover.

Fig. 2
Turn the toner cartridge of the color indicated in the message to the left up to the key mark (open).

Note: "Y" stands for Yellow, "M" for Magenta, "C" for Cyan, and "K" for Black.
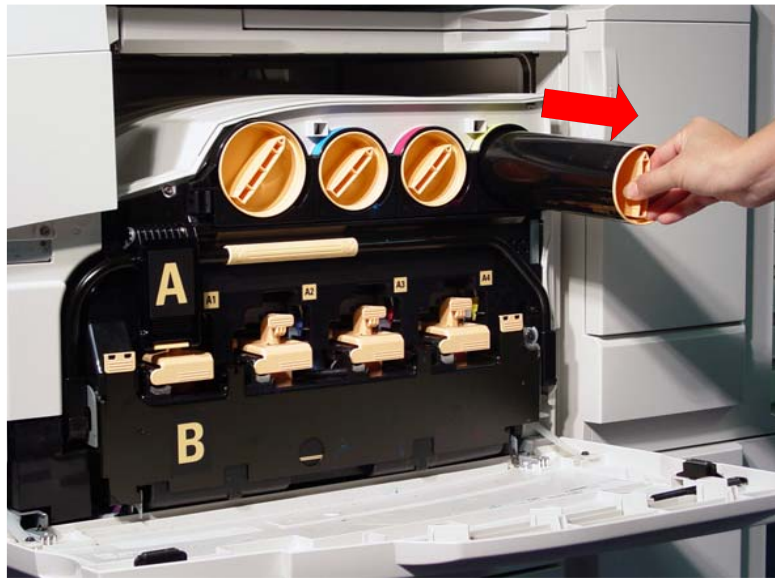
Fig. 3
Gently pull the toner cartridge towards you to remove.

Warning: Do not throw toner cartridges into an open fire. Toner remaining in the cartridge can cause an explosion and you can get burnt. Pull out toner cartridges gently. Otherwise, toner may fly out of the cartridges.

Fig. 4
Lightly shake the new toner cartridge three or four times up and down to the left and right.
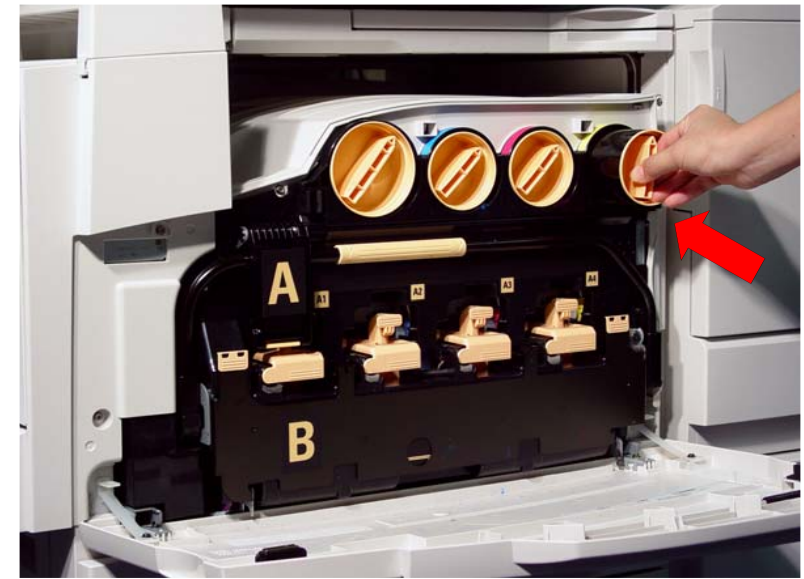
Fig. 5
Insert the toner cartridge as far as possible with the arrow on the cartridge facing up.

Fig. 6
Turn the toner cartridge to the right down to the key (closed).

Replacing Toner Cartridges - 1 of 2

Fig. 7
Close the front door.

Note: A message will be displayed and the machine will not operate if the front cover is even slightly open.

Customer Replaceable Units

Print Cartridge	13R579
Black Toner Cartridge	6R1153
Cyan Toner Cartridge	6R1154
Magenta Toner Cartridge	6R1155
Yellow Toner Cartridge	6R1156
Waste Toner Container	8R12903
Fuser Cartridge 120V	8R12904
*Fuser Cartridge 220V	8R12905
Staple Refills(Office Finisher)	8R12915
Staple Refills(Convenience) XC	8R7644
Staple Refills(Convenience) XE	8R7645

* Only for use in countries with 220V power source.

Quick Start Guide

Replacing Toner Cartridges

WorkCentre M24