

## Recommended Xerox Materials for CopyCentre C2128, C2636, C3545 & WorkCentre Pro C2128, C2636, C3545 Color (USA and Canada)

For use in the US and Canada

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### Important Notes:

All media is listed by product, machine run mode, weight (standard gsm), re-order number, size, and tray runability. The additional information column is for hints and tips on how to run certain media applications.

Media recommendations made in this publication are based on qualification tests\* conducted using standard test images with moderate to heavy image area coverage. Test duration for each product/media type is based on the suggested machine monthly copy/print volume. Test machines are maintained within specifications defined by user documentation.

\* Testing Environment temperature range of 60-75 deg. F, Relative Humidity range 20-40%.

\*Machine reliability specifications may be affected by increased usage of the Heavyweight, Extra Heavyweight, Coated, Heavyweight Coated, transparency, and Label modes. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox service representative can advise you on using Heavyweight, Extra Heavyweight, Coated, and Heavyweight Coated modes or special application media types for long duration copy/print runs.

For specifications and a description of the various media types discussed in this publication, please refer to [www.Xerox.com](http://www.Xerox.com)

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Trays 1,2,3,4 & 5-Plain/Bond/Recycled (64-105gsm)	Transparency	CopyCentre C2128, C2636, C3545	A=Auto Duplex, M=Manual Duplex, S=Simplex Only, PCW=Post Consumer Waste, ECF=Elemental Chlorine Free, Sizes Not Available from HCF
Heavyweight Plain & Glossy (106-169gsm)		WorkCentre Pro C2128, C2636, C3545	
Extra Heavyweight Plain & Heavyweight Glossy (170-220gsm)			

Note: Productivity will be decreased to enhance gloss

Paper	Paper Type	Weight	Re-Order #	Type	Size	Trays					Bypass	Additional Information
						1	2	3	4	5		
Xerox Premium Multipurpose 4024	Plain	75 gsm/20lb	3R721	8.5 x 11	A	A	A	A	A	A	A	Paper Type Plain should be displayed on the user interface for Trays/Bypass.
			3R2193 (3-hole)		A	A	A	A	A			
			3R727		A	A	A*	A*	A			
			3R729		A	A	A*	A*	A			
Xerox Business Multipurpose 4200	Plain	75 gsm/20lb	3R2047	8.5 x 11	A	A	A	A	A	A	A	Paper Type Plain should be displayed on the user interface for Trays/Bypass.
			3R2641		A	A	A	A	A			
			3R2051		A	A	A*	A*	A			
			3R3761		A	A	A*	A*	A			
Xerox Digital Color Xpressions +	Bond	90 gsm/24lb	3R11380	8.5 x 11	A	A	A	A	A	A	A	Paper Type Bond should be displayed on the user interface for Trays/Bypass.
			3R11381 (3-hole)		A	A	A	A	A			
			3R11382		A	A	A*	A*	A			
			3R11383		A	A	A*	A*	A			
	Bond	105gsm/28lb	3R11385	8.5 x 11	A	A	A	A	A	A	A	Paper Type Bond should be displayed on the user interface for Trays/Bypass. Alternate Paper Type- Heavyweight can be selected for higher gloss.
			3R11386		A	A	A*	A*	A			
	Heavyweight	120gsm/32lb	3R11387	8.5 x 11	A	A	A	A	A	A	A	Paper Type Heavyweight should be displayed on the user interface for Trays/Bypass.
			3R11388		A	A	A*	A*	A			
			3R11389	18 x 12					M			
	Heavyweight	163gsm/60lb	3R11390	8.5 x 11	A	A	A	A	A	A	A	Paper Type Heavyweight should be displayed on the user interface for Trays/Bypass.
3R11391			A		A	A	A*	A				
3R11384			A		A	A*	A*	M				
Extra Heavyweight	215gsm/80lb	3R11395	8.5 x 11	S	S	S	S	M	A	A	Paper Type Extra Heavyweight should be displayed on the user interface for Trays/Bypass. For 2nd side printing from Bypass tray, use Extra Heavywt (Side 2) as paper type.	
		3R11396		S	S	S*	S*	M				
		3R11397		S	S	S*	S*	M				
Xerox Digital Color Xpressions 98' (Ultra White)	Bond	105gsm/28lb	3R5529	8.5 x 11	A	A	A	A	A	A	A	Paper Type Bond should be displayed on the user interface for Trays/Bypass.
			3R5530		A	A	A*	A*	A			
			3R5531		A	A	A*	A*	M			
	Heavyweight	163gsm/60lb	3R6385	8.5 x 11	A	A	A	A	A	A	A	Paper Type Heavyweight should be displayed on the user interface for Trays/Bypass. Alternate Paper Type- Custom 4 can be selected for higher gloss/ fix.
			3R6386		A	A	A*	A*	A			
			3R6387		A	A	A*	A*	M			
	Extra Heavyweight	175gsm/65lb	3R5533	8.5 x 11	S	S	S	S	M	A	A	Paper Type Extra Heavyweight should be displayed on the user interface for Trays/Bypass. For 2nd side printing from Bypass tray, use Extra Heavywt (Side 2) as paper type.
			3R5534		S	S	S*	S*	M			
			3R5535		S	S	S*	S*	M			
			3R5537		S	S	S	S	M			
Extra Heavyweight	215gsm/80lb	3R5538	8.5 x 11	S	S	S*	S*	M	A	A	Paper Type Extra Heavyweight should be displayed on the user interface for Trays/Bypass. For 2nd side printing from Bypass tray, use Extra Heavywt (Side 2) as paper type.	
		3R5539		S	S	S*	S*	M				
		3R5539		S	S	S*	S*	M				
Xerox Digital Color Parchment	Bond	90gsm/24lb	3R11244	8.5 x 11	A	A	A	A	A	A	A	Paper Type Bond should be displayed on the user interface for Trays/Bypass. Due to unique surface patterns in Parchment Paper, this product will exhibit mottle as a design feature.
			3R11245		A	A	A*	A*	A			
Xerox Digital Color Graphics	Bond	105gsm/28lb	3R11164	8.5 x 11	A	A	A	A	A	A	A	Paper Type Bond should be displayed on the user interface for Trays/Bypass.
			3R11168		A	A	A*	A*	A			
			3R11172		A	A	A*	A*	M			
	Bond	105gsm/28lb	3R11165	8.5 x 11	A	A	A	A	A	A	A	Paper Type Bond should be displayed on the user interface for Trays/Bypass.
3R11169			A		A	A*	A*	A				
3R11173			A		A	A*	A*	M				
Xerox Digital Color Elite Silk Coated Text and Covers (C2S)	Glossy	120gsm/80lb	3R11470	8.5 x 11	A				A	A	A	Paper Type Glossy should be displayed on the user interface for Trays/Bypass. Alternate Paper type- Heavy Weight Glossy or Custom 6 can be used for higher gloss. Environmental condition may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints.
			3R11471		A				A			
			3R11472		A				M			
	Glossy	140gsm/100lb	3R11474	8.5 x 11	S				A	A	A	Paper Type Glossy should be displayed on the user interface. Environmental condition may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints.
			3R11475		S				A			
			3R11476		S				M			
	Heavyweight Glossy	210gsm/80lb	3R11478	8.5 x 11	M				M	A	A	Paper Type Heavyweight Glossy should be displayed on the user interface for Trays/Bypass. For 2nd side printing from Bypass tray, use Extra Heavywt (Side 2) as paper type. Environmental condition may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints.
			3R11479		M				M			
			3R11480		M				M			
Xerox Digital Color Elite Gloss Coated Text and Covers (C2S)	Glossy	120gsm/80lb	3R11450	8.5 x 11	A				A	A	A	Paper Type Glossy should be displayed on the user interface. Alternate Paper type- Custom 6 can be selected for higher gloss. Environmental condition may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints.
			3R11451		A				A			
			3R11452		A				M			
	Glossy	140gsm/100lb	3R11454	8.5 x 11	S				A	A	A	Paper Type Glossy should be displayed on the user interface. Environmental condition may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints.
			3R11455		S				A			
			3R11456		S				M			
	Heavyweight Glossy	210gsm/80lb	3R11458	8.5 x 11	S				M	A	A	Paper Type Heavyweight Glossy should be displayed on the user interface. For 2nd side printing from Bypass tray, use Extra Heavywt (Side 2) as paper type. Environmental condition may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints.
			3R11459		S				M			
			3R11460		S				M			

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Xerox Digital Color Select Gloss Coated Text and Covers (C2S)	Glossy	120gsm/ 80lb	3R11503	Gloss Text	17 x 11	A					A	Paper Type Glossy should be displayed on the user interface. Alternate Paper type- Custom 6 can be selected for higher gloss. Environmental condition may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints.		
			3R11504		18 x 12						M			
	Heavyweight Glossy	210gsm/ 80lb	3R11506	Gloss Cover	17 x 11	S					M			
			3R11507		18 x 12						M			
Xerox Digital Color Supreme Gloss (C1S)	Glossy	8PT / 160gsm	3R11430		8.5 x 11	A					M	Paper Type Glossy should be displayed on the user interface. Alternate Paper type- Custom 6 can be selected for higher gloss. Environmental condition may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints.		
			3R11431		17 x 11	A					M			
			3R11432		18 x 12								M	
Xerox Digital Color Supreme Recycled (CIS)	Glossy	8PT / 160 gsm	3R11189		8.5 x 11	A					M	Paper Type Glossy should be displayed on the user interface. Alternate Paper type- Custom 6 can be selected for higher gloss. Environmental condition may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints.		
		3R11190		17 x 11	A					M				
		3R11191		18 x 12							M			
Xerox Digital Color Trifold Brochures (C1S)	Glossy	8PT / 160gsm	3R6348		8.5 x 11	A					M	Same settings as above: Xerox Digital Color Supergloss (C1S)		
Xerox Digital Color Durepaper	Custom 6	10pt	3R121064		8.5 x 11							M	Paper Type Custom 6 should be displayed on the user interface for Bypass. Environmental conditions may require that this product be fed one sheet at a time.	
			3R12065 (3 - Hole)		8.5 x 11							M		
			3R12063		17 x 11									M
Xerox 90# Index Stock	Heavyweight	163gsm/ 90lb Index	3R3004		8.5 x 11	A	A	A	A	A	A	Paper Type Heavyweight should be displayed on the user interface for trays/Bypass		
			3R5102		11 x 17	A	A	A*	A*	A	A			
Xerox 110# Index Stock	Extra Heavyweight	199 gsm/ 110# Index	3R6383		8.5 x 11	S	S	S	S	S	M	Paper Type Extra Heavyweight should be displayed on the user interface for trays/Bypass. For 2nd side printing from Bypass tray, use Extra Heavywt (Side 2) as paper type.		
Xerox 65# Cover	Extra Heavyweight	176 gsm	3R3041		8.5 x 11	S	S	S	S	S	M	Paper Type Extra Heavyweight should be displayed on the user interface for trays/Bypass. For 2nd side printing from Bypass tray, use Extra Heavywt (Side 2) as paper type.		
Xerox Digital Color Glossy Labels	Label		3R5770	1-up	8.5 x 11							S	Paper Type Label should be displayed on the user interface for Bypass. Labels are not intended as sole application of machine.	
			3R5771	4-up	8.5 x 11									S
			3R6324	10-up	8.5 x 11									S
			3R6325	30-up	8.5 x 11									S
			3R6320	VCR	8.5 x 11									S
			3R6322	CD Rom	8.5 x 11									S
Xerox Digital Color Matte Labels	Label		3R5772	1-up	8.5 x 11							S	Paper Type Label should be displayed on the user interface for Bypass. Labels are not intended as sole application of machine.	
			3R5773	4-up	8.5 x 11							S		
			3R6332	10-up	8.5 x 11							S		
			3R6333	30-up	8.5 x 11							S		
			3R6328	VCR	8.5 x 11							S		
			3R6330	CD Rom	8.5 x 11							S		
Xerox Laser Transp. - Removable Stripe	Transparency		3R3108		8.5 x 11	S	S	S	S	S	S	Print on NON - STRIPE side. Trays - Load Stripe down at trailing edge. Bypass- Load stripe up at trailing edge. Paper Type Transparency should be displayed on the user interface for trays/Bypass. It is not recommended to output more than 20 transparencies at a time.		
Xerox Digital Color Clear Transparency	Transparency		3R12327		8.5 x 11	S	S	S	S	S	S	Paper Type Transparency should be displayed on the user interface for trays/Bypass. It is not recommended to output more than 20 transparencies at a time.		
Digital EA Color Transfer Paper	Heavyweight		3R12398		8.5 x 11	S					S	Load Media in the Short Edge feed orientation, 50 sheets max, with the stripe on the sheet as the lead edge (side to be imaged = stripe side) Remove sheets from the output tray / finisher, every 20 copies.		
			3R12397		11 x 17	S					S			

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