

***The Xerox
DocuPrint N24, N32, and N40
2,000 Sheet Finisher***

Quick Installation/
Removal Guide

Before You Begin

If you are installing a printer at the same time as you are installing a finisher, install the printer and 2,500 Sheet Feeder first, using the instructions that came with them. Then install the finisher.



IMPORTANT: Installation of the finisher requires two people.



CAUTION: Use caution when moving the printer console and finisher to ensure that they do not tip over.



CAUTION: Be careful of metal plate edges when installing the finisher.

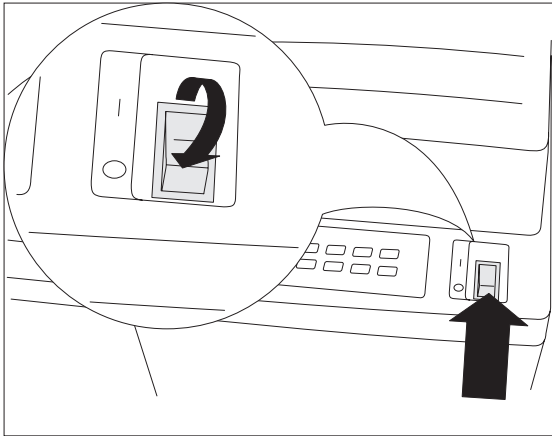


To operate this finishing device, your DocuPrint N24, N32, or N40 must be at software release 1.2 or higher. To verify your release, print a software configuration sheet from the printer. If you do not have this release, you may obtain it from customer support or by downloading it from: <http://xerox.networkprinters.com/products/N40>, or from <http://xerox.networkprinters.com/products/N32>, or from <http://xerox.networkprinters.com/products/N24>. Print Drivers and Finisher User Documentation may also be obtained from these Web sites.

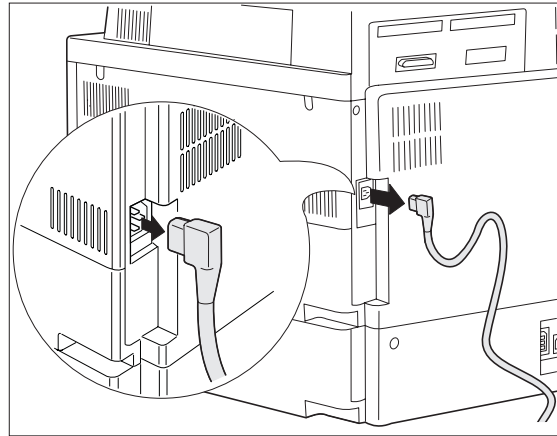
The finisher installation instructions are organized in the following sequence:

- Preparation and Unpacking
- Install the Transport Cover
- Install the Emissions Bracket Assembly
- Install the Guide Rail
- Install the Finisher
- Install the Staple Cartridge
- Complete the Installation

Preparation and Unpacking




1 Power OFF the printer.




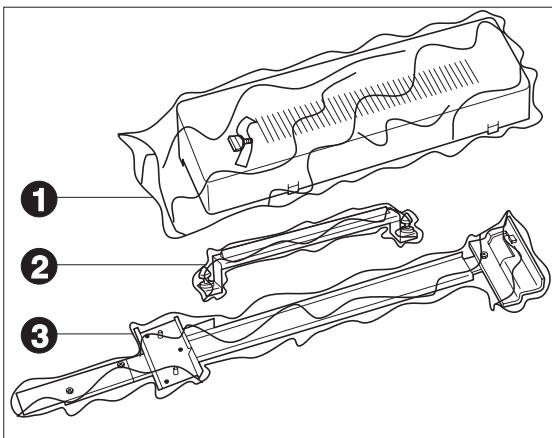
2 Disconnect the printer GFI power cord.

3 Unpack and remove the finisher from its box according to the instructions on the finisher box. Be sure to slide it off the bottom of the box.

 **CAUTION:** This operation should be done by two people.

Remove any tape and packing material.

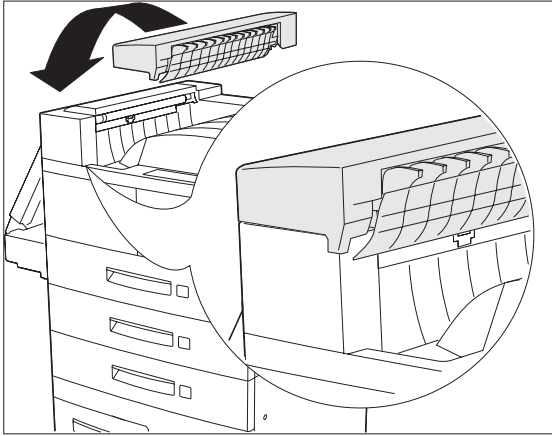
 *Save the carton and packing materials for later use in case you ever need to ship the finisher back to Xerox.*




4 Unpack the installation kit. You should have these three items:

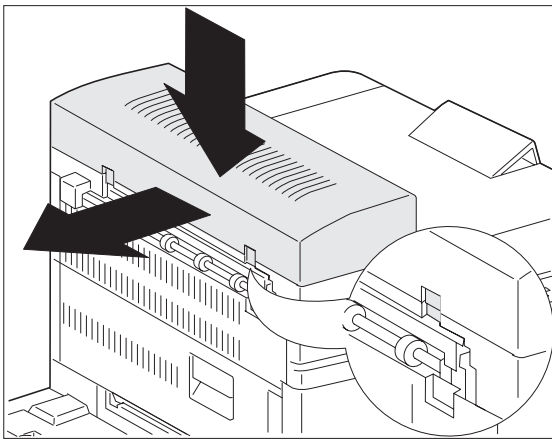
- (1) Transport Cover and thumb screw
- (2) Emissions Bracket Assembly and two thumb screws
- (3) Guide Rail with docking brackets.
- (4) Staple Cartridge

Install the Transport Cover



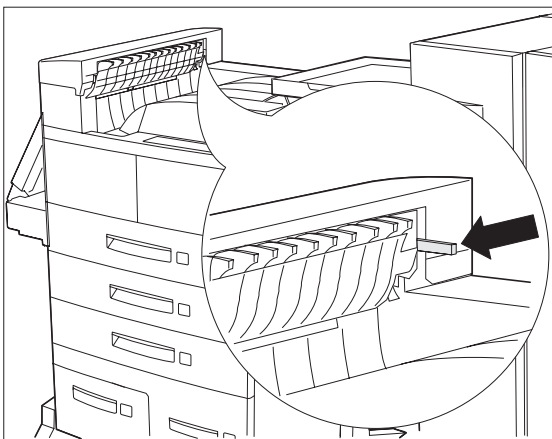
- 1** Face the front of the printer and place the Transport Cover on the top left side of the printer. Make sure the lip on the bottom right side of the transport cover is placed under the connecting edge of the printer.

 *If your printer has the Duplex Module installed, you do not need to remove it in order to install the Transport Cover.*



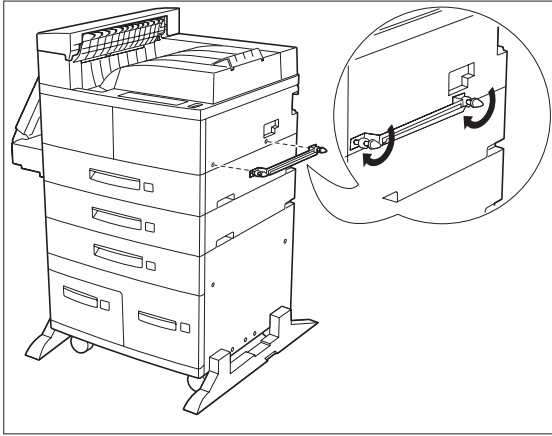
- 2** Align the tabs on the Transport Cover with the appropriate slots on the edge of the printer as shown.

Then gently pull the Transport Cover towards the left edge of the printer until it snaps into place.



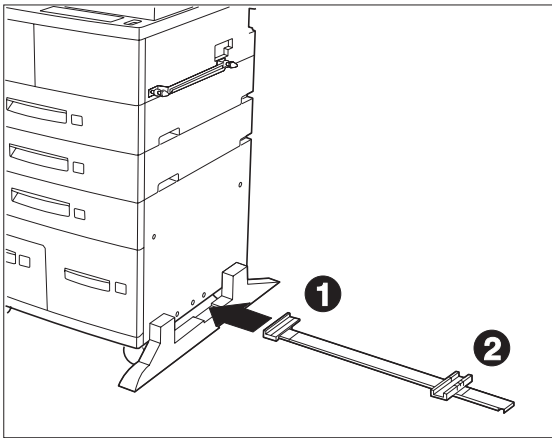
- 3** Make sure the black switch interlock is exposed and parallel to the floor as shown.

Install the Emissions Bracket Assembly




- 1** Make sure you install the Emissions Bracket Assembly with the “V” shaped edge of the bracket seal facing up. Attach the Emissions Bracket Assembly to the printer inserting the two thumb screws into the holes as shown and screwing them in.

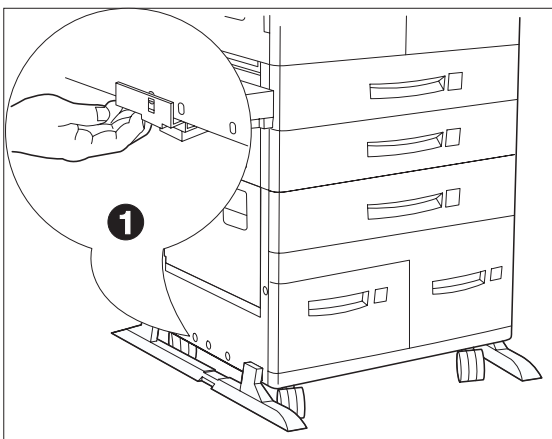
Install the Guide Rail



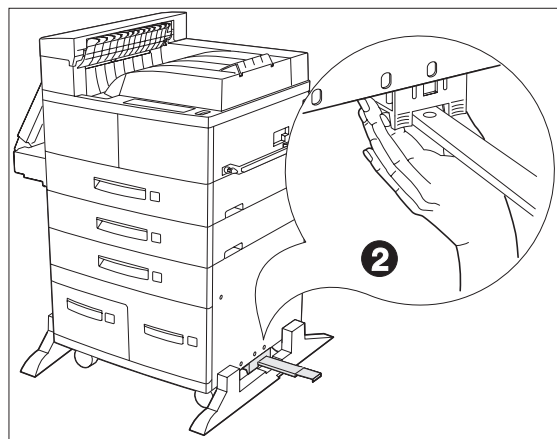
- 1** Pass the Guide Rail under the center of the printer from left to right as shown. The left side bracket (#1) should be at the left side of the printer, while the right side bracket (#2) should be at the right side of the printer.

Make sure the Guide Rail is parallel to the front of the printer.

 **CAUTION:** Do not tip the printer when you attach the Guide Rail brackets.

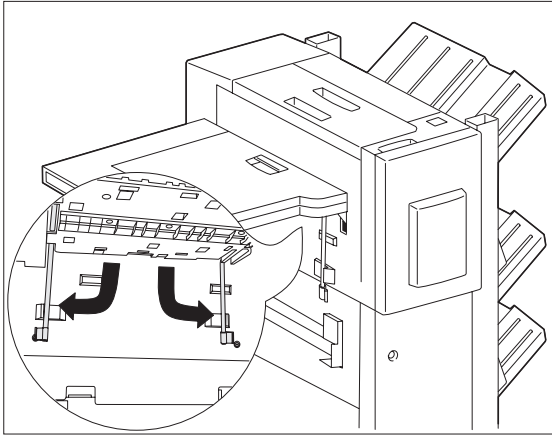


- 2** At the left side of the printer, align the #1 bracket with the third hole from the front, lift it over the printer's plastic cover panel and hook its tab in the hole.




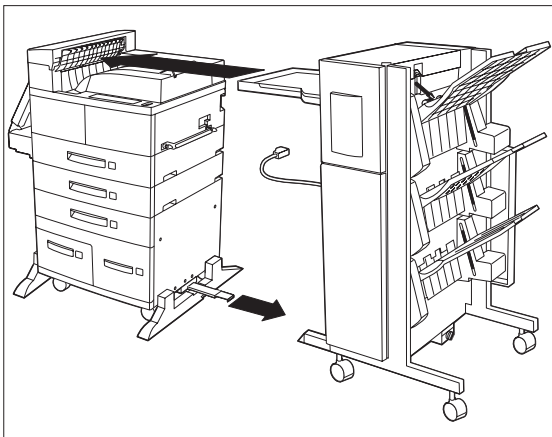
- 3** At the right side of the printer, align the #2 bracket with the third hole from the front and slide it upwards between the printer's plastic cover panel and frame until it snaps firmly into place.

Install the Finisher



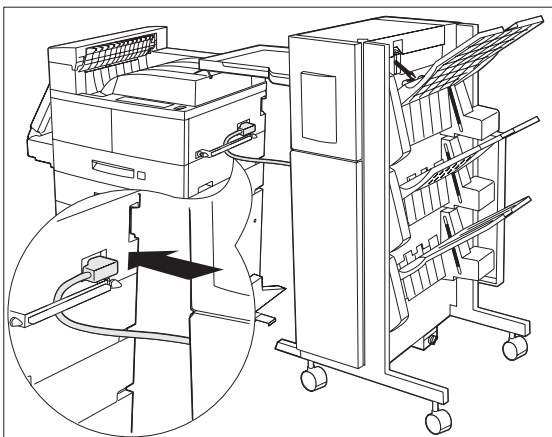
- 1** Hold the Paper Transport parallel to the ground and unfold the two brackets under the Paper Transport edge nearest to the printer by pulling on the green tabs. Rotate them into place by turning them down and to the side as shown and push them snugly against the retainers.

 **CAUTION:** Use caution when moving the finisher to ensure that it does not tip over.

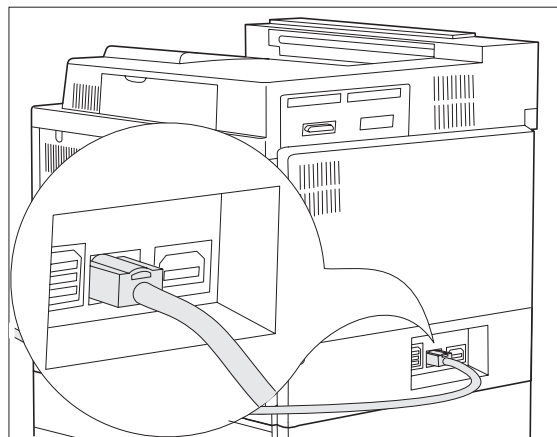


- 2** Slide the finisher towards the printer until its GFI power cord and connector cable can easily reach the printer.

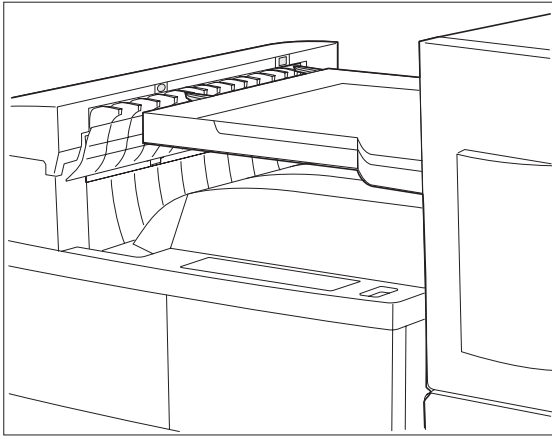
- 3** Fully extend the Guide Rail that is attached underneath the printer and align it with the Guide Rail slot under the finisher. Make sure the Guide Rail is completely inserted into the guide rail slot under the finisher and is aligned with the plate and hole underneath the right hand side of the finisher.



- 4** Pass the finisher GFI power cord behind the Emissions Bracket Assembly and plug it into the printer, as shown.

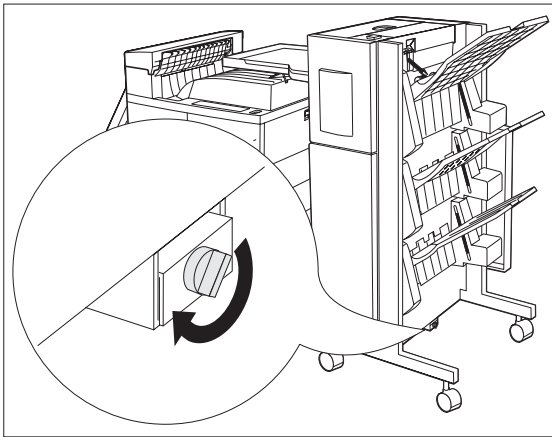


- 5** Attach the finisher connector cable to the rear of the printer as shown.



- 6** Align the finisher with the printer so they can be connected together. Align the pins on the left hand edge of the Paper Transport with the holes on the top edge of the Transport Cover.

! CAUTION: Be careful of metal plate edges at the base of the finisher as you complete the installation.



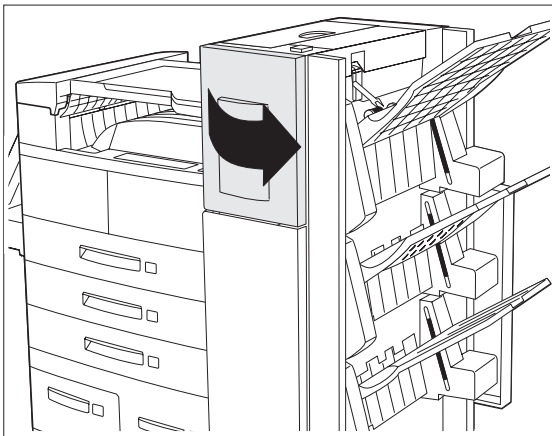
- 7** Insert the thumb screw into the hole at the end of the Guide Rail at the base of the finisher and hand tighten it as shown.

Then push the finisher against the printer. Make sure the pins on the Paper Transport are firmly seated into the Transport Cover.

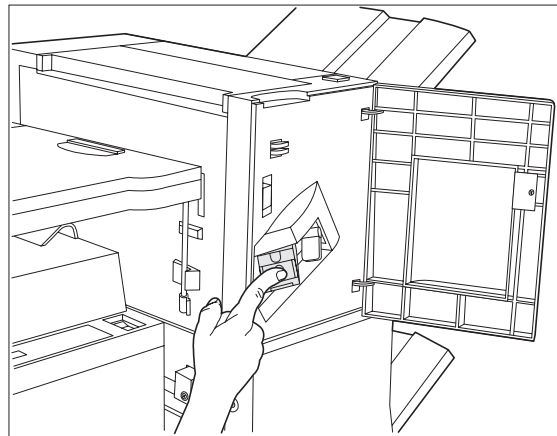
- 8** Lock the rear wheels on the finisher.

Install the Staple Cartridge

! CAUTION: For the finisher to operate correctly, the Staple Cartridge must be properly installed.



- 1** Open the access door on the side of the finisher.



- 2** Slide the Staple Cartridge into the finisher until it snaps into place. Then close the access door.

Complete the Installation

- 1 Reattach the printer's GFI power cord and power ON the printer.**
- 2 Print a Configuration Sheet (see Chapter 1 of the printer's User Guide) and confirm that the finisher appears in the "Installed Options" section of the sheet.**

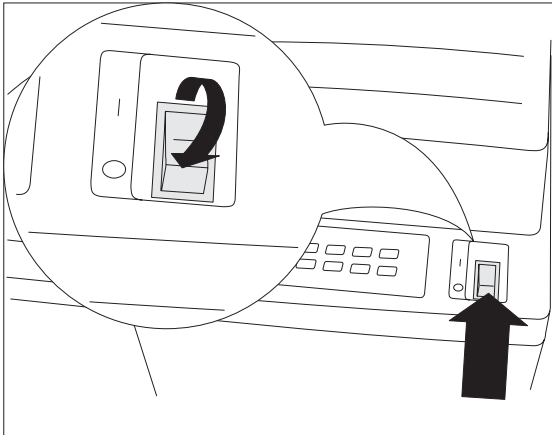


If the finisher does not appear on the Configuration Sheet, perform steps 1 through 5 of the next section, "Removing the Finisher," then reinstall the finisher and print another Configuration Sheet. If the finisher still does not appear on the sheet, contact the dealer from which you bought your printer and/or finisher, or contact Xerox.

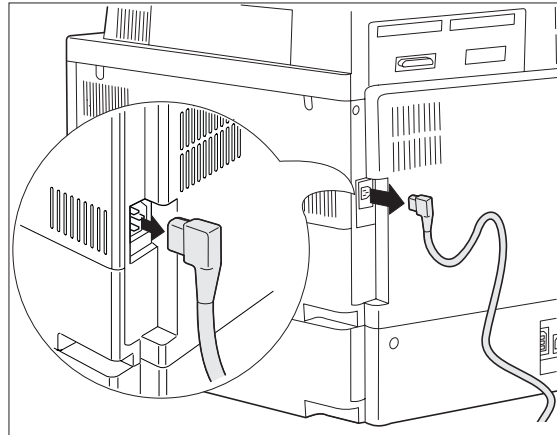
- 3 Install the printer drivers from the CD. The CD also contains the Finisher User Guide and the Finisher Install/Removal instructions.**

Removing the Finisher

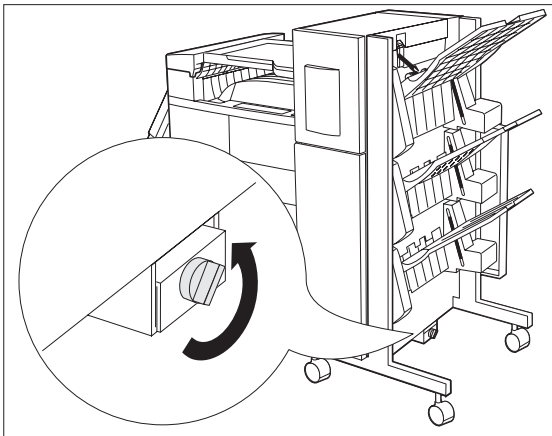
This section includes instructions for removing the finisher from the printer.



- 1** Power OFF the printer. Be sure to save all the loose parts from the finisher and the printer.



- 2** Disconnect the printer GFI power cord from the Printer and unplug the finisher connecting cable from the printer.

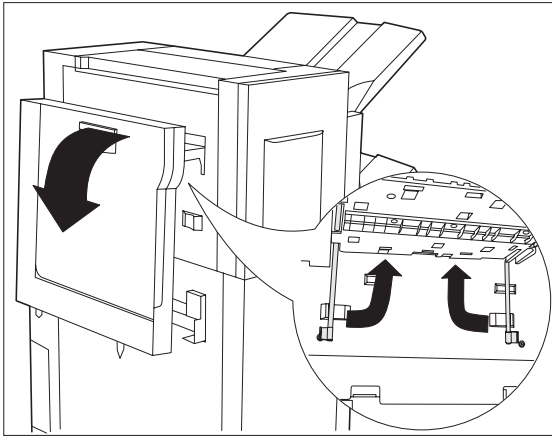


- 3** Remove the thumb screw from the base of the finisher.

- 4** Unlock the wheels on the finisher.

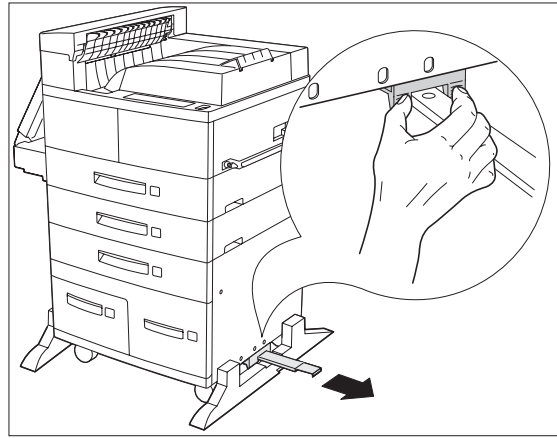


- 5** Remove the finisher GFI power cord from the printer and slowly pull the finisher away from the printer.



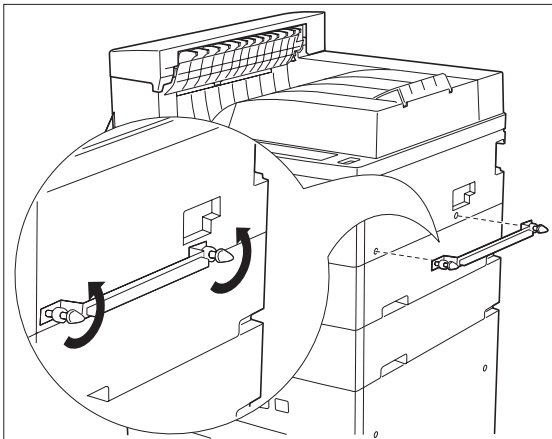
6 Release the two brackets under the Paper Transport and rotate them up into place at the edge of the Paper Transport.

7 Lower the Paper Transport so that it hangs against the side of the finisher.

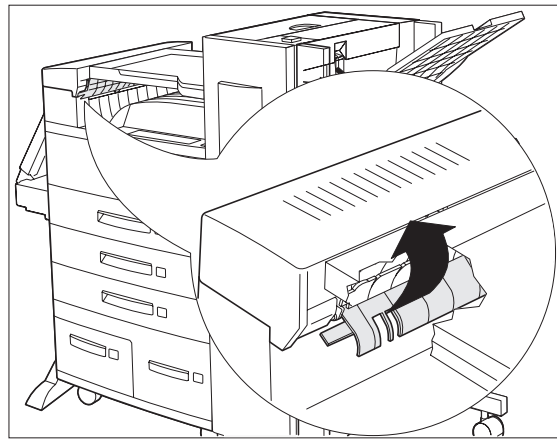


8 Free the Guide Rail from the base of the printer console by pushing in the two tabs on the #2 bracket while pushing down on the Guide Rail.

9 Remove the Guide Rail from under the printer.



10 Remove the Emissions Bracket Assembly from the printer console by removing the two thumb screws.



11 Remove the Transport Cover. Begin by lifting the roller guard and rotating the Transport Cover away from the edge of the printer until the connecting tabs pull free.

12 Reattach the GFI power cord to the Printer. Power ON the Printer.

13 Print a Configuration Sheet and confirm that the finisher no longer appears in the upper right section of the sheet.

! CAUTION: If you plan to ship the finisher, remove the Staple Cartridge before shipping.