

# Recommended Xerox Materials for WorkCenter M 24

For use in the US and Canada

Publish Date: May, 2005

## Important Notes:

All media is listed by product, machine run mode, weight (standard gsm), re-order number, size, and tray runability. The additional information column is for hints and tips on how to run certain media applications.

Media recommendations made in this publication are based on qualification tests\* conducted using standard test images with moderate to heavy image area coverage. Test duration for each product/media type is based on the suggested machine monthly copy/print volume. Test machines are maintained within specifications defined by user documentation.

\* Testing Environment temperature range of 60-75 deg. F, Relative Humidity range 20-40%.

\*Machine reliability specifications may be affected by increased usage of the Heavyweight 1 mode and Heavyweight 2 modes. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox service representative can advise you on using Heavyweight 1 mode, Heavyweight 2 mode or special application media types for long duration copy/print runs.

For specifications and a description of the various media types discussed in this publication, please refer to the Color Material Usage Guide that comes with your equipment.

© 2002 Xerox Corporation. All rights reserved.

Xerox® and all Xerox product names and product names and product numbers mentioned in this publication are trademarks of Xerox Corporation. Other company trademarks are also acknowledged.

Trays 1,2,3, & 4: Plain/Bond/Recycled (64-105gsm)   
 Paper Types are selected within system settings.

Tray 5: Plain/Bond/Recycled (64-105gsm)  Transparency   
 Heavyweight 1 (106-169gsm)  Heavyweight 2 (170-220gsm)  Labels

**WorkCenter  
M 24**

A=Auto Duplex M=Manual Duplex  
 S=Simplex Only  
 PCW=Post Consumer Waste  
 ECF=Elemental Chlorine Free

Media	Mode	Weight	Re-Order #	Type	Size	Trays					MSI	Additional Information
						1	2	3	4	5		
Xerox Premium Multipurpose 4024	Plain	75 gsm/ 20lb	3R721	8.5 x 11	A	A	A	A	A	M	Paper Type Plain should be displayed on the user interface for trays 1, 2,3 & 4. Paper Types are selected within system settings.	
			3R2193 (3-hole)			A	A	A	A	M		
			3R727			A	A			M		
			3R729			A	A			M		
Xerox Business Multipurpose 4200	Plain	75 gsm/ 20lb	3R2047	8.5 x 11	A	A	A	A	A	M	Paper Type Plain should be displayed on the user interface for trays 1, 2,3 & 4. Paper Types are selected within system settings.	
			3R2641			A	A	A	A	M		
			3R2051			A	A			M		
			3R3761			A	A			M		
Xerox Digital Color Xpressions +	Bond	90 gsm/ 24lb	3R11380	8.5 x 11	A	A	A	A	A	M	Paper Type Bond should be displayed on the user interface for trays 1, 2,3 & 4. Paper Types are selected within system settings.	
			3R11381 (3-hole)			A	A	A	A	M		
			3R11382			A	A			M		
			3R11383			A	A			M		
	Bond	105gsm/ 28lb	3R11385	8.5 x 11	A	A	A	A	A	M	Paper Type Bond should be displayed on the user interface for trays 1,2,3 & 4. Paper Types are selected within system settings.	
			3R11386			A	A			M		
	Heavyweight 1	120gsm/ 32lb	3R11387	8.5 x 11						M	Tray 5: 2nd side printing - Use Heavyweight 1 Side 2 mode.	
			3R11388							M		
	Heavyweight 1	163gsm/ 60lb	3R11389	17 x 11						M	Tray 5: 2nd side printing - Use Heavyweight 1 Side 2 mode.	
			3R11390							M		
	Heavyweight 1	163gsm/ 60lb	3R11391	17 x 11						M	Tray 5: 2nd side printing - Use Heavyweight 1 Side 2 mode.	
			3R11384							M		
Heavyweight 2	215gsm/ 80lb	3R11395	8.5 x 11						M	Tray 5: 2nd side printing - Use Heavyweight 2 Side 2 mode. PCW=30%		
		3R11396							M			
Heavyweight 2	215gsm/ 80lb	3R11397	17 x 11						M	Tray 5: 2nd side printing - Use Heavyweight 2 Side 2 mode. PCW=30%		
		3R11397							M			
Xerox Digital Color Xpressions 98' (Ultra White)	Bond	105gsm/ 28lb	3R5529	8.5 x 11	A	A	A	A	A	M	Paper Type Bond should be displayed on the user interface for trays 1, 2,3 & 4. Paper Types are selected within system settings. PCW=30%	
			3R5530			A	A			M		
			3R5531			A	A			M		
	Heavyweight 1	163gsm/ 60lb	3R6385	8.5 x 11						M	Tray 5: 2nd side printing - Use Heavyweight 1 Side 2 mode. PCW=30%	
			3R6386							M		
			3R6387							M		
	Heavyweight 2	175gsm/ 65lb	3R5533	8.5 x 11						M	Tray 5: 2nd side printing - Use Heavyweight 2 Side 2 mode. PCW=30%	
			3R5534							M		
Heavyweight 2	215gsm/ 80lb	3R5535	17 x 11						M	Tray 5: 2nd side printing - Use Heavyweight 2 Side 2 mode. PCW=30%		
		3R5537							M			
Heavyweight 2	215gsm/ 80lb	3R5538	17 x 11						M	Tray 5: 2nd side printing - Use Heavyweight 2 Side 2 mode. PCW=30%		
		3R5539							M			
Xerox Digital Laser Opaque	Bond	90gsm/ 24lb	3R5667	8.5 x 11	A	A	A	A	M	Paper Type Bond should be displayed on the user interface for trays 1,2,3 & 4. Paper Types are selected within system settings.		
Xerox Digital Color Parchment	Bond	90gsm/ 24lb	3R11244	White	8.5 x 11	A	A	A	A	M	Paper Type Bond should be displayed on the user interface for trays 1, 2,3 & 4. Paper Types are selected within system settings. Due to the unique surface patterns in Parchment paper, this product will exhibit image mottle as a design feature. PCW=30%	
			3R11245	Gold	8.5 x 11	A	A	A	A	M		
Xerox Digital Color Graphics	Bond	105gsm/ 28lb	3R11164	Cream White	8.5 x 11	A	A	A	A	M	PCW=30%	
			3R11168			A	A			M		
			3R11172			A	A			M		
			3R11165	Warm White	8.5 x 11	A	A	A	A	M		
			3R11169			A	A			M		
3R11173	8.5 x 11	A	A			M						
Xerox Digital Color Silk Coated Text and Covers (C2S)	Heavyweight 1	120gsm/ 80lb	3R11354	Silk Text	8.5 x 11					M	Tray 5: 2nd side printing - Use Heavyweight 1 Side 2 mode. Environmental conditions may require that this product be fed one sheet at a time.	
			3R11355							M		
			3R11356							M		
	Heavyweight 1	140gsm/ 100lb	3R11360	Silk Text	8.5 x 11					M		
			3R11361							M		
	3R11362					M						
Heavyweight 1	220gsm/ 80lb	3R11357	Silk Cover	8.5 x 11					M			
		3R11358							M			
3R11359					M							
Xerox Digital Color Gloss Coated Text and Covers (C2S)	Heavyweight 1	120gsm/ 80lb	3R11330	Gloss Text	8.5 x 11					M	Tray 5: 2nd side printing - Use Heavyweight 1 Side 2 mode. Environmental conditions may require that this product be fed one sheet at a time.	
			3R11331							M		
			3R11332							M		
	Heavyweight 1	140gsm/ 100lb	3R11336	Gloss Text	8.5 x 11					M		
			3R11337							M		
			3R11338							M		
	Heavyweight 1	220gsm/ 80lb	3R11333	GlossCover	8.5 x 11					M		
			3R11334							M		
			3R11335							M		

Xerox Recommended Material List (US and Canada)

Trays 1,2,3,& 4: Plain/Bond/Recycled (64-105gsm)   
 Paper Types are selected within system settings.

Tray 5: Plain/Bond/Recycled (64-105gsm)  Transparency   
 Heavyweight 1 (106-169gsm)  Heavyweight 2 (170-220gsm)  Labels

**WorkCenter  
M 24**

A=Auto Duplex M=Manual Duplex  
 S=Simplex Only  
 PCW=Post Consumer Waste  
 ECF=Elemental Chlorine Free

Media	Mode	Weight	Re-Order #	Type	Size	Trays					MSI	Additional Information
						1	2	3	4	5		
Xerox Digital Color Select Gloss Coated Text and Covers (C2S)	Heavyweight 1	120gsm/ 80lb	3R11503	Gloss Text	17 x 11						M	Tray 5: 2nd side printing - Use Heavyweight 1 Side 2 mode. Environmental conditions may require that this product be fed one sheet at a time.
			3R11504		18 x 12						M	
		220gsm/ 80lb	3R11506	Gloss Cover	17 x 11						M	
			3R11507		18 x 12						M	
Xerox Digital Color Supreme Gloss (C1S)	Heavyweight 1	160 gsm / 8pt.	3R11430		8.5 x 11						M	Tray 5: 2nd side printing - Use Heavyweight 1 Side 2 mode. Duplex text or light area coverage/ Print on uncoated side first. Environmental conditions may require that this product be fed one sheet at a time. Differential gloss may be apparent, on the coated side.
			3R11431		17 x 11						M	
			3R11432		18 x 12						M	
Digital Color Supreme Gloss Recycled (C1S)	Heavyweight 1	160 gsm / 8pt.	3R11189		8.5 x 11						M	Tray 5: 2nd side printing - Use Heavyweight 1 Side 2 mode. Duplex text or light area coverage/ Print on uncoated side first. Environmental conditions may require that this product be fed one sheet at a time. Differential gloss may be apparent, on the coated side.
			3R11190		17 x 11						M	
			3R11191		18 x 12						M	
Xerox Digital Color Super Gloss Trifold Brochure (C1S)	Heavyweight 1	160 gsm / 8 pt.	3R6348		8.5 x 11						M	Tray 5: 2nd side printing - Use Heavyweight 1 Side 2 mode. Duplex text or light area coverage/ Print on uncoated side first. Environmental conditions may require that this product be fed one sheet at a time.
Xerox Index Stock	Heavyweight 1	163gsm/ 90lb	3R3004		8.5 x 11						M	
			3R5102		11 x 17						M	
Xerox 110# Index Stock	Heavyweight 2	199 gsm	3R6383		8.5 x 11						M	
Xerox 65# Cover	Heavyweight 2	176 gsm	3R3041		8.5 x 11						M	
Xerox Digital Color Clear Transparency	Transparency Mode		3R12327		8.5 x 11						S	
Removable Stripe Transparency	Transparency Mode		3R3108		8.5 X 11.						S	Removable stripe must be positioned (up) on the top side and at the rear (left) of Tray 5 (bypass). Removable stripe may cause feeding and stacking variation.
Xerox Label Stock	Heavyweight 2	33 UP	3R3139		8.5 x 11						M	Use Heavyweight 1 Side 2 mode.
		24 UP	3R4474		8.5 x 11						M	
		14 UP	3R5719		8.5 x 11						M	
		8 UP	3R4475		8.5 x 11						M	
		6 UP	3R3146		8.5 x 11						M	
		1 UP	3R4476		8.5 x 11						M	
Digital EA Color Transfer Paper	Heavyweight 1		3R12398		8.5 x 11	S					S	Load Media in the Short Edge feed orientation, 50 sheets max, with the stripe on the sheet as the lead edge (side to be imaged = stripe side) Remove sheets from the output tray / finisher, every 20 copies.
			3R12397		11 x 17	S					S	

**WARRANTY DISCLAIMER**

Xerox makes no guarantees or warranties, either express or implied, concerning the performance, use or replacement of non-Xerox branded media or throughput products. Customers should inquire directly of their paper distributor or manufacturer for any guarantees they may offer. When purchasing a particular media product for the first time, customers are advised to purchase small quantities to insure that their expectations are met.

The quality of Xerox supplies is consistent from ream to ream, carton to carton, and it is backed by a Xerox 100% guarantee. The quality of non-Xerox branded paper may vary from ream to ream or carton to carton, so for optimum performance on Xerox color equipment, use only the best--Xerox Supplies. To learn more about the benefits of using Xerox Supplies, please contact your Supply Account Manager or call, in the US 1-800-822-2200 and in Canada 1-800-668-0199 (English) or 1-800-668-0133 (Francais).

© 2003 Xerox Corporation. All rights reserved.

Xerox® and all Xerox product names and product numbers mentioned in this publication are trademarks of Xerox Corporation. Other company trademarks are also acknowledged.