### Recommended Materials for DocuColor 12 LP/CP (USA and Canada)

### For use in the US and Canada

Revision 2.6, Publish Date: Sept. 27th, 2002

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### **Important Notes:**

All media is listed by product, machine run mode, weight (standard gsm), re-order number, size, and tray runability. The additional information column is for hints and tips on how to run certain media applications.

Media recommendations made in this publication are based on qualification tests\* conducted using standard test images with moderate to heavy image area coverage. Test duration for each product/media type is based on the suggested machine monthly copy/print volume. Test machines are maintained within specifications defined by user documentation.

\* Testing Environment temperature range of 60-75 deg. F, Relative Humidity range 20-40%.

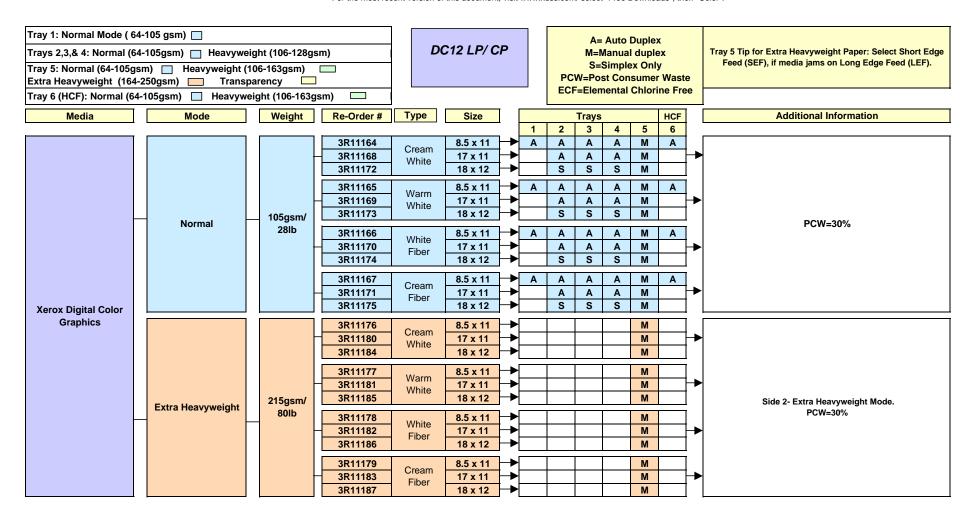
\*Machine reliability specifications may be affected by increased usage of Heavy Weight mode and Extra Heavy Weight mode. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox Sales or Service representative can advise you on using Heavy Weight mode, Extra Heavy Weight mode or special application media types for long duration copy/print runs.

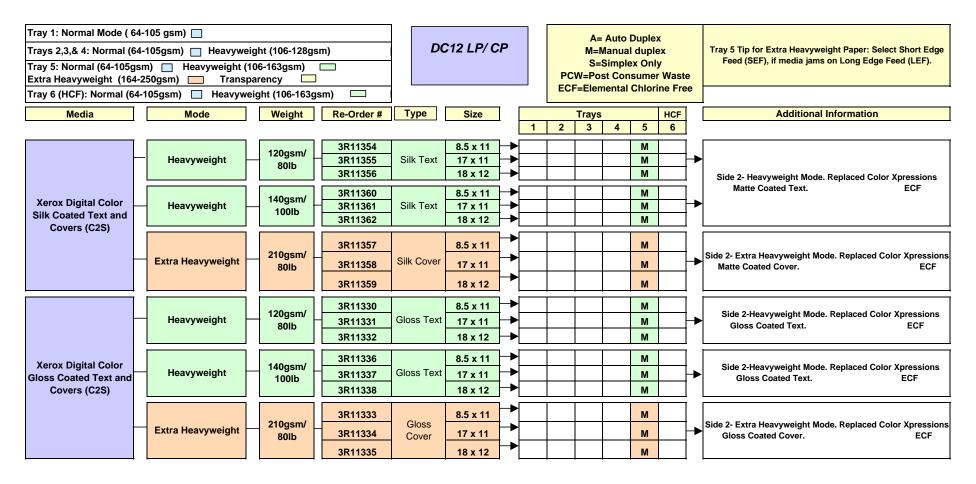
For specifications and a description of the various media types discussed in this publication, please refer to the Color Material Usage Guide (reorder number 701P34322) that comes with your equipment.

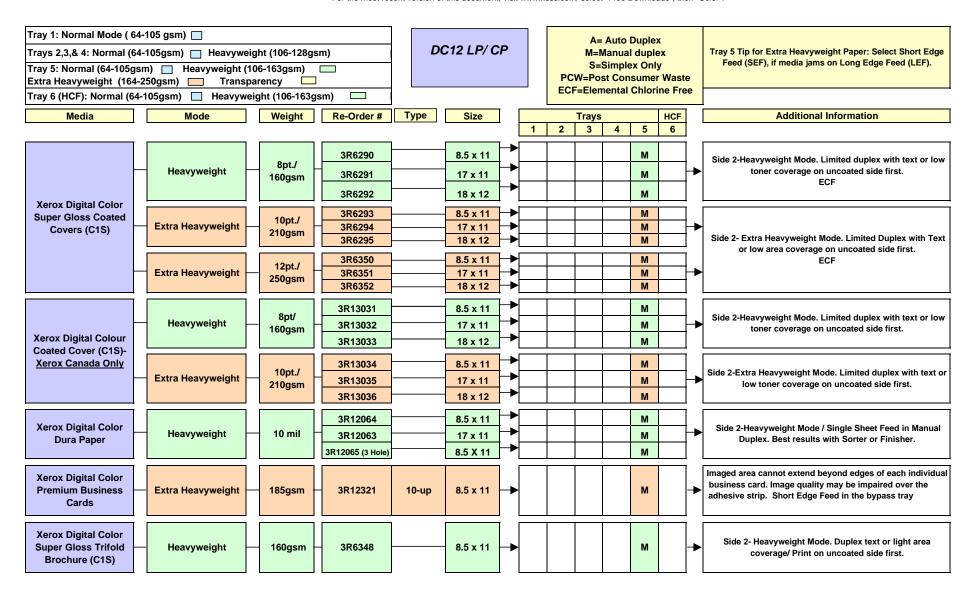
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Tray 1: Normal Mode ( 64	-105 gsm) 🔲							A= Auto Duplex						
Trays 2,3,& 4: Normal (64	- · — ·		-		DC12 LP/ CP M=Manual duplex							Tray 5 Tip for Extra Heavyweight Paper: Select Short Edge Feed (SEF), if media jams on Long Edge Feed (LEF).		
Tray 5: Normal (64-105gs Extra Heavyweight (164-		106-163gsm) parency			S=Simplex Only PCW=Post Consumer Waste						•	reed (SEI ), il lifedia jams on Long Luge reed (LEI ).		
Tray 6 (HCF): Normal (64-105gsm) Heavyweight (106-163gsm)				ECF=Elemental Chlorine Free							е			
Media Mode Weight Re-Order #			Туре	Size	Т		Trays						Additional Information	
			110 01001 11	71		<sup>⊥</sup>  -	1	2	3	4	5	HCF 6		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
Xerox Premium		75 gsm /	3R721		8.5 x 11	<b>→</b>	Α	Α	Α	Α	M	Α		
Multipurpose 4024	Normal	20lb	3R727 3R729		8.5 x 14 11 x 17			A	A	A	M		<b>→</b>	Black/ White copies only.
				] 1		ĭ ►[								
		90 gsm /	3R11380 3R11381(3 Hole)		8.5 x 11 8.5 x 11		A	A	A	A	M	A		
	-	24lb	3R11382		8.5 x 14		Α	A	A	A	M	А	-	
	Normal		3R11383		17 x 11	<b>—</b>		Α	A	A	M			
		105gsm/	3R11385		8.5 x 11		Α	Α	Α	Α	М	Α		
Vanna D'altal Oalan		28lb	3R11386		17 x 11			A	A	A	M		<b>→</b>	
Xerox Digital Color Xpressions +			3R11387	]	8.5 x 11	<b>├</b>		S	S	S	М	М		
-	Heavyweight	120gsm/	3R11388		17 x 11	-		S	S	S	M		<b>→</b>	Trays 2,3, & 4: Enable Heavyweight Mode. Tray 5: Side 2- Heavyweight Mode.
		32lb	3R11389		18 x 12	<b> </b>		S	S	S	M			neavyweight mode.
				1		т ъг								
	- Heavyweight	163gsm /	3R11390 3R11391		8.5 x 11 17 x 11			+ + + -		M		┦ .	Tray 5: Side 2- Heavyweight Mode.	
		60lb	3R11384		17 x 11						M			Tray of Order 2 Heavy Weight Mode.
			3R5529	1 ]	8.5 x 11	⊥ · ∟ ∐—▶[	Α	Α	Α	Α	M	Α	. ∟ Í Г	
_	Normal	105gsm/	3R5530		17 x 11			Ā	A	A	M	Α	•	PCW=30%
		28lb	3R5531		18 x 12	<b>-</b>		S	S	S	М			
		400	3R6385	-	8.5 x 11	<b>I</b> →Γ					М			
	Heavyweight	163gsm/ 60lb	3R6386		17 x 11	ightharpoons					M		-	Tray 5: Side 2- Heavyweight Mode. PCW=30%
Xerox Digital Color Xpressions 98' (Ultra		OOID	3R6387		18 x 12	<b> -&gt;</b>					M			1 311-3078
White)		175gsm/	3R5533		8.5 x 11						М			
		65lb	3R5534		17 x 11						M		<b>→</b>	
_	Extra Heavyweight		3R5535		18 x 12						M			Tray 5:Side 2-Extra Heavyweight Mode.
	, ,	215gsm/	3R5537		8.5 x 11	<b>-&gt;</b>					M		_	PCW=30%
		80lb	3R5538		17 x 11						M		-	
			3R5539		18 x 12						M		L	
			3R11244	White	8.5 x 11		Α	Α	Α	Α			<b>→</b>	<u> </u>
			3R11248		17 x 11			Α	Α	Α				
			3R11245	Gold	8.5 x 11		Α	Α	Α	Α			<b>→</b>	Due to the unique surface patterns in Parchment paper, this product will exhibit image mottle as a design feature.
Xerox Digital Color	Normal	90gsm/	3R11249		17 x 11			Α	Α	Α				
Parchment		24lb	3R11246	Orchio	8.5 x 11	<b> </b>	Α	Α	Α	Α			<b>→</b>	PCW=30%
			3R11250		17 x 11	<b> </b>		Α	Α	Α			•	
			3R11247	Pewte	8.5 x 11	<b> </b>	Α	Α	Α	Α		_	_	
			3R11251	. CWIC	17 x 11	<b>-</b>		Α	Α	Α				]



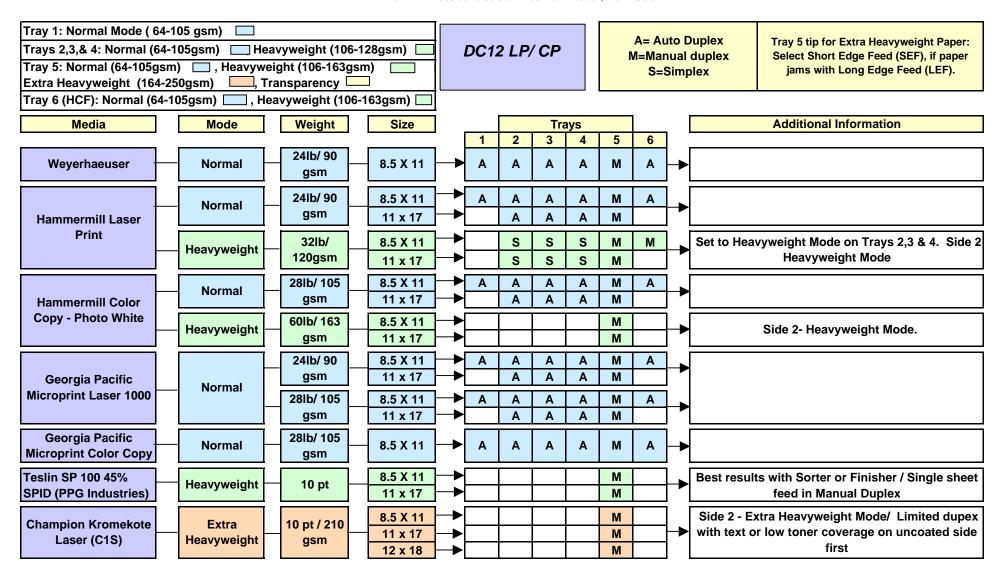




Tray 1: Normal Mode ( 64	·105 gsm) 🔲							Δ-	Auto I	Dunla	,		
Trays 2,3,& 4: Normal (64	-105gsm)   Heavywe	eight (106-128gsm)	DC12 LP/CP				A= Auto Duplex M=Manual duplex						Tray 5 Tip for Extra Heavyweight Paper: Select Short Edge
Tray 5: Normal (64-105gs	m) Heavyweight (	106-163gsm)							Simple		-		Feed (SEF), if media jams on Long Edge Feed (LEF).
Extra Heavyweight (164-2	250gsm) Trans	parency							st Cons				
Tray 6 (HCF): Normal (64-	105gsm) 🔲 Heavyw	eight (106-163gsm)	_				ECF	-=Eleli	ientai	Chion	ne Fre	ee	
Media	Mode	Weight Re-Order #	Туре	Size	Ī			Trays			HCF	Ī	Additional Information
						1	2	3	4	5	6		
Xerox Digital Color Trifold Brochures	Heavyweight Mode	120gsm / 3R12310		8.5 X 11	<b> </b>					M		-	Short Edge Feed in the Bypass Tray.
Xerox Digital Color Super Gloss Greeting Card (C1S)	Extra Heavyweight	10pt./ 210gsm 3R6340		8.5 x 11						М		<b>→</b>	Side 2- Extra Heavyweight Mode. Duplex text or light area coverage/ Print on uncoated side first.
Xerox Index Stock	Heavyweight	163gsm/ 3R3004 90lb 3R5102		8.5 x 11 11 x 17						M		<b> </b>	Side 2- Heavyweight Mode. Black/ White Copies Only.
Xerox One- Step	Heavyweight	3R5811		8.5 x 11						S			
Transfer Paper	Tleavyweight	3R5812		11 x 17	<b>[→</b> [					S			-
		3R5770	1-up	8.5 x 11	<b> →</b> [		S	S	S			ĪΙ	
Xerox Digital Color		3R5771	4-up	8.5 x 11			S	S	S				Trave 2.2. 8.4 must be set for begunnight made Load
Xpressions Gloss	Heavyweight	3R6324	10-up	8.5 x 11	<b>-</b>		S	S	S				Trays 2,3, & 4 must be set for heavyweight mode. Load labels, image side face down in the tray, long edge feed
Coated Labels		3R6325	30-up	8.5 x 11			S	S	S			-	(LEF).
		3R6320	VCR	8.5 x 11			S	S	S				
		3R6322	CDR	8.5 x 11			S	S	S				
		3R5772	1-up	8.5 x 11	<b> -&gt;</b> [		S	S	S				
Xerox Digital Color		3R5773	4-up	8.5 x 11	<b>]→</b> [		S	S	S				Trans 0.2 0.4 months and for bornowinth made in and a to
Xpressions Matte	Heavyweight	3R6332	10-up	8.5 x 11	<b>→</b>		S	S	S				Trays 2,3, & 4 must be set for heavyweight mode in order to run labels. Load labels, image side face down in the tray,
Coated Labels	- ricavy weight	3R6333	30-up	8.5 x 11	<b> →</b> _		S	S	S			_	long edge feed (LEF). ECF
		3R6328	VCR	8.5 x 11	<b>├</b>		S	S	S				
		3R6330	CDR	8.5 x 11	<b> →</b> _		S	S	S				
Xerox Bright White	Heavyweight	3R12177	1-up	8.5 x 11			S	S	s				Trays 2,3, & 4 must be set for heavyweight mode in order to run labels. Load labels, image side face down in the tray,
Labels		3R12179	30-up	8.5 x 11			S	S	S				long edge feed (LEF).
		3R4476	1-up	8.5 x 11	<b> -</b>		S	S	S				
Vanau Hinh Char		3R4475	8-up	8.5 x 11	<b>├</b>		S	S	S				Trays 2,3, & 4 must be set for heavyweight mode in order to
Xerox High Speed Labels	Heavyweight	3R5719	14-up	8.5 x 11	┝		S	S	S			-	run labels. Load labels, image side face down in the tray,
Labeis		3R4474	24-up	8.5 x 11	<b> →</b>		S	S	S			1	long edge feed (LEF). Black &White Copies Only.
		3R3139	33-up	8.5 x 11	<b>]→</b>		S	S	S			]	
		3R6339	Clear	8.5 x 11	⊢⊸「					S	1	Ī	
Xerox Digital Color	Heavyweight	3R12059	Opaque	8.5 x 11						s			Color Copies Only.
Window Decals	,	3R12315	Opaque	11 x 17						S			

Tray 1: Normal Mode ( 64-105 gsm)  Trays 2,3,& 4: Normal (64-105gsm)  Heavyweight (106-128gsm)  Tray 5: Normal (64-105gsm)  Heavyweight (106-163gsm)  Extra Heavyweight (164-250gsm)  Transparency					DC12 LP/ CP			A= Auto Duplex M=Manual duplex S=Simplex Only PCW=Post Consumer Waste						Tray 5 Tip for Extra Heavyweight Paper: Select Short Edge Feed (SEF), if media jams on Long Edge Feed (LEF).
Tray 6 (HCF): Normal (64-105gsm) Heavyweight (106-163gsm)					ECF=Elemental Chlorine Free					e				
Media	Mode	Weight	Re-Order #	Туре	Size				Trays			HCF		Additional Information
				_			1	2	3	4	5	6		
Xerox Digital Color Transparency	Transparency Mode		- 3R5765		8.5 x 11						s		-	
Xerox Removable	T		3R12277		8.5 x 11	<b>—</b>					S			T
Stripe Transparency	Transparency Mode –		3R5821		11 x 17	<b>-</b>					s		•	Transparency 3R12277 replaced 3R3108
Xerox Digital Color	Extra Heavyweight	245 gsm	3R12155	<u></u>	8.5 x 11						S		•	For use ONLY with Pixography system. **See Appendix A for
Photo Glossy Paper		3.0	3R12156		17 x 11	┝					s			detailed instructions. PCW=10%
			3R12266	commercial white	18 x 12						S		<b>→</b>	For use Only with the Matchprint Professional Server, and
Xerox Imation  Matchprint™ Color  Laser Proofing Paper	Extra Heavyweight	245 gsm -	3R12267	super white	18 x 12	<b>-</b>					s		-	the Xerox DC12 Color Proofing Solution. **See Appendix B for a instruction sheet. Short edge feed (SEF) in bypass tray.  Color Copies Only.
		-	3R12271	publication white	18 x 12	-					s		-	
Xerox Digital Color High Gloss Folder (C2S)	Extra Heavyweight -	- 176 gsm -	- 3R5570		9.25 x 11.75	-					s		<b>→</b>	For Fiery, select Custom Page Size Definition for printing.
Xerox Digital Color High Capacity Folder (C1S)	Extra Heavyweight	10pt. / 210gsm	- 3R12313		9.5 x 11.75	<b> </b>					s		<b>→</b>	For Fiery, select Custom Page Size Definition for printing.
Xerox Digital Metallic Covers	Extra Heavyweight	213 gsm	3R12311 3R12312	Silver	8.5 x 11 8.5 x 11	<b></b>					s			
			3K 123 12	Gold	0.3 X 11	l L								

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### Compatible Non-Xerox Brand Materials List (US and Canada)

Revision 2.6 - Sept. 27th, 2002

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Tray 1: Normal Mode ( 64-105 gsm)		A. Auto Dunley	Tray 5 tip for Extra Heavyweight Paper: Select Short Edge Feed (SEF), if paper	
Trays 2,3,& 4: Normal (64-105gsm) 🔲 Heavyweight (106-128gsm) 🔲	DC12 LP/ CP	A= Auto Duplex M=Manual duplex		
Tray 5: Normal (64-105gsm) , Heavyweight (106-163gsm)		S=Simplex	jams with Long Edge Feed (LEF).	
Extra Heavyweight (164-250gsm), Transparency		C Cimpion	, , ,	
Tray 6 (HCF): Normal (64-105gsm), Heavyweight (106-163gsm)				
Media Mode Weight Size	Trays		Additional Information	
	1 2 3 4	5 6		
WARRANTY DISCLAIMER				
Xerox makes no guarantees or warranties, either express or implied, c				
products. Customers should inquire directly of their paper distributor o	r manutacturer for any gua	rantees tney may offer. vvn	en purchasing a particular media	

product for the first time, customers are advised to purchase small quantities to insure that their expectations are met.

The quality of Xerox supplies is consistent from ream to ream, carton to carton, and it is backed by a Xerox 100% guarantee. The quality of non-Xerox branded paper may vary from ream to ream or carton to carton, so for optimum performance on Xerox color equipment, use only the best--Xerox Supplies.

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# PHOTO GLOSSY PAPER DIGITAL COLOR

## STEPS FOR SUCCESS

- Insert paper from Paper Tray 5 only and the side facing up will be imaged
- When duplex printing:
- image low gloss side of sheet first.
- the lead edge/first edge out should be the lead edge/first edge fed from the Paper Tray 5 on the second pass.
- the side imaged first should be facing down when feeding through the *Paper Tray 5* on the second pass.

### TIPS

- Store product *flat* at all times, preferably with glossy side up.
- Place unused product in original box and store within the re-sealable plastic package between uses.
- Handle sheets by the edges to avoid fingerprints.
- Prior to use, condition paper to room temperature.

### COMPATIBILITY

		_	
	DCI2**	Machine	
(commonly known as Bypass Tray)	Paper Tray 5	Trays	
Heavyweight	Extra	Media Type	

\*\*NOTE: Premium paper specifically designed for use ONLY with the Xerox Pixography™ system.