Xerox Recommended Material List (US and Canada)
For the most recent version of this document, visit www.xdss.com/ select "Free Downloads",
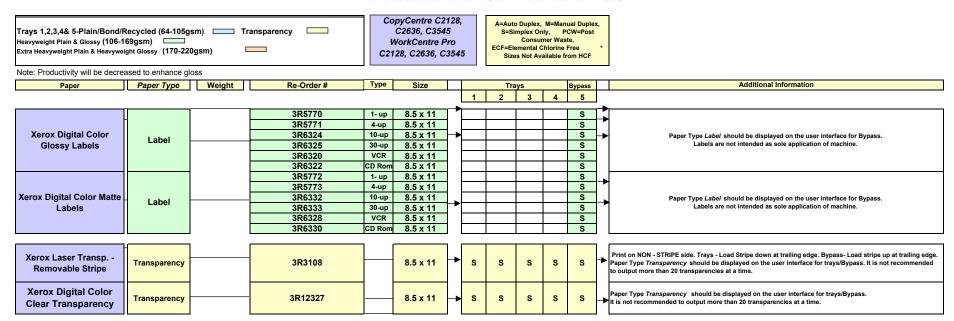
Trays 1,2,3,4& 5-Plain/Bond/Recycled (64-105gsm) [ ] Transparency [ ]
Heavyweight Plain & Glossy (106-169gsm) [ ]
Extra Heavyweight Plain & Heavyweight Glossy (170-220gsm) [ ]

CopyCentre C2128, C2636, C3545
WorkCentre Pro C2128, C2636, C3545

A=Auto Duplex, M=Manual Duplex,
S=Simplex Only,   PCW=Post Consumer Waste,
ECF=Elemental Chlorine Free
Sizes Not Available from HCF   *

Note: Productivity will be decreased to enhance gloss

Paper	Paper Type	Weight	Re-Order #	Type	Size	Trays 1	2	3	4	Bypass 5	Additional Information
Xerox Premium Multipurpose 4024	Plain	75 gsm/ 20lb	3R721		8.5 x 11	A	A	A	A	A	Paper Type *Plain* should be displayed on the user interface for Trays/Bypass.
			3R2193 (3-hole)		8.5 x 11	A	A	A	A	A	
			3R727		8.5 x 14	A	A	A*	A*	A	
			3R729		11 x 17	A	A	A*	A*	A	
Xerox Business Multipurpose 4200	Plain	75 gsm/ 20lb	3R2047		8.5 x 11	A	A	A	A	A	Paper Type *Plain* should be displayed on the user interface for Trays/Bypass.
			3R2641		8.5 x 11	A	A	A	A	A	
			3R2051		8.5 x 14	A	A	A*	A*	A	
			3R3761		11 x 17	A	A	A*	A*	A	
Xerox Digital Color Xpressions +	Bond	90 gsm/ 24lb	3R11380		8.5 x 11	A	A	A	A	A	Paper Type *Bond* should be displayed on the user interface for Trays/Bypass.
			3R11381 (3-hole)		8.5 x 11	A	A	A	A	A	
			3R11382		8.5 x 14	A	A	A*	A*	A	
			3R11383		11 x 17	A	A	A*	A*	A	
	Bond	105gsm/ 28lb	3R11385		8.5 x 11	A	A	A	A	A	Paper Type *Bond* should be displayed on the user interface for Trays/Bypass. Alternate Paper Type- *Heavyweight* can be selected for higher gloss.
			3R11386		11 x 17	A	A	A*	A*	A	
	Heavyweight	120gsm/ 32lb	3R11387		8.5 x 11	A	A	A	A	A	Paper Type *Heavyweight* should be displayed on the user interface for Trays/Bypass.
			3R11388		11 x 17	A	A	A*	A*	A	
			3R11389		12 x 18					M	
	Heavyweight	163gsm/ 60lb	3R11390		8.5 x 11	A	A	A	A	A	Paper Type *Heavyweight* should be displayed on the user interface for Trays/Bypass.
			3R11391		11 x 17	A	A	A*	A*	A	
			3R11384		12 x 18					M	
	Extra Heavyweight	215gsm/ 80lb	3R11395		8.5 x 11	S	S	S	S	M	Paper Type *Extra Heavyweight* should be displayed on the user interface for Trays/Bypass. For 2nd side printing from Bypass tray, use *Extra Heavywt (Side 2)* as paper type.
			3R11396		11 x 17	S	S	S*	S*	M	
			3R11397		12 x 18					M	
Xerox Digital Color Xpressions 98' (Ultra White)	Bond	105gsm/ 28lb	3R5529		8.5 x 11	A	A	A	A	A	Paper Type *Bond* should be displayed on the user interface for Trays/Bypass.
			3R5530		11 x 17	A	A	A*	A*	A	
			3R5531		12 x 18					M	
	Heavyweight	163gsm/ 60lb	3R6385		8.5 x 11	A	A	A	A	A	Paper Type *Heavyweight* should be displayed on the user interface for Trays/Bypass. Alternate Paper Type- *Custom 4* can be selected for higher gloss/ fix.
			3R6386		11 x 17	A	A	A*	A*	A	
			3R6387		12 x 18					M	
	Extra Heavyweight	175gsm/ 65lb	3R5533		8.5 x 11	S	S	S	S	M	Paper Type *Extra Heavyweight* should be displayed on the user interface for Trays/Bypass. For 2nd side printing from Bypass tray, use *Extra Heavywt (Side 2)* as paper type.
			3R5534		11 x 17	S	S	S*	S*	M	
			3R5535		12 x 18					M	
		215gsm/ 80lb	3R5537		8.5 x 11	S	S	S	S	M	Paper Type *Extra Heavyweight* should be displayed on the user interface for Trays/Bypass. For 2nd side printing from Bypass tray, use *Extra Heavywt (Side 2)* as paper type.
			3R5538		11 x 17	S	S	S*	S*	M	
			3R5539		12 x 18					M	
Xerox Digital Color Parchment	Bond	90gsm/ 24lb	3R11244	White	8.5 x 11	A	A	A	A	A	Paper Type *Bond* should be displayed on the user interface for Trays/Bypass. Due to unique surface patterns in Parchment Paper, this product will exhibit mottle as a design feature
			3R11245	Gold	8.5 x 11	A	A	A*	A*	A	
Xerox Digital Color Graphics	Bond	105gsm/ 28lb	3R11164	Cream White	8.5 x 11	A	A	A	A	A	Paper Type *Bond* should be displayed on the user interface for Trays/Bypass.
			3R11168		11 x 17	A	A	A*	A*	A	
			3R11172		12 x 18					M	
	Bond	105gsm/ 28lb	3R11165	Warm White	8.5 x 11	A	A	A	A	A	Paper Type *Bond* should be displayed on the user interface for Trays/Bypass.
			3R11169		11 x 17	A	A	A*	A*	A	
			3R11173		12 x 18					M	

Xerox Recommended Material List (US and Canada)
For the most recent version of this document, visit www.xdss.com/ select "Free Downloads",

Trays 1,2,3,4& 5-Plain/Bond/Recycled (64-105gsm) ☐ Transparency ☐ Heavyweight Plain & Glossy (106-169gsm) ☐ Extra Heavyweight Plain & Heavyweight Glossy (170-220gsm) ☐	*CopyCentre C2128, C2636, C3545 WorkCentre Pro C2128, C2636, C3545*	A=Auto Duplex, M=Manual Duplex, S=Simplex Only, PCW=Post Consumer Waste, ECF=Elemental Chlorine Free Sizes Not Available from HCF *

Note: Productivity will be decreased to enhance gloss

Paper	*Paper Type*	Weight	Re-Order #	Type	Size	Trays 1	2	3	4	Bypass 5	Additional Information
Xerox Digital Color Silk Coated Text and Covers (C2S)	**Glossy**	120gsm/ 80lb	3R11354	Silk Text	8.5 x 11	A				A	Paper Type *Glossy* should be displayed on the user interface for Trays/Bypass. Alternate Paper type- *Heavy Weight Glossy* or *Custom 6* can be used for higher gloss. Environmental condition may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints.
			3R11355		11 x 17	A				A	
			3R11356		12 x 18					A	
	Glossy	140gsm/ 100lb	3R11360	Silk Text	8.5 x 11	S				S	
			3R11361		11 x 17	S				S	
			3R11362		12 x 18					S	
	Heavyweight Glossy	210gsm/ 80lb	3R11357	Silk Cover	8.5 x 11	M				M	Paper Type *Heavyweight Glossy* should be displayed on the user interface for Trays/Bypass. For 2nd side printing from Bypass tray, use *Extra Heavyvt (Side 2)* as paper type. Environmental condition may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints.
			3R11358		11 x 17	M				M	
			3R11359		12 x 18	M				M	
Xerox Digital Color Gloss Coated Text and Covers (C2S)	**Glossy**	120gsm/ 80lb	3R11330	Gloss Text	8.5 x 11	A				A	Paper Type *Glossy* should be displayed on the user interface. Alternate Paper type- *Custom 6* can be selected for higher gloss. Environmental condition may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints.
			3R11331		17 x 11	A				A	
			3R11332		18 x 12					A	
	Glossy	140gsm/ 100lb	3R11336	Gloss Text	8.5 x 11	S				S	
			3R11337		17 x 11	S				S	
			3R11338		18 x 12					S	
	Heavyweight Glossy	210gsm/ 80lb	3R11333	Gloss Cover	8.5 x 11	S				S	Paper Type *Heavyweight Glossy* should be displayed on the user interface. For 2nd side printing from Bypass tray, use Extra Heavyvt (Side 2) as paper type. Environmental condition may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints.
			3R11334		11 x 17	S				S	
			3R11335		12 x 18					S	
Xerox Digital Color Supergloss (C1S)	**Glossy**	8PT / 160gsm	3R6290		8.5 x 11	A				M	Paper Type Glossy should be displayed on the user interface. Alternate Paper type- Custom 6 can be selected for higher gloss. Environmental condition may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints.
			3R6291		17 x 11	A				M	
			3R6392		18 x 12					M	
Xerox Digital Color Trifold Brochures (C1S)	**Glossy**	8PT / 160gsm	3R6348		8.5 x 11	A				M	Same settings as above: Xerox Digital Color Superglos (C1S)
Xerox Digital Color Durapaper	Custom 6	10pt	3R121064		8.5 x 11					M	Paper Type Custom 6 should be displayed on the user interface for Bypass. Environmental conditions may require that this product be fed one sheet at a time.
			3R12065 (3 - Hole)		8.5 x 11					M	
			3R12063		17 x 11					M	
Xerox 90# Index Stock	Heavyweight	163gsm/ 90lb Index	3R3004		8.5 x 11	A	A	A	A	A	Paper Type *Heavyweight* should be displayed on the user interface for trays/Bypass
			3R5102		11 x 17	A	A	A*	A*	A	
Xerox 110# Index Stock	Extra Heavyweight	199 gsm/ 110# Index	3R6383		8.5 x 11	S	S	S	S	M	Paper Type *Extra Heavyweight* should be displayed on the user interface for trays/Bypass. For 2nd side printing from Bypass tray, use Extra Heavyvt (Side 2) as paper type.
Xerox 65# Cover	Extra Heavyweight	176 gsm	3R3041		8.5 x 11	S	S	S	S	M	Paper Type *Extra Heavyweight* should be displayed on the user interface for trays/Bypass. For 2nd side printing from Bypass tray, use Extra Heavyvt (Side 2) as paper type.

Xerox Recommended Material List (US and Canada)
For the most recent version of this document, visit www.xdss.com/ select "Free Downloads",

Trays 1,2,3,4& 5-Plain/Bond/Recycled (64-105gsm)	Transparency
Heavyweight Plain & Glossy (106-169gsm)	
Extra Heavyweight Plain & Heavyweight Glossy (170-220gsm)	

CopyCentre C2128, C2636, C3545
WorkCentre Pro C2128, C2636, C3545

A=Auto Duplex, M=Manual Duplex, S=Simplex Only, PCW=Post Consumer Waste, ECF=Elemental Chlorine Free
* Sizes Not Available from HCF

Note: Productivity will be decreased to enhance gloss

Paper	*Paper Type*	Weight	Re-Order #	Type	Size	1	2	3	4	5	Bypass	Additional Information
Xerox Digital Color Glossy Labels	Label		3R5770	1- up	8.5 x 11						S	Paper Type *Label* should be displayed on the user interface for Bypass. Labels are not intended as sole application of machine.
			3R5771	4-up	8.5 x 11						S	
			3R6324	10-up	8.5 x 11						S	
			3R6325	30-up	8.5 x 11						S	
			3R6320	VCR	8.5 x 11						S	
			3R6322	CD Rom	8.5 x 11						S	
Xerox Digital Color Matte Labels	Label		3R5772	1- up	8.5 x 11						S	Paper Type *Label* should be displayed on the user interface for Bypass. Labels are not intended as sole application of machine.
			3R5773	4-up	8.5 x 11						S	
			3R6332	10-up	8.5 x 11						S	
			3R6333	30-up	8.5 x 11						S	
			3R6328	VCR	8.5 x 11						S	
			3R6330	CD Rom	8.5 x 11						S	
Xerox Laser Transp. - Removable Stripe	Transparency		3R3108		8.5 x 11	S	S	S	S	S	S	Print on NON - STRIPE side. Trays - Load Stripe down at trailing edge. Bypass- Load stripe up at trailing edge. Paper Type *Transparency* should be displayed on the user interface for trays/Bypass. It is not recommended to output more than 20 transparencies at a time.
Xerox Digital Color Clear Transparency	Transparency		3R12327		8.5 x 11	S	S	S	S	S	S	Paper Type *Transparency* should be displayed on the user interface for trays/Bypass. It is not recommended to output more than 20 transparencies at a time.

For questions or issues relating to Media, call the Xerox Media Hotline at 1-888-979-9307. For the latest in Xerox Supplies, contact your local Xerox Distributor, or call Xerox at 1-800-822-2200 in the USA, or call 1-800-668-0199 in Canada.

rk