



# Xerox One Step Image Transfer Paper Instructions

Majestik 5760/5765 Digital Color Copiers/Printers  
Regal 5790 Digital Color Copier/Printer

**DO NOT USE in 5775 or 4700 - Will cause immediate machine damage.**

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**Storage:**

- Optimum image quality is achieved with relative humidity less than 70%. High humidity levels can cause poor image quality due to dampness in the paper. For best results, return unused paper to original packaging with desiccant pack.

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**Copying:**

- Use MSI By-Pass Tray
  - The imaging side (blank) is placed face up in tray
  - 8.5" x 11" Sheets feed Long Edge
  - 11" x 17" Sheets feed Short Edge
  - Fan sheets prior to loading
  - Recommended maximum tray quantity
    - 8.5" x 11" 30 sheets
    - 11" x 17" 20 sheets
- Use Mirror Image Setting in Edit / Special mode so image will be right reading after transfer to fabric.
- Set machine as you normally would for the type of original used i.e. Photo, Text
- If poor fusing is experienced in 5760/5765 or 5790, use Heavy Weight Paper Mode. Heavy Weight Paper Mode is not selectable for 11 x 17" size in 5760/5765.
- For adequate fusing when printing electronic images, insure total toner saturation is less than 280%.

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**Pressing:**

Note: A swing-away heat press is required for acceptable image transfer. The clam-shell type presses are not recommended. A conventional home iron will not give satisfactory image transfer.

- Set temperature to 350 - 375°F
- Set to maximum workable pressure (approx. 40 lbs of pressure)  
IMPORTANT: To ensure even pressure, create a fabric cushion using 2 or 3 T-shirts on top of heat press bed.
- Position and press fabric item for 2 - 3 seconds to remove wrinkles and moisture
- Position transfer paper on fabric item and press for 8 -10 seconds (T-shirts).  
Heavy fabrics like Sweatshirts may require 25-30 sec. pressing time.
- Peel off transfer paper immediately (peel while hot)

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**Washing:**

- Turn garment inside out. Machine wash in warm or cold water.
- Do not use fabric softener or bleach.
- Tumble dry on low setting. *Do not dry clean!*
- To brighten image on fabric after washing, press with an iron on medium setting.

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**Fabrics:**

- Best performance is obtained on cotton, polyester, poly/cotton 50/50 blends and untreated canvas. Tight knits (heavy T-shirts) provide better results than open knits (sweat shirts).

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**Reordering:**

- Call Xerox *Supply Net* 1-800-822-2200
- 3R5811 for 8.5" x 11" (216mm x 279mm) 3R5812 for 11" x 17" (279 x 432mm)