Recommended Media for Xerox DocuColor 40/30 copier printer (EUROPE)

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Important Note:

Media recommendations made in this publication are based on qualification tests* conducted using standard test images with moderate to heavy image area coverage. Test duration for each product/media type is based on the suggested machine monthly copy/print volume. Test machines are maintained within specifications defined by user documentation.

* Testing environment Temperature 23 degreesC±2, Relative Humidity 50% ±5.

In the enclosed Recommended Materials List, green shaded areas marked with an "x" indicate approved product/media type configurations. Although these configurations are recommended, reliabilty is based on your operating environment and application mix.

Machine reliability specifications may be affected by increased usage of Heavy Weight mode and Extra Heavy Weight mode. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox Sales or Service representative can advise you on using Heavy Weight mode, or special application media types for long duration copy/print runs.

For specifications and a description of the various media types discussed in this publication, please refer to the Color Material Usage Guide that comes with your machine.

	International Cut Sheet Size			Weight (g/m^2)	Output Selection		DocuColor 30/40 Family						
	A4 (210x297)	A3 (297x420)	A3+ (305x457)		Black only	Full Color	Internal trays 64 - 105 gsm		Bypass tray and Hi Capacity Feeder 64 - 220 gsm				
Weight range specification	→						64 - 105 gsm		64-105 gsm	106-220 gsm			
Media selection	→						plain paper mode	duplex from trays	plain paper mode	thick paper mode	trans-parency mode	opaque mode	manual duplex (bypass and HCF)
Business Papers (bond, xerographic and laser grades)				**For media marked # - colour print quality will not be as good as Colotech+ papers**									
Xerox Premier	3R91713			60	x	#	x	x	x				x
Xerox Digital Colour Colotech +	003R97386				x	x	x	x	x				x
		003R97387			x	x	x	x	x				x
			003R97388	70	x	x			x				x
	3R91720			80	x	#	x	x	x				x
Xerox Premier		3R91721		80	x	#	x	x	x				x
Xerox Recycled Supreme	3R94565			80	x	#	x	x	x				x
Xerox Recycled Supreme - 4 Hole	3R94567			80	x	#	x	x	x				x
Xerox Digital Colour Colotech +	3R94641			90	x	x	x	x	x				x
		3R94642		90	x	x	x	x	x				x
			3R94643	90	x	x			x				x
Xerox Digital Colour Colotech +	3R94646			100	x	x	x	x	x				x
		3R94647		100	x	x	x	x	x				x
			3R94638	100	x	x			x				x
Xerox Digital Colour Colotech + Natural White	3R97102			100	x	x	x	x	x				x
		3R97103		100	x	x	x	x	x				x
Xerox Digital blue	3R95192			100	x	x	x	x	x				x
Colour Colotech pink	3R95193			100	x	x	x	x	x				x
Pastels green	3R95194			100	x	x	x	x	x				x
yellow	3R95195			100	x	x	x	x	x				x
Xerox Digital Colour Colotech +	3R94651			120	x	x				x			x
		3R94652		120	x	x				x			x
			3R94653	120	x	x				x			x

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Recommended Media list for Xerox DocuColor 40/30 Family (EUROPE)

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Weight range specification	→						64 - 105 gsm		64-105 gsm	106-220 gsm			
Media selection	→						plain paper mode	duplex from trays	plain paper mode	thick paper mode	trans-parency mode	opaque mode	manual duplex (bypass and HCF)
Index/Cover													
Xerox Digital Colour Colotech +	3R94656			160	x	x				x			x
		3R94657		160	x	x				x			x
			3R95658	160	x	x				x			x
Xerox Digital Colour Colotech + Natural White	3R95956			160	x	x				x			x
		3R95957		160	x	x				x			x
Xerox Digital Colour Colotech +	3R94661			200	x	x				x			x
		3R94662		200	x	x				x			x
			3R94663	200	x	x				x			x
Xerox Digital Colour Colotech + Natural White	3R95958			200	x	x				x			x
		3R95959		200	x	x				x			x
Xerox Digital Colour Colotech +	3R94668			200	x	x				x			x
		3R94669		220	x	x				x			x
			3R94670	220	x	x				x			x
COATED PAPERS													
Xerox Digital Colour Colotech+ Gloss Coated	3R97148			120	x	x				x			x
		3R97149		120	x	x				x			x
XeroxDigital Colour Colotech+ Silk Coated	3R97166			120	x	x				x			x
		3R97167		120	x	x				x			x
Xerox Digital Colour Colotech+ Gloss Coated	3R97151			140	x	x				x			recommended simplex only
		3R97152		140	x	x				x			
Xerox Digital Colour Colotech+ Silk Coated	3R97169			140	x	x				x			
		3R97170		140	x	x				x			
Xerox Digital Colour Colotech+ Gloss Coated	3R97154			170	x	x				x			
		3R97155		170	x	x				x			
Xerox Digital Colour Colotech+ Silk Coated	3R97172			170	x	x				x			
		3R97173		170	x	x				x			
Coated Covers													
Xerox Digital Colour Colotech+ Gloss Coated	3R97157			210	x	x				x			recommended simplex only
		3R97158		210	x	x				x			
Xerox Digital Colour Colotech+ Silk Coated	3R97175			210	x	x				x			
		3R97176		210	x	x				x			

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Media selection →							plain paper mode	duplex from trays	plain paper mode	thick paper mode	trans-parency mode	opaque mode	manual duplex (bypass and HCF)
Coated One Side Cover (C1S)													
Xerox Digital Colour Colotech Supergloss	3R95451			135	x	x				x			For limited duplex. Print the uncoated side first with text or low area coverage image.
		3R95452		135	x	x				x			
			3R95453	135	x	x				x			
Xerox Digital Colour Colotech Supergloss	3R95454			160	x	x				x			
		3R95455		160	x	x				x			
			3R95456	160	x	x				x			
Xerox Digital Colour Colotech Supergloss	3R95457			210	x	x				x			
		3R95458		210	x	x				x			
			3R95459	210	x	x				x			
Xerox Digital ColourColotech Super Prescored	3R95538			160	x	x				x			Limited Duplex - see Supergloss
	3R95539			210	x	x				x			
Transparencies													
Xerox High Speed Paper Backed Color Transparency (for DC40/30 family)	3R97458	THICK PAPER MODE FROM BYPASS TRAY ONLY			x	x				x			See Appendix Three
Xerox Type CM--removable stripe	3R93179				x	x					x		
Xerox Type CR--removable stripe	3R91331				x	x					x		
Paper Labels													
Xerox Colotech Supergloss label	3R97288			1-UP	x	x				x			
Xerox Colour Copier/Laser Labels	3R93872			1-UP	x	x				x			
	3R95813			4-UP	x	x				x			
	3R93874			8-UP	x	x				x			
	3R93875			14-UP	x	x				x			
	3R95815			21-UP	x	x				x			
	3R93876			24-UP	x	x				x			

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Weight range specification →							64 - 105 gsm		64-105 gsm	106-220 gsm			
Media selection →							plain paper mode	duplex from trays	plain paper mode	thick paper mode	trans-parency mode	opaque mode	manual duplex (bypass and HCF)
Paper Labels -continued													
Xerox Removable Laser Label	3R96177			16-UP	x	x				x			
	3R96178			24-UP	x	x				x			
Xerox Permanent Laser Label	3R96284			10-UP	x	x				x			
Xerox Colotech Supergloss CD label	3R97287			2-UP	x	x				x			
Xerox CD label & CD insert Combi Box	3R97354			2-UP	x	x				x			
Synthetic Label													
Xerox Durapaper Label waterproof, oil, chemical resistant	3R97344			1-UP	x	x						x	
Xerox Glossy White self adhesive label	3R97245			1-UP	x	x						x	
Xerox Crystal Clear self adhesive label	3R97244			1-UP	x	x						x	
Synthetic media	Choice should be determined according to special application requirements. For considerations when choosing and using synthetic media please refer to the Appendix												
Xerox Nevertear	3R96094			100µm	x	x						x	
Special Stocks													
Xerox Digital Colour Colotech Dividers	3R97231			5-Part	x	x				x	**COPY MODE ONLY**		
Xerox Drafting Film	3R98190			75µm	x	x				x			
Xerox Tracing Paper (translucent)	3R96030			90	x	x	x						
	3R96183			112	x	x				x			
Xerox Docucard	3R97246			1 -up	x	x				x			
Greetings Card. Xerox Colotech Super Pre-scored (coated one side, C1S)	3R95538			160	x	x				short edge feed from bypass tray			Long edge feed from HCF. For limited duplex, print on the uncoated side first with text or low area coverage image only
	3R95539			210	x	x							
Xerox Colotech Supergloss Trifold (coated one side, C1S)	3R95855			160	x	x							

Media selection	A4 (210x297)	A3 (297x420)	A3+ (305x457)	Weight (g/m²)	Black only	Full Color	plain paper mode	duplex from trays	plain paper mode	thick paper mode	trans-parency mode	opaque mode	manual duplex (bypass and HCF)
NON-Xerox Media													
Business Papers (bond, xerographic and laser grades)													
4CC (Stora Enso)	x			80	x	x	x	x	x				x
Mellotex (Tullis Russell &Co)	x			95	x	x	x	x	x				x
4CC (Stora Enso)	x			100	x	x	x	x	x				x
Color Copy (Neusiedier)	x			100	x	x	x	x	x				x
Color Copy (Neusiedier)		x		100	x	x	x	x	x				x
Nopacolor (UPM Kymmne)	x			100	x	x	x	x	x				x
Courier Super Wove (Arjo Wiggins)		x		104	x	x	x	x	x				x
Mellotex (Tullis Russell &Co)	x			105	x	x				x			x
Color Copy (Neusiedier)	x			120	x	x				x			x
Color Copy (Neusiedier)		x		120	x	x				x			x
4CC (Stora Enso)	x			130	x	x				x			x
Uncoated Index / Cover													
4CC (Stora Enso)	x			160	x	x				x			x
Color Copy (Neusiedier)	x			160	x	x				x			x
Color Copy (Neusiedier)		x		160	x	x				x			x
Galalei Opal (Metsa Serla)		x		160	x	x				x			x
4CC (Stora Enso)	x			190	x	x				x			x
Color Copy (Neusiedier)	x			200	x	x				x			x
Color Copy (Neusiedier)		x		200	x	x				x			x
4CC (Stora Enso)	x			200	x	x				x			x
4CC (Stora Enso)		x		200	x	x				x			x
4CC (Stora Enso)	x			220	x	x				x			x
4CC (Stora Enso)		x		220	x	x				x			x
Business Stationary/ Letter													
Conqueror Wove * (Arjo Wiggins)	x			80	x	#	x	x	x	x			x
Conqueror Wove * (Arjo Wiggins)	x			100	x	#	x	x	x	x			x
Conqueror Smooth *(Arjo Wiggins)	x			100	x	#	x	x	x	x			x
Conqueror CX22 * (Arjo Wiggins)	x			100	x	#	x	x	x	x			x

* large printed areas will show up any watermark, laid lines and similar features.

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Weight range specification →							64 - 105 gsm		64-105 gsm	106-220 gsm			
Media selection →							plain paper mode	duplex from trays	plain paper mode	thick paper mode	trans-parency mode	opaque mode	manual duplex (bypass and HCF)
Coated Cover (one side, C1S)													
Chromolux 700 (Zanders Fine Papers)	x			135	x	x				x			x
Astralux (Sappi)	x			170	x	x				x			x
Astralux (Sappi)		x		170	x	x				x			x
Astralux (Sappi)	x			200	x	x				x			x
Astralux (Sappi)		x		200	x	x				x			x
Astralux (Sappi)	x			215	x	x				x			x
Astralux (Sappi)		x		215	x	x				x			x
Coated Papers (two side, C2S)													
Print O Vol (Torraspapel SA)	x			90	x	x			x				x
4CC Art (Stora Enso)	x			130	x	x				x			x
4CC Art (Stora Enso)		x		130	x	x				x			x
Alterego (Arjo Wiggins)	x			135	x	x				x			x
Print O Vol (Torraspapel SA)	x			150	x	x				x			x
Royal Consort Silk (Donside)	x			170	x	x				x			x
Royal Consort Silk (Donside)		x		170	x	x				x			x
Royal Consort Brilliance (Donside)				170	x	x				x			x
Silverblade Gloss (Modo)	x			170	x	x				x			x
4CC Silk (Stora Enso)	x			170	x	x				x			x
4CC Silk (Stora Enso)		x		170	x	x				x			x
Symbol FreeLife Satin (Fedrigoni)	x			200	x	x				x			x
Transfer Papers	Choice should be determined according to special application requirements. For considerations when choosing and using transfer media please refer to the Appendix												
Magic Touch Transfer Media TTC 3.1 - for white/pastel fabric eg. T-Shirts	x			138	x	x				x			
Magic Touch Transfer Media TTC 3.1		x		138	x	x				x			
Magic Touch Transfer Media TTC 3.2 - for white/pastel fabric eg. T-Shirts	x			115	x	x				x			
Magic Touch Transfer Media TTC 3.2		x		115	x	x				x			
Magic Touch textile transfer OBM 5.2 - for black/dark fabric eg T-Shirts	x			165		x				well fanned			
Magic Touch textile transfer OBM 5.2		x		165		x							
Magic Touch textile transfer CPM 6.0 - for non-fabric smooth surfaces	x			135	x	x				single sheet feed			
Magic Touch textile transfer CPM 6.0		x		135	x	x							
MagicTouch Waterslide Decal DCT 4.1	x			140	x	x							
MagicTouch Waterslide Decal DCT 4.6	x			140	x	x							

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Weight range specification	→						64 - 105 gsm		64-105 gsm	106-220 gsm			
Media selection	→						plain paper mode	duplex from trays	plain paper mode	thick paper mode	trans-parency mode	opaque mode	manual duplex (bypass and HCF)
Synthetic Stocks	Choice should be determined according to special application requirements. For considerations when choosing and using synthetic media please refer to the Appendix												
Teslin®sp 1000 SPID (PPG Industries)	x			10ml	x	x				x			x
Teslin®sp 1400 SPID (PPG Industries)	x			14ml	x	x				x			x
Teslin®sp 1000 SP (PPG Industries)	x			10ml	x	x				x			x
Teslin®sp 1200 SP (PPG Industries)	x			12ml	x	x				x			x
Teslin®sp 1400 SP (PPG Industries)	x			14ml	x	x				x			x
Pretex KL 50 (Paprifabrik Lahnstein)	x			120	x	x						x	#
Neobond (Paprifabrik Lahnstein)	x			150	x	x						x	#
	x			220	x	x						x	#
Sensitisers Hydrocopy White (Robert Horne Ltd)	x			100μm	x	x						x	#
Sensitisers Laser Premium Gloss (Robert Horne Ltd)	x			100μm	x	x						x	#
Labels													
Polyfast® label (Avery)		x		1-UP	x	x				x			
	x			2-24UP	x	x				x			
Living Colour® Gloss paper label (Avery)		x		1-24UP	x	x				#			
Laser Video Face label (Avery)	x			12-UP	x	x				x			
Business cards													
Promaxx® Business cards 10-UP	x			195	x	x				x			x
	Please refer to appendix for Promaxx Business cards information.												

WARRANTY DISCLAIMER

Xerox makes no guarantees or warranties, either express or implied, concerning the performance, use or replacement of non-Xerox branded media or throughput products. Customers should inquire directly of their paper distributor or manufacturer for any guarantees they may offer. When purchasing a particular media product for the first time, customers are advised to purchase small quantities to insure that their expectations are met.

The quality of Xerox supplies is consistent from ream to ream, carton to carton, and it is backed by a Xerox 100% guarantee. The quality of non-Xerox branded paper may vary from ream to ream or carton to carton, so for optimum performance on Xerox color equipment, use only the best--Xerox Supplies.

APPENDIX

Considerations for better media performance in DocuColor 40

SECTION 1

SYNTHETICS

Considerations when using Synthetic media in DocuColor 40

Introduction

Customer demand is increasing for a choice of synthetic media to be used for special applications.

Requests to this laboratory have resulted in the successful evaluations of a variety of synthetic media, enabling customers to choose the media most suitable to their application requirements.

 These evaluations are on going and any new information or recommendations for considered when using synthetic media in DocuColor 40 will be added on revision.

Please note: While we cannot guarantee the performance of any non-Xerox branded product, the synthetic media recommended all run acceptably on Docucolor40, their special characteristics enabling customer choice for specific applications.

Hints for better SYNTHETICS performance.

1. Keep media in its wrapper until use, thereby minimising contamination (dirt, oil, ink etc.), discoloration or damage to sheets.
    Acclimatise media to 'printing conditions' while it is in the wrapper - i.e. do not use immediately, media which has been in very cold or very warm conditions.
    Ideal ' printing conditions ' are Relative Humidity 50% $^{+/-5}$, Temperature 23°c $^{+/-2}$.
    Any part-paper or paper based media require up to 24 hours to condition.
    Some other synthetic media are very porous and moisture absorption will effect print quality and performance.
    If in doubt check the manufacturers guidelines.
2. Run synthetic media from the MSI (Bypass) tray. Before loading paper into the tray fan the sheets very well. This will reduce the amount of multifeeds and misfeeds. This is especially important for synthetic media.
3. Do not load the tray to capacity. By design, some synthetic media have high electrical properties, causing sheets to stick together and these may need to be fed single sheet only.
4. Run in Opaque mode, unless otherwise stated. This provides the optimum fusing required for synthetic media.
5. Trial a small run of your application and check output delivery.
    Some synthetic media will produce blocking if allowed to stack and therefore need output to be cleared frequently every few sheets, others will stack as per heavyweight paper etc.

This section should be read in conjunction with the Recommended Media Guide for Europe
 In addition you should also read the DocuColor 40 Material usage guide.

6. Some synthetic media produce heavy static, necessitating frequent output tray clearance and a standing time of up to an hour before any Duplex printing to allow static to dissipate.

7. Some synthetic media are recommended for Simplex only because although performance is good Simplex, they show poorer print quality or experience fusing difficulties when run 'second side'.

8. Some synthetic media will produce 'toner offset' if composite toner contrasts are high. It is recommended that toner contrasts of original files should not exceed 240% (60% for each colour).

9. As with some papers, some synthetic media tend to exhibit print quality deterioration e.g. Mottle on areas of solid colour, particularly cyan and green. Lower contrast levels (30 - 40%) can often lessen or eradicate this effect so careful consideration should be given to original design and colour choices balanced with choosing the most suitable synthetic media for your application.

10. Often applications require the synthetic media to be folded e.g. Maps, pamphlets.
    Crease widths and fold flexibility vary within the synthetic media choice and there may be a side to side or fibre direction difference to consider.
    Fold position must also be considered and text and pictures arranged accordingly in the original design.

11. Choice of synthetic media will also be determined by where the finished product will be used - outdoors? Restaurant? Library? etc. Heavy or light handling, durability, life expectancy of document (archival or throw away?), sheet colour, sheet stiffness, sheet finish (glossy or matt), aesthetic qualities (paper or plastic feel?), and cost are all factors which must be considered before the customer can choose the most suitable synthetic media for the application.

Synthetic media information

Teslin® Synthetic printing sheet - technical, applications and usage information can be found at www.ppg.com/default.asp (enter Teslin in the PPG Search engine)

This section should be read in conjunction with the Recommended Media Guide for Europe
In addition you should also read the DocuColor 40 Material usage guide.

SECTION 2

IMAGE TRANSFER MEDIA

Considerations when using 'TheMagicTouch' Image Transfer Media in DocuColor 40

1. The only difference between 'Magic Touch' TTC3.1 and TTC3.2 is the paper base weight. Choice will depend on the application.
2. Transfer media often requires less toner adhesion than paper. Toner, which **is** fused but will scratch off, is acceptable, toner, which will rub off, is **not acceptable** as this leads to fuser and media contamination and machine damage. Always run a few sheets of a new design to check fusing before commencing a print run. Lower colour-contrast density levels to optimise fusing and transfer.
3. Plain Paper should be run periodically to "clean" the machine, absorb any excess oiling etc. (Standard practice when running Special non-paper media)
4.'Magic touch' Printing guidelines and information can be found at **www.themagictouch.com/media/media.htm**
5.'Magic touch' local contact information for countries can be found via   **www.themagictouch.com/contact/contact.htm**

SECTION 3

Promaxx® Business cards

Promaxx® Business cards - product details and usage hints can be found at www.promaxx.de

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Should you wish to discuss your Colour Media Applications and requirements in more detail please contact :

**Media Technology Centre -Europe, Xerox House, Maylands Avenue,
Hemel Hempstead, Hertfordshire, HP2-7DE, United Kingdom.**

Tel: **+44 (0) 1442 886 132**
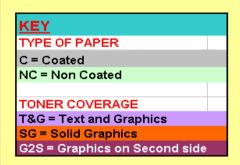*Intelnet*: **8*644-6132**

 e-mail: MarianneJ.Smith@GBR.XEROX.COM

This section should be read in conjunction with the Recommended Media Guide for Europe
 In addition you should also read the DocuColor 40 Material usage guide.

APPENDIX TWO

Application Guide for DocuColor 40

This easy to use guide shows you which paper types, paper weights, toner coverage and DC40 modes to use for the best print application results.

DOCUCOLOR 40 APPLICATION GUIDE RECOMMENDATIONS.

KEY

TYPE OF PAPER	
C = Coated	
NC = Non Coated	

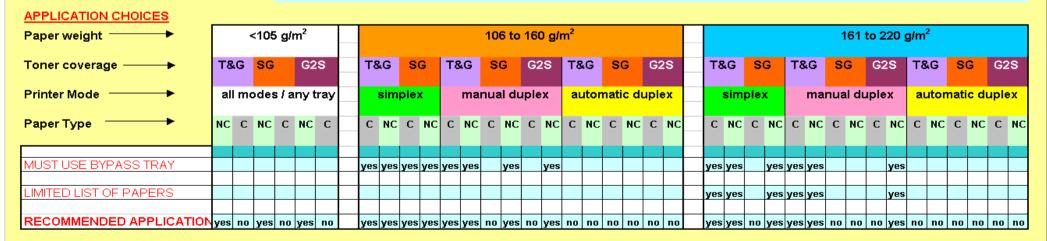| TONER COVERAGE	
T&G = Text and Graphics	
SG = Solid Graphics	
G2S = Graphics on Second side	

HOW TO USE THIS GUIDE:

First determine your application requirements. For example: "I need to print solid graphics on both sides (duplex) of a heavyweight paper (over 106 g/m$^{2)}$, is this recommended and which weight and paper type is most suitable?"
Then using the KEY (left) and starting from APPLICATION CHOICES (top left) read across the chart, selecting from within any of the 3 groupings the choices you know or require. Now check along the RECOMMENDED APPLICATION row at the bottom of the table to find out whether the application is recommended or not.
Please note : Applications which MUST use the Bypass tray and/or have a limited list of recommended papers are marked. This document should be read in conjunction with the Material Usage Guide, Recommend Paper list, and the customer expectation setting document.
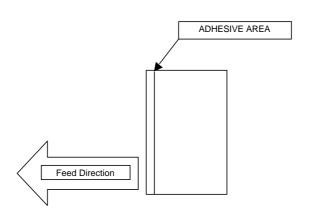
APPLICATION CHOICES

Paper weight → | **Toner coverage →** | **Printer Mode →** | **Paper Type →**

< 105 g/m^2 — all modes / any tray

	T&G		SG		G2S	
Paper Type	NC	C	NC	C	NC	C
MUST USE BYPASS TRAY						
LIMITED LIST OF PAPERS						
RECOMMENDED APPLICATION	yes	no	yes	no	yes	no

106 to 160 g/m^2

	simplex				manual duplex						automatic duplex					
Toner coverage	T&G		SG		T&G		SG		G2S		T&G		SG		G2S	
Paper Type	C	NC	C	NC	C	NC	C	NC	C	NC	C	NC	C	NC	C	NC
MUST USE BYPASS TRAY	yes	yes	yes	yes	yes	yes		yes			yes					
LIMITED LIST OF PAPERS																
RECOMMENDED APPLICATION	yes	yes	yes	yes	yes	yes	no	yes	no	yes	no	no	no	no	no	no

161 to 220 g/m^2

	simplex				manual duplex						automatic duplex					
Toner coverage	T&G		SG		T&G		SG		G2S		T&G		SG		G2S	
Paper Type	C	NC	C	NC	C	NC	C	NC	C	NC	C	NC	C	NC	C	NC
MUST USE BYPASS TRAY	yes	yes			yes	yes	yes			yes						
LIMITED LIST OF PAPERS	yes	yes			yes	yes	yes			yes						
RECOMMENDED APPLICATION	yes	yes	no	yes	yes	yes	no	no	no	yes	no	no	no	no	no	no

Created by Jagdish Mistry - DC40 Media support.

This document should be read in conjunction with the Recommended Media Guide for Europe. In addition you should also read the Docucolor 40 Material usage guide.
www.xerox-europe.com

Instructions for Using Xerox HIGH SPEED Paper-Backed Transparencies in DC40 3R97458

1.   Xerox DC40 High Speed Paper Backed transparencies **MUST** be run in **HEAVY WEIGHT MODE** from the **BYPASS TRAY or** the **HIGH CAPACITY FEEDER**.

2.   **LOAD** Xerox Paper Backed Transparencies with the **PAPER SIDE DOWN.**

* DC 40 SCREEN SELECTIONS *

- Select -> BASIC FEATURES, then -> PAPER SUPPLY,   then -> BYPASS TRAY, then -> HEAVY WEIGHT PAPER, then -> SIZE INPUT, then -> A4 Long Edge Feed

ADHESIVE AREA

Feed Direction

* Note * BYPASS selection is correct for either Bypass Tray use or High Capacity Feeder.