Recommended Materials List for DocuColor 2060/2045/5252

Review Date: 6/24/2005

Last review 2/1/2005

Important Note:

Media recommendations made in this publication are based on qualification tests conducted using standard test images with moderate to heavy image area coverage. Test machines are maintained within specifications defined by user documentation.

* Testing Environment temperature range of 60-75 deg. F, Relative Humidity range 20-50%.

Reliabilty is based on your operating environment and application mix.

Machine reliability specifications may be affected by high usage of heavy weight and specialty stocks.   In addition, variances in machine reliability may occur due to extended use of some media types.

Warranty disclaimer
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XEROX RECOMMENDED MATERIALS LIST- DOCUCOLOR 2045/2060/5252

		Standard Cut Sizes			Basis Weight (lb)	Grammage Weight (gsm)	Docucolor 2000 Series Trays/ Weight Selection and Best Practices for Operation												
		8.5X11 216x279 mm	8.5X14 216x356 mm	Short Grain 17x11 432x279 mm	Short Grain 18x12 457x305 mm	Weight of 500 sheets of the paper specific to trade type	Weight of the paper in grams per square meter	Tray 1+2 Tray 3 (SMH) Tray 4 (HCF)		Tray 1+2 Tray 3 (SMH) Tray 4 (HCF)		Tray 1+2 Tray 3 (SMH) Tray 4 (HCF)		Tray 1+2 Tray 3 (SMH) Tray 4 (HCF)		Tray 1+2 Tray 3 (SMH) Tray 4 (HCF)		Tray 1+2 Tray 3 (SMH) Tray 4 (HCF)		High Capacity Stacker Compatible?
Weight Range Specification ---						--->		64-80 gsm		81-105 gsm		106-135 gsm		136-150 gsm		151-220 gsm		221-280 gsm		
Instructions for Printing one (Simplex) or two (Duplex) sides ---								Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	
Business Papers (Bond, xerographic, and laser grades)	Decurler Setting paper type					Xerographic/ Bond														
Xerox Digital Color Xpressions +, 24 LB	A	3R11380				24	90			OK All Trays	OK All Trays									Yes
8.5 x 11, 3-Hole Drilled (SEF)*		3R11381	Load SEF with holes towards the back of the machine.			24	90			OK Trays 1, 2 +3	OK Trays 1, 2 +3									Top Tray Only
			3R11382			24	90			OK All Trays	OK All Trays									Yes
				3R11383		24	90			OK All Trays	OK All Trays									Yes
Xerox Digital Color Xpressions 98, 24 LB	A	3R11152				24	90			OK All Trays	OK All Trays									Yes
8.5 x 11, 3-Hole Drilled (SEF)*		3R11153	Load SEF with holes towards the back of the machine.			24	90			OK Trays 1, 2 +3	OK Trays 1, 2 +3									Top Tray Only
			3R11154			24	90			OK All Trays	OK All Trays									Yes
Xerox Digital Color Xpressions +, 28 LB	A	3R11385				28	105			OK All Trays	OK All Trays									Yes
8.5 x 11, 3-Hole Drilled (SEF)*		3R11392	Load SEF with holes towards the back of the machine.			28	105			OK Trays 1, 2 +3	OK Trays 1, 2 +3									Top Tray Only
			3R11386			28	105			OK All Trays	OK All Trays									Yes
Xerox Digital Color Xpressions 98, 28 LB	B	3R5529				28	105			OK All Trays	OK All Trays									Yes
			3R5530			28	105			OK All Trays	OK All Trays									Yes
				3R5531		28	105			OK All Trays	OK All Trays									Yes
Xerox Digital Color Xpressions +, 32 LB	A	3R11387				32	120					OK All Trays	OK All Trays							Yes
			3R11388			32	120					OK All Trays	OK All Trays							Yes
				3R11389		32	120					OK All Trays	OK All Trays							Yes
Uncoated Cover Stocks	Decurler Setting paper type					Cover Weight														
Xerox Digital Color Xpressions +, 60 LB	A	3R11390				60	163									OK All Trays	OK All Trays			Yes
			3R11391			60	163									OK All Trays	OK All Trays			Yes
				3R11384		60	163									OK All Trays	OK All Trays			Yes
Xerox Digital Color Xpressions 98, 65 LB Cover	A	3R5533				65	176									OK All Trays	OK All Trays			Yes
			3R5534			65	176									OK All Trays	OK All Trays			Yes
				3R5535		65	176									OK All Trays	OK All Trays			Yes
Xerox Digital Color Xpressions +, 80 LB Cover	A	3R11395				80	216									OK Trays 1, 2 +3	OK Trays 1, 2 +3			Yes
			3R11396			80	216									OK Trays 1, 2 +3	OK Trays 1, 2 +3			Yes
				3R11397		80	216									OK Trays 1, 2 +3	OK Trays 1, 2 +3			Yes
Xerox Digital Color Xpressions 98, 80 LB Cover	A	3R5537				80	216									OK Trays 1, 2 +3	OK Trays 1, 2 +3			Yes
			3R5538			80	216									OK Trays 1, 2 +3	OK Trays 1, 2 +3			Yes
				3R5539		80	216									OK Trays 1, 2 +3	OK Trays 1, 2 +3			Yes
Xerox Digital Color Xpressions 98, 100 LB Cover	A	3R11160				100	270											Tray 3 Only	Manual Duplex	Yes
			3R11161			100	270											Tray 3 Only	Manual Duplex	Yes
				3R11162		100	270											Tray 3 Only	Manual Duplex	Yes
Coated Text or Book Stock C2S	Decurler Setting paper type					Text Weight														
Xerox Digital Color Elite Gloss 80# Text	A	3R11450				80	120					Tray 3 & 4 Only	Tray 3 & 4 Only							Yes
			3R11451			80	120					Tray 3 & 4 Only	Tray 3 & 4 Only							Yes
				3R11452		80	120					Tray 3 & 4 Only	Tray 3 & 4 Only							Yes
Xerox Digital Color Select Gloss 80# Text	A		3R11503			80	120					Tray 3 & 4 Only	Tray 3 & 4 Only							Yes
				3R11504		80	120					Tray 3 & 4 Only	Tray 3 & 4 Only							Yes
Xerox Digital Color Elite Gloss 100# Text	A	3R11454				100	140							Tray 3 & 4 Only	Tray 3 & 4 Only					Yes
			3R11455			100	140							Tray 3 & 4 Only	Tray 3 & 4 Only					Yes
				3R11456		100	140							Tray 3 & 4 Only	Tray 3 & 4 Only					Yes
Xerox Digital Color Elite Silk 80# Text	A	3R11470				80	120					Tray 3 & 4 Only	Tray 3 & 4 Only							Yes
			3R11471			80	120					Tray 3 & 4 Only	Tray 3 & 4 Only							Yes
				3R11472		80	120					Tray 3 & 4 Only	Tray 3 & 4 Only							Yes
Xerox Digital Color Elite Silk 100# Text	A	3R11474				100	140							Tray 3 & 4 Only	Tray 3 & 4 Only					Yes
			3R11475			100	140							Tray 3 & 4 Only	Tray 3 & 4 Only					Yes
				3R11476		100	140							Tray 3 & 4 Only	Tray 3 & 4 Only					Yes
Coated Cover Stock C2S	Decurler Setting paper type					Cover Weight														
Xerox Digital Color Elite Gloss 80# Cover	A	3R11458				80	210									Tray 3 & 4 Only	Tray 3 & 4 Only			Yes
			3R11459			80	210									Tray 3 & 4 Only	Tray 3 & 4 Only			Yes
				3R11460		80	210									Tray 3 & 4 Only	Tray 3 & 4 Only			Yes
Xerox Digital Color Select Gloss 80# Cover	A		3R11506			80	210									Tray 3 & 4 Only	Tray 3 & 4 Only			Yes
				3R11507		80	210									Tray 3 & 4 Only	Tray 3 & 4 Only			Yes
Xerox Digital Color Elite Gloss 100# Cover	A	3R11462				100	280											Tray 3 Only	Manual Duplex	Yes
			3R11463			100	280											Tray 3 Only	Manual Duplex	Yes
				3R11464		100	280											Tray 3 Only	Manual Duplex	Yes
Xerox Digital Color Elite Silk 80# Cover	A	3R11478				80	210									Tray 3 & 4 Only	Tray 3 & 4 Only			Yes
			3R11479			80	210									Tray 3 & 4 Only	Tray 3 & 4 Only			Yes
				3R11480		80	210									Tray 3 & 4 Only	Tray 3 & 4 Only			Yes
Xerox Digital Color Elite Silk 100# Cover	A	3R11482				100	280											Tray 3 Only	Manual Duplex	Yes
			3R11483			100	280											Tray 3 Only	Manual Duplex	Yes
				3R11484		100	280											Tray 3 Only	Manual Duplex	Yes

* SEF- Short Edge Feeding is Recommended

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XEROX RECOMMENDED MATERIALS LIST- DOCUCOLOR 2045/2060/5252

	Decurler Setting / paper type	Standard Cut Sizes 8.5X11 216x279 mm	8.5X14 216x356 mm	Short Grain 17x11 432x279 mm	Short Grain 18x12 457x305 mm	Basis Weight (lb) Weight of 500 sheets of the paper specific to trade type	Grammage Weight (gsm) Weight of the paper in grams per square meter	Tray 1+2 Tray 3 (SMH) Tray 4 (HCF) 64-80 gsm Simplex	Duplex	Tray 1+2 Tray 3 (SMH) Tray 4 (HCF) 81-105 gsm Simplex	Duplex	Tray 1+2 Tray 3 (SMH) Tray 4 (HCF) 106-135 gsm Simplex	Duplex	Tray 1+2 Tray 3 (SMH) Tray 4 (HCF) 136-150 gsm Simplex	Duplex	Tray 1+2 Tray 3 (SMH) Tray 4 (HCF) 151-220 gsm Simplex	Duplex	Tray 1+2 Tray 3 (SMH) Tray 4 (HCF) 221-280 gsm Simplex	Duplex	High Capacity Stacker Compatible?
Weight Range Specification --->						--->														
Instructions for Printing one (Simplex) or two (Duplex) sides -->																				
Gloss Coated 1 Side Cover Stock	Decurler Setting					No weight equiv.														
C1S	paper type	Load coated side up. Image quality will be best on first side.				Trade unit is caliper														
Xerox Digital Color Supreme Gloss 8 pt.	A	3R11430				8 pt	160									Tray 3 & 4 Only	Tray 3 & 4 Only			Yes
Cover C1S			3R11431			8 pt	160									Tray 3 & 4 Only	Tray 3 & 4 Only			Yes
				3R11432		8 pt	160									Tray 3 & 4 Only	Tray 3 & 4 Only			Yes
Xerox Digital Color Supreme Gloss 10 pt.	A	3R11434				10 pt	210									Tray 3 & 4 Only	Tray 3 & 4 Only			Yes
Cover C1S			3R11435			10 pt	210									Tray 3 & 4 Only	Tray 3 & 4 Only			Yes
				3R11436		10 pt	210									Tray 3 & 4 Only	Tray 3 & 4 Only			Yes
Xerox Digital Color Supreme Gloss 12 pt.	A	3R11438				12 pt	250											Tray 3 Only	Manual Duplex	Yes
Cover C1S			3R11439			12 pt	250											Tray 3 Only	Manual Duplex	Yes
				3R11440		12 pt	250											Tray 3 Only	Manual Duplex	Yes
Xerox Digital Color Supreme Gloss Recycled 8 pt.	A	3R11189				8 pt	160									Tray 3 & 4 Only	Tray 3 & 4 Only			Yes
Cover C1S			3R11190			8 pt	160									Tray 3 & 4 Only	Tray 3 & 4 Only			Yes
				3R11191		8 pt	160									Tray 3 & 4 Only	Tray 3 & 4 Only			Yes
Xerox Digital Color Supreme Gloss Recycled 10 pt.	A	3R11192				10 pt	210									Tray 3 & 4 Only	Tray 3 & 4 Only			Yes
Cover C1S			3R11193			10 pt	210									Tray 3 & 4 Only	Tray 3 & 4 Only			Yes
				3R11194		10 pt	210									Tray 3 & 4 Only	Tray 3 & 4 Only			Yes
Xerox Digital Color Supreme Gloss Recycled 12 pt.	A	3R11195				12 pt	250											Tray 3 Only	Manual Duplex	Yes
Cover C1S			3R11196			12 pt	250											Tray 3 Only	Manual Duplex	Yes
				3R11197		12 pt	250											Tray 3 Only	Manual Duplex	Yes
Transparencies	Decurler Setting paper type					Transparencies														
Xerox Digital Color Transparencies	Default	3R5765				Load with stripe down OHP*	NA													
Xerox High Speed Paper Backed Transparencies	A	3R5764				Image Quality will vary with productivity. 3R5765 is recommended for best results. NA	NA									Tray 3 Only				
Xerox Digital Production Color Transparencies	A	3R12338				Image Quality will vary with productivity. 3R5765 is recommended for best results. NA	NA									Tray 3 Only				
Specialties	Decurler Setting paper type					Various Categories	Approximately													
Xerox Digital Color SuperGloss Greeting Cards, 10 pt	A	3R6340				Second side image quality is not as good as that obtainable on side one 10 pt	210									Tray 3 Only	Tray 3 Only			Yes
Cover C1S Folds to 8.5"x5.5"																				
Xerox Digital Color Trifold Brochures	A	3R12310				32lb. Xero / Bond	120			OK All Trays	OK All Trays									
Xerox Digital Color SuperGloss Trifold Brochures, 8 pt	A	3R6348				Second side image quality is not as good as that obtainable on side one 8 pt	160									Tray 3 Only	Tray 3 Only			Yes
Cover C1S																				
Xerox Window Decals, Clear	B	3R6339				NA	NA									Tray 3 Only				
Xerox Window Decals, Opaque	B	3R12059				NA	NA									Tray 3 Only				
				3R12315		NA	NA													
Xerox DocuPac Folders (9.3 x 11.7")	A	3R4885				NA	160									Tray 3 Only				
Xerox High Gloss Coated Presentation Folders (9" x 11")	A	3R5570				8 pt	160									Tray 3 Only				
Xerox Docupac Laser Folders	A	3R5105				NA	160									Tray 3 Only				
Xerox Digital Color Premium Business Cards (10 UP)	A	3R12321				NA	250											Tray 3 Only	Manual Duplex	Top Tray
Xerox DuraPaper	A	3R12064				10 pt	200									Tray 3 Only	Manual Duplex			Yes
8.5 x 11, 3-Hole Drilled** (SEF)	A	3R12065				Load SEF with holes towards the back of the machine 10 pt	200									Tray 3 Only	Manual Duplex			Top Tray
	A			3R12063		10 pt	200									Tray 3 Only	Manual Duplex			Yes
Xerox Nevertear	A	3R3118				NA	NA									Tray 3 Only				
8.5 x 11, 3-Hole Drilled** (SEF)		3R3109				Load SEF with holes towards the back of the machine NA	NA									Tray 3 Only				
Xerox DocuCard ID Card (1-UP)*** (50 sheet stacks maximum)	A	3R12348				NA	165									Tray 3 Only				
Xerox One-Step Transfer Paper	A	3R5811				NA	NA									Tray 3 Only				
				3R5812		NA	NA									Tray 3 Only				
Xpressions Tabs - 5 Bank; Single reverse collated (SEF)**	A	3R12366(SEF)				Load tabs SEF with tab towards the back of the machine. 60 lb. Cover	163									Tray 3 Only (SEF)				
Xpressions Tabs - 5 Bank; Single straight collated (SEF)**	A	3R12368(SEF)				Load tabs SEF with tab towards the back of the machine. 60 lb. Cover	163									Tray 3 Only (SEF)				
Xerox Digital Metallic Cover, Silver	A	3R12311				Color reproduction will be affected. 10 pt	213											Tray 3 Only	Manual Duplex	Yes

* OHP Refers to Overhead projector
**SEF- Short Edge Feeding Recommended
*** Maximum of 50 sheet stacks in tray 3

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		Standard Cut Sizes				Basis Weight (lb)	Grammage Weight (gsm)	Docucolor 2000 Series Trays/ Weight Selection and Best Practices for Operation													
		8.5X11 216x279 mm	8.5X14 216x356 mm	17x11 432x279 mm	18x12 457x305 mm	Weight of 500 sheets of the paper specific to trade type	Weight of the paper in grams per square meter	Tray 1+2 Tray 3 (SMH) Tray 4 (HCF)		Tray 1+2 Tray 3 (SMH) Tray 4 (HCF)		Tray 1+2 Tray 3 (SMH) Tray 4 (HCF)		Tray 1+2 Tray 3 (SMH) Tray 4 (HCF)		Tray 1+2 Tray 3 (SMH) Tray 4 (HCF)		Tray 1+2 Tray 3 (SMH) Tray 4 (HCF)		High Capacity Stacker Compatible?
Weight Range Specification ----->						----->		64-80 gsm		81-105 gsm		106-135 gsm		136-150 gsm		151-220 gsm		221-280 gsm		
Instructions for Printing one (Simplex) or two (Duplex) sides ----->						----->		Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	Simplex	Duplex	
Tinted and textured stocks Offset/ Text weights	Decurler Setting paper type	When printing solid colors or photographs, the inherent properties of these stocks may affect image quality. Please ensure output meets your requirements.				Xerographic/ Bond														
Xerox Digital Color Parchment White, 24 LB.	A	3R11244				24	90			OK Trays 1, 2 and 3	OK Trays 1, 2 and 3									Yes
Xerox Digital Color Parchment Gold, 24 LB.	A	3R11245				24	90			OK Trays 1, 2 and 3	OK Trays 1, 2 and 3									Yes
Xerox Digital Color Graphics Cream White, 28/ 70 LB.	A	3R11164				28	105			OK Trays 1, 2 and 3	OK Trays 1, 2 and 3									Yes
				3R11168		28	105			OK Trays 1, 2 and 3	OK Trays 1, 2 and 3									Yes
					3R11172	28	105			OK Trays 1, 2 and 3	OK Trays 1, 2 and 3									Yes
Xerox Digital Color Graphics Warm White, 28/ 70 LB.	A	3R11165				28	105			OK Trays 1, 2 and 3	OK Trays 1, 2 and 3									Yes
				3R11169		28	105			OK Trays 1, 2 and 3	OK Trays 1, 2 and 3									Yes
					3R11173	28	105			OK Trays 1, 2 and 3	OK Trays 1, 2 and 3									Yes
Tinted and textured stocks Cover weights	Decurler Setting paper type	When printing solid colors or photographs, the inherent properties of these stocks may affect image quality. Please ensure output meets your requirements.				Cover Weight														
Xerox Digital Color Graphics Cream White, 80 LB. Cover	A	3R11176				80	216									OK Trays 1, 2 and 3	OK Trays 1, 2 and 3			Yes
				3R11180		80	216									OK Trays 1, 2 and 3	OK Trays 1, 2 and 3			Yes
					3R11184	80	216									OK Trays 1, 2 and 3	OK Trays 1, 2 and 3			Yes
Xerox Digital Color Graphics Warm White, 80 LB. Cover	A	3R11177				80	216									OK Trays 1, 2 and 3	OK Trays 1, 2 and 3			Yes
				3R11181		80	216									OK Trays 1, 2 and 3	OK Trays 1, 2 and 3			Yes
					3R11185	80	216									OK Trays 1, 2 and 3	OK Trays 1, 2 and 3			Yes
Label Stock	Decurler Setting paper type					Label Stocks	Approximately													
Xerox Digital Color Xpressions Gloss Coated Labels																				
1 UP 8.5 x 11 (die cut face)	C	3R5770				NA	190									Tray 3 Only				Top Tray Only
1 UP 8.5 x 11 (full sheet)	C	3R12370				NA	190									Tray 3 Only				Top Tray Only
4 UP 8.5 x 11	C	3R5771				NA	190									Tray 3 Only				Top Tray Only
10 UP 8.5 x 11	C	3R6324				NA	190									Tray 3 Only				Top Tray Only
30 UP 8.5 x 11	C	3R6325				NA	190									Tray 3 Only				Top Tray Only
CD-ROM 8.5 x 11	C	3R6322				NA	190									Tray 3 Only				Top Tray Only
6 UP CD-ROM 11 x 17	C			3R12372		NA	190									Tray 3 Only				Top Tray Only
Xerox Digital Color Xpressions Matte Coated Labels																				
1 UP 8.5 x 11 (die cut face)	C	3R5772				NA	190									Tray 3 Only				Top Tray Only
1 UP 8.5 x 11 (full sheet)	C	3R12371				NA	190									Tray 3 Only				Top Tray Only
4 UP 8.5 x 11	C	3R5773				NA	190									Tray 3 Only				Top Tray Only
10 UP 8.5 x 11	C	3R6332				NA	190									Tray 3 Only				Top Tray Only
30 UP 8.5 x 11	C	3R6333				NA	190									Tray 3 Only				Top Tray Only
CD-ROM 8.5 x 11	C	3R6330				NA	190									Tray 3 Only				Top Tray Only
6 UP CD-ROM 11 x 17	C			3R12373		NA	190									Tray 3 Only				Top Tray Only
Carbonless Paper Note: IOT Common Software V 6.27 (DC2045, DC2060) and V 7.1.2 (DC5252) must be installed, and fan disabled, prior to use.*	Decurler Setting	When printing solid colors or photographs, the inherent properties of these stocks may affect image quality. Please ensure output meets your requirements.				Bond Weight	Approximately													
Xerox Premium Digital Carbonless Paper																				
Singles — CB Singles White (W)	A	3R12389				22	82			Tray 3 only										Yes
CFB Singles White (W)		3R12390				23	86			Tray 3 only										Yes
CFB Singles White (Mini carton)		3R12391				23	86			Tray 3 only										Yes
CFB Singles Canary (C)		3R12392				23	86			Tray 3 only										Yes
CF Singles Canary (C)		3R12393				22	82			Tray 3 only										Yes
CF Singles Pink (P)		3R12394				22	82			Tray 3 only										Yes
CF Singles White (W)		3R12395				22	82			Tray 3 only										Yes
2 Part — 2 Part Straight/Reverse W/C	A	3R12374				22/22	82/82			Tray 3 only										Yes
2 Part Straight/Reverse W/P		3R12375				22/22	82/82			Tray 3 only										Yes
2 Part Straight/Reverse W/C (Mini carton)		3R12376				22/22	82/82			Tray 3 only										Yes
2 Part Straight/Reverse W/C			3R12377			22/22	82/82			Tray 3 only										Yes
2 Part Straight/Reverse W/C				3R12378		22/22	82/82			Tray 3 only										Yes
3 Part — 3 Part Reverse P/C/W	A	3R12379				22/23/22	82/86/82			Tray 3 only										Yes
3 Part Straight W/C/P		3R12380				22/23/22	82/86/82			Tray 3 only										Yes
3 Part Straight W/C/P (Mini carton)		3R12381				22/23/22	82/86/82			Tray 3 only										Yes
3 Part Straight W/C/P			3R12382			22/23/22	82/86/82			Tray 3 only										Yes
3 Part Straight W/C/P				3R12383		22/23/22	82/86/82			Tray 3 only										Yes
4 Part — 4 Part Reverse G/P/C/W	A	3R12384				22/23/23/22	82/86/86/82			Tray 3 only										Yes
4 Part Straight W/C/P/G		3R12385				22/23/23/22	82/86/86/82			Tray 3 only										Yes
4 Part Straight W/C/P/G			3R12386			22/23/23/22	82/86/86/82			Tray 3 only										Yes
Perf — 1/2 Vertical Pre-Perfed 3 Part Straight W/C/P (9" x 11")	A	3R12387				22/23/22	82/86/82			Tray 3 only										Yes
1/2 Vertical Pre-Perfed 3 Part Straight W/C/P		3R12388				22/23/22	82/86/82			Tray 3 only										Yes

* Contact your local Service representative and refer to the *System Administration Guide* for details