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Recommended Xerox Media for Xerox DocuColor 2240 and DocuColor 1632 (EUROPE)
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Any additions since the preliminary publication are indicated in Blue print.

Important Note:

Media recommendations made in this publication are based on qualification tests* conducted using standard test images with moderate to heavy image area coverage. Test duration for each product/media type is based on the suggested machine monthly copy/print volume. Test machines are maintained within specifications defined by user documentation.

* Testing environment Temperature 23 degreesC±2, Relative Humidity 50% ±5.

In the enclosed Recommended Materials List, green shaded areas marked with an "x" indicate approved product/media type configurations. Although these configurations are recommended, reliability will be based upon your operating environment and application mix.

Machine reliability specifications may be affected by increased usage of Heavyweight 1 mode and Heavyweight 2 mode. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox Sales or Service representative can advise you on using Heavyweight mode 1, Heavyweight mode 2 and the special application modes .

For specifications and a description of the various media types discussed in this publication, please refer to the Color Material Usage Guide that comes with your equipment.

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Trays 1&2 maximum **A3** / Trays 3&4 maximum **A4/letter** / trays 3&4 Long Edge Feed only (64 - 105 g/m²)

Tray 5 (Bypass) 55 - 220 g/m2

Paper types are selected within System and Printer settings. Ensure that the Correct Paper mode is selected for Printing and Copying.

Xerographic/Laser — for media marked # - colour print quality will not be as good as Colotech+ papers

Media selection	A4 210×297 mm	A3 297×420 mm	A3+ 457×305 mm	Weight (g/m²)	Black only	Full Colour	plain	bond	recycled	Auto Duplex	light weight (55-63)	plain	bond	recycled	Duplex A=auto M=manual	Heavy weight paper 1 (106-169)	Heavy weight paper 1 -side 2	Heavy weight paper 2 (170-220)	Heavy weight paper 2 -side 2	Label	Transparency
Xerox Premier	3R91713			60	x	#					x				A						
Xerox Digital Color Colotech +	3R97386			70	x	x	x			M		x			M						
Xerox Premier	3R91720			80	x	#	x					x			A						
Xerox Premier 3R91723 4-hole	3R91723			80	x	#	x					x			A						
Xerox Business	3R91820			80	x	#	x					x			A						
Xerox Exclusive - Perfo Samaceta	3R90293			80	x	#	x					x			A						
Xerox Xprint	3R95348			80	x	#	x					x			A						
		3R95249		80	x	#	x					x			A						
Xerox Premier TCF	3R91805			80	x	#	x					x			A						
Xerox Digital Color Colotech +	3R94641			90	x	x				x			x		A						
		3R94642		90	x	x				x			x		A						
			3R94643	90	x	x				x			x		M						
Xerox Xprint	3R95254			90	x	#				x			x		A						
		3R95255		90	x	#							x		A						
Xerox Premier	3R91720			90	x	#	x							x	A						
		3R91721		90	x	#								x	A						
Xerox Digital Color Colotech +	3R94646			100	x	x				x			x		A						
		3R94647		100	x	x				x			x		A						
			3R94648	100	x	x				x			x		M						
Xerox Digital Color Colotech + Natural White	3R97102			100	x	x				x			x		A						
		3R97103		100	x	x				x			x		A						
Xerox Digital Color Colotech Pastel - Yellow	3R95195			100	x	x				x			x		A						
Xerox Xprint	3R95256			100	x	x				x			x		A						
		3R95257		100	x	x				x			x		A						
Xerox Digital Color Colotech +	3R94651			120	x	x										x	M				
		3R94652		120	x	x										x	M				
			3R94653	120	x	x										x	M				

Notes for 4-hole / Perfo Samaceta rows: *Long edge feed (Portrait) recommended. Image must not extend over hole area.*

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Trays 1&2 maximum **A3**
Trays 3&4 maximum **A4/letter**
trays 3&4 Long Edge Feed only

Tray 5 (Bypass) 55 - 220 g/m2

Paper types are selected within System and Printer settings. Ensure that the Correct Paper mode is selected for Printing and Copying.

Media	A4 210 x 297 mm	A3 297 x 420 mm	A3+ 457 x305 mm	Weight (g/m²)	Black only	Full Colour	plain (64-105)	bond	recycled	Auto Duplex	light weight (55-63)	plain (64-105)	bond	recycled	Duplex A=auto M=manual	Heavy weight paper 1 (106-169)	Heavy weight paper 1 -side 2	Heavy weight paper 2 (170-220)	Heavy weight paper 2 -side 2	Label	Trans-parency
Index/Cover																					
Xerox Digital Color Colotech +	3R94656			160	x	x										x	M				
		3R94657		160	x	x										x	M				
			3R94658	160	x	x										x	M				
Xerox Digital Color Colotech + Natural White	3R95956			160	x	x										x	M				
		3R95957		160	x	x										x	M				
Xerox Digital Color Colotech +	3R94661			200	x	x												x	M		
		3R94662		200	x	x												x	M		
			3R94663	200	x	x												x	M		
Xerox Digital Color Colotech + Natural White	3R95958			200	x	x												x	M		
		3R95959		200	x	x												x	M		
Coated Papers				Gloss variation can occur from machine rolls especially on high area coverage																	
Xerox Digital Color Colotech + Gloss Coated	3R97148			120	x	x										x	M				
		3R97149		120	x	x										x	M				
Xerox Digital Color Colotech + Silk Coated	3R97166			120	x	x										x	M				
		3R97167		120	x	x										x	M				
Xerox Digital Color Colotech + Gloss Coated	3R97151			140	x	x										x	M				
		3R97152		140	x	x										x	M				
Xerox Digital Color Colotech + Silk Coated	3R97169			140	x	x										x	M				
		3R97170		140	x	x										x	M				
Xerox Digital Color Colotech + Gloss Coated	3R97154			170	x	x										x	M	Heavyweight paper 2 mode not necessary for this paper			
		3R97155		170	x	x										x	M				
Xerox Digital Color Colotech + Silk Coated	3R97172			170	x	x										x	M				
		3R97173		170	x	x										x	M				
Xerox Digital Color Colotech + Gloss Coated	3R97157			210	x	x												x	M		
		3R97158		210	x	x												x	M		
Xerox Digital Color Colotech + Silk Coated	3R97175			210	x	x												x	M		
		3R97176		210	x	x												x	M		

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Trays 1&2 maximum **A3**
Trays 3&4 maximum **A4/letter**
trays 3&4 Long Edge Feed only

Tray 5 (Bypass)
55 - 220 g/m2

Paper types are selected within System and Printer settings. Ensure that the Correct Paper mode is selected for Printing and Copying.

Media selection	Part No.	A4 210 x 297 mm	A3 297 x 420 mm	A3+ 457 x305 mm	Weight (g/m²)	Black only	Full Colour	plain	bond	recycled	Auto Duplex	light weight (55-63)	plain	bond	recycled	Duplex A=auto M=manual	Heavy weight paper 1 (106-169)	Heavy weight paper 1 -side 2	Heavy weight paper 2 (170-220)	Heavy weight paper 2 -side 2	Label	Trans-parency
Coated One Side Cover C1S							*Gloss variation can occur from machine rolls especially on high area coverage*															
Xerox Digital Color Colotech Supergloss	3R95451				135	x	x										x	M				
Xerox Digital Color Colotech Supergloss	3R95454				160	x	x										x	M				
Xerox Digital Color Colotech Supergloss	3R95457				210	x	x												x	M		
Xerox Digital Color Colotech Super Prescored	3R95539				210	x	x												x	M		
Xerox Digital Color Colotech SuperGloss Tri-fold	3R95855				210	x	x												x	M		
Transparency																						
Xerox Type CLO - removable stripe	3R97517					x	x															x
Paper Label																						
Xerox Colotech Supergloss label	3R97288				1-UP	x	x														x	
Xerox Colour Copier/Laser Labels	3R93872				1-UP	x	x														x	
Xerox Colour Copier/Laser Labels	3R95813				4-UP	x	x														x	
Xerox Colour Copier/Laser Labels	3R93874				8-UP	x	x														x	
Xerox Colour Copier/Laser Labels	3R93875				14-UP	x	x														x	
Xerox Colour Copier/Laser Labels	3R95815				21-UP	x	x														x	
Xerox Colour Copier/Laser Labels	3R93876				24-UP	x	x														x	
Xerox Removable label	3R96177				16-up	x	#														x	
Xerox Removable label	3R96178				24-up	x	#														x	
Xerox CD labels	See Special Application Media section below																					

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	International Cut Sheet Size			Weight (g/m²)	Output		Trays 1&2 maximum A3 / Trays 3&4 maximum A4/letter / trays 3&4 Long Edge Feed only					Tray 5 (Bypass) 55 - 220 g/m2									
	A4 210 x 297 mm	**A3** 297 x 420 mm	**A3+** 457 x305 mm		Black only	Full Colour															
Weight range specification	→	→					64 - 105 g/m²				55 - 63 g/m²	64 - 105 g/m2				106-169 g/m²		170-220 g/m²		
Media selection	→	→					plain	bond	recycled	Auto Duplex	light weight	plain	bond	recycled	Duplex A = auto M = manual	Heavy weight paper 1	Heavy weight paper 1 -side 2	Heavy weight paper 2	Heavy weight paper 2 -side 2	Label	Trans-parency
							Paper types are selected within System and Printer settings. Ensure that the Correct Paper mode is selected for Printing and Copying.														
Synthetic Label																					
Xerox Durapaper Label - waterproof, oil, chemical resistant	3R97344			1-UP	x	x														x	
Synthetic media																					
Xerox Nevertear	3R96094			100 micron	x	x							x			A	NOTE: Use PLAIN MODE only. NOT to be used as sole application. Limit 300 per day					
Special Application Media	for media marked # - colour print quality will not be as good as Colotech+ papers																				
Xerox DocuPac Glossy White Presentation folder	3R97251			210	x	x	Gloss variation can occur from machine rolls especially on high area coverage												x	M		
Xerox DocuPac Matt Presentation folder	3R97353			180	x	#													x	M		
Xerox Laser Business Cards 10-UP	3R97512			195	x	#	Full edge bleed NOT recommended. as sole application. No copy quality guarantees for full colour background NOT to be used												x			
Xerox Laser Window GraphiX Clear (window decal)	3R97494			1-up	x	x	Gloss variation can occur from machine rolls especially on high area coverage						x									
Xerox Laser Window GraphiX Opaque White (window decal)	3R97511			1-up	x	x	Gloss variation can occur from machine rolls especially on high area coverage						x			NOTE: Use PLAIN MODE only. NOT to be used as sole application. Limit 300 per day						
		3R97539		1-up	x	x							x									
Xerox Colotech Supergloss CD label 117mm x 41mm	3R97287			2-UP	x	x															x	
Xerox CD label & CD insert Combi Box	3R97515			2-UP	x	x	insert only		insert only			insert only								x	
Greetings cards	3R95538	Use Colotech Supergloss Pre-scored 210g/m² (see above).																			
Tri-fold brochure C1S	3R95855	Use Colotech Supergloss Pre-scored Tri-fold 210g/m² (see above).																			