

Recommended Materials for DocuColor 5750, Office 6 (USA and Canada)

Revision 1.6, Publish Date: July 20, 2000

Last Revision 1.5 was published on March 24, 2000

Any additions to this document since last publication are indicated in blue

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Important Note:

Media recommendations made in this publication are based on qualification tests* conducted using standard test images with moderate to heavy image area coverage. Test duration for each product/media type is based on the suggested machine monthly copy/print volume. Test machines are maintained within specifications defined by user documentation.

* Testing Environment temperature range of 60-75 deg. F, Relative Humidity range 20-40%.

In the enclosed Recommended Materials List, green shaded areas marked with an "x" indicate approved product/media type configurations. Although these configurations are recommended, reliability is based on your operating environment and application mix.

Machine reliability specifications may be affected by increased usage of Heavy Weight Paper mode and other special paper modes. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox Sales or Service representative can advise you on using Heavy Weight Paper and other special paper modes or special application media types for long duration copy/print runs.

For specifications and a description of the various media types discussed in this publication, please refer to the Color Material Usage Guide (reorder number 701P31305) that comes with your equipment.

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| | Size (US & Canada) | | | Weight (lb) | Weight (g/m ²) | Output Selection | | 5750 (Empress/Office6) | | | | | | | | | | |
|---|--------------------|---------------------|---------------------|---|----------------------------|------------------|------------|------------------------|----------------------------|-------------------------------|---------------------------------|------------------------|------------|--------------|---------------------------|--|---|---|
| | 8.5x11" | 17x11", grain short | 18x12", grain short | | | Black only | Full Color | Internal trays | bypass tray 64 - 203 gsm * | | | | | | | | | |
| Weight range specification | → | | | | | | | 64 - 105 gsm | 64-105 gsm | 106-163 gsm | 164-203 gsm | | | | | | | |
| Media selection | → | | | | | | | plain paper mode | plain paper mode | heavy weight/thick paper mode | extra heavy weight mode /thick2 | trans- parency mode | label mode | coated paper | manual duplex from bypass | | | |
| Recommended Xerox Brand Materials List | | | | | | | | | | | | | | | | | | |
| Business Papers (bond, xerographic and laser grades) | | | | | | | | | | | | | | | | | | |
| Digital Color Xpressions 94 (Color Xpressions Bright White) 3-Hole | 3R5464 | | | 24 | 90 | x | x | x | x | | | | | | | | x | |
| | 3R5466 (8.5x14) | | | 24 | 90 | x | x | x | x | | | | | | | | x | |
| | | 3R5465 * | | 24 | 90 | x | x | x | x | | | | | | | | x | |
| Digital Color Allure | 3R5467 | | | 24 | 90 | x | x | x | x | | | | | | | | x | |
| | 3R11120 | | | 24 | 90 | x | x | x | x | | | | | | | | x | |
| Digital Color Xpressions 94 (Color Xpressions Bright White) | 3R11121 | | | 24 | 90 | x | x | x | x | | | | | | | | x | |
| | 3R5468 | | | 28 | 105 | x | x | x | x | | | | | | | | x | |
| Digital Color Allure | 3R5469 | | | 28 | 105 | x | x | x | x | | | | | | | | x | |
| | 3R11122 | | | 28 | 105 | x | x | x | x | | | | | | | | x | |
| Digital Color Xpressions 98 (Color Xpressions Ultra White) | 3R11123 | | | 28 | 105 | x | x | x | x | | | | | | | | x | |
| | 3R5529 | | | 28 | 105 | x | x | x | x | | | | | | | | x | |
| Digital Color Xpressions 94 (Color Xpressions Bright White) | 3R5530 | | | 28 | 105 | x | x | x | x | | | | | | | | x | |
| | | 3R5531 | | 28 | 105 | x | x | | x | | | | | | | | x | |
| | 3R5470 | | | 32 | 120 | x | x | | | | x | | | | | | x | |
| Digital Color Xpressions 94 (Color Xpressions Bright White) | 3R5471 | | | 32 | 120 | x | x | | | | x | | | | | | x | |
| | | 3R5472 | | 32 | 120 | x | x | | | | x | | | | | | x | |
| Book Papers (premium text, coated & uncoated book papers) | | | | | | | | | | | | | | | | | | |
| premium text/uncoated papers --Same paper fits both Business Papers and Book Papers categories | | | | | | | | | | | | | | | | | | |
| offset weight | | | | | | | | | | | | | | | | | | |
| Digital Color Xpressions 94 (Color Xpressions Bright White) 3-Hole | 3R5464 | | | 60 lb offset = 24 lb Bond Paper = 90 gsm | | x | x | x | x | | | | | | | | x | |
| | | 3R5465 | | | | x | x | x | x | | | | | | | | | x |
| | 3R5467 | | | | | x | x | x | x | | | | | | | | | x |
| Digital Color Allure | 3R11120 | | | 60 lb offset = 24 lb Bond Paper = 90 gsm | | x | x | x | x | | | | | | | | x | |
| | | 3R11121 | | | | x | x | x | x | | | | | | | | | x |
| Digital Color Xpressions 94 (Color Xpressions Bright White) | 3R5468 | | | 70 lb offset = 28 lb Bond Paper = 105 gsm | | x | x | x | x | | | | | | | | x | |
| | | 3R5469 | | | | x | x | x | x | | | | | | | | | x |

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|--|--------------------|---------------------|---------------------|---|----------------------------|------------------|------------|------------------------|----------------------------|-------------------------------|---------------------------------|---------------------|------------|--------------|---------------------------|---|
| | 8.5x11" | 17x11", grain short | 18x12", grain short | | | Black only | Full Color | Internal trays | bypass tray 64 - 203 gsm * | | | | | | | |
| Weight range specification | → | | | | | | | 64 - 105 gsm | 64-105 gsm | 106-163 gsm | 164-203 gsm | | | | | |
| Media selection | → | | | | | | | plain paper mode | plain paper mode | heavy weight/thick paper mode | extra heavy weight mode /thick2 | trans- parency mode | label mode | coated paper | manual duplex from bypass | |
| Digital Color Allure | 3R11122 | | | 70 lb offset = 28 lb Bond Paper = 105 gsm | x | x | x | x | | | | | | | x | |
| | | 3R11123 | | | x | x | x | x | | | | | | | | x |
| Digital Color Xpressions 98 (Color Xpressions Ultra White) | 3R5529 | | | 70 lb offset = 28 lb Bond Paper = 105 gsm | x | x | x | x | | | | | | | x | |
| | | 3R5530 | | | x | x | x | x | | | | | | | | x |
| | | | 3R5531 | | x | x | | x | | | | | | | | x |
| Digital Color Xpressions 94 (Color Xpressions Bright White) | 3R5470 | | | 80 lb offset = 32 lb Bond Paper = 120 gsm | x | x | | | | x | | | | | x | |
| | | 3R5471 | | | x | x | | | | x | | | | | | x |
| | | | 3R5472 | | x | x | | | | x | | | | | | x |
| Coated Text | | | | | | | | | | | | | | | | |
| offset weight | | | | | | | | | | | | | | | | |
| Digital Color Xpressions Gloss Coated Text | 3R5574 | | | 80 | 120 | x | x | | | | x | | | | | |
| | | 3R5575 | | 80 | 120 | x | x | | | | x | | | | | |
| | | | 3R5576 | 80 | 120 | x | x | | | | x | | | | | |
| Digital Color Xpressions Matte Coated Text | 3R6341 | | | 80 | 120 | x | x | | | | x | | | | | |
| | | 3R6342 | | 80 | 120 | x | x | | | | x | | | | | |
| | | | 3R6343 | 80 | 120 | x | x | | | | x | | | | | |
| Index Papers | | | | | | | | | | | | | | | | |
| Index weight | | | | | | | | | | | | | | | | |
| 90 lb Xerox Index Stock | 3R3004 | | | 90 | 163 | x | | | | | x | | | | x | |
| | | 3R5102 | | 90 | 163 | x | | | | | x | | | | x | |
| Covers | | | | | | | | | | | | | | | | |
| Uncoated Cover | | | | | | | | | | | | | | | | |
| Cover weight | | | | | | | | | | | | | | | | |
| Digital Color Xpressions 98 (Color Xpressions Ultra White) | 3R6385 | | | 60 | 163 | x | x | | | | x | | | | x | |
| | | 3R6386 | | 60 | 163 | x | x | | | | x | | | | x | |
| | | | 3R6387 | 60 | 163 | x | x | | | | x | | | | x | |
| Digital Color Allure | 3R11124 | | | 60 | 163 | x | x | | | | x | | | | x | |
| | | 3R11125 | | 60 | 163 | x | x | | | | x | | | | x | |
| Digital Color Xpressions 98 (Color Xpressions Ultra White) | 3R5533 | | | 65 | 175 | x | x | | | | | x | | | x | |
| | | 3R5534 | | 65 | 175 | x | x | | | | | x | | | x | |
| | | | 3R5535 | 65 | 175 | x | x | | | | | x | | | x | |
| Digital Color Xpressions 98 (Color Xpressions Ultra White) | 3R5537 | | | 80 | 215 | x | x | | | | | x | | | x | |
| | | 3R5538 | | 80 | 215 | x | x | | | | | x | | | x | |
| | | | 3R5539 | 80 | 215 | x | x | | | | | x | | | x | |

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| | Size (US & Canada) | | | Weight (lb) | Weight (g/m ²) | Output Selection | | 5750 (Empress/Office6) | | | | | | | | |
|---|--------------------|---------------------|---------------------|-------------|----------------------------|------------------|------------|------------------------|----------------------------|-------------------------------|---------------------------------|------------------------|------------|--------------|---------------------------|---|
| | 8.5x11" | 17x11", grain short | 18x12", grain short | | | Black only | Full Color | Internal trays | bypass tray 64 - 203 gsm * | | | | | | | |
| Weight range specification | → | | | | | | | 64 - 105 gsm | 64-105 gsm | 106-163 gsm | 164-203 gsm | | | | | |
| Media selection | → | | | | | | | plain paper mode | plain paper mode | heavy weight/thick paper mode | extra heavy weight mode /thick2 | trans- parency mode | label mode | coated paper | manual duplex from bypass | |
| Coated Two Side Cover (C2S) | | | | | | | | | | | | | | | | |
| Cover weight | | | | | | | | | | | | | | | | |
| Digital Color Xpressions Gloss Coated Cover | 3R5571 | | | 80 | 215 | x | x | | | | | x | | | x | |
| | | 3R5572 | | 80 | 215 | x | x | | | | | x | | | x | |
| | | | 3R5573 | 80 | 215 | x | x | | | | | x | | | x | |
| Digital Color Xpressions Matte Coated Cover | 3R6344 | | | 80 | 215 | x | x | | | | | x | | | x | |
| | | 3R6345 | | 80 | 215 | x | x | | | | | x | | | x | |
| | | | 3R6346 | 80 | 215 | x | x | | | | | x | | | x | |
| Coated Cover (one side, C1S) | | | | | | | | | | | | | | | | |
| Digital Color Super Gloss (Super Gloss) | 3R6290 | | | 8 pt | 160 | x | x | | | | x | | | | x | limited duplex with text or low toner coverage on uncoated side first |
| | | 3R6291 | | 8 pt | 160 | x | x | | | | x | | | | x | |
| | | | 3R6292 | 8 pt | 160 | x | x | | | | x | | | | x | |
| Digital Color Super Gloss (Super Gloss) | 3R6293 | | | 10 pt | 210 | x | x | | | | | x | | | x | |
| | | 3R6294 | | 10 pt | 210 | x | x | | | | | x | | | x | |
| | | | 3R6295 | 10 pt | 210 | x | x | | | | | x | | | x | |
| Digital Colour Coated Cover (C1S) -- available in Xerox Canada only | 3R13031 | | | 8 pt | 160 | x | x | | | | x | | | | x | limited duplex with text or low toner coverage on uncoated side first |
| | | 3R13032 | | 8 pt | 160 | x | x | | | | x | | | | x | |
| | | | 3R13033 | 8 pt | 160 | x | x | | | | x | | | | x | |
| Digital Colour Coated Cover (C1S) -- available in Xerox Canada only | 3R13034 | | | 10pt | 210 | x | x | | | | | x | | | x | |
| | | 3R13035 | | 10pt | 210 | x | x | | | | | x | | | x | |
| | | | 3R13036 | 10pt | 210 | x | x | | | | | x | | | x | |
| Transparencies | | | | | | | | | | | | | | | | |
| Color Xpressions Digital Color Transparency | 3R5765 | | | | | x | x | | | | | | x | | | |
| Removable Stripe Transparency | 3R3108 | | | | | x | | | | | | | x | | | |
| | | 3R5821 | | | | x | x | | | | | | x | | | |

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|---|--------------------|---------------------|---------------------|-------------|----------------------------|------------------|------------|------------------------|----------------------------|-------------------------------|---------------------------------|--------------------|------------|--------------|---------------------------|---|--|
| | 8.5x11" | 17x11", grain short | 18x12", grain short | | | Black only | Full Color | Internal trays | bypass tray 64 - 203 gsm * | | | | | | | | |
| Weight range specification | → | | | | | | | 64 - 105 gsm | 64-105 gsm | 106-163 gsm | 164-203 gsm | | | | | | |
| Media selection | → | | | | | | | plain paper mode | plain paper mode | heavy weight/thick paper mode | extra heavy weight mode /thick2 | trans-parency mode | label mode | coated paper | manual duplex from bypass | | |
| Pressure Sensitive Labels | | | | | | | | | | | | | | | | | |
| Bright White Labels | 3R12177 | | | 1-UP | | x | x | | | | | | | | | x | |
| | 3R12179 | | | 30-UP | | x | x | | | | | | | | | x | |
| Digital Color Xpressions Gloss Coated Labels | 3R5770 | | | 1-UP | | x | x | | | | | | | | | x | |
| | 3R5771 | | | 4-UP | | x | x | | | | | | | | | x | |
| | 3R6324 | | | 10-UP | | x | x | | | | | | | | | x | |
| | 3R6325 | | | 30-UP | | x | x | | | | | | | | | x | |
| | 3R6320 | | | VCR | | x | x | | | | | | | | | x | |
| | 3R6322 | | | CD-ROM | | x | x | | | | | | | | | x | |
| | 3R6323 | | | Diskette | | x | x | | | | | | | | | x | |
| Digital Color Xpressions Matte Coated Labels | 3R5772 | | | 1-UP | | x | x | | | | | | | | | x | |
| | 3R5773 | | | 4-UP | | x | x | | | | | | | | | x | |
| | 3R6332 | | | 10-UP | | x | x | | | | | | | | | x | |
| | 3R6333 | | | 30-UP | | x | x | | | | | | | | | x | |
| | 3R6328 | | | VCR | | x | x | | | | | | | | | x | |
| | 3R6330 | | | CD-ROM | | x | x | | | | | | | | | x | |
| | 3R6331 | | | Diskette | | x | x | | | | | | | | | x | |
| Xerox Low Speed Labels | 3R4473 | | | 1-UP | | x | | | | | | | | | | x | |
| | 3R4472 | | | 8-UP | | x | | | | | | | | | | x | |
| | 3R4471 | | | 24-UP | | x | | | | | | | | | | x | |
| | 3R4469 | | | 33-UP | | x | | | | | | | | | | x | |
| | 3R6160 | | | 10-UP | | x | | | | | | | | | | x | |
| | 3R6159 | | | 20-UP | | x | | | | | | | | | | x | |
| | 3R5113 | | | 30-UP | | x | | | | | | | | | | x | |
| | 3R5722 | | | Diskette | | x | | | | | | | | | | x | |

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| | 8.5x11" | 17x11", grain short | 18x12", grain short | | | Black only | Full Color | Internal trays | bypass tray 64 - 203 gsm * | | | | | | | |
| Weight range specification | → | | | | | | | 64 - 105 gsm | 64-105 gsm | 106-163 gsm | 164-203 gsm | | | | | |
| Media selection | → | | | | | | | plain paper mode | plain paper mode | heavy weight/thick paper mode | extra heavy weight mode /thick2 | trans- parency mode | label mode | coated paper | manual duplex from bypass | |
| Xerox High Speed Labels | 3R4476 | | | 1-UP | | x | | | | | | | x | | | |
| | 3R3146 | | | 6-UP | | x | | | | | | | x | | | |
| | 3R4475 | | | 8-UP | | x | | | | | | | x | | | |
| | 3R5719 | | | 14-UP | | x | | | | | | | x | | | |
| | 3R4474 | | | 24-UP | | x | | | | | | | x | | | |
| | 3R3139 | | | 33-UP | | x | | | | | | | x | | | |
| Xerox High Speed Labels (Clear) | 3R5139 | | | 33-UP | | x | | | | | | | x | | | |
| Special Stocks | | | | | | | | | | | | | | | | |
| Xerox One Step T-Shirt Transfer Paper | 3R5811 | | | | | x | x | | One-Step Transfer Paper mode | | | | | | | |
| | | 3R5812 | | | | x | x | | One-Step Transfer Paper mode | | | | | | | |
| Gloss Coated Presentation Folders | 3R5570 | 9 x 11" | | 8 pt | 200 | x | x | | | | x | | | x | x | |
| Xerox DocuPac Folders | 3R4885 | 9 x 11" | | | | x | | | | x | | | | x | x | |
| Glossy Greeting Card (coated one side, C1S) | 3R6337 | | | 8 pt | 160 | x | x | | | short edge feed | | | | short edge feed | | |
| | 3R6340 | | | 10 pt | 210 | | | | | | short edge feed | | | short edge feed | | |
| Glossy Trifold Brochure (coated one side, C1S) | 3R6342 | | | 8 pt | 160 | x | x | | | short edge feed | | | | short edge feed | | |
| Xerox DocuCard | 3R6336 | | | 1-UP | 163 | | | | | | | | | | | |
| Business Card | x | | | 10-UP | 215 | x | x | | | | x | | | | x | |

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| Weight range specification | → | | | | | | | 64 - 105 gsm | 64-105 gsm | 106-163 gsm | 164-203 gsm | | | | | | |
| Media selection | → | | | | | | | plain paper mode | plain paper mode | heavy weight/thick paper mode | extra heavy weight mode /thick2 | trans- parency mode | label mode | coated paper | manual duplex from bypass | | |
| Recommended Non-Xerox Brand Papers | | | | | | | | | | | | | | | | | |
| Business Papers (bond, xerographic and laser grades) | | | | | | | | | | | | | | | | | |
| Weyehaeuser First Choice | x | | | 24 | 90 | x | x | x | x | | | | | | | | x |
| Hammermill Laser Print | x | | | 24 | 90 | x | x | x | x | | | | | | | | x |
| | | x | | 24 | 90 | x | x | x | x | | | | | | | | x |
| Georgia Pacific Microprint Laser 1000 | x | | | 24 | 90 | x | x | x | x | | | | | | | | x |
| | | x | | 24 | 90 | x | x | x | x | | | | | | | | x |
| Hammermill Color Copy Photo White | x | | | 28 | 105 | x | x | x | x | | | | | | | | x |
| | | x | | 28 | 105 | x | x | x | x | | | | | | | | x |
| Georgia Pacific Microprint Laser 1000 | x | | | 28 | 105 | x | x | x | x | | | | | | | | x |
| | | x | | 28 | 105 | x | x | x | x | | | | | | | | x |
| Georgia Pacific Microprint Color Copy Paper | x | | | 28 | 105 | x | x | x | x | | | | | | | | x |
| | x | | | 32 | 120 | x | x | | | | | | | | | | x |
| Hammermill Laser Print | | x | | 32 | 120 | x | x | | | | | | | | | | x |
| Covers--Uncoated Cover | | | | | | | | | | | | | | | | | |
| Cover weight | | | | | | | | | | | | | | | | | |
| Color Copy Cover (Hammermill) | x | | | 60 | 160 | x | x | | | | | | | | | | x |
| | | x | | 60 | 160 | x | x | | | | | | | | | | x |

WARRANTY DISCLAIMER

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COLOR LASER BRIGHT WHITE LABELS

STEPS FOR SUCCESS

5750 / 5765 / 5790 / 5799

1. Load sheets in the BYPASS Tray **.
2. Select ***Label/Heavy Weight*** Mode.
3. Remove sheets from the output device after 50 sheets. Fan sheets to dissipate heat build-up, thus preventing sheets from sticking together.

DocuColor 40/30 Family

1. Load only 25 sheets in the BYPASS Tray or 250 sheets in the HIGH CAPACITY FEEDER**.
2. Select ***Heavy Weight*** Mode.
3. Remove sheets from the output device after 50 sheets. Fan sheets to dissipate heat build-up, thus preventing sheets from sticking together.

DocuColor 12/ DocuCentre Color Series 50

1. Load sheets in Tray 2, 3 or 4**.
2. Select ***Heavy Weight*** Mode.
3. Remove sheets from the output device after 50 sheets. Fan sheets to dissipate heat build-up, thus preventing sheets from sticking together.

DocuColor 4

1. Load only 25 sheets in the MULTI SHEET INSERTER**.
2. Select ***Label*** Mode.
3. Remove sheets from the output device after 50 sheets. Fan sheets to dissipate heat build-up, thus preventing sheets from sticking together.

DocuColor 2045/60

1. Load labels in Tray 3**.
2. Select ***151-220 gsm*** Mode.
3. Remove sheets from the output device after 50 sheets. Fan sheets to dissipate heat build-up, thus preventing sheets from sticking together.

** Refer to the product specific Recommended Materials List for proper paper handling instructions.

TIPS

- Fan sheets before loading.
- Store unused material in plastic polybag.
- When clearing a jam, carefully pull out the transfer drawer to avoid machine damage.
- Insure no labels have pre-dispensed.
- Limit toner saturation on electronic originals to a total of 240% saturation (60% for each color).

FREE LABEL TEMPLATES

Microsoft Word Compatible Templates

- For 1 up label template, use AVERY 5165
- For 30 up label template, use AVERY 5160