

# Recommended Materials for DocuColor 4 LP/ CP

**For use in the USA and Canada**

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## **Important Note:**

Media recommendations made in this publication are based on qualification tests\* conducted using standard test images with moderate to heavy image area coverage. Test duration for each product/media type is based on the suggested machine monthly copy/print volume. Test machines are maintained within specifications defined by user documentation.

\* Testing Environment temperature range of 60-75 deg. F, Relative Humidity range 20-40%.

Machine reliability specifications may be affected by increased usage of Thick Paper mode. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox Sales or Service representative can advise you on using Thick Paper mode or special application media types for long duration copy/print runs.

For specifications and a description of the various media types discussed in this publication, please refer to the Color Material Usage Guide (reorder number 701P347322) that comes with your equipment.

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**Xerox Recommended Material List (US and Canada)**

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Internal Trays: Normal (Plain Paper) Mode ( 64-105 gsm)   
 Bypass Tray: Normal Mode (64-105gsm) , Heavyweight (Cover) Mode (106-220gsm) , Transparency , Label

**DC4 LP/ CP**

**M=Manual Duplex S=Simplex  
 PCW=Post Consumer Waste  
 ECF=Elemental Chlorine Free**

Media	Mode	Weight	Re-Order #	Type	Size	Internal	Bypass	Additional Information
Xerox Digital Color Xpressions +	Normal (Plain) Mode	90 gsm / 24lb	3R11380		8.5 x 11	S	M	
			3R11381( 3 Hole)		8.5 x 11	S	M	
			3R11382		8.5 x 14	S	M	
			3R11383		17 x 11	S	M	
	Heavyweight (Cover) Mode	105gsm/ 28lb	3R11385		8.5 x 11	S	M	
			3R11386		17 x 11	S	M	
			3R11387		8.5 x 11		M	
			3R11388		11 x 17		M	
			3R11389		18 x 12		M	
			3R11390		8.5 x 11		M	
Heavyweight (Cover) Mode	163gsm/ 60lb	3R11391		11 x 17		M		
		3R11384		18 x 12		M		
Xerox Digital Color Xpressions 98' (Ultra White)	Normal (Plain) Mode	105gsm/ 28lb	3R5529		8.5 x 11	S	M	For 12 X 18 sheet, use oversize tray. PCW=30%
			3R5530		17 x 11	S	M	
			3R5531		18 x 12	S	M	
	Heavyweight (Cover) Mode	163gsm/ 60lb	3R6385		8.5 x 11		M	PCW=30%
			3R6386		11 x 17		M	
			3R6387		18 x 12		M	
		175gsm/ 65lb	3R5533		8.5 x 11		M	
			3R5534		11 x 17		M	
					18 x 12		M	
		216gsm/ 80lb	3R5537		8.5 x 11		M	
			3R5538		11 x 17		M	
			3R5539		18 x 12		M	

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Xerox Digital Color Graphics	Normal (Plain) Mode	105gsm/ 28lb	3R11164	Cream White	8.5 x 11	S	M	Use the Oversize tray for 12 X 18 sheets. PCW=30%	
			3R11168		17 x 11	S	M		
			3R11172		18 x 12		M		
			3R11165	Warm White	8.5 x 11	S	M		
			3R11169		17 x 11	S	M		
			3R11173		18 x 12		M		
			3R11166	White Fiber	8.5 x 11	S	M		
			3R11170		17 x 11	S	M		
			3R11174		18 x 12		M		
	3R11167	Cream Fiber	8.5 x 11	S	M				
	3R11171		17 x 11	S	M				
	3R11175		18 x 12		M				
	Xerox Digital Color Silk Coated Text and Cover	Heavyweight (Cover) Mode	120gsm/ 80lb	3R11176	Cream White	8.5 x 11		M	PCW=30%
				3R11180		17 x 11		M	
				3R11184		12 x 18		M	
				3R11177	Warm White	8.5 x 11		M	
				3R11181		17 x 11		M	
				3R11185		12 x 18		M	
3R11178			White Fiber	8.5 x 11		M			
3R11182				17 x 11		M			
3R11186				12 x 18		M			
210gsm/ 80lb			Silk Text	3R11354	8.5 x 11		S		
				3R11355	17 x 11		S		
				3R11356	12 x 18		S		
	Silk Text	3R11360	8.5 x 11		S				
		3R11361	17 x 11		S				
		3R11362	12 x 18		S				
Silk Cover	3R11357	8.5 x 11		S					
	3R11358	17 x 11		S					
	3R11359	12 x 18		S					

Replaced Color Xpressions Matte Coated Text.  
ECF

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Media	Mode	Weight	Re-Order #	Type	Size	Internal	Bypass	Additional Information
Xerox Digital Color Gloss Coated Text and Cover	Heavyweight (Cover) Mode	120gsm/ 80lb	3R11330	Gloss Text	8.5 x 11		S	Replaced Color Xpressions Gloss Coated Text. ECF
			3R11331		17 x 11		S	
			3R11332		12 x 18		S	
		140gsm/ 100lb	3R11336	Gloss Text	8.5 x 11		S	
			3R11337		17 x 11		S	
			3R11338		12 x 18		S	
		210gsm/ 80lb	3R11333	Gloss Cover	8.5 x 11		S	
			3R11334		17 x 11		S	
			3R11335		12 x 18		S	
Xerox Index Stock	Heavyweight (Cover) Mode	163gsm/ 90lb	3R3004		8.5 X 11		M	
			3R5102		11 X 17		M	
Xerox One- Step Transfer Paper	Heavyweight (Cover) Mode		3R5811		8.5 X 11		S	
			3R5812		11 X 17		S	
Xerox Bright White Labels	Label Mode		3R12177	1- up	8.5 X 11		S	
			3R12179	30-up	8.5 X 11		S	
Xerox High Speed Labels	Label Mode		3R4476	1- up	8.5 X 11		S	Black & White Copies Only.
			3R4475	8-up	8.5 X 11		S	
			3R5719	14-up	8.5 X 11		S	
			3R4474	24-up	8.5 X 11		S	
			3R3139	33-up	8.5 X 11		S	
Xerox Removable Stripe Transparency	Transparency Mode		3R3108		8.5 x 11		S	PCW=25%
Xerox Crisp Cut Business Card	Heavyweight (Cover) Mode	215 gsm	3R12193	10-up	8.5 x 11		S	Long Edge Feed ( LEF).

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				Internal	Bypass	
Weyerhaeuser	Normal	90gsm/ 24lb	8.5 X 11	S	M	
			11 x 17	S	M	
Hammermill Laser Print	Normal	90gsm/ 24lb	8.5 X 11	S	M	
			11 x 17	S	M	
	Heavyweight	120gsm/ 32lb	8.5 X 11		M	
			11 x 17		M	
Hammermill Color Copy - Photo White	Normal	105gsm/ 28lb	8.5 X 11	S	M	
			11 x 17	S	M	
Georgia Pacific Microprint Laser 1000	Normal	90gsm/ 24lb	8.5 X 11	S	M	
			11 x 17	S	M	
		105gsm/ 28lb	8.5 X 11	S	M	
			11 x 17	S	M	
Georgia Pacific Microprint Color Copy	Normal	105gsm/ 28lb	8.5 X 11	S	M	
Hammermill Color Copy Cover	Heavyweight	160gsm/ 60lb	8.5 X 11		M	
			11 x 17		M	

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