

# Xerox<sup>®</sup> FreeFlow<sup>®</sup> Printer Support Guide

Software Version 9.0.24.x

© 2021 Xerox Corporation. All rights reserved. Xerox®, Xerox and Design®, and FreeFlow® are trademarks of Xerox Corporation in the United States and/or other countries.

This software includes software developed by Adobe Systems Incorporated.

Adobe, the Adobe logo, the Adobe PDF logo, PDF Converter SDK, Adobe Acrobat Pro DC, Adobe Reader DC, and PDF Library are either registered trademarks or trademarks of Adobe Systems Incorporated in the United States and/or other countries.

Other company trademarks are also acknowledged.

While every care has been taken in the preparation of this material, no liability will be accepted by Xerox Corporation arising out of any inaccuracies or omissions.

Changes are periodically made to this document. Changes, technical inaccuracies, and typographical errors will be corrected in subsequent editions.

Document Version: February 2021

# Preface

This document provides information regarding supported Xerox controllers and printers for FreeFlow Makeready®, FreeFlow Express to Print, FreeFlow Output Manager®, FreeFlow Print Manager-Advanced Print Path and JMF Service.

For information regarding supported printers for FreeFlow Core, see the Xerox® FreeFlow® Core Release Notes. This document may be downloaded from the Support & Drivers section on Xerox.com or obtained from your Xerox representative.

# Contents

<b>1. Supported Printers .....</b>	<b>1-1</b>
------------------------------------	------------

# 1. Supported Printers

Printer	Controller
WorkCentre 5665/5675/5687 WorkCentre 7328/7335/7345/7346 WorkCentre 7425/7428/7435 WorkCentre 7655/7665/7675	WorkCentre
Xerox® PrimeLink® B9100 Series Printer	Xerox EX B9100 Series Print Server 1.0
Xerox D136 Copier/Printer	Integrated Copy/Print Server 1.0 Xerox FreeFlow Print Server 9.0 (SP3) Xerox EX136 Print Server 1.0
Xerox D95/D110/D125 Copier/Printer	Integrated Copy/Print Server 1.0 Xerox FreeFlow Print Server 9.0 (SP3) Xerox EX Print Server 1.0
Xerox 4112/4127 C/P and EPS	Xerox FreeFlow Print Server 7.0 Xerox FreeFlow Print Server 6.0 Xerox EX Print Server 2.5 IPP Fiery Print Controller 2.0 IPP Integrated Copy/Print Server 3.0 Integrated Copy/Print Server 2.0
Xerox Nuvera® 100/120/144/157 EA/MX Digital Production System	Xerox FreeFlow Print Server 7.0 (SP3)
Xerox Nuvera 200/288/314 EA/MX Perfecting Production System	Xerox FreeFlow Print Server 7.0 (SP3)
DocuTech 128/155/180 Highlight Color System	Xerox FreeFlow Print Server 7.0 (SP3) Xerox FreeFlow Print Server 6.0
DocuTech 6100 Publisher DocuTech 6115/6135 Printer DocuTech 6155/6180 Printer	Xerox FreeFlow Print Server 7.0 (SP3) Xerox FreeFlow Print Server 6.0 DocuSP 1.4J (6135/6180 only)
DocuPrint 100/115/135 EPS DocuPrint 155/180 EPS	Xerox FreeFlow Print Server 7.0 (SP3) Xerox FreeFlow Print Server 6.0
DocuPrint 180 NPS MX	DocuPrint Server
DocuTech Production Publisher 90/135	DocuTech Network Service – J 1.4.0 DocuTech Network Server NS + Server Series 4.0 NS Plus 2.1
Xerox 650/1300 Continuous Feed Printer	Xerox FreeFlow Print Server 7.0 Xerox FreeFlow Print Server 6.0

Printer	Controller
Xerox PrimeLink C9065/C9070 Printer	Xerox EX 9065-70 Print Server Xerox EX-i 9065-70 Print Server Xerox EX-c 9065-70 Print Server
Xerox Color C60/C70 Printer	Xerox FreeFlow Print Server Integrated <sup>1</sup> Xerox EX-i C60/C70 Print Server 1.0 Xerox EX C60/C70 Print Server 1.0  <sup>1</sup> Supported with Makeready, Express to Print and Print Manager-APP only
Xerox 700/700i Digital Color Press	Xerox FreeFlow Print Server 8.0 Xerox FreeFlow Print Server 7.0 Xerox FreeFlow Print Server 6.0 Xerox EX700i Print Server 1.0 Xerox EX Print Server 1.5 IPP Xerox EX Print Server 1.0 IPP Integrated Fiery Color Server 1.5 IPP Integrated Fiery Color Server(i) 1.0 IPP
Xerox Color 550/560/570	Xerox Integrated Color Server Xerox FreeFlow Print Server 9.0 (SP3) Xerox EX Print Server 2.0 Xerox Integrated Fiery Color Server 1.0
DocuColor 242/252/260 Copier/Printer	Xerox FreeFlow Print Server 7.0 Xerox FreeFlow Print Server 6.0 Fiery EX260 2.0 IPP Integrated Fiery Color Server 2.0 IPP
DocuColor 240/250	DocuSP 51 Fiery EXP250 1.0/1.1 IPP
Xerox Versant® 280 Press	Xerox EX 280 Print Server 1.3 Xerox EX-i 280 Print Server 1.3
Xerox Versant 180 Press	Xerox FreeFlow Print Server 9.0 (SP3) Xerox EX 180 Print Server 1.1 Xerox EX 180 Print Server 1.0 Xerox EX-i 180 Print Server 1.1 Xerox EX-i 180 Print Server 1.0
Xerox Versant 80 Press	Xerox FreeFlow Print Server 9.0 (SP3) Xerox EX 80 Print Server 2.0 Xerox EX 80 Print Server 1.2 Xerox EX 80 Print Server 1.0 Xerox EX-i 80 Print Server 1.2 Xerox EX-i 80 Print Server 1.0
Xerox Versant 4100 Press	Xerox EX-P 4100 Print Server 1.0 Xerox EX 4100 Print Server 1.0
Xerox Versant 3100 Press	Xerox FreeFlow Print Server 9.0 (SP3) Xerox EX-P 3100 Print Server 1.0

Printer	Controller
	Xerox EX 3100 Print Server 1.1 Xerox EX 3100 Print Server 1.0
Xerox Versant 2100 Press	Xerox FreeFlow Print Server 9.0 (SP3) Xerox EX/EX-P 2100 Print Server 2.0 Xerox EX/EX-P 2100 Print Server 1.2 Xerox EX/EX-P 2100 Print Server 1.0
Xerox Color C75 Digital Press	Xerox FreeFlow Print Server 9.0 (SP3) Xerox EX Print Server 1.0 Integrated Fiery Color Server 1.0
Xerox Color J75 Digital Press	Xerox FreeFlow Print Server 9.0 (SP3) Xerox EX Print Server 1.0
DocuColor 8080 Digital Color Press	Xerox FreeFlow Print Server 7.0 Xerox EX Print Server 1.0
DocuColor 8002 Digital Color Press	Xerox FreeFlow Print Server 7.0 Xerox EX Print Server 1.0
DocuColor 8000 Digital Press DocuColor 8000AP Digital Color Press	Xerox FreeFlow Print Server 7.0 (SP1) Xerox FreeFlow Print Server 6.0 DocuSP 51 (base 8000 only) Fiery EXP8000 3.0 IPP (not for DC8000 AP) Fiery EXP8000 2.0 IPP (not for DC8000 AP) Fiery EX8000AP 1.0 IPP (for DC8000 AP)
DocuColor 7002 Digital Color Press	Xerox FreeFlow Print Server 7.0 Xerox EX Print Server 2.0 Xerox EX Print Server 1.0
DocuColor 7000 Digital Press DocuColor 7000AP Digital Press	Xerox FreeFlow Print Server 7.0 (AP only) Xerox FreeFlow Print Server 6.0 DocuSP 51 (base 7000 only) Fiery EXP8000 3.0 IPP (not for DC7000 AP) Fiery EX8000AP 1.0 IPP (for DC7000 AP)
DocuColor 5000/5000AP Digital Color Press	Xerox FreeFlow Print Server 7.0 (AP only) Xerox FreeFlow Print Server 6.0 (5000 only) DocuSP 51 (5000 only) Fiery EXP50 2.0 IPP
Xerox Iridesse™ Production Press	Xerox EX-P 6 Print Server 3.0 Xerox EX-P 6 Print Server 2.0 Xerox EX-P 6 Print Server 1.1 Xerox EX-P 6 Print Server 1.0
Xerox Color 800i/1000i Press	Xerox FreeFlow Print Server 9.0 (SP3) Xerox EX-P 1000i Print Server 3.1 Xerox EX-P 1000i Print Server 3.0
Xerox Color 800/1000 Press	Xerox FreeFlow Print Server 9.0 Xerox FreeFlow Print Server 8.0 (SP2) Xerox FreeFlow Print Server 8.0 Xerox EX-P 1000 Print Server 2.2

Printer	Controller
	Xerox EX-P 1000 Print Server 2.0 Xerox EX-P 1000 Print Server 1.0
Xerox iGen® 5 150 Press	Xerox FreeFlow Print Server 23 Xerox FreeFlow Print Server 22 Xerox FreeFlow Print Server 21 Xerox EX-P 5 Print Server 2.1 Xerox EX-P 5 Print Server 1.3 Xerox EX-P 5 Print Server 1.1
Xerox iGen 5 90/120 Press	Xerox FreeFlow Print Server 23 Xerox FreeFlow Print Server 22 Xerox FreeFlow Print Server 21 Xerox EX-P 5 Print Server 2.1 Xerox EX-P 5 Print Server 1.3 Xerox EX-P 5 Print Server 1.1
Xerox iGen 150 Digital Production Press	Xerox FreeFlow Print Server 9.0 (SP3) Xerox FreeFlow Print Server 9.0 Xerox EX Print Server 2.0 Xerox EX Print Server 1.0
Xerox iGen4 90/110 Digital Production Press	Xerox FreeFlow Print Server 9.0 Xerox FreeFlow Print Server 8.0 (SP1) Xerox FreeFlow Print Server 7.0 Xerox EX Print Server 3.0 Xerox EX Print Server 2.0 Xerox EX Print Server 1.0
Xerox iGen4 220 Perfecting	Xerox FreeFlow Print Server 7.0 (SP3)
Xerox iGen3 90/110 Digital Production Press	Xerox FreeFlow Print Server 6.0 DocuSP 51 Fiery iGen3 Q5000/Q5500/QX100 4.0 IPP Fiery iGen Q5000/Q5500 3.0 IPP
Xerox Baltoro™ HF Inkjet Press	Xerox FreeFlow Print Server 24
Xerox Brenva® HD Production Inkjet Press	Xerox FreeFlow Print Server 22
Xerox Color 8250 Production Printer	Xerox FreeFlow Print Server 9.0 (SP3)
Xerox CiPress 325/500 Production Inkjet System	Xerox FreeFlow Print Server 9.0 (SP3)