## Recommended Xerox Materials for DocuColor 3535

## For use in the US and Canada

Publish Date: June, 2005

## **Important Notes:**

All media is listed by product, Paper Type System Setting, machine run mode, weight (standard gsm), re-order number, size, and tray runability. The additional information column is for hints and tips on how to run certain media applications. Paper Type System Setting and machine run modes for use with finisher option are identified within parentheses ( ). Any paper type identified in parentheses can also be delivered to the Center Output Tray. Custom 5 has been preset to Bond S, you may change name if desired. Alternative Gloss settings are referenced in pink which will slow machine output speed and increase gloss on output. Alternative Gloss settings Gloss 1A, Gloss 1C, and Coated 1 Gloss cannot be auto duplexed.

Media recommendations made in this publication are based on qualification tests\* conducted using standard test images with moderate to heavy image area coverage. Test duration for each product/media type is based on the suggested machine monthly copy/print volume. Test machines are maintained within specifications defined by user documentation.

\* Testing Environment temperature range of 60-75 deg. F, Relative Humidity range 20-40%.

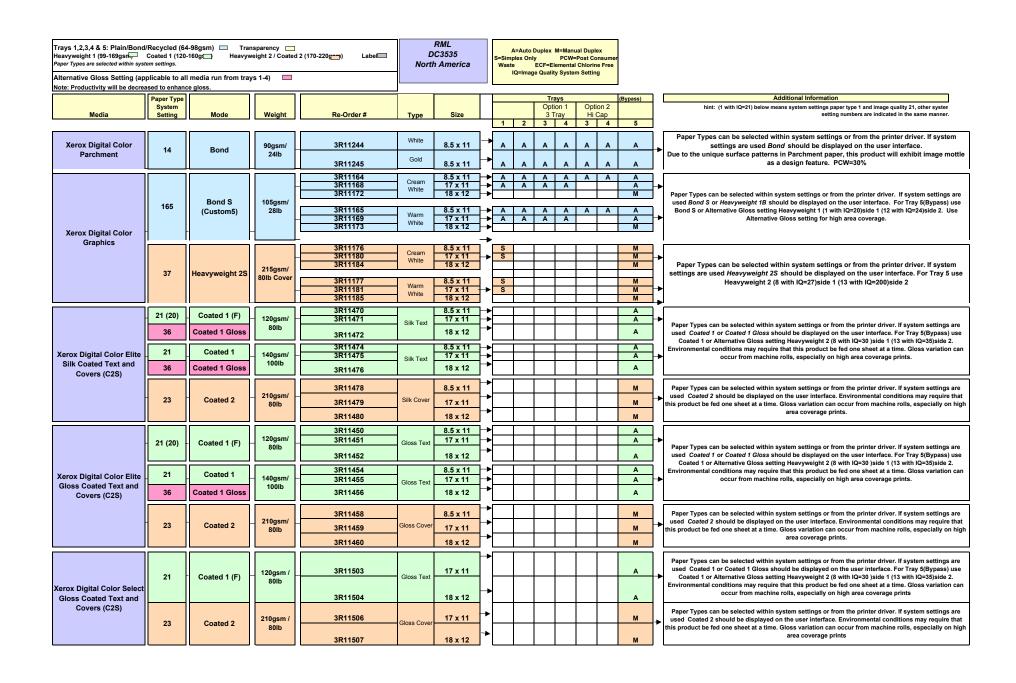
\*Machine reliability specifications may be affected by increased usage of the Heavyweight 1, Heavyweight 2, Coated 1, and Coated 2 modes. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox service representative can advise you on using Heavyweight 1, Heavyweight 2, Coated 1, and Coated 2 modes or special application media types for long duration copy/print runs.

For specifications and a description of the various media types discussed in this publication, please refer to the Color Material Usage Guide that comes with your equipment.

© 2003 Xerox Corporation. All rights reserved.

Xerox® and all Xerox product names and product names and product numbers mentioned in this publication are trademarks of Xerox Corporation. Other company trademarks are also acknowledged.

Frays 1,2,3,4 & 5: Plain/Bond Heavyweight 1 (99-169gsrl,— Paper Types are selected within sys: Alternative Gloss Setting (ap	D	RML 0C3535 h America		S=Simp Waste	A=Auto E plex Only Q=Imag	/ ECF=Ele	PCW=F	ost Cor Chlorine	nsumer Free							
Note: Productivity will be decreased to enhance gloss.							_		Tra	vs			(Bypass)	1	Additional Information	
	System							Option 1		n 1	Optio	(-) /	1	hint: (1 with IQ=21) below means system settings paper type 1 and image quality 21, other system		
Media	Setting	Mode	Weight	Re-Order #	Type	Size		1	2	3 T		Hi C		_		setting numbers are indicated in the same manner.
					•								-	5	_	
Xerox Premium			75 gsm/	3R721 3R2193 (3-hole)		8.5 x 11 8.5 x 11		A	A	A	A	A	A	A		Paper Types can be selected within system settings or from the printer driver. If system setting
Multipurpose 4024	0	Plain	20lb	3R727		8.5 x 14	<b>—</b>	Ä	A	A	Α		-	A	-	used, <i>Plain</i> should be displayed on the user interface.
				3R729		11 x 17	→	Α	Α	Α	Α			Α		
				3R2047		8.5 x 11	→	Α	Α	Α		Α	Α	Α	1	
Xerox Business	0	Plain	75 gsm/	3R2641 (3-Hole)		8.5 x 11				Α		Α	Α	Α	L	Paper Types can be selected within system settings or from the printer driver. If system settings are
Multipurpose 4200	, ,		20lb	3R2051 3R3761		8.5 x 14 11 x 17	ightharpoonup	A		A	A			A	1	used, <i>Plain</i> should be displayed on the user interface.
				31(3/01		11 X 17			_		^					
Xerox 4024 Ring Tough	0	Plain	75 gsm/20lb	3R4429 (3-hole)		8.5 x 11	→	A	A	A	A	A	Α	A	<b>→</b>	Paper Types can be selected within system settings or from the printer driver. If system settings are used, <i>Plain</i> should be displayed on the user interface.
				3R11380		8.5 x 11		Α		Α		Α	Α	Α		
	14	Bond	90 gsm/	3R11381 (3-hole)		8.5 x 11		Α		Α	Α	Α	Α	A	↳	Paper Types can be selected within system settings or from the printer driver. If system settings are
		20	24lb	3R11382 3R11383		8.5 x 14 17 x 11		Α .	A	A	A			A	Ι.	used, <i>Bond</i> should be displayed on the user interface.
															_	
	165	Bond S		3R11392 (3-hole)		8.5 x 11	₽	A	Α	Α	Α	Α	Α	A		Paper Types can be selected within system settings or from the printer driver. If system settings are
Xerox Digital Color Xpressions +		(Custom 5)	105gsm/ 28lb	3R11385		8.5 x 11	┍	Α	Α	Α	Α	Α	Α	Α	-	used Bond S or Heavyweight 1B should be displayed on the user interface. For Tray 5(Bypass) use Bond S or Alternative Gloss setting Heavyweight 1 (1 with IQ=20)side 1 (12 with IQ=24)side 2. Use
	26 (30)	Heavyweight 1B (FB)	2810	3R11386		17 x 11	<b> </b>	Α	Α	Α	Α			A		Bond S or Alternative Gloss setting neavyweight 1 (1 with IQ=20)side 1 (12 with IQ=24)side 2. Use Alternative Gloss setting for high area coverage.
	07 (04)	Heavyweight 1C		3R11387		8.5 x 11	┍	Α	Α	Α	Α	Α	Α	Α		Paper Types can be selected within system settings or from the printer driver. If system
	27 (31)	(FC)	120gsm/	3R11388		17 x 11	→	Α	Α	Α	Α			Α	-	settings are used Heavyweight 1C or Gloss 1C should be displayed on the user interface. F
	- 0.4	- 1- 1-	32lb				┢		A	А	Α.					Tray 5(Bypass) use Heavyweight 1 (1 with IQ=21)side 1 (12 with IQ=25)side2 or Alternative Gloss setting Heavyweight 2 (8 with IQ=28)side 1 (13 with IQ=33)side 2
	34	Gloss 1C		3R11389		18 x 12	J ^							M		Gioss setting neavyweight 2 (6 with 1Q-26)side 1 (13 with 1Q-35)side 2
				3R11390		8.5 x 11	<b></b>	Α	Α	Α	Α	Α	Α	Α	1	Paper Types can be selected within system settings or from the printer driver. If system
	25	Heavyweight 1A	163gsm/ 60lb				→								┢	settings are used Heavyweight 1A or Gloss 1A should be displayed on the user interface. For
				3R11391		17 x 11	L	Α	Α	Α	Α			Α	4	Tray 5(Bypass) use Heavyweight 1 (1 with IQ=19)side 1 (12 with IQ=23)side 2 or Alternative
	35	Gloss 1A		3R11384		18 x 12								M		Gloss setting Heavyweight 2 (8 with IQ=29)side 1 (13 with IQ=34)side 2
				3R11395		8.5 x 11	→	S						М	1	Paper Types can be selected within system settings or from the printer driver. If system
	37	Heavyweight 2S  Bond S	215gsm/ 80lb	3R11396		17 x 11	→	S						М		settings are used Heavyweight 2S should be displayed on the user interface. For Tray
				3R11397		18 x 12	$\rightarrow$							М		5(Bypass) use Heavyweight 2 (8 with IQ=31)side 1 (13 with IQ=36)side 2
				3R5529		8.5 x 11		Α	Δ	Δ	Δ	Δ	Α	Α	1	
	165	(Custom 5)	105gsm/	3R5530		17 x 11		Ā	A	A	A			Ā	→	Paper Types can be selected within system settings or from the printer driver. If system settings are used Bond S or Heavyweight 1B should be displayed on the user interface. For Tray 5(Bypass) use
	26 (30)	Heavyweight 1B (FB)	28lb	3R5531		18 x 12	<b>→</b>							М		Bond S or Alternative Gloss setting Heavyweight 1 (1 with IQ=20)side 1 (12 with IQ=24)side 2. Use Alternative Gloss setting for high area coverage.
				0D000#								_			-	Paper Types can be selected within system settings or from the printer driver. If system settings are
Xerox Digital Color	25	Heavyweight 1A	163gsm/	3R6385 3R6386		8.5 x 11 17 x 11	Ľ	A	A	A	A	Α	Α	A	┕	used Heavyweight 1A or Gloss 1A should be displayed on the user interface. For Tray 5(Bypass) us
Xpressions 98'	35	Gloss 1A	60lb	3R6387		17 x 11 18 x 12	<b>⊢</b>	A	А	А	А			M	1 ~	Heavyweight 1 (1 with IQ=19)side 1 (12 with IQ=23)side 2 or Alternative Gloss setting Heavyweight 2
(Ultra White)		Ologo IA			l	10 X 12		لــــا						W		with IQ=29)side 1 (13 with IQ=34)side 2
,			175gsm/	3R5533		8.5 x 11	<b>-</b>	S	S	S	S	S	S	M		Paper Types can be selected within system settings or from the printer driver. If system
	33	Heavyweight 2A	65lb	3R5534 3R5535		17 x 11 18 x 12	L.	S	S	S	S			M	₽	settings are used <i>Heavyweight 2A</i> should be displayed on the user interface. For Tray
				JI(JJJJ		10 1 12		ш						WI .	ď	5(Bypass) use Heavyweight 2 (8 with IQ=27)side 1 (13 with IQ=200)side 2
			215gsm/	3R5537		8.5 x 11	<b>-</b>	S						M		Paper Types can be selected within system settings or from the printer driver. If system
	37	Heavyweight 2S	80lb	3R5538 3R5539		17 x 11	₽	S						M		settings are used Heavyweight 2S should be displayed on the user interface. For Tray
						18 x 12		ш						M	<u>.</u>	5(Bypass) use Heavyweight 2 (8 with IQ=31)side 1 (13 with IQ=36)side 2
	14	Bond	90gsm/ 24lb	3R5667 3R5669		8.5 x 11 17 x 11	$\Rightarrow$	Α	A	A	A	Α	Α	A	-	Paper Types can be selected within system settings or from the printer driver. If system settings are
			∠4ID	30003		17 X 11		Α	А	А	А			А	1	used Bond should be displayed on the user interface.
	165	Bond S														Paper Types can be selected within system settings or from the printer driver. If system settings are
Xerox Digital Laser	165	(Custom 5)	105gsm/	n/ 3R5725		8.5 x 11	١.	Α	Α	Α	Α	Α	Α	Α	١.	used Bond S or Heavyweight 1B should be displayed on the user interface. For Tray 5(Bypass) use
Opaque	00 (00)	Heavyweight 1B	28lb				Γ,								┌╸	Bond S or Alternative Gloss setting Heavyweight 1 (1 with IQ=20)side 1 (12 with IQ=24)side 2. Use Alternative Gloss setting for high area coverage.
	26 (30)	(FB)														
			176gsm/	3R5678		8.5 x 11	→	s	s	S	S	s	S	М	Ī	Paper Types can be selected within system settings or from the printer driver. If system
	33	Heavyweight 2A	65lb cover				→				s			M	+	settings are used Heavyweight 2A should be displayed on the user interface. For Tray
				3R5679		17 x 11		S	8	8	8			IVI	1	5(Bypass) use Heavyweight 2 (8 with IQ=27)side 1 (13 with IQ=200)side 2



Trays 1,2,3,4 & 5: Plain/Bondi Heavyweight 1 (99-169gsrt,—) Paper Types are selected within syst Alternative Gloss Setting (api Note: Productivity will be decree	D	RML C3535 h America	S=Simp Waste	plex Onl e	y ECF=EI	PCW= emental	ual Duple Post Co I Chlorin m Settin	nsumer e Free								
Paper Typ										Trays Option 1		Option 2		(Bypass)		Additional Information
Media	System Setting	Mode	Weight	Re-Order#	Туре	Size				3 T	ray	Ĥi (	Сар			hint: (1 with IQ=21) below means system settings paper type 1 and image quality 21, other system setting numbers are indicated in the same manner.
								_ 1_	2	3	4	3	4	5	_	
	23			3R11189		8.5 x 11	_									Paper Types can be selected within system settings or from the printer driver. If system settings are
Xerox Digital Color Supreme Gloss Recycled		Coated 2	8pt / 160	3R11190		17 x 11	١.							м	L	used Coated 2 or Heavyweight 2A should be displayed on the user interface. Environmental condition may require that this product be fed one sheet at a time. For Tray 5(Bypass) use Coated 2 or Heavyweight 2 (8 with IQ=27)side 1 (13 with IQ=200)side 2. Gloss variation can occur from machine rolls, especially on high area coverage prints. User preference for Coated 1 or Coated 1 Gloss models are coverage prints.
(C1S)			gsm				7									
	33	Heavyweight 2A		3R11191	]	18 x 12										may dictate using these modes.
				3R11430		8.5 x 11										Paper Types can be selected within system settings or from the printer driver. If system settings are
Xerox Digital Color	23	Coated 2	8pt / 160	2044424		47 44					l		l	м		used Coated 2 or Heavyweight 2A should be displayed on the user interface. Environmental condition may require that this product be fed one sheet at a time. For Tray 5(Bypass) use Coated 2 or
Supreme Gloss (C1S)			gsm	3R11431		17 x 11	┛	1						IVI		Heavyweight 2 (8 with IQ=27)side 1 (13 with IQ=200)side 2. Gloss variation can occur from machine rolls, especially on high area coverage prints. User preference for Coated 1 or Coated 1 Gloss mode
	33	Heavyweight 2A		3R11432		18 x 12										may dictate using these modes.
Xerox Digital Color Super	23	Coated 2				8.5 x 11										
Gloss Trifold Brochure			8pt / 160 gsm	3R6348			→	1						М	<b></b>	See 8ptSupergloss comment
(C1S)	33	Heavyweight 2A					4									
Xerox Digital Color Super Gloss Greeting Card (C1S)	23	Coated 2	8pt / 160				١.								L	
	33	Heavyweight 2A	gsm	3R6337		8.5 x 11	'							М	ľ	See 8pt Supergloss comment
Xerox Index Stock					] ]											
	25	Heavyweight 1A	163gsm/	3R3004		8.5 x 11	→	Α	Α	Α	Α	Α	Α	Α	I.	Paper Types can be selected within system settings or from the printer driver. If system settings are used <i>Heavyweight 1A</i> or <i>Gloss 1A</i> should be displayed on the user interface. For
	35	Gloss 1A	90lb	3R5102		11 x 17	→	A	Α	Α	A			А	_	Tray 5 use Heavyweight 1 (1 with IQ=19)side 1 (12 with IQ=23)side 2 or Alternative Gloss setting Heavyweight 2 (8 with IQ=29)side 1 (13 with IQ=34)side 2
		GIOGS IA		010102		11.4.17		_								Setting Heavyweight 2 (o with rid=25)side 1 (13 with rid=34)side 2
Xerox 110# Index Stock	33	Heavyweight 2A	199 gsm	3R6383		8.5 x 11	•	S	s	s	s	s	s	М	•	Paper Types can be selected within system settings or from the printer driver. If system settings are used Heavyweight 2A should be displayed on the user interface. For Tray 5(Bypass) use Heavyweigh (8 with IQ=27)side 1 (13 with IQ=200)side 2
Xerox 65# Cover	33	Heavyweight 2A	176 gsm	3R3041		8.5 x 11	<b>-</b>	s	s	s	s	s	s	М	<b> </b>	Paper Types can be selected within system settings or from the printer driver. If system settings are used Heavyweight 2A should be displayed on the user interface. For Tray 5(Bypass) use Heavyweight (8 with IQ=27)side 1 (13 with IQ=20)side 2
				3R5770	1 - up	8.5 x 11				S		S	S	S		
	-	Label Mode		3R12370 3R5771	1 - up 4-up	8.5 x 11 8.5 x 11	₽	S	S	S		S	S	S S		
Xerox Digital Color	17			3R6324 3R6325	10-up 30-up	8.5 x 11 8.5 x 11		S	S	S	S	S	S	S	┝	Labels are not intended as sole application of machine. Do not stack large amounts in Center Outpu
Glossy Labels				3R6320	VCR	8.5 x 11	₽	S	S	S	S	S	S	S		Tray.
				3R6322	CD Rom	8.5 x 11	P.	S	S	S	S	S	S	S S		
				3R12372 3R5772	6 up CD Rom	11 X 17	<u> </u>				-		S	S	1	
				3R12371	1- up 1 - up	8.5 x 11 8.5 x 11	₽	S	S	S	S	S	S	S		
Xerox Digital Color Matte Labels		Label Mode		3R5773 3R6332	4-up 10-up	8.5 x 11 8.5 x 11			S	S	S		S	S		
	17			3R6333	30-up	8.5 x 11	₽	S	S	S	S	S	S	S	ľ	Labels are not intended as sole application of machine. Do not stack large amounts in Cent Output Tray.
				3R6328 3R6330	VCR CD Rom	8.5 x 11 8.5 x 11	Ľ	S	S	S	S	S	S	S		Output Tray.
				3R12373	6 up CD Rom	11 x 17	Ĺ							s		
				3R3139	33 up	8.5 x 11	-	S	S	S	S	s	S	S		
		Heavyweight 2S		3R4474	24 up	8.5 x 11	ŀ		S	S	S	S	S	S		
Xerox Labels	37			3R5719 3R4475	14 up 8 up	8.5 x 11 8.5 x 11	L		S	S	S	S	S	S S	+	Labels are not intended as sole application of machine. Do not stack large amounts in Centrol Output Tray.
				3R3146	6 up	8.5 x 11	▶	S	S	S	S	S	S	S		
				3R3146	1 up	8.5 x 11	•	S	S	S	S	S	S	S		

Trays 1,2,3,4 & 5: Plain/Bond Heavyweight 1 (99-169gsn,,) Paper Types are selected within syst		RML C3535 h America		A=Auto Duplex M=Manual Duplex S=Simplex Only PCW=Post Consumer Waste ECF=Elemental Chlorine Free												
Alternative Gloss Setting (applicable to all media run from trays 1-4)  Note: Productivity will be decreased to enhance gloss.							IQ=Image Quality System Setting									
Paper Type							1	ı		т,	avs			(Bypass)	1	Additional Information
Media	System Setting	Mode	Weight	Re-Order#	Туре	Size		1	2	Opt	Option 1 Option 2 3 Tray Hi Cap 3 4 3 4			5		hint: (1 with IQ=21) below means system settings paper type 1 and image quality 21, other system setting numbers are indicated in the same manner.
	<u> </u>				•		_	<u> </u>								
Xerox Digital Color Clear Transparency	5	Transparency Mode		3R12327		8.5 x 11	<b>→</b>	s	s	s	s	s	s	s	•	It is not recommended that you output more than 20 transparencies at a time. If your job is larger than 20 pages, use Transparency Separators feature.
Xerox Digital Color Trifold Brochures	27	Heavyweight 1C	120 gsm	3R12310		8.5 x 11	-	А	Α	А	А	A	A	А	•	Paper Types can be selected within system settings or from the printer driver. If system settings are used Heavyweight 1C or Gloss 1C should be displayed on the user interface. Fo Tray 5(Bypass) use Heavyweight 1 (1 with IQ=21)side 1 (12 with IQ=25)side 2 or Heavyweight 2 (8 with IQ=28)side 1 (13 with IQ=33)side 2
Xerox Digital Color Dura	28	Heavyweight 1S	10pt	3R12064		8.5 x 11	_							Α	_  -	Paper Types can be selected within system settings or from the printer driver. If system settings are used <i>Heavyweight 1S</i> or <i>Heavyweight 1A</i> should be displayed on the user interface. For Tray 5(Bypass use Heavyweight 1 (1 with [0-22]side 1/1 with [0-31]side 2 for 1S or Heavyweight 1 (1 with [0-23]side).
Paper	25	Heavyweight - 1A	ТОРС	3R12065 (3-hole) 3R12063		8.5 x 11 17 x 11	→							A	<b>*</b>	1 (12 with IQ=23)side 1 (2 min IQ=3)side 1 to 13 of meanyweight 1 (min IQ=23)side 1 (17 with IQ=23)side 1 (17
Xerox Digital Color	28	Heavyweight 1S		3R6339		8.5 x 11	→							s		Paper Types can be selected within system settings or from the printer driver. If system settings are used <i>Heavyweight</i> 13 or <i>Heavyweight</i> 14 should be displayed on the user interface. For Tray 5(Bypass use Heavyweight 1 (1 with IQ=2) for 14. Environmental Description 11 (1 with IQ=19) for 14. Environmental Description 15 or Heavyweight 1 (1 with IQ=19) for 14. Environmental Description 15 or Heavyweight 1 (1 with IQ=19) for 14. Environmental Description 15 or Heavyweight 1 (1 with IQ=19) for 14. Environmental Description 15 or Heavyweight 1 (1 with IQ=19) for 14. Environmental Description 15 or Heavyweight 1 (1 with IQ=19) for 14. Environmental Description 15 or Heavyweight 1 (1 with IQ=19) for 14. Environmental Description 15 or Heavyweight 1 (1 with IQ=19) for 14. Environmental Description 15 or Heavyweight 1 (1 with IQ=19) for 14. Environmental Description 15 or Heavyweight 1 (1 with IQ=19) for 14. Environmental Description 15 or Heavyweight 1 (1 with IQ=19) for 14. Environmental Description 15 or Heavyweight 1 (1 with IQ=19) for 14. Environmental Description 15 or Heavyweight 1 (1 with IQ=19) for 14. Environmental Description 15 or Heavyweight 1 (1 with IQ=19) for 14. Environmental Description 15 or Heavyweight 1 (1 with IQ=19) for 14. Environmental Description 15 or Heavyweight 1 (1 with IQ=19) for 14. Environmental Description 15 or Heavyweight 1 (1 with IQ=19) for 14. Environmental Description 15 or Heavyweight 1 (1 with IQ=19) for 14. Environmental Description 15 or Heavyweight 1 (1 with IQ=19) for 14. Environmental Description 15 or Heavyweight 1 (1 with IQ=19) for 14. Environmental Description 15 or Heavyweight 1 (1 with IQ=19) for 14. Environmental Description 15 or Heavyweight 1 (1 with IQ=19) for 14. Environmental Description 15 or Heavyweight 1 (1 with IQ=19) for 14. Environmental Description 15 or Heavyweight 1 (1 with IQ=19) for 14. Environmental Description 15 or Heavyweight 1 (1 with IQ=19) for 14. Environmental Description 15 or Heavyweight 1 (1 with IQ=19) for 14. Environmental Descriptio
Window Decals	25	Heavyweight - 1A		3R12059 3R12315		8.5 x 11 17 x 11	<b> </b>							S		conditions may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints. Limit to short runs.
Xerox Docupac Folders	25	Heavy Weight 1A	163gsm	3R4885		9.25 x 11.75	<b>—</b>							s	<b>]</b>	Paper Types can be selected within system settings or from the printer driver. If system settings are used Heavyweight 1A should be displayed on the user interface. For Tray 5(Bypass) use Heavyweight 1 (1 with IQ=19)side 1
Xerox Docupac Folders	23	Coated 2	176gsm	3R5570		9.25 x 11.75	<b>-</b>							s	•	Paper Types can be selected within system settings or from the printer driver. If system settings are used Coated 2 should be displayed on the user interface. Environmental conditions may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high
Docucard	. 33	Heavyweight 2A		3R12348		8.5 x 11	<b>-</b>							s	•	Short edge feed
Digital EA Color Transfer	- 28	Heavyweight 1B	-	3R12398		8.5 x 11	-	s						s	-	Load Media in the Short Edge feed orientation, 50 sheets max, with the stripe on the sheet as
Paper	- 28	Heavyweight 1B		3R12397		11 x 17	-	s						s	-	the lead edge (side to be imaged = stripe side) Remove sheets from the output tray / finisher, every 20 copies.
	itor or manufa	acturer for any guarant		g the performance, use or replace ffer. When purchasing a particula												

The quality of Xerox supplies is consistent from ream to ream, carton to carton, and it is backed by a Xerox 100% guarantee. The quality of non-Xerox branded paper may vary from ream to ream or carton to carton, so for optimum performance on Xerox color equipment, use only the best-Xerox Supplies. To learn more about the benefits of using Xerox Supplies, please contact your Supply Account Manager or call, in the US 1-90-822-2200 and in Canada 1-800-688-0199(english) or 1-800-686-0139 (Francais).

© 2003 Xerox Corporation. All rights reserved.

Xerox® and all Xerox product names and product names and product numbers mentioned in this publication are trademarks of Xerox Corporation. Other company trademarks are also acknowledged.