

Versant 3100 Press

Optional Units Manual

2nd High Capacity Feeder C1-DS
Interface Decurler Module
Inserter
High Capacity Stacker
Crease/Two-sided Trimmer
Folder Unit
Finisher
SquareFold Trimmer
Finishing Transport



In this manual, safety instructions are preceded by the symbol . Always read and follow the instructions before performing the required procedures.

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Preface

Thank you for selecting the Versant 3100 Press.

The Versant 3100 Press is a color printing system that quickly processes data from client computers and delivers high-quality outputs. The Versant 3100 Press consists of the printer unit and a variety of optional units as well as a Print Server.

The Versant 3100 Press offer high-speed color printing: up to 100 sheets/minute (A4) (the actual speed depends on the size, type, and weight of paper).

This manual is intended to provide first-time users of the Versant 3100 Press with necessary information such as operating procedures and precautions on using the optional units.

Before using the Versant 3100 Press, please read this manual thoroughly to obtain the best performance of the Versant 3100 Press.

After reading this manual, please keep it in a safe place for further reference. It will be useful in case you forget how to perform operations or if a problem occurs with the printer.

For information on functions and operations of the Print Server, refer to customer documentation supplied with Print Servers.

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Types of Manuals

The Versant 3100 Press comes bundled with the following manuals:



- Refer**
- For information on functions and operations of the Print Server, refer to customer documentation supplied with Print Servers.
 - Some of them come with manuals. The manuals for optional components describe all the necessary steps for using the optional components and installing the software.
 - For details on the functions of your 3rd Vendor Finisher or GBC® AdvancedPunch™ Pro, refer to the manual supplied with the device.

PDF Manual

The Manuals are stored as PDF files on the *Versant 3100 Press Instruction Manuals CD*. Double-click "index.html" and select the language of the manual you wish to display.

● Versant 3100 Press Optional Units Manual (this manual)

Describes how to replace consumables and how to clear paper jams in the optional units (High Capacity Stacker, Finisher, and others).

● Versant 3100 Press Printer Unit Manual

Describes how to load paper, how to replace consumables, how to clear paper jams, and the daily maintenance procedures for the printer unit. (These descriptions are also applied to the printer unit equipped with Offset Catch Tray.)

● Versant 3100 Press User Interface Manual

Describes the operations of the user interface (UI) for operating the printer. The user interface allows you to confirm status of the printer, and to set the printer behavior.

● Versant 3100 Press Paper Jams: Quick Access Guide

Illustrates possible paper jam areas, allowing you to quickly identify a paper jam location.

HTML Manual

● Stock Library Manager Manual

Describes Stock Library Manager with which you can change the paper settings. The manual can be viewed from the [Help] menu of Stock Library Manager.

● CentreWare Internet Services Help

The help describes CentreWare Internet Services where you can change various settings of the printer using a client computer.

Click [Help] in the upper right corner of CentreWare Internet Service window to display the help.



Important

To display the online help for CentreWare Internet Services, users need to have the environment to connect to the Internet. The communication fee shall be borne by you.

Paper Manual

● Versant 3100 Press Safety Notes

Provides information for using the printer safely. Read this manual before using the printer.

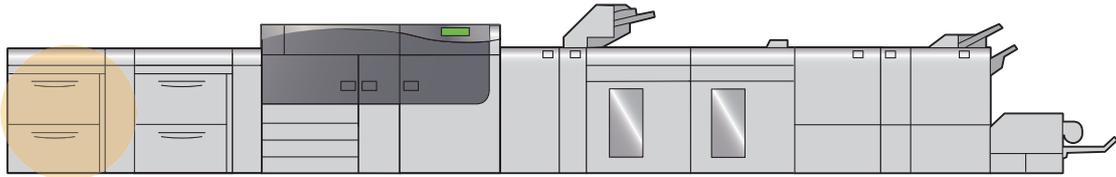
Using This Manual

This manual is intended to provide first-time users of the Versant 3100 Press with necessary information such as operating procedures and precautions on using the optional units.

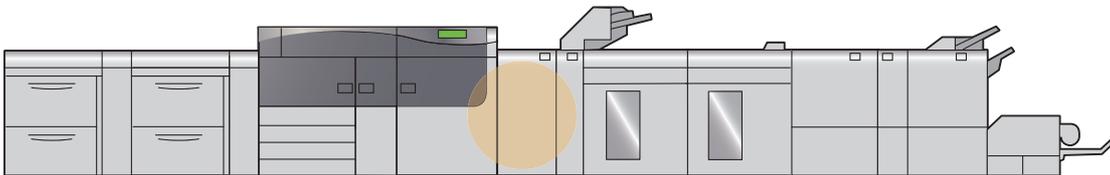
Organization of This Manual

This manual identifies components as well as covers procedures to clear paper jams for each of the optional units.

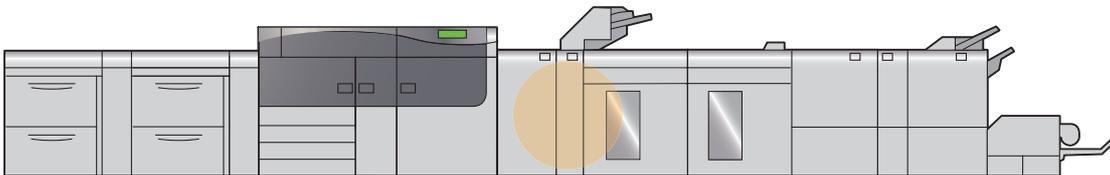
- Chapter 1 2nd High Capacity Feeder C1-DS



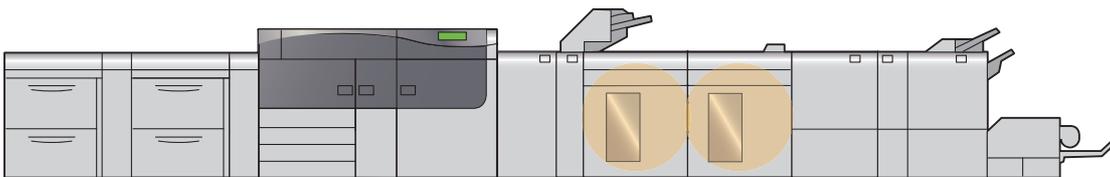
- Chapter 2 Interface Decurler Module



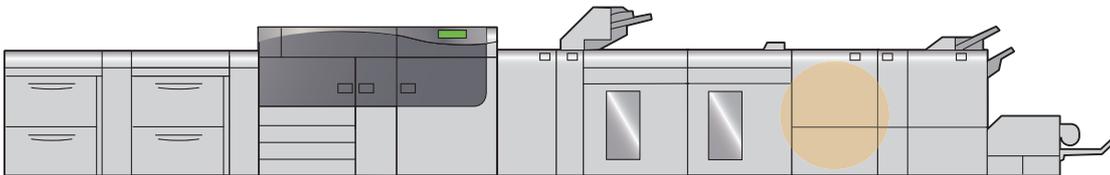
- Chapter 3 Inserter



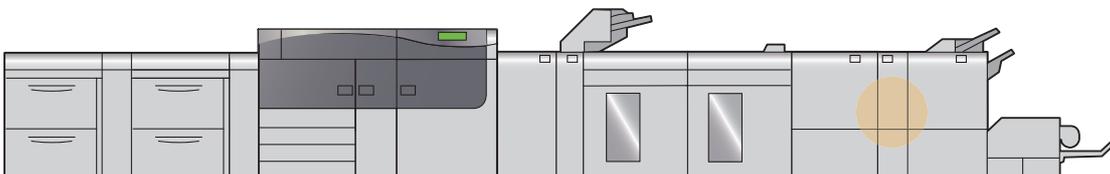
- Chapter 4 High Capacity Stacker



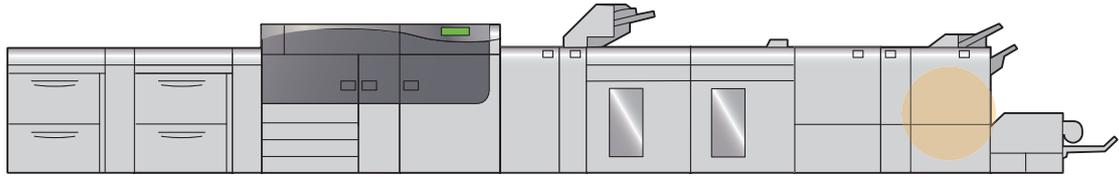
- Chapter 5 Crease/Two-sided Trimmer



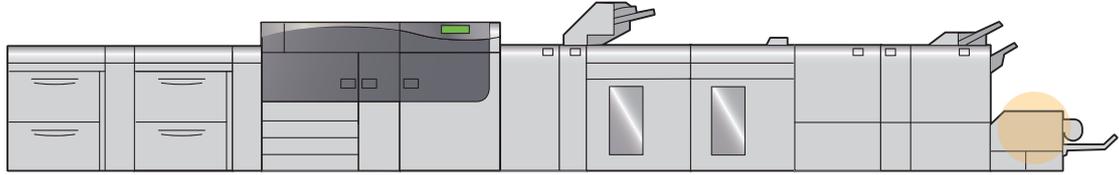
- Chapter 6 Folder Unit



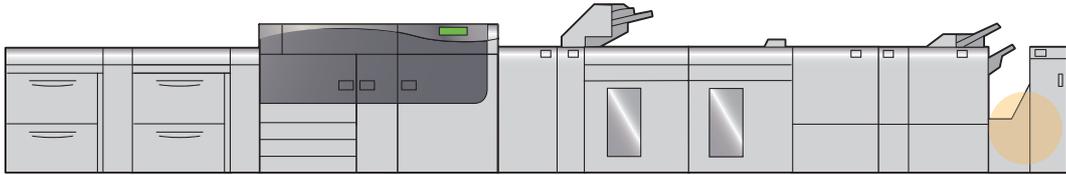
● Chapter 7 Finisher



● Chapter 8 SquareFold Trimmer



● Chapter 9 Finishing Transport



Conventions

This manual uses the following symbols:



Important

Indicates important information you have to know or be reminded before operations.



Note

Indicates supplemental information useful for operations.



Refer

Indicates references to other chapters and manuals.

< >

Indicates the Control Panel, and buttons and lamps on the printer or optional units.

[]

Indicates the names of tabs, options, buttons, menus and file names on the touch screen display.

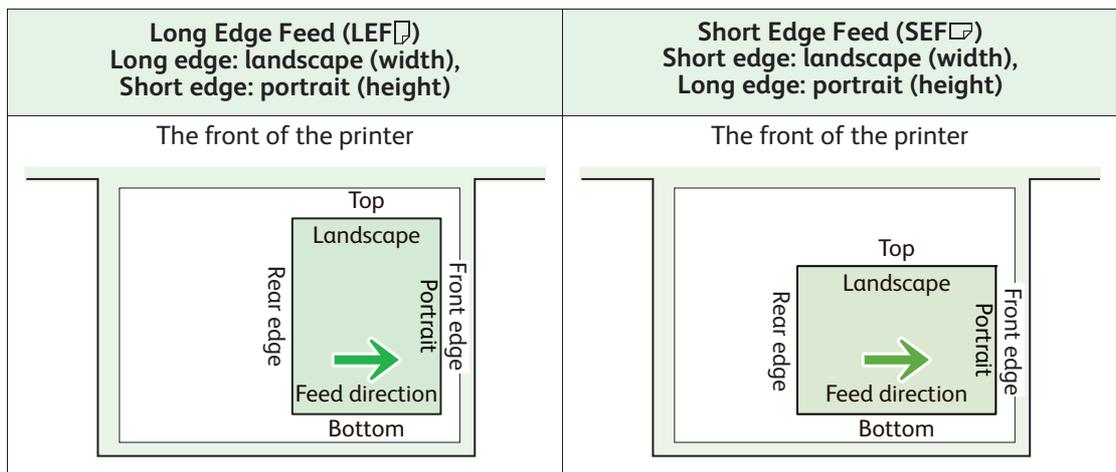
" "

Indicates the names of reference sections in this manual, characters to be entered, path names, and messages.

XXX Manual Indicates the names of the reference manuals.

Paper There are two paper orientations: Long Edge Feed (LEF) and Short Edge Feed (SEF).

Orientation The figures below describe front, rear, top, and bottom edges of the paper for LEF and SEF.



Note The feed direction shown above works in an opposite manner for Printer Unit Trays and Inserter Tray.

Illustrations in This Manual

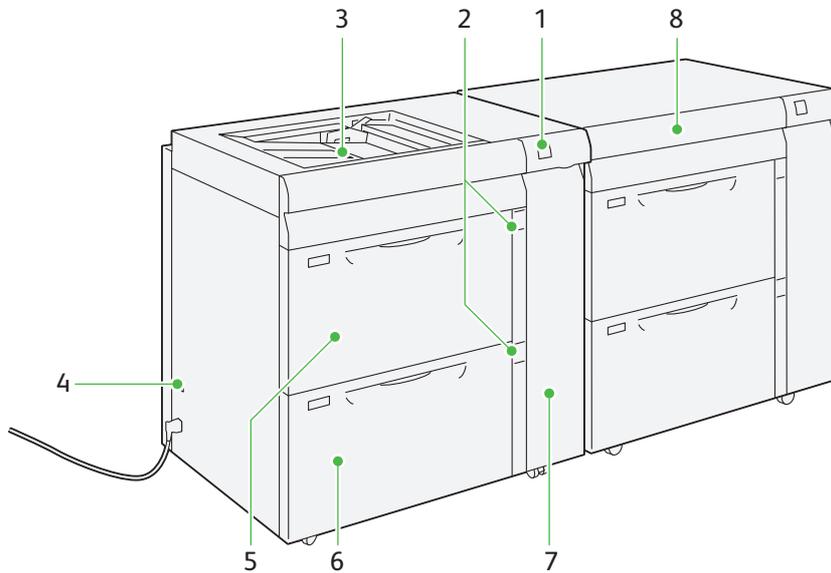
All illustrations contained in this manual are of the product equipped with all optional units.

Chapter 1 2nd High Capacity Feeder C1-DS

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 **Refer** For detailed information on how to load paper, refer to "2.3 Loading Paper" in the *Printer Unit Manual*, and how to clean the printer, refer to "4.3 Cleaning the Printer" in the *Printer Unit Manual*.

1.1 Machine Components



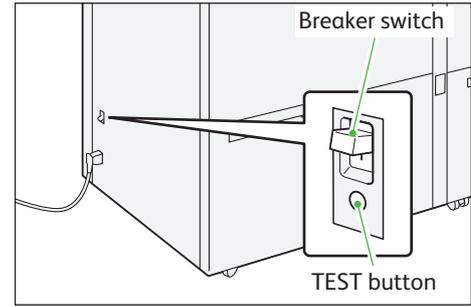
No.	Component	Description
1	Error lamp	Illuminates when a paper jam occurs.
2	Paper level indicator lamp	The top active indicator lamp lights when the corresponding Tray is active. The four center lamps (1=25%) indicate the amount of remaining paper. When all of the four lamps turn off, Tray becomes empty and paper empty indicator lamp lights.
3	Bypass Tray (Tray 5)	Load paper here. Images are printed on the face side of the loaded paper.
4	Circuit breaker switch	Automatically shuts off electricity in the event of fault current or a short circuit.
5	High Capacity Trays	Tray 8 Load paper here.
6		Tray 9 Images are printed on the face side of the loaded paper.
7	Right side cover	Open this cover to clear paper jams.
8	Top cover of High Capacity Feeder C3-DS	Open this cover to clear paper jams.

Circuit Breaker Switch

The switch is normally in the upper position.

If the machine will be moved or unused for an extended period of time, turn off the switch by pressing it to the lower position.

 **Note** When fault current is detected, the circuit breaker is automatically turned off to discontinue the electrical flow. Do not touch the breakers under normal condition. For information on fault current, refer to the *Safety Notes*.



Specifications

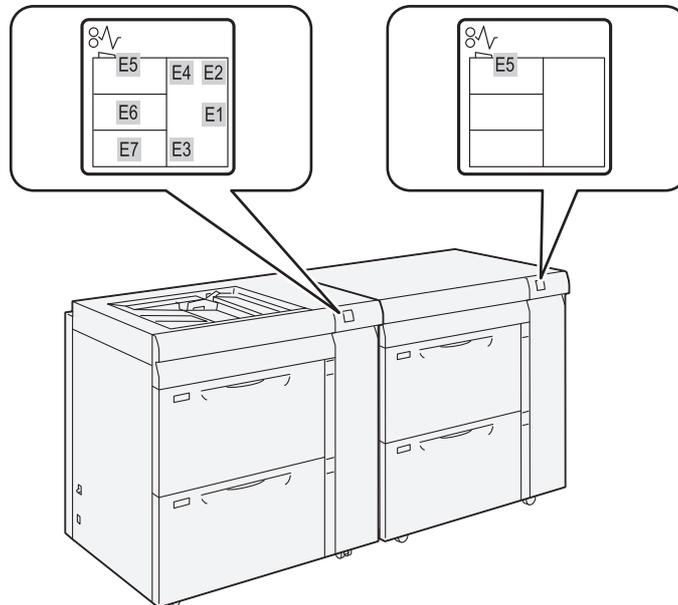
Component	Description				
Paper size Paper weight	Paper size	Standard size		Maximum	A3, 13 x 19"
				Minimum	Post Card (100 x 148 mm)
	Custom size	Bypass Tray	Height	98.0 - 330.2 mm	
			Width	148.0 - 660.4 mm	
		High Capacity Tray	Height	98.0 - 330.2 mm	
			Width	148.0 - 488.0 mm	
Paper weight	Bypass Tray		52 - 300 g/m ²		
	High Capacity Tray		52 - 350 g/m ²		
<p> Note</p> <ul style="list-style-type: none"> • Printing on long paper can cause decreased continuous printing speed. • There is a certain limitation on how long paper can be fed and delivered. <p> Refer For detailed information about the supported paper size and weight, refer to "2.1.2 Supported Paper" in the <i>Printer Unit Manual</i>.</p>					
Tray capacity	2,000 sheets x 2 Trays (Maximum capacity: 4,000 sheets), Bypass Tray: 250 sheets				
<p> Note The values are based on Colotech+90.</p>					
Power supply Power consumption	Power supply	100 - 120 V AC ±10%, 5 A, 50 Hz or 60 Hz			
	Peak	500 W			
	Power supply	200 - 240 V AC ±10%, 3 A, 50 Hz or 60 Hz			
	Peak	660 W			
Dimension	Width 988 x Depth 762 x Height 992 mm				
Weight	222 kg (When it is installed.)				

1.2 Paper Jams

If there is a paper jam, the printing will be canceled.

The Error Message area of the touch screen will show the affected area in red, along with the message.

Also, the error lamp on the top of the machine will illuminate.



If there is a paper jam in the following area, tap the [Faults] and the [Faults] screen will appear, explaining how to remove jammed papers.



Important

- Remove the paper only after you are sure the printer is no longer moving.
- After removing jammed papers, be sure to close the cover. Leaving the cover open will not be able to continue to print jobs.



Note

- Leave the power on and proceed to remove jammed papers.
- If there is still paper remaining, the paper jam message will continue to display. Make sure that there is no jammed paper left and also no jams in other places.

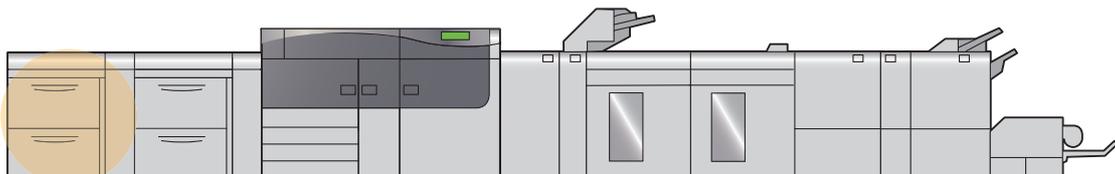


Refer

For detailed information on how to regard the messages, refer to "1.2.1 Services Home" in the *User Interface Manual*.

1.2.1 Paper Jams in Tray

Follow the steps below to clear paper jams in Tray.



CAUTION

When pulling out the Tray, do it gently. If pulled out with too much force, the Tray can hit and injure your knees.

1. Remove jammed papers.

- When Lamp E5 is Lit..... p.13
- When Lamp E6 is Lit..... p.13
- When Lamp E7 is Lit..... p.14



Note Solutions differ depending on where the paper jam occurs. Confirm the jammed area in the Error Message area.

The code (E) on the upper-left part of the message indicates which error lamp on the top of the machine is illuminating.

When Lamp E5 is Lit

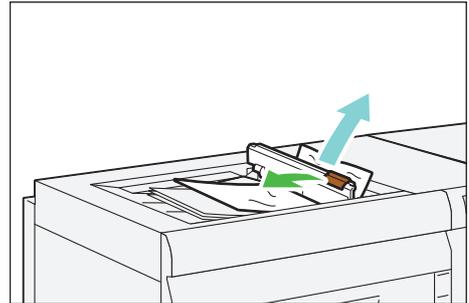
- (1) Open the cover on the top of the Bypass Tray, and remove jammed papers and all papers loaded in the Bypass Tray.



When two or more sheets of paper are loaded, remove all the sheets from the Tray.

- (2) Close the cover.
- (3) Fan the paper you removed and make sure all four corners are aligned correctly. Then reload the paper.

If you have difficulty in removing jammed papers, open the cover on the right side to remove the paper inside.



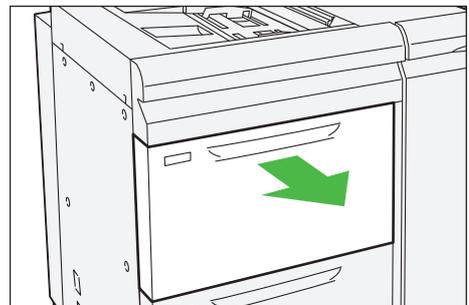
Refer For detailed information on paper jams inside the right side cover, refer to "1.2.2 Paper Jams inside the Right Side Cover" (p.14).

When Lamp E6 is Lit

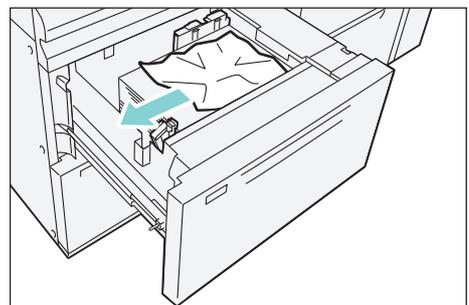
- (1) Pull out the Tray 8 toward you until it stops.



Before pulling out the Tray, make sure no paper is jammed inside the right side cover.



- (2) Remove jammed papers.



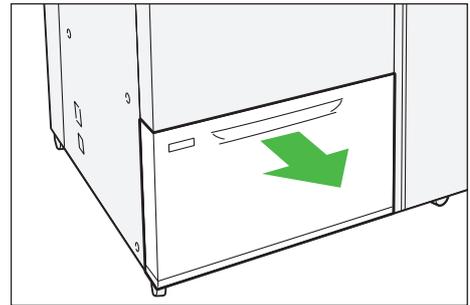
- (3) Make sure the long-side and short-side paper guides are positioned to just touch the paper, and then push the Tray into the machine.

When Lamp E7 is Lit

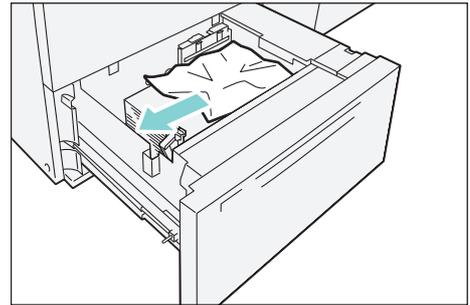
(1) Pull out the Tray 9 toward you until it stops.



Before pulling out the Tray, make sure no paper is jammed inside the right side cover.



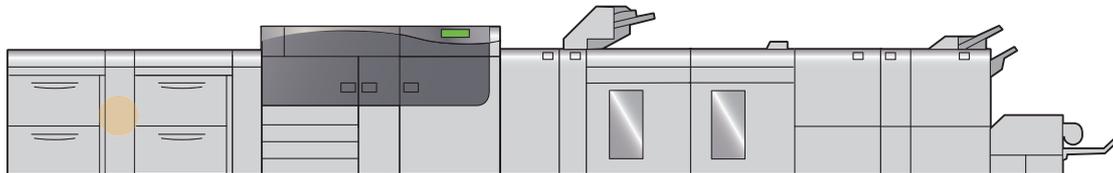
(2) Remove jammed papers.



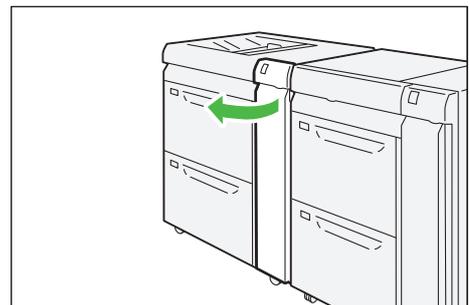
(3) Make sure the long-side and short-side paper guides are positioned to just touch the paper, and then push the Tray into the machine.

1.2.2 Paper Jams inside the Right Side Cover

Follow the steps below to clear paper jams inside the cover of the 2nd High Capacity Feeder C1-DS.



1. Open the right side cover of the 2nd High Capacity Feeder C1-DS.



2. Remove jammed papers.

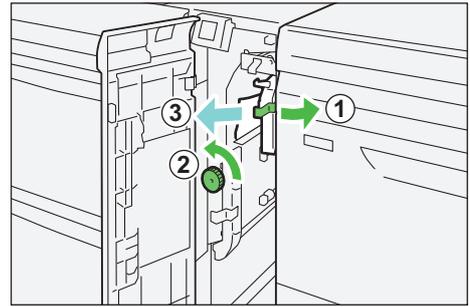
- When Lamp E1 is Lit..... p.15
- When Lamp E2 is Lit..... p.15
- When Lamp E3 is Lit..... p.16
- When Lamp E4 is Lit..... p.16



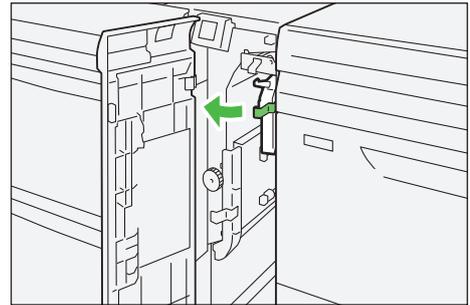
Note Solutions differ depending on where the paper jam occurs. Confirm the jammed area in the Error Message area.
The code (E) on the upper-left part of the message indicates which error lamp on the top of the machine is illuminating.

When Lamp E1 is Lit

- (1) Open lever "1a" to the right (①) and turn knob "1c" counterclockwise (②). Remove jammed papers (③).

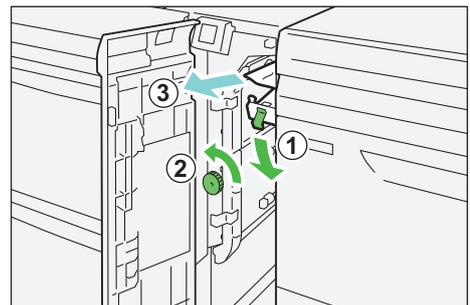


- (2) Return lever "1a" to its original position.

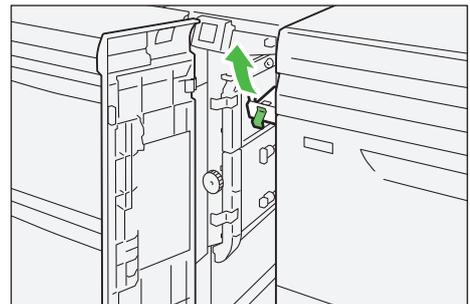


When Lamp E2 is Lit

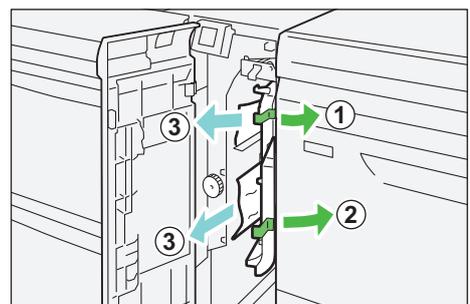
- (1) Open lever "1d" to downward (①) and turn knob "1c" counterclockwise (②). Remove jammed papers (③).



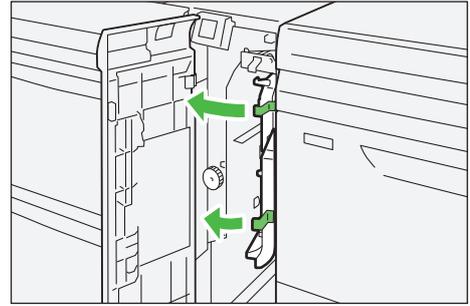
- (2) Return lever "1d" to its original position.



- (3) Open lever "1a" (①) and lever "1b" (②) to the right. Remove jammed papers (③).

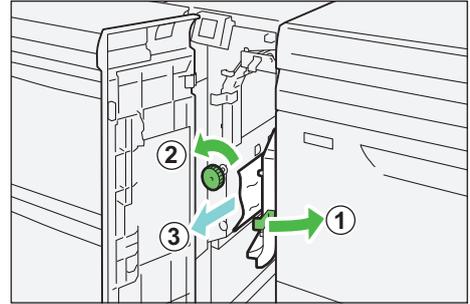


- (4) Return levers "1a" and "1b" to their original positions.

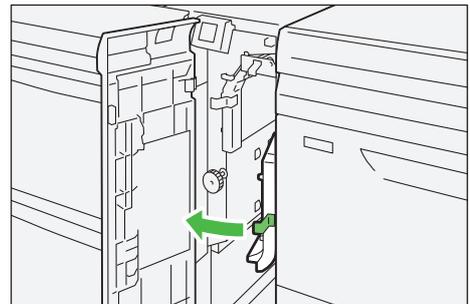


When Lamp E3 is Lit

- (1) Open lever "1b" to the right (①) and turn knob "1c" counterclockwise (②). Remove jammed papers (③).

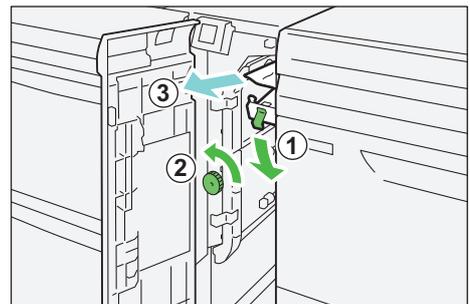


- (2) Return lever "1b" to its original position.

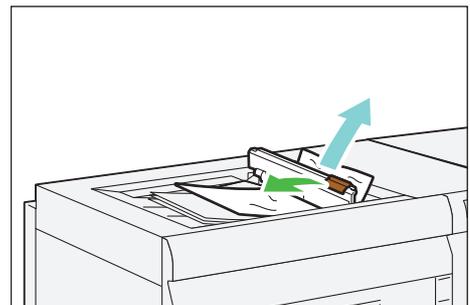


When Lamp E4 is Lit

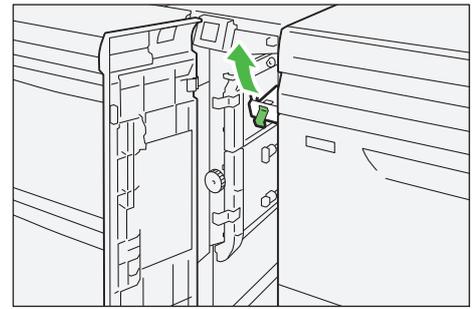
- (1) Open lever "1d" downward (①) and turn knob "1c" counterclockwise (②). Remove jammed papers (③).



- (2) If you have difficulty in removing jammed papers, loaded in the Bypass Tray, open the top cover and remove them.



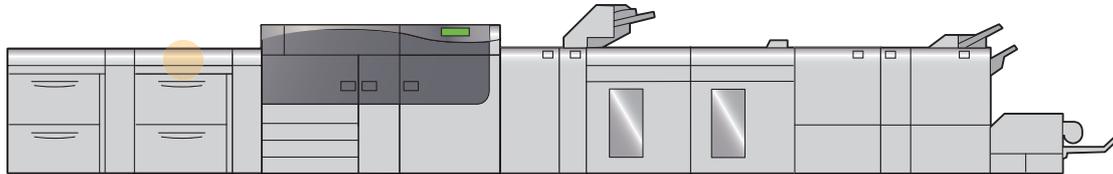
- (3) Return lever "1d" to its original position.



3. Close the cover.

1.2.3 Paper Jams in the Paper Feeding Unit

Follow the steps below to clear paper jams in the paper feeding unit.

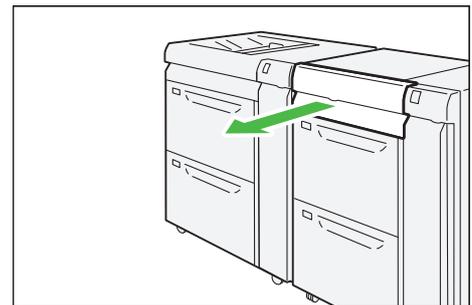


 **Note** The "E5" error lamp of the High Capacity Feeder C3-DS will illuminate.

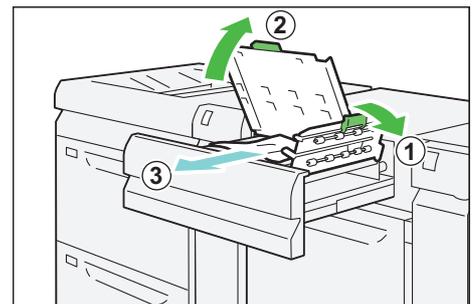
1. Pull out the top cover of the High Capacity Feeder C3-DS toward you until it stops.



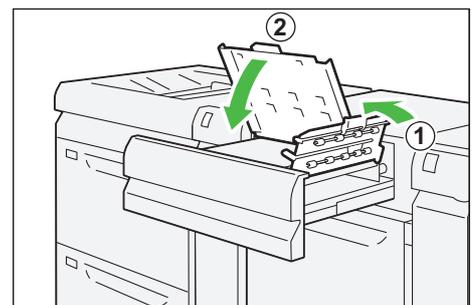
Before pulling out the Tray, make sure no paper is jammed inside the right side cover.



2. Open lever "2a" to the right (①) and lever "2b" upward (②). Remove jammed papers (③).



3. Return levers "2a" (①) and lever "2b" (②) to their original positions.

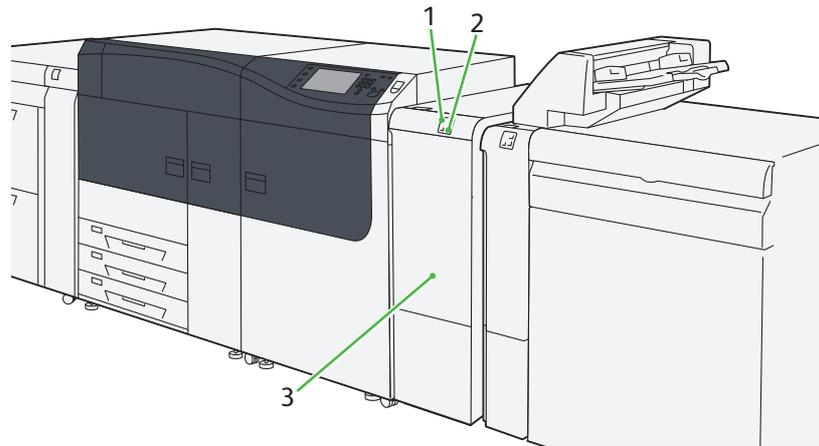


4. Close the cover.

Chapter 2 Interface Decurler Module

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2.1 Machine Components



No.	Component	Description
1	Error lamp	Illuminates when a paper jam occurs. If the lamp is blinking, you must first clear the paper jam.
2	Decurl button	Press this button to correct the curl. This function is to correct the curl while sheets are being printed.
3	Cover	Open this cover to clear paper jams.

 **Note** The Interface Decurler Module is required when connecting a paper discharge unit to the printer unit.

Specifications

Item	Specification			
Power supply Power consumption	Power supply	100 - 240 V AC±10%	100 V	2.5 A, 50 Hz or 60 Hz
			240 V	1 A, 50 Hz or 60 Hz
	Peak	250 W		
Dimensions	Width 340 x Depth 725 x Height 992 mm			
Weight	40 kg			

2.2 Curl Correction

By pressing decurl buttons, you can correct the paper curl caused by heat and pressure.

As far as the printer is powered on, the decurl buttons function regardless of whether the printer is running or idle.



- This curl correction function is intended to be used during printing. Fine adjustment according to the characteristics of each paper can be made by using Stock Library. For detailed information on how to regard the Stock Library, refer to "Stock Library" in the *Stock Library Manager Manual*.
- Since paper curl can easily cause stapling problems, make sure you always check the curl direction of output paper to properly correct paper curl.

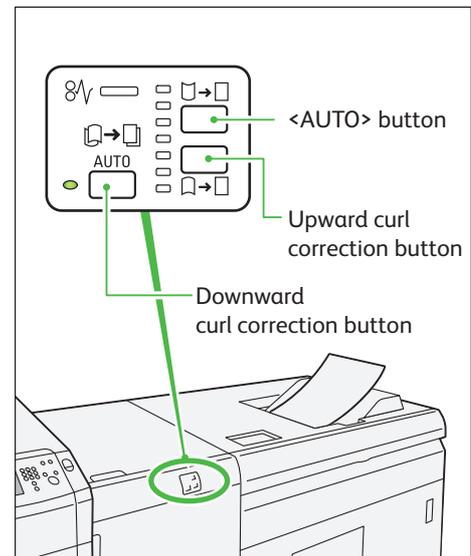


Note If you correct curl while the printer is running, the new mode is applied to the sheet delivered immediately after the button is pressed.

1. Check the curl direction of output paper.
2. Make sure a decurl button lamp is lit and press the button.

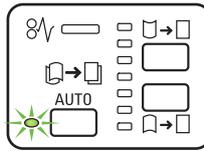


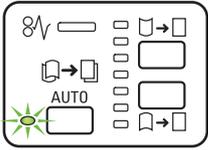
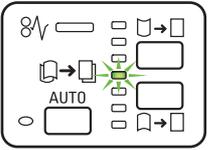
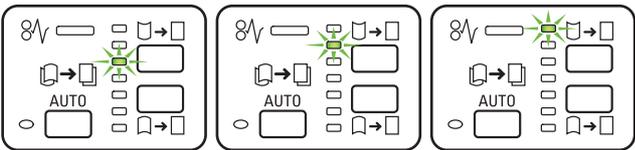
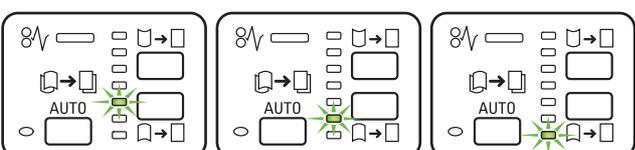
Note When feeding paper in "AUTO" mode, the lamps illuminate briefly to indicate the direction and level of correction as paper curl is corrected. Use these lamps as a guide when correcting paper curl manually.



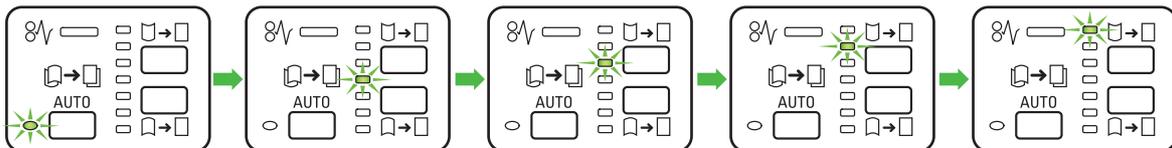
Curl correction modes and functions of the decurl buttons

Press the <AUTO> button to switch to the "AUTO" mode.

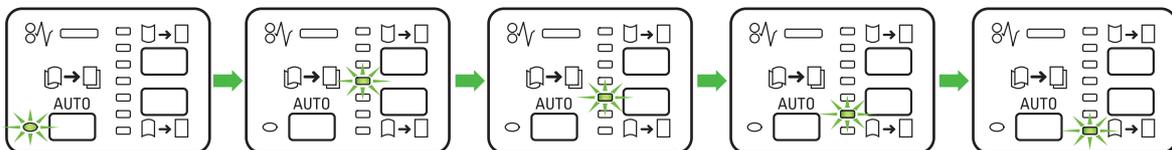


Indicator	Mode	Function
	AUTO	Automatically corrects paper curl. Normally it is recommended to select this mode. The module selects the optimal curl adjustment method, depending on the size and delivery orientation of the printed output.
	OFF	The machine will not perform the curling correction to straighten the curled printed output.
	Upward Curling	Select this when the printed output print is curled upwards, in order to apply upward curl correction. The correction level is indicated by the lamp, with the top being the highest.
	Downward Curling	Select this when the printed output is curled downwards, in order to apply downward curl correction. The correction level is indicated by the lamp, with the bottom being the lowest.

Pressing the upward curl correction button changes correction levels as follows.



Pressing the downward curl correction button changes correction levels as follows.



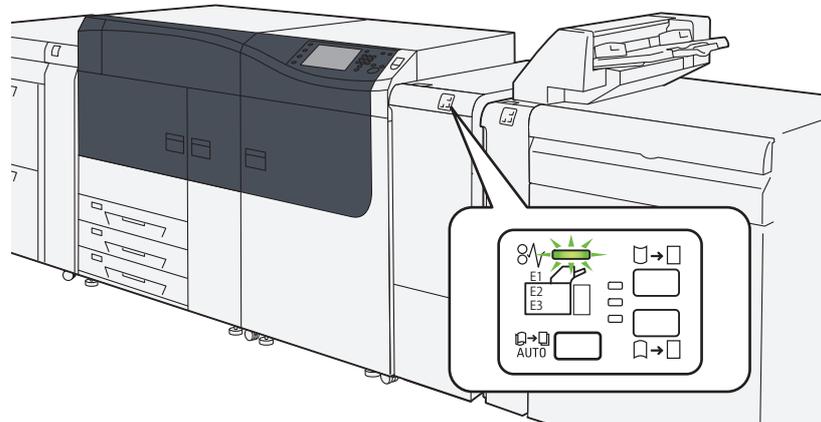
2.3 Paper Jams

If there is a paper jam, the printing will be canceled.

The Error Message area of the touch screen will show the affected area in red, along with the message.

Also, the error lamp on the top of the machine will illuminate.

If the lamp is blinking, you must first clear the paper jam.



If there is a paper jam in the following area, tap the [Faults] and the [Faults] screen will appear, explaining how to remove jammed papers.



- Remove the paper only after you are sure the printer is no longer moving.
- After removing jammed papers, be sure to close the cover. Leaving the cover open will not be able to continue to print jobs.

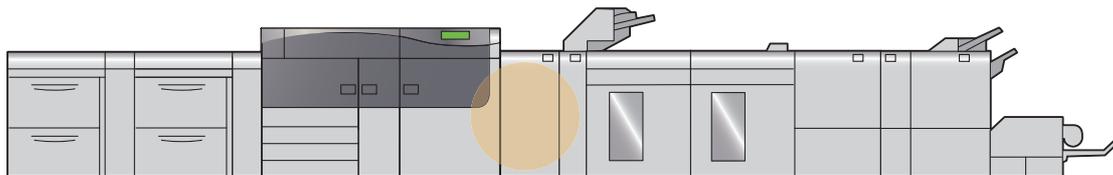


- Leave the power on and proceed to remove jammed papers.
- If there is still paper remaining, the paper jam message will continue to display. Make sure that there is no jammed paper left and also no jams in other places.

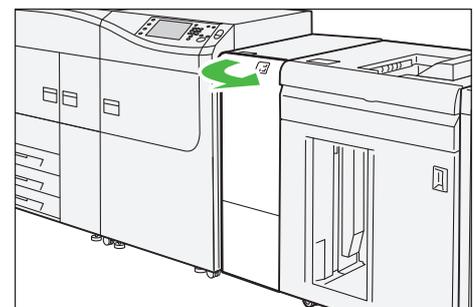


For detailed information on how to regard the messages, refer to "1.2.1 Services Home" in the *User Interface Manual*.

Follow the steps below to clear paper jams in the Interface Decurler Module.



1. Open the cover of the Interface Decurler Module.



If the jammed long paper is lying across more than one unit, refer to "3.3.4 Long Paper Jam" in the *Printer Unit Manual*.

2. Open lever "1a" downward (①) and turn knob "1b" counterclockwise (②). Remove jammed papers (③).



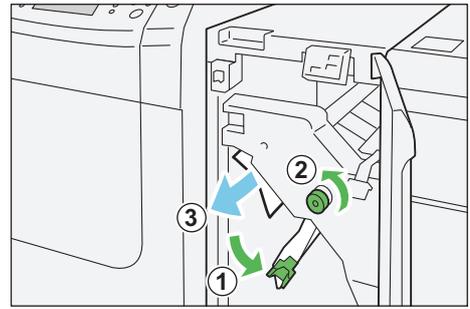
Important

- Make sure you turn the knob 10 times or more.
- When removing the jammed paper, carefully remove it by gently pulling it out.

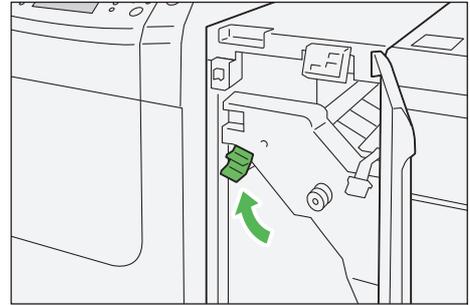


Note

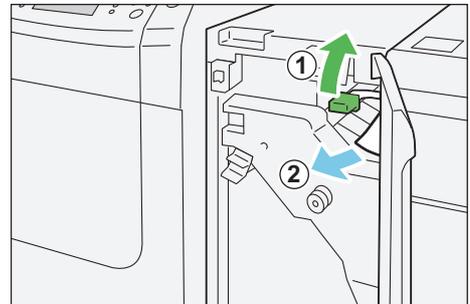
The jammed paper may be hidden behind the upper covering.



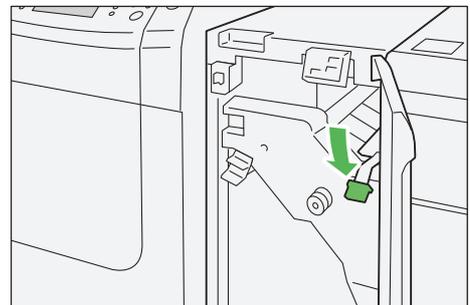
3. Return lever "1a" to its original position.



4. If you have difficulty in removing jammed papers, open lever "1c" upward (①) and remove jammed papers (②).



5. Return lever "1c" to its original position.

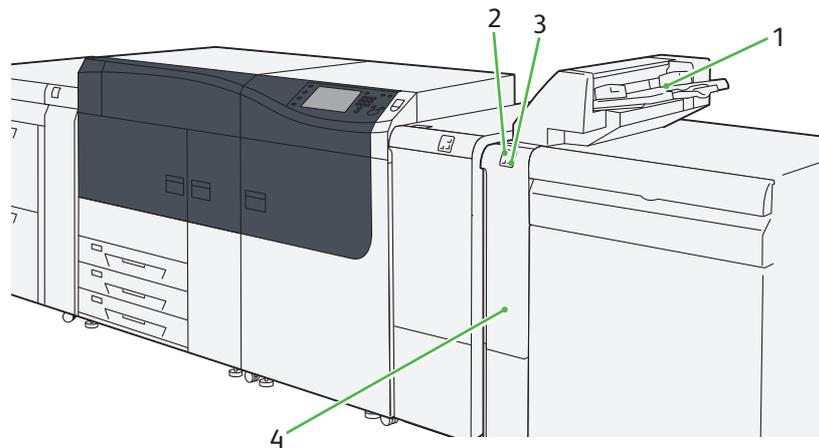


6. Close the cover.

Chapter 3 Inserter

- 3.1 Machine Components.....23
- 3.2 Loading Paper.....25
- 3.3 Paper Jams.....26

3.1 Machine Components



No.	Component	Description
1	Inserter Tray (Tray T1)	Load paper to be used for separators or covers sheets.
2	Error lamp	Illuminates when a paper jam occurs. If the priority unit lamp is blinking, you must first clear the paper jam.
3	Decurl button	Use this button if paper curl still persists after setting the curl correction level to the highest (or the lowest) on the Interface Decurler Module. Steps to correct paper curl is the same as those for the Interface Decurler Module. This button, however, provides you with three correction levels only: OFF, upward and downward. <div style="display: flex; align-items: flex-start;"> <div style="margin-right: 10px;"> Refer</div> <div>For information about the Curl Correction in the Interface Decurler Module, refer to "2.2 Curl Correction" (p.19).</div> </div>
4	Cover	Open this cover to clear paper jams.

Note The Inserter can be only attached to the Interface Decurler Module.

Specifications

Item	Specification		
Paper size	Standard size	Maximum	A3, 13 x 19"
		Minimum	JIS B5
	Custom size	Height	182.0 - 330.2 mm
		Width	148.0 - 488.0 mm
Paper weight	52 - 350 g/m ²  Note Make sure you use Bypass Tray when using the combination of the following paper types and Saddle Stitch / Bi-fold, because the combination can cause misalignment of folding positions and wrinkle: <ul style="list-style-type: none"> • Coated Paper weighing 127 g/m² or lighter • Blank sheets (unprinted paper) weighing 80 g/m² or lighter 		
Tray capacity	250 sheets  Note The values are based on Colotech+90.		
Power supply	Supplied from the Interface Decurler Module		
Dimensions	Width 700 x Depth 725 x Height 1,228 mm (The width of the paper feeding unit is 165 mm.)		
Weight	45 kg		

3.2 Loading Paper

Load paper to be used for separators or covers sheets (blank or printed sheets).

The Inserter Tray is used for feeding separator or cover sheets. These sheets are not printed by the machine.

Up to 250 sheets (Colotech+90) can be loaded.



Note

- If any paper remains in the Tray, remove the paper first, and put the paper and the new paper together, and then load all of the paper into the Tray at once.
- Saddle Stitch / Bi-fold can be performed only when using paper of the same size as main paper (paper sheets delivered from the printer unit).



Refer

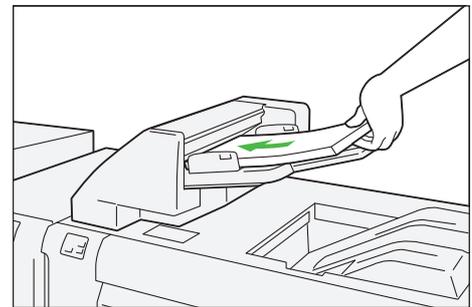
For detailed information about the supported paper size and weight, refer to "2.1.2 Supported Paper" in the *Printer Unit Manual*.

1. Load the paper, neatly aligning all edges.



Important

Do not load paper above the maximum fill line. It may cause paper jams or machine malfunctions.

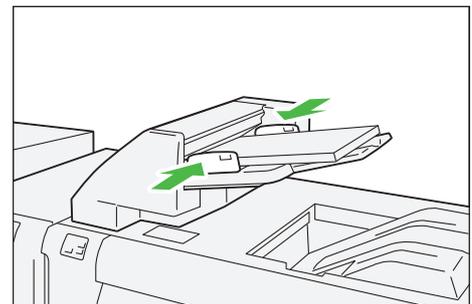


2. Hold the center of the paper guides and slide them to the desired paper size.



Important

Slide the guides gently to just touch the edges of the paper. If the distance between the guides is too long or short relative to the paper, paper jams may occur.



Special Media Setting

● Hole punched paper

Orientation: Place the holes of paper on the right side when you face the front side of the Inserter.

● Precut tab

Orientation: Place the precut tab of paper on the left side when you face the front side of the Inserter.

Purge Function

The printer stops printing when paper runs out. When this happens, sheets of paper being fed are delivered to the optional unit's output tray.



Important

Do not reuse the sheets ejected by the Purge function, as this may cause paper jams.



Note

You can also set so that purging does not occur when paper runs out.

For detailed information, refer to "4.1.8 Maintenance" in the *User Interface Manual*.

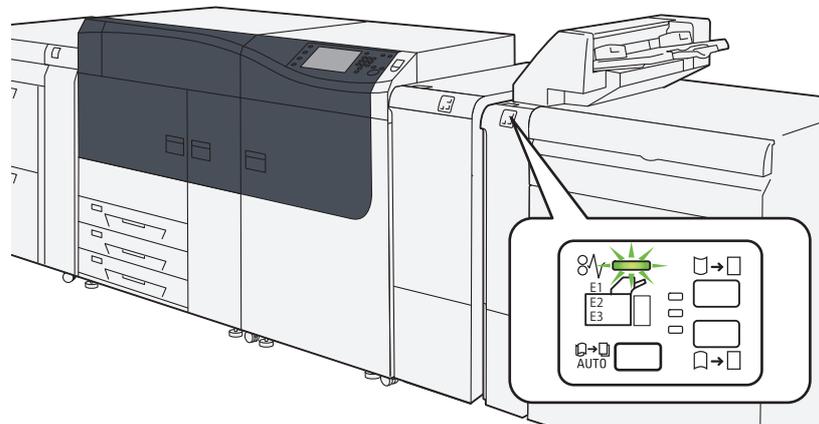
3.3 Paper Jams

If there is a paper jam, the printing will be canceled.

The Error Message area of the touch screen will show the affected area in red, along with the message.

Also, the error lamp on the top of the machine will illuminate.

If the priority unit lamp is blinking, you must first clear the paper jam.



If there is a paper jam in the following area, tap the [Faults] and the [Faults] screen will appear, explaining how to remove jammed papers.



- Remove the paper only after you are sure the printer is no longer moving.
- After removing jammed papers, be sure to close the cover. Leaving the cover open will not be able to continue to print jobs.

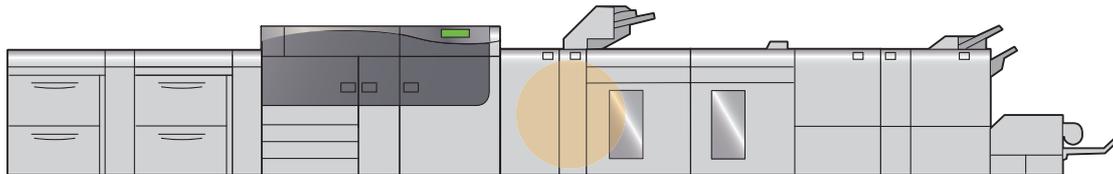


- Leave the power on and proceed to remove jammed papers.
- If there is still paper remaining, the paper jam message will continue to display. Make sure that there is no jammed paper left and also no jams in other places.



For detailed information on how to regard the messages, refer to "1.2.1 Services Home" in the *User Interface Manual*.

Follow the steps below to clear paper jams in the Inserter.



1. Remove jammed papers.

- When Lamp E1 is Lit..... p.27
- When Lamp E2 is Lit..... p.27
- When Lamp E3 is Lit..... p.28



Solutions differ depending on where the paper jam occurs. Confirm the jammed area in the Error Message area.
The code (E) on the upper-left part of the message indicates which error lamp on the top of the machine is illuminating.



If the jammed long paper is lying across more than one unit, refer to "3.3.4 Long Paper Jam" in the *Printer Unit Manual*.

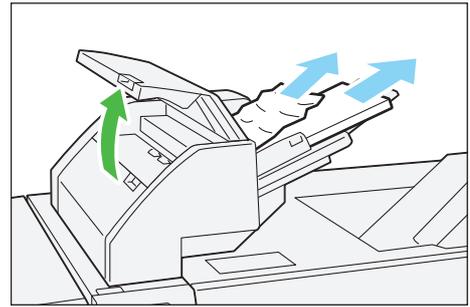
When Lamp E1 is Lit

- (1) Open the cover, and remove jammed papers and all paper loaded in the Tray.



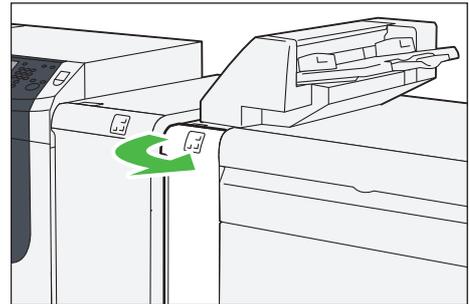
When two or more sheets of paper are loaded, remove all sheets.

- (2) Fan the paper you removed and make sure all four corners are aligned correctly. Then reload the paper.
- (3) Push the cover to close it.

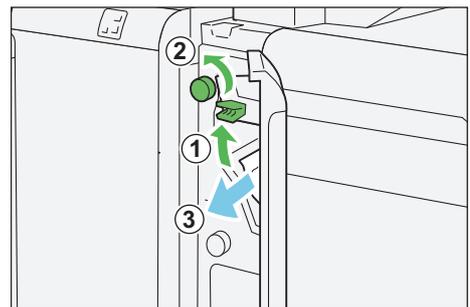


When Lamp E2 is Lit

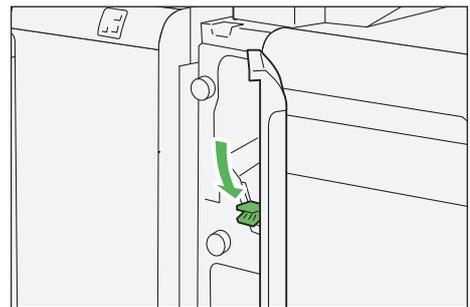
- (1) Open the cover of the Inserter.



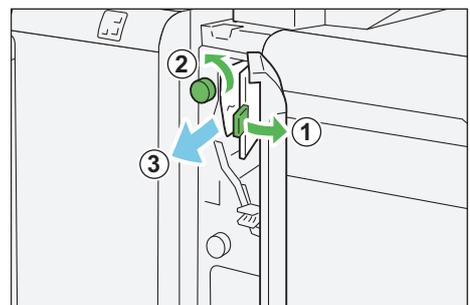
- (2) Open lever "1a" upward (①) and turn knob "1b" counterclockwise (②). Remove jammed papers (③).



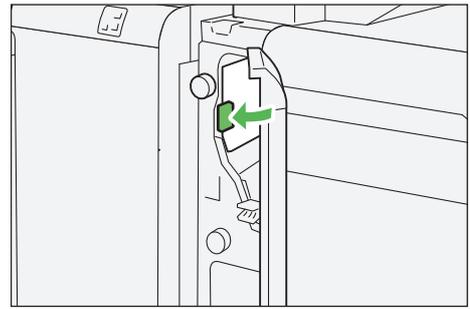
- (3) Return lever "1a" to its original position.



- (4) If you have difficulty in removing jammed papers, open lever "1c" to the right (①) and turn knob "1b" counterclockwise (②). Remove jammed papers (③).



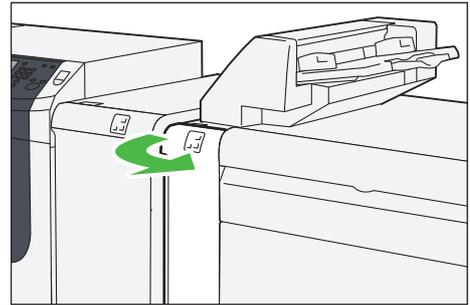
- (5) Return lever "1c" to its original position.



- (6) Close the cover.

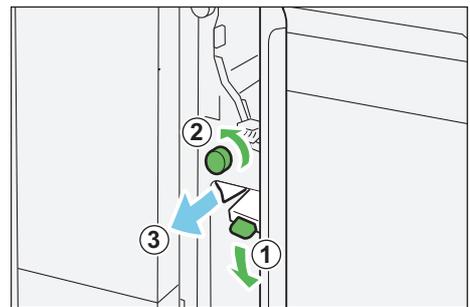
When Lamp E3 is Lit

- (1) Open the cover of the Inserter.

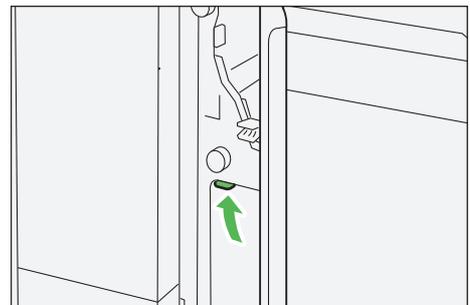


- (2) Open lever "1d" downward (①) and turn knob "1e" counterclockwise (②). Remove jammed papers (③).

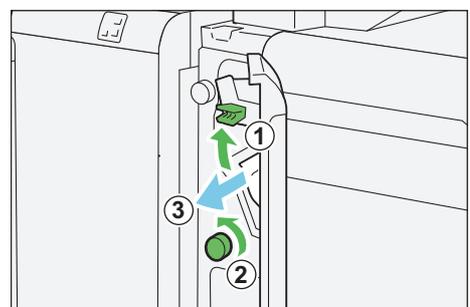
 **Note** The jammed paper may be hidden behind the upper covering.



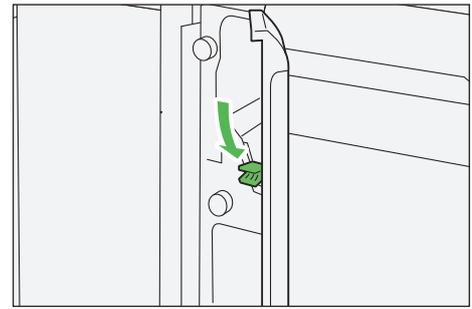
- (3) Return lever "1d" to its original position.



- (4) If you have difficulty in removing jammed papers, open lever "1a" upward (①) and turn knob "1e" counterclockwise (②). Remove jammed papers (③).



(5) Return lever "1α" to its original position.



(6) Close the cover.

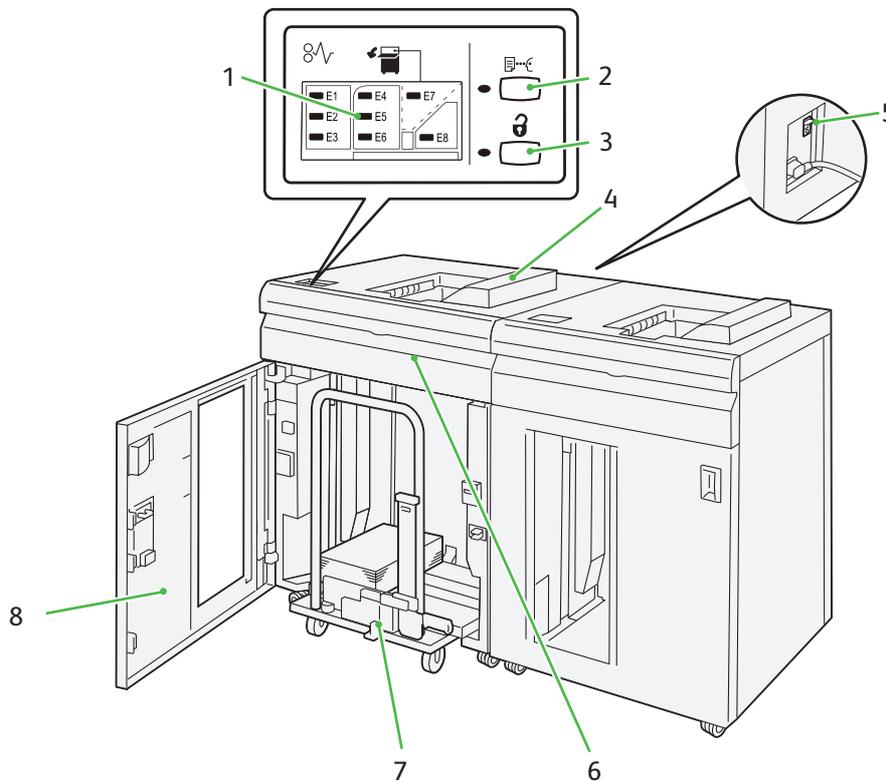
2. Check the curl direction of jammed paper, and correct paper curl.

 **Refer** For information about the Curl Correction, refer to "2.2 Curl Correction" (p.19).

Chapter 4 High Capacity Stacker

- 4.1 Machine Component..... 30
- 4.2 Output Paper..... 32
 - 4.2.1 Output Trays..... 32
 - 4.2.2 Control Buttons..... 32
- 4.3 Paper Jams..... 33

4.1 Machine Component



No.	Component	Description
1	Error lamps	Illuminates when a paper jam occurs.
2	Sample button	Press this button to output a sample sheet to the output tray.
3	Paper eject button	Press this button to stop printing and remove paper.
4	Output tray	Receives output sheets. Sample sheets are delivered here.
5	Circuit breaker switch (back side)	Automatically shuts off electricity in the event of fault current or a short circuit.
6	Top cover	Open this cover to clear paper jams.
7	Stacker tray (stacker cart)	Press the paper eject button to output sheets by moving paper onto the stacker cart.
8	Lower cover	Open this cover to take out paper.

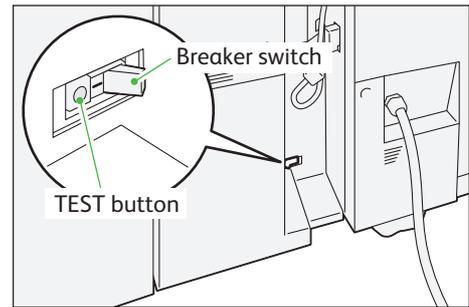
Note The installed first and second High Capacity Stackers are the same one.

Circuit Breaker Switch

The switch is normally in the upper position.

If the machine will be moved or unused for an extended period of time, turn off the switch by pressing it to the lower position.

 **Note** When fault current is detected, the circuit breaker is automatically turned off to discontinue the electrical flow. Do not touch the breakers under normal condition. For information on fault current, refer to the *Safety Notes*.



Specifications

Item	Specification			
Tray capacity	Output tray	500 sheets		
	Stacker tray	5,000 sheets		
 Note The values are based on a paper less than 80 g/m ² .				
Paper size	Output tray	Standard size	Maximum	A3, 13 x 19"
			Minimum	Postcard (100 x 148 mm)
		Custom size	Height	98.0 - 330.2 mm
			Width	148.0 - 660.4 mm
	Stacker tray	Standard size	Maximum	A3, 13 x 19"
			Minimum	JIS B5
		Custom size	Height	203.0 - 330.2 mm
			Width	182.0 - 488.0 mm
Paper weight	Output Tray	52 - 350 g/m ²		
	Stacker tray	52 - 300 g/m ²		
Power supply Power consumption	Power supply	100 - 240 V AC±10%	100 V	1.5 A, 50 Hz or 60 Hz
			240 V	0.8 A, 50 Hz or 60 Hz
	Peak	150 W		
Dimensions	Width 800 x Depth 725 x Height 1,042 mm			
Weight	155 kg			

4.2 Output Paper

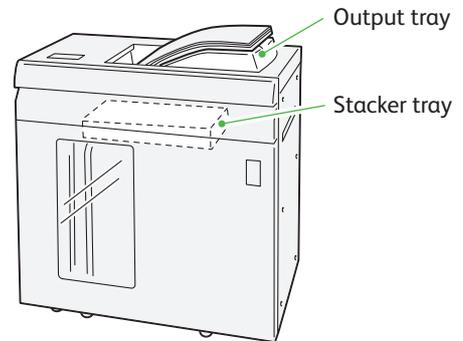
4.2.1 Output Trays

The High Capacity Stacker has two output trays: the stacker tray and the output tray.

Unnecessary sheets purged by Purge function are ejected to the output tray.



- Which output tray to be used is specified on your Print Server. For detailed information on how to regard the method of specification, refer to customer documentation supplied with Print Servers.
- For detailed information about the Purge function, refer to "2.2 Output Paper" in the *Printer Unit Manual*.



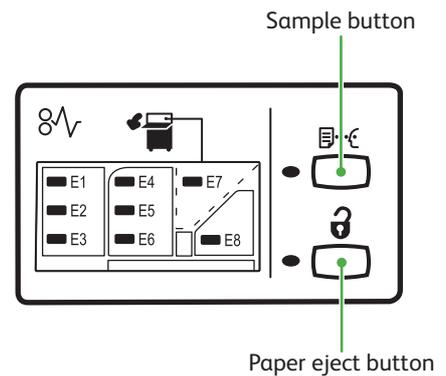
4.2.2 Control Buttons

Sample Button

Press this button to output a sample sheet to the output tray.

Paper Eject Button

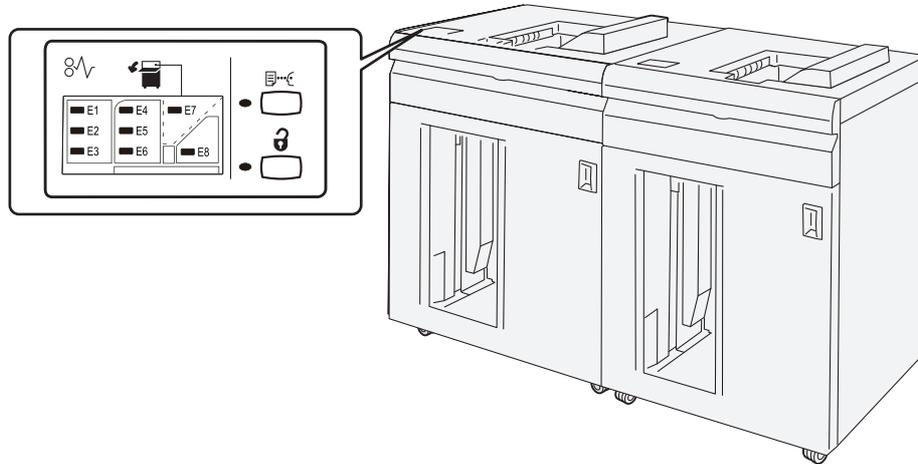
Press this button to stop printing and remove paper.



4.3 Paper Jams

If there is a paper jam, the printing will be canceled.

The Error Message area of the touch screen will show the affected area in red, along with the message. Also, the error lamp on the top of the machine will illuminate.



If there is a paper jam in the following area, tap the [Faults] and the [Faults] screen will appear, explaining how to remove jammed papers.



- Remove the paper only after you are sure the printer is no longer moving.
- After removing jammed papers, be sure to close the cover. Leaving the cover open will not be able to continue to print jobs.

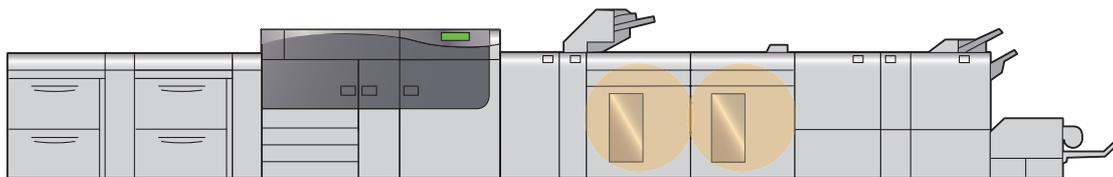


- Leave the power on and proceed to remove jammed papers.
- If there is still paper remaining, the paper jam message will continue to display. Make sure that there is no jammed paper left and also no jams in other places.



For detailed information on how to regard the messages, refer to "1.2.1 Services Home" in the *User Interface Manual*.

Follow the steps below to clear paper jams in the High Capacity Stacker.



1. Remove jammed papers.

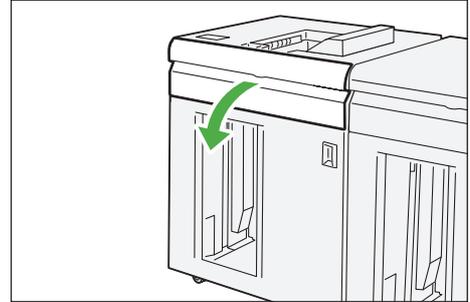
- When Lamp E1 is Lit..... p.34
- When Lamp E2 is Lit..... p.34
- When Lamp E3 is Lit..... p.35
- When Lamp E4 is Lit..... p.36
- When Lamp E5 is Lit..... p.37
- When Lamp E6 is Lit..... p.37
- When Lamp E7 is Lit..... p.38
- When Lamp E8 is Lit..... p.39

 **Note** Solutions differ depending on where the paper jam occurs. Confirm the jammed area in the Error Message area.
The code (E) on the upper-left part of the message indicates which error lamp on the top of the machine is illuminating.

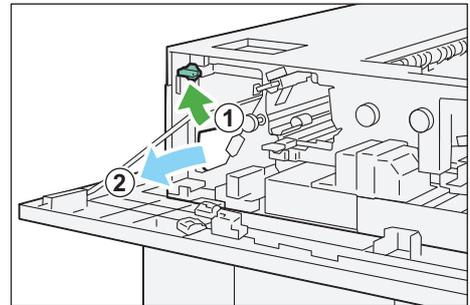
 **Refer** If the jammed long paper is lying across more than one unit, refer to "3.3.4 Long Paper Jam" in the *Printer Unit Manual*.

When Lamp E1 is Lit

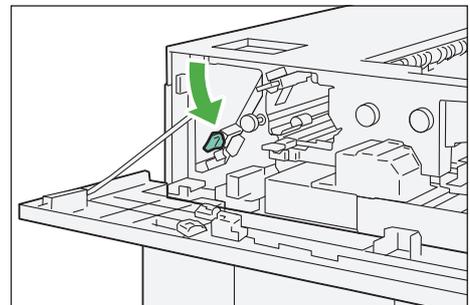
(1) Open the top cover of the High Capacity Stacker.



(2) Open lever "1b" upward (①) and remove jammed papers (②).



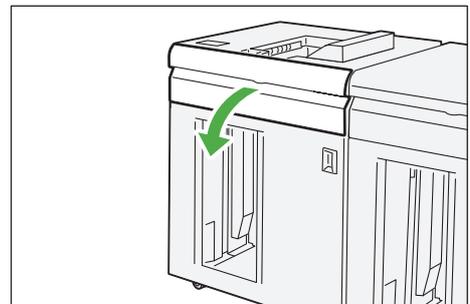
(3) Return lever "1b" to its original position.



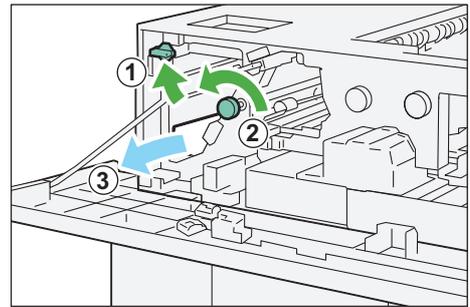
(4) Close the cover.

When Lamp E2 is Lit

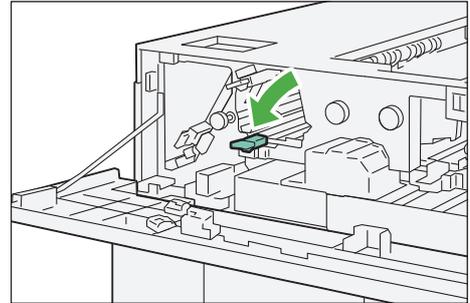
(1) Open the top cover of the High Capacity Stacker.



- (2) Open lever "1b" upward (①) and turn knob "1a" counterclockwise (②). Remove jammed papers. (③)



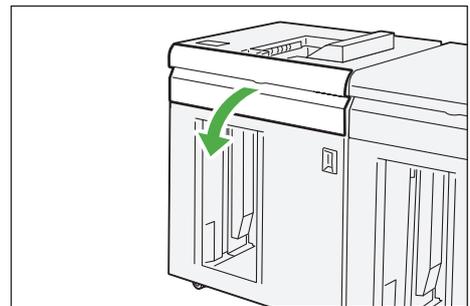
- (3) Return lever "1b" to its original position.



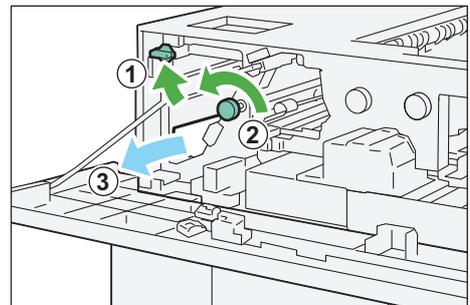
- (4) Close the cover.

When Lamp E3 is Lit

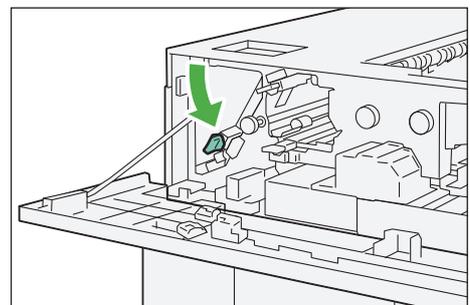
- (1) Open the top cover of the High Capacity Stacker.



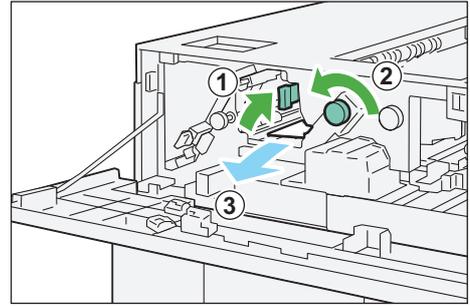
- (2) Open lever "1b" upward (①) and turn knob "1a" counterclockwise (②). Remove jammed papers (③).



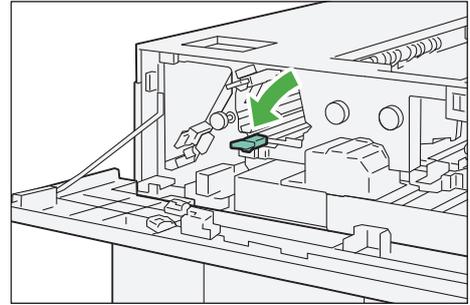
- (3) Return lever "1b" to its original position.



- (4) Open lever "2b" upward (①) and turn knob "2c" counterclockwise (②). Remove jammed papers (③).



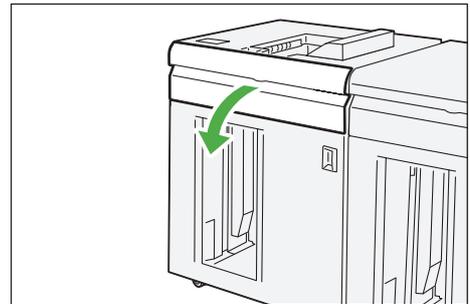
- (5) Return lever "2b" to its original position.



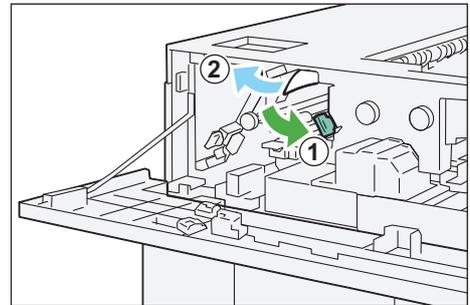
- (6) Close the cover.

When Lamp E4 is Lit

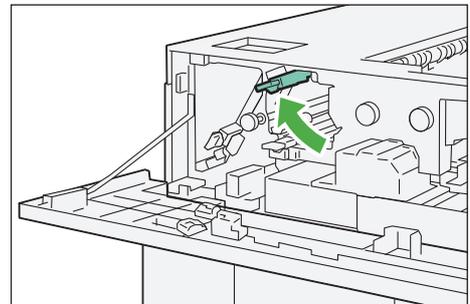
- (1) Open the top cover of the High Capacity Stacker.



- (2) Open lever "2a" downward (①) and remove jammed papers (②).



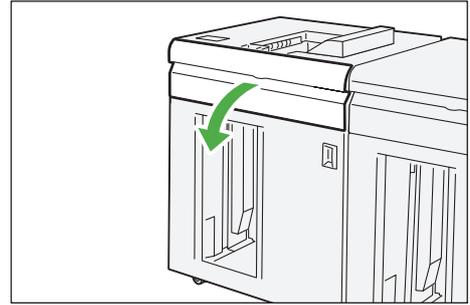
- (3) Return lever "2a" to its original position.



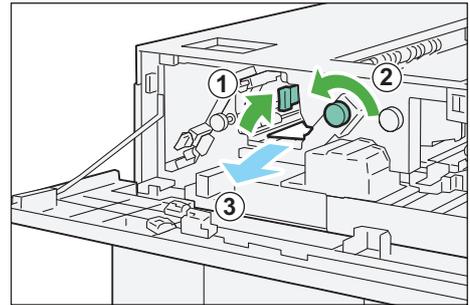
- (4) Close the cover.

When Lamp E5 is Lit

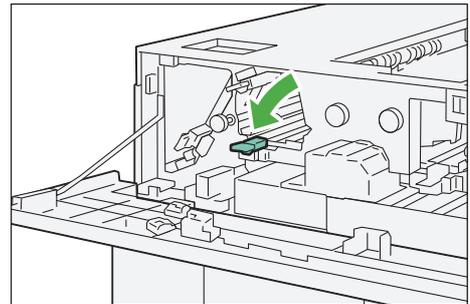
- (1) Open the top cover of the High Capacity Stacker.



- (2) Open lever "2b" upward (①) and turn knob "2c" counterclockwise (②). Remove jammed papers (③).



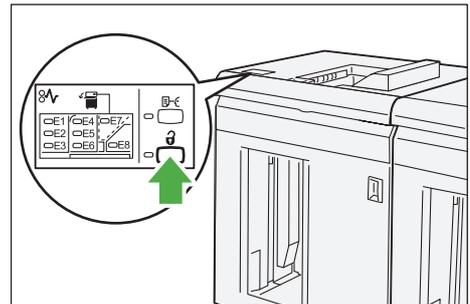
- (3) Return lever "2b" to its original position.



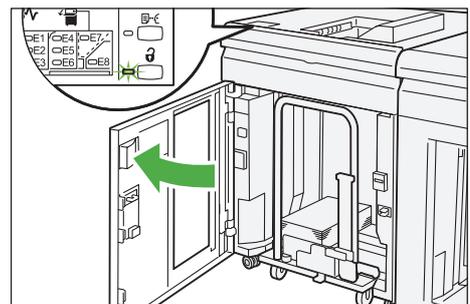
- (4) Close the cover.

When Lamp E6 is Lit

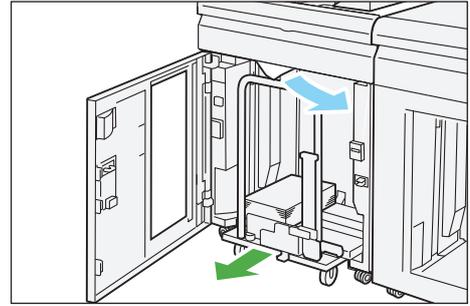
- (1) Press the paper eject button.



- (2) Make sure the lower cover is unlocked and then open it.



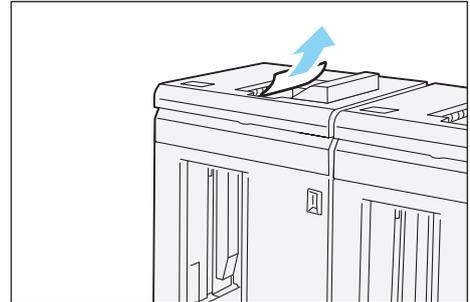
- (3) Pull out the stacker cart slowly and remove jammed papers.



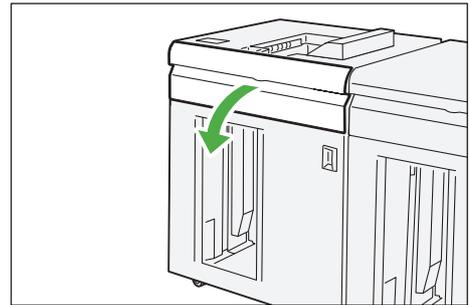
- (4) Push the stacker cart back into its original position.
(5) Close the cover.

When Lamp E7 is Lit

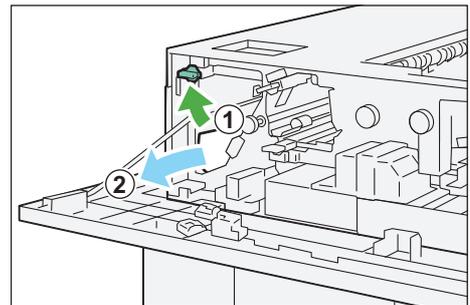
- (1) Remove any paper coming out at the exit of the output tray.



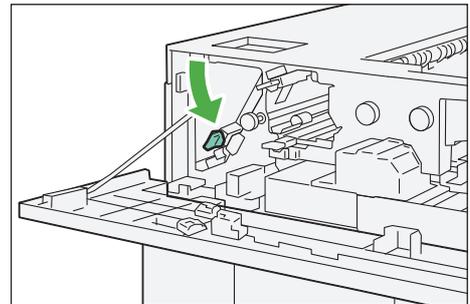
- (2) Open the top cover of the High Capacity Stacker.



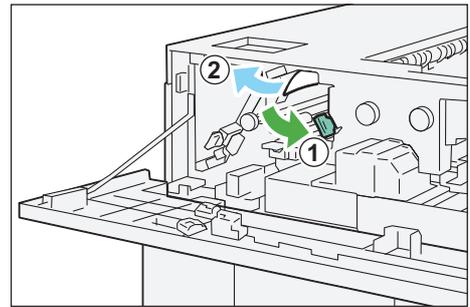
- (3) Open lever "1b" upward (①) and remove jammed papers (②).



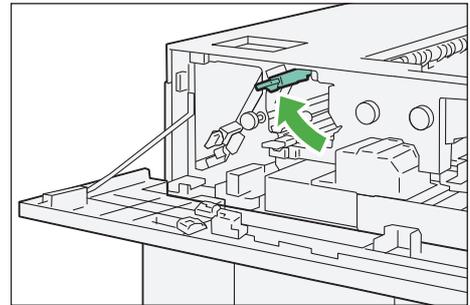
- (4) Return lever "1b" to its original position.



- (5) Open lever "2a" downward (①) and remove jammed papers (②).



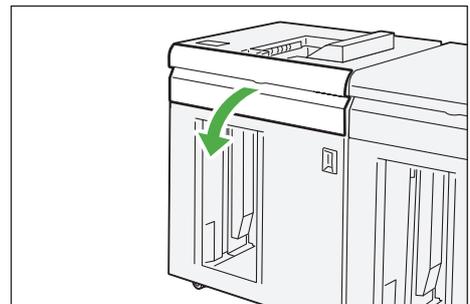
- (6) Return lever "2a" to its original position.



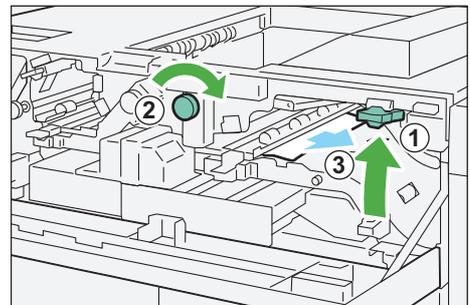
- (7) Close the cover.

When Lamp E8 is Lit

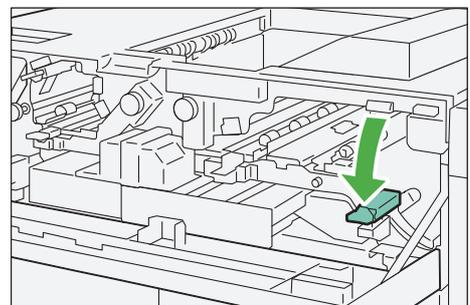
- (1) Open the top cover of the High Capacity Stacker.



- (2) Open lever "3b" upward (①) and turn knob "3a" clockwise (②). Remove jammed papers (③).



- (3) Return lever "3b" to its original position.



- (4) Close the cover.

2. Check the curl direction of jammed paper, and correct paper curl.

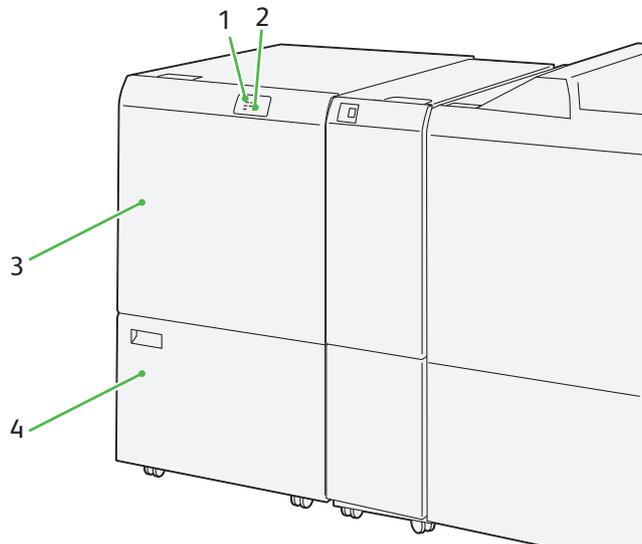
 **Refer** For information about the Curl Correction, refer to "2.2 Curl Correction" (p.19).

Chapter 5 Crease/Two-sided Trimmer

 **Note** Only the GX Print Server model supports the crease feature.

- 5.1 Machine Components.....40
- 5.2 Trimmer Waste Container.....43
- 5.3 Paper Jams.....44

5.1 Machine Components



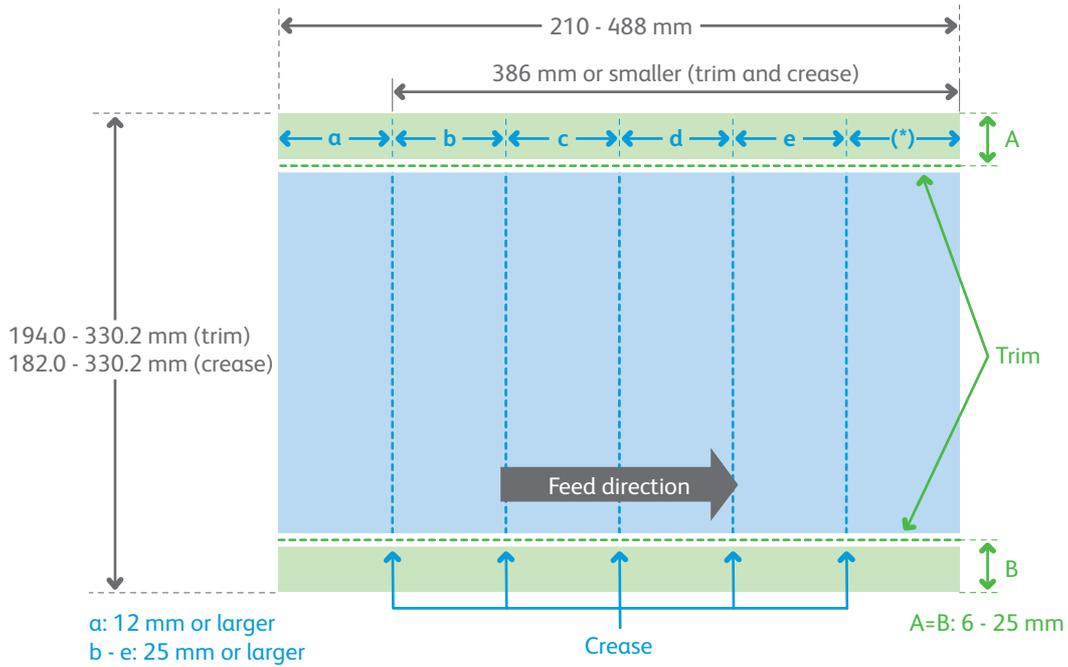
No	Component	Description
1	Error lamp	Illuminates when a paper jam occurs. If the priority unit lamp is blinking, you must first clear the paper jam.
2	Waste full lamp	This lamp starts lighting when it is time to empty the waste container, and blink when the waste container becomes full.
3	Upper cover	Open this cover to clear paper jams.
4	Lower cover	Open this cover to dispose of the paper scraps.

 **Note** The Crease/Two-sided Trimmer can be only attached to the Finisher.

Specifications

Item	Specification				
Two-sided Trim	Paper size	Standard size	Maximum	A3, 13 x 19"	
			Minimum	A4, Letter (8.5 x 11")	
		Custom size	Height	194.0 - 330.2 mm	
			Width	210.0 - 488.0 mm (trim and crease: - 386.0 mm)	
	Paper weight	Uncoated		52 - 350 g/m ²	
		Coated		106 - 350 g/m ²	
Trimming sizel	6 - 25 mm  Note Setting a head-to-toe trimming area size of 7 mm or less may cause damage of the trimmed edges.				
Crease (with Creaser)	Paper size	Standard size	Maximum	A3, 13 x 19"	
			Minimum	JIS B5	
		Custom size	Height	182.0 - 330.2 mm	
			Width	210.0 - 488.0 mm (trim and crease: - 386.0 mm)	
	Paper weight	60 - 350 g/m ² (with Saddle Stitch / Bi-Fold)			
	 Note <ul style="list-style-type: none"> • 157 g/ m² or heavier when not using Saddle Stitch / Bi-Fold. You may also apply crease to paper weighing 156 g/m² or lighter, but the crease quality (i.e., whether you can fold the output paper sheets easily by hand along the crease lines) cannot be guaranteed. • If wrinkles occur around crease lines on output sheets when you are using Saddle Stitch / Bi-Fold, set [Crease Pressure] to a lower value in Stock Library Manager. For information on [Crease Pressure], refer to "Profiles" in the <i>Stock Library Manager Manual</i>. 				
Number of lines	1 - 5  Note When the paper size is less than 279 mm landscape, or is 450 mm landscape or larger, the number of crease lines is limited to up to three.				
Power supply Power consumption	Power supply	100 - 240 V AC±10%	100 V	4 A, 50 Hz or 60 Hz	
			240V	2 A, 50 Hz or 60 Hz	
	Peak		100 V	400 W	
			240V	480W	
Dimensions	Width 605 x Depth 725 x Height 992 mm				
Weight	with Creaser	128 kg			
	without Creaser	118 kg			

Trimmed and Creased Areas



(*) If this size, measured from the leading edge of paper sheet, is less than 45 mm, printing cannot occur. And, if this size, measured from the leading edge of paper sheet, is equal to 62 mm or less, paper feed performance cannot be guaranteed.

Limitation on Color Density of Color Paper

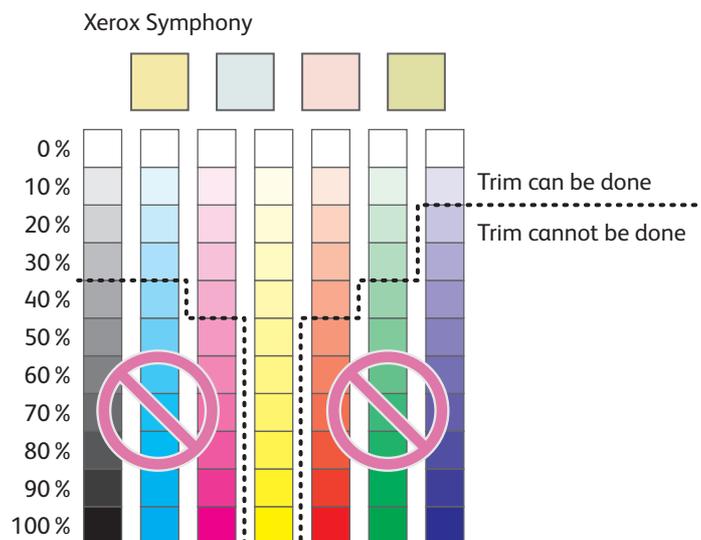
Darker color paper is not suitable for trim. (It can cause paper jam.)

Note The same is also applied to paper sheet having no margin around its top edge.

We have evaluated the following paper types and verified that they work with trim:

- Xerox Symphony (Yellow, Blue, Pink, Green)

We have evaluated the following color densities:



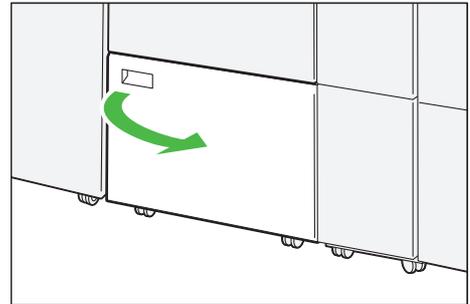
5.2 Trimmer Waste Container

When it is time to empty the Waste Container, the waste full lamp starts lighting. This indicates you need to empty the container. (You can do this while the printer is running.)

After that, the message appears on the Error Message area telling you that the Waste Container is full.

At this point, the waste full lamp changes from lighting to blinking.

1. Open the lower cover of the Crease/Two-sided Trimmer.

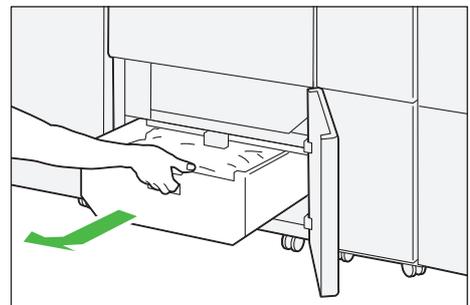


2. Pull out Waste Container.

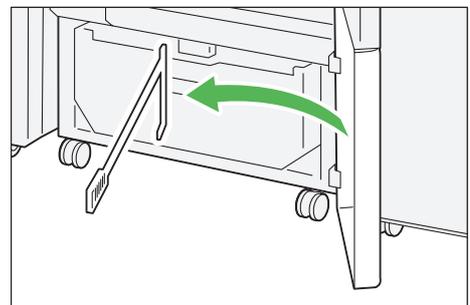
3. Discard all waste.



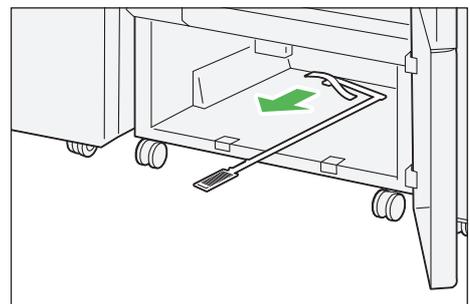
Be sure to dispose of it entirely. If some waste or scraps remain, the container will become full before the message appears again, causing machine malfunctions.



Make sure there is no waste left inside, especially, beneath the frame that is located behind the container.



Use the poker to remove any waste left inside.



4. Return the Waste Container to its original position.
5. Close the cover.

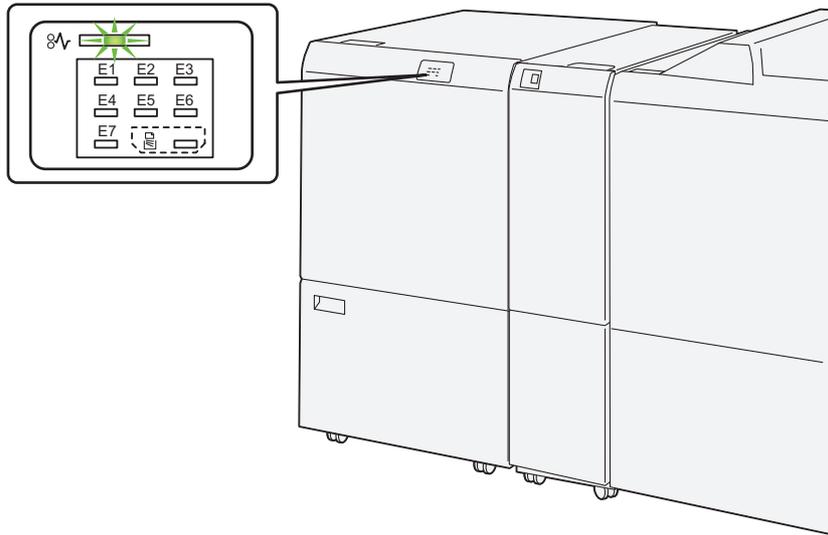
5.3 Paper Jams

If there is a paper jam, the printing will be canceled.

The Error Message area of the touch screen will show the affected area in red, along with the message.

Also, the error lamp on the top of the machine will illuminate.

If the priority unit lamp is blinking, you must first clear the paper jam.



If there is a paper jam in the following area, tap the [Faults] and the [Faults] screen will appear, explaining how to remove jammed papers.



- Remove the paper only after you are sure the printer is no longer moving.
- After removing jammed papers, be sure to close the cover. Leaving the cover open will not be able to continue to print jobs.

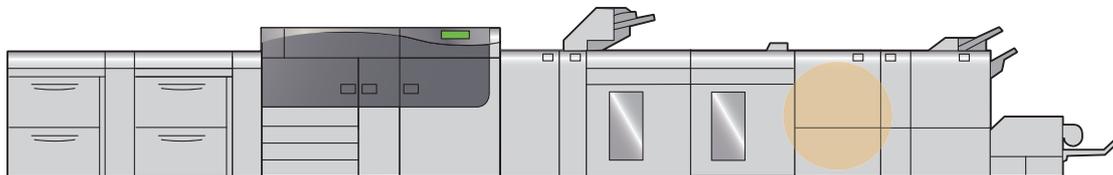


- Leave the power on and proceed to remove jammed papers.
- If there is still paper remaining, the paper jam message will continue to display. Make sure that there is no jammed paper left and also no jams in other places.

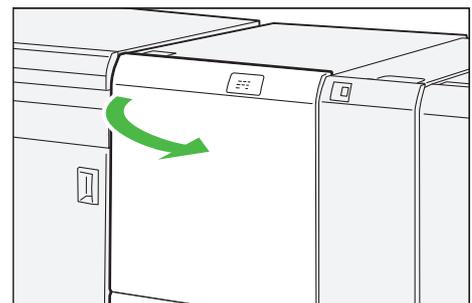


For detailed information on how to regard the messages, refer to "1.2.1 Services Home" in the *User Interface Manual*.

Follow the steps below to clear paper jams in the Crease/Two-sided Trimmer.



1. Open the upper cover of the Crease/Two-sided Trimmer.



2. Remove jammed papers.

- When Lamp E1 is Lit..... p.45
- When Lamp E2 is Lit..... p.46
- When Lamp E3 is Lit..... p.47
- When Lamp E4 is Lit..... p.48
- When Lamp E5 is Lit..... p.48
- When Lamp E6 is Lit..... p.49
- When Lamp E7 is Lit..... p.50
- When the Lamp Does Not Go Out..... p.51

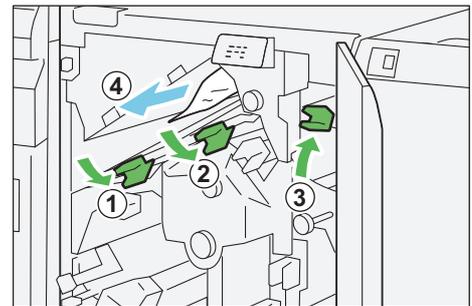
 **Note** Solutions differ depending on where the paper jam occurs. Confirm the jammed area in the Error Message area.
The code (E) on the upper-left part of the message indicates which error lamp on the top of the machine is illuminating.

 **Refer** If the jammed long paper is lying across more than one unit, refer to "3.3.4 Long Paper Jam" in the *Printer Unit Manual*.

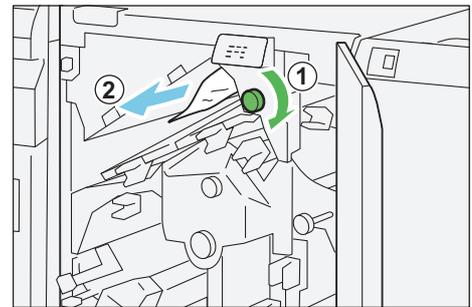
When Lamp E1 is Lit

- (1) Open lever "1a" downward (①), lever "1b" downward (②) and lever "1d" upward (③). Remove jammed papers (④).

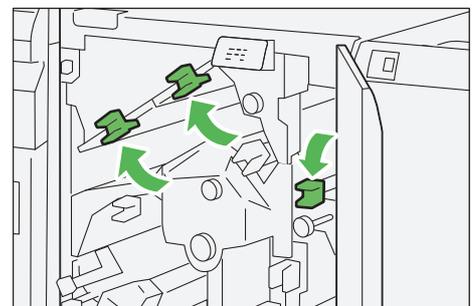
 **Note** The jammed paper may be hidden behind the upper covering.



- (2) If you have difficulty in removing jammed papers, turn knob "1c" clockwise (①) and remove jammed papers (②).

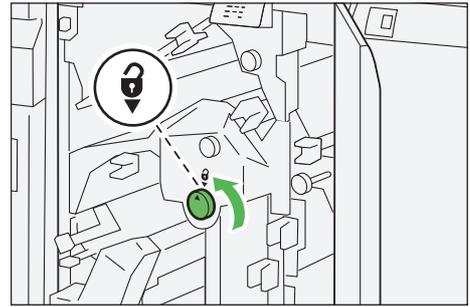


- (3) Return levers "1a", lever "1b" and lever "1d" to their original positions.

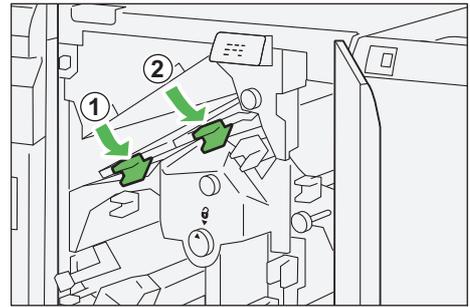


When Lamp E2 is Lit

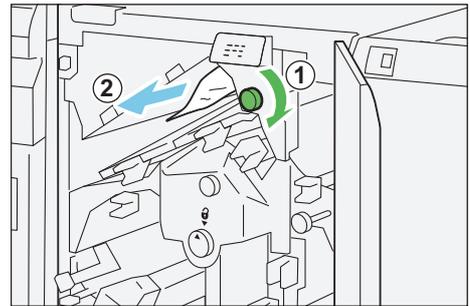
- (1) Turn knob "2" counterclockwise to align the mark on the knob with the unlock position (a mark resembling an open padlock).



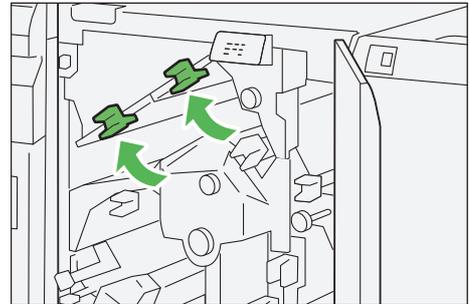
- (2) Open lever "1a" downward (①) and lever "1b" downward (②).



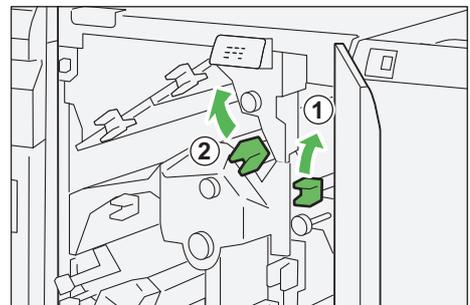
- (3) Turn knob "1c" clockwise (①) and remove jammed papers (②).



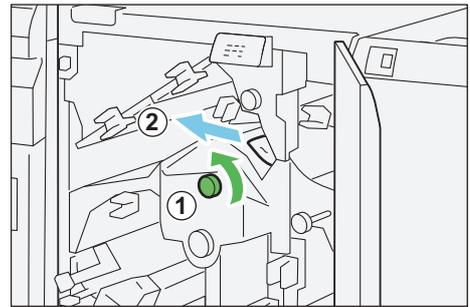
- (4) Return levers "1a" and lever "1b" to their original positions.



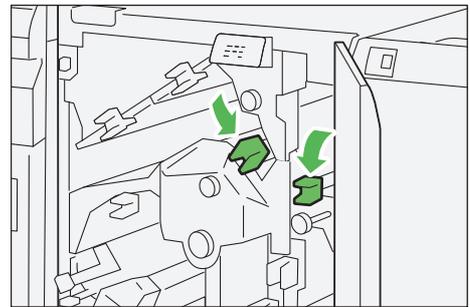
- (5) If you have difficulty in removing jammed papers, open lever "1d" upward (①) and lever "2a" to the left (②).



- (6) Turn knob "2b" counterclockwise (①) and remove jammed papers (②).

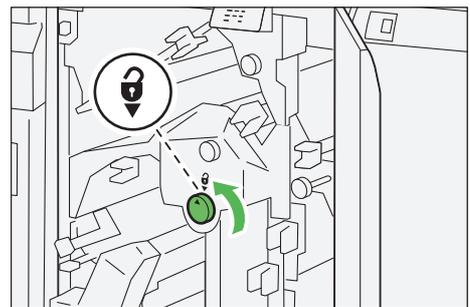


- (7) Return levers "1d" and lever "2a" to their original positions.



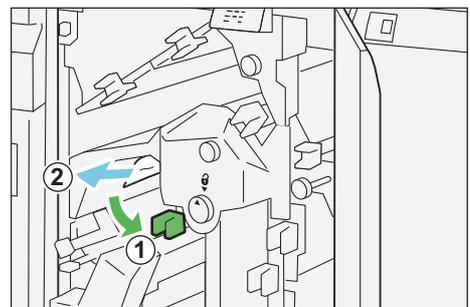
When Lamp E3 is Lit

- (1) Turn knob "2" counterclockwise to align the mark on the knob with the unlock position (a mark resembling an open padlock).

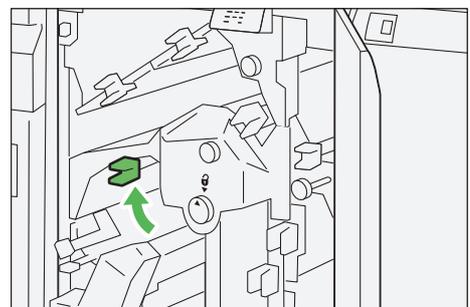


- (2) Open lever "2c" downward (①) and remove jammed papers (②).

 **Note** The jammed paper may be hidden behind the upper covering.

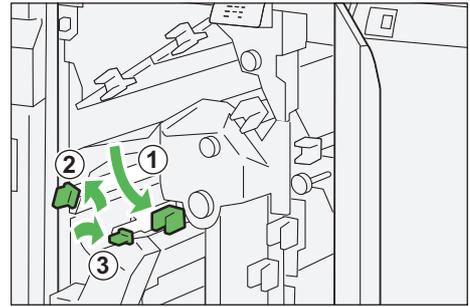


- (3) Return lever "2c" to its original position.



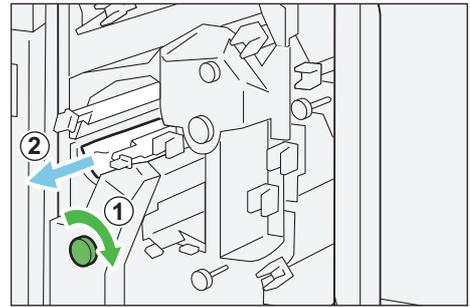
When Lamp E4 is Lit

- (1) Open lever "2c" downward (①), lever "2d" upward (②) and lever "2e" to the right (③).

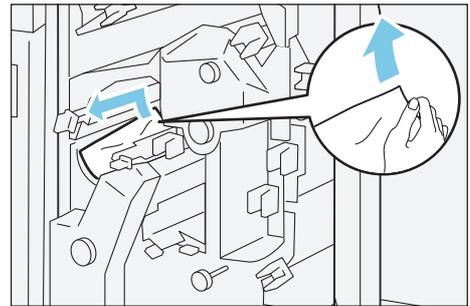


- (2) Turn knob "2f" clockwise (①) and remove jammed papers (②).

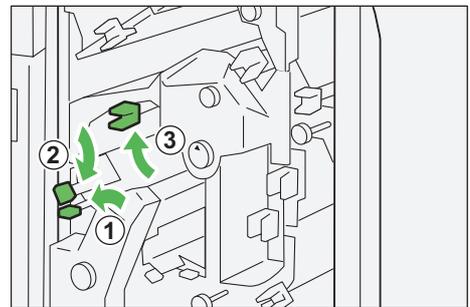
 **Note** Grasp the leading edge of the jammed sheet, and pull out the sheet to remove it.



If you have difficulty in removing the jammed paper sheet, grasp the top edge at the inner side (right side) of the sheet, and pull out the sheet to remove it.

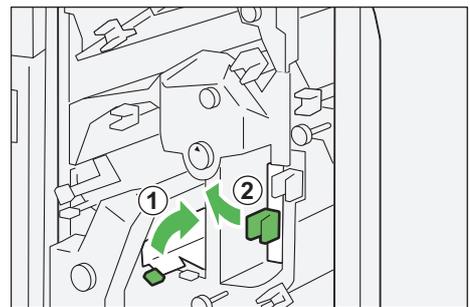


- (3) Return levers "2e" (①), lever "2d" (②) and lever "2c" (③) to their original positions.

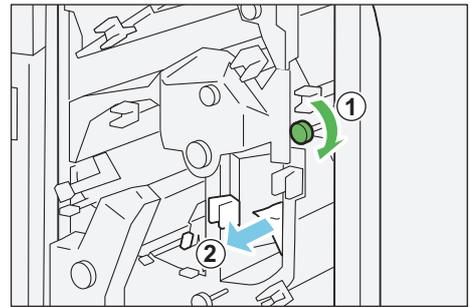


When Lamp E5 is Lit

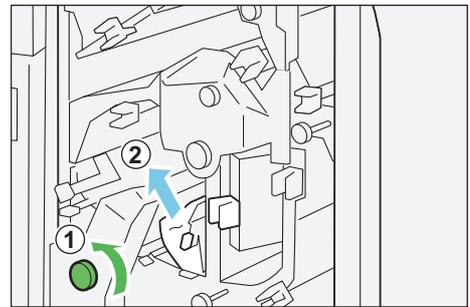
- (1) Open lever "3a" to the right (①), lever "3b" to the left (②).



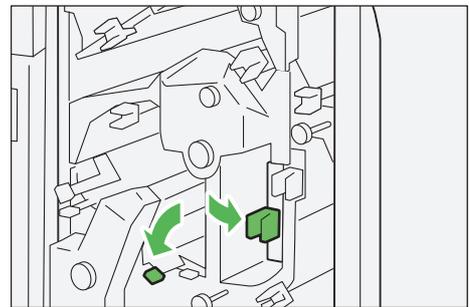
- (2) Turn knob "3c" clockwise (①) and remove jammed papers (②).



- (3) Turn knob "2f" counterclockwise (①) and remove jammed papers (②).

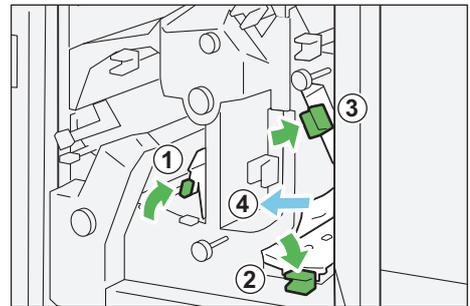


- (4) Return levers "3a" and lever "3b" to their original positions.

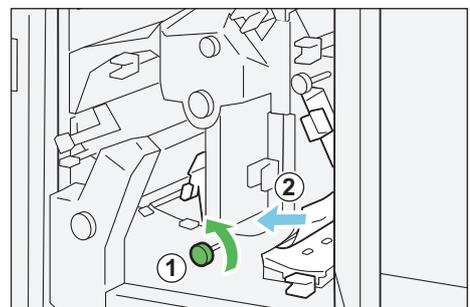


When Lamp E6 is Lit

- (1) Open lever "3a" to the right (①), lever "4b" downward (②) and lever "4c" to the right (③). Remove jammed papers (④).

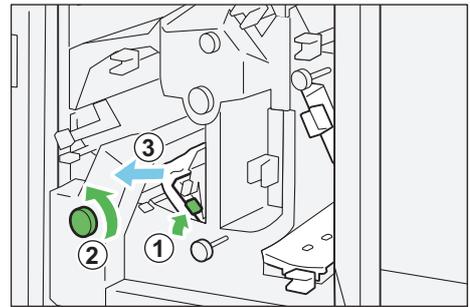


- (2) Turn knob "4d" counterclockwise (①) and remove jammed papers (②).

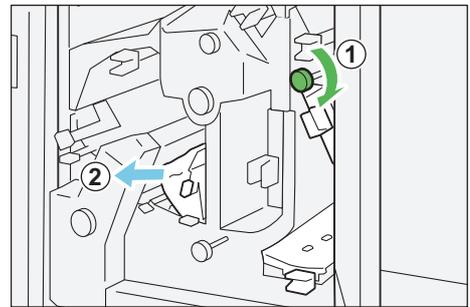


- (3) Open lever "4a" to the right (①) and turn knob "2f" counterclockwise (②). Remove jammed papers (③).

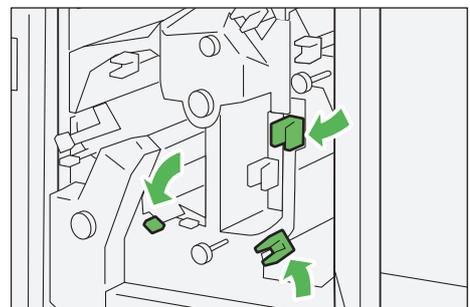
 **Note** Hold lever "4a" while turning knob "2f".



- (4) Turn knob "3c" clockwise (①) and remove jammed papers (②).



- (5) Return levers "3a", lever "4b" and lever "4c" to their original positions.



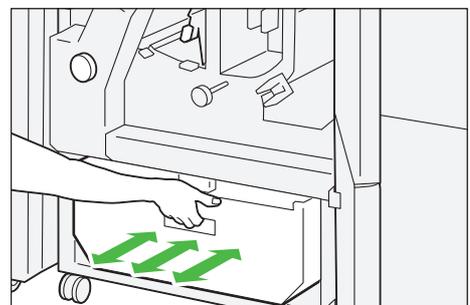
.....
When Lamp E7 is Lit

- (1) Open lever "3a" to the right (①) and turn knob "2f" counterclockwise (②).

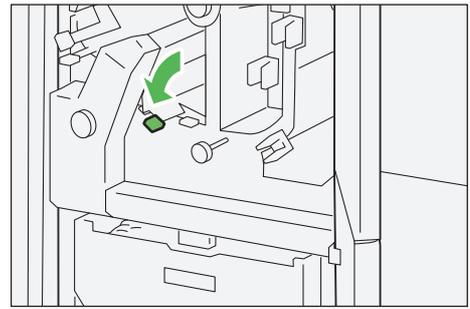
 **Important** Make sure you turn the knob 5 times or more.



- (2) Pull out the Trimmer Waste Container and then replace it back again -- repeat this step continuously three times or more.

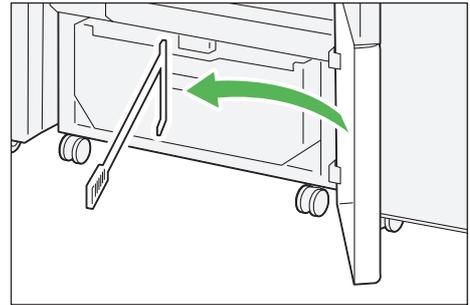


(3) Return lever "3a" to its original position.

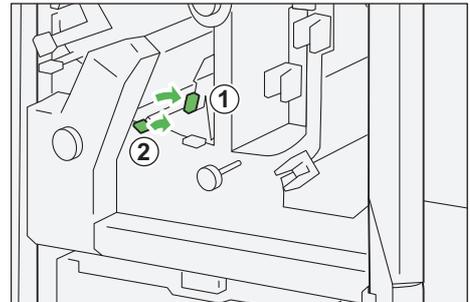


● When the Lamp Does Not Go Out

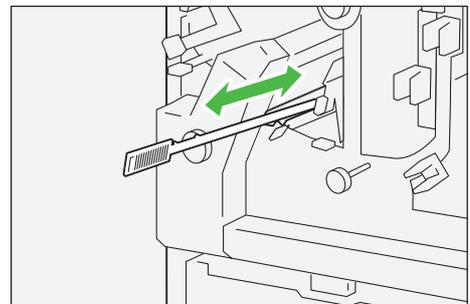
(1) Remove the supplied poker (stick) that is inside the cover.



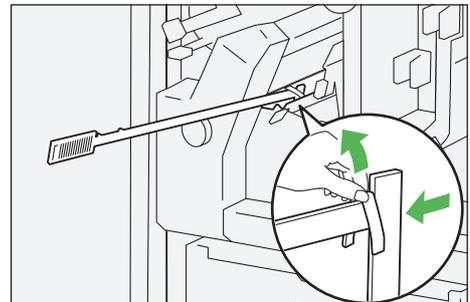
(2) Open lever "3a" to the right (①) and open lever "3d" to the right (②).



(3) Use the poker to sweep waste around the Trimmer Unit into the Trimmer Waste Container.



(4) If you have difficulty sweeping waste into the Trimmer Waste Container, you can use the poker to gather waste and then remove the waste by hand.



(5) Return levers "3a" and lever "3d" to their original positions.

- (6) Make sure there is no waste left inside, especially, beneath the frame that is located behind the container.
Use the poker to remove any waste left inside.

 **Refer** For information about the container, refer to "5.2 Trimmer Waste Container" (p.43).

3. Close the cover.

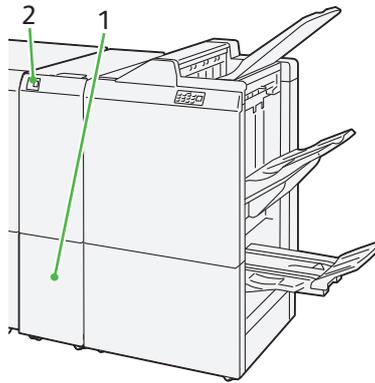
4. Check the curl direction of jammed paper, and correct paper curl.

 **Refer** For information about the Curl Correction, refer to "2.2 Curl Correction" (p.19).

Chapter 6 Folder Unit

6.1	Machine Components.....	53
6.2	Output Paper.....	54
6.3	Paper Jams.....	55

6.1 Machine Components



No.	Component	Description
1	Tri-fold output tray	Receives output sheets.
2	Tri-fold output tray button	Press this button to open the tri-fold output tray.

 **Refer** For detailed information about the Fold Adjustment, refer to "Profiles" in the *Stock Library Manager Manual*.

Specifications

Item	Specification			
Z-Fold Half Sheet	Paper size	A3, Tabloid (11 x 17"), 8K, JIS B4		
	Paper weight	60 - 90 g/m ² (Uncoated)		
Tri-fold	Paper size	A4, Letter (8.5 x 11")		
	Paper weight	60 - 90 g/m ² (Uncoated)		
Tray capacity	30 sheets  Note The values are based on Colotech+90.			
Power supply Power consumption	Power supply	100 - 240 V AC±10%	100 V	1 A, 50 Hz or 60 Hz
			240V	0.5 A, 50 Hz or 60 Hz
	Peak		100 V	100 W
			240 V	120 W
Dimensions	Width 235 x Depth 726 x Height 992 mm			
Weight	55 kg			

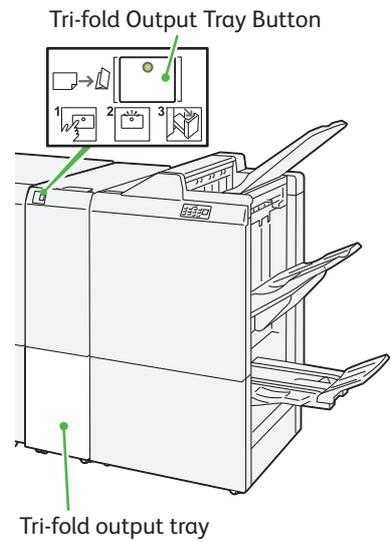
6.2 Output Paper

Tri-fold Output Tray

C-Fold or Z-Fold jobs can be delivered to this tray only.

Tri-fold Output Tray Button

When you press the button, the lamp begins to flash. When the tri-fold output tray is unlocked (the button lamp illuminates), pull out the tri-fold output tray.



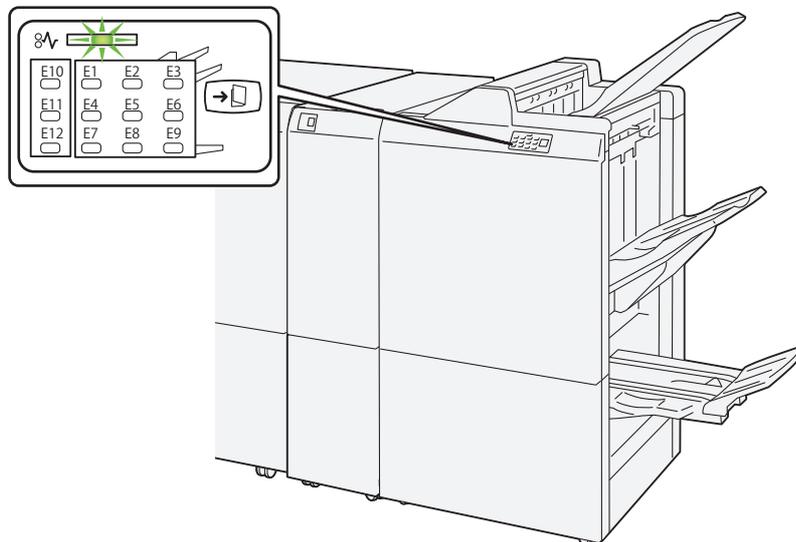
6.3 Paper Jams

If there is a paper jam, the printing will be canceled.

The Error Message area of the touch screen will show the affected area in red, along with the message.

Also, the error lamp on the top of the Finisher will illuminate.

If the priority unit lamp is blinking, you must first clear the paper jam.



If there is a paper jam in the following area, tap the [Faults] and the [Faults] screen will appear, explaining how to remove jammed papers.



Important

- Remove the paper only after you are sure the printer is no longer moving.
- After removing jammed papers, be sure to close the cover. Leaving the cover open will not be able to continue to print jobs.



Note

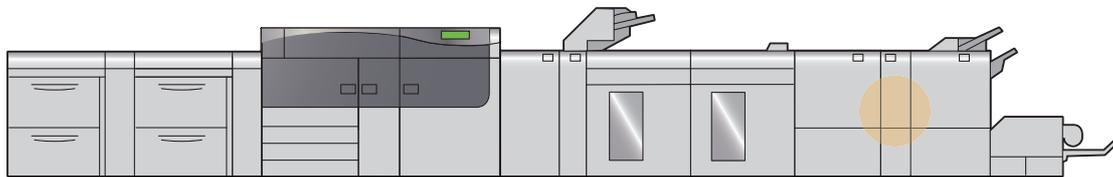
- Leave the power on and proceed to remove jammed papers.
- If there is still paper remaining, the paper jam message will continue to display. Make sure that there is no jammed paper left and also no jams in other places.



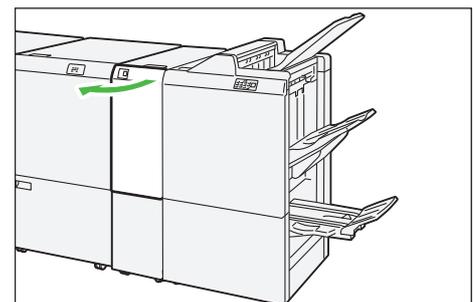
Refer

For detailed information on how to regard the messages, refer to "1.2.1 Services Home" in the *User Interface Manual*.

Follow the steps below to clear paper jams in the Folder Unit.



1. Open the cover of the Folder Unit.



2. Remove jammed papers.

- When Lamp E10 is Lit p.56
- When Lamp E11 is Lit p.56
- When Lamp E12 is Lit p.57



Note Solutions differ depending on where the paper jam occurs. Confirm the jammed area in the Error Message area.

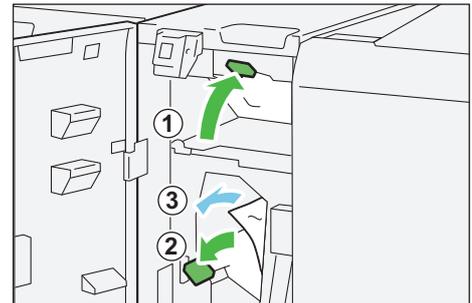
The code (E) on the upper-left part of the message indicates which error lamp on the top of the machine is illuminating.



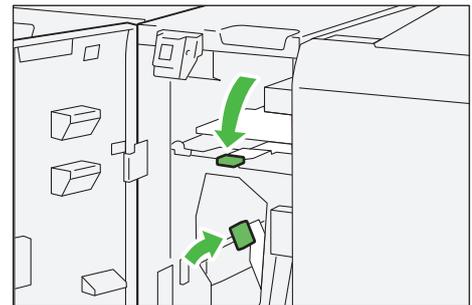
Refer If the jammed long paper is lying across more than one unit, refer to "3.3.4 Long Paper Jam" in the *Printer Unit Manual*.

When Lamp E10 is Lit

- (1) Open lever "2a" upward (①) and lever "2b" to the left (②). Remove jammed papers (③).



- (2) Return levers "2a" and lever "2b" to their original positions.

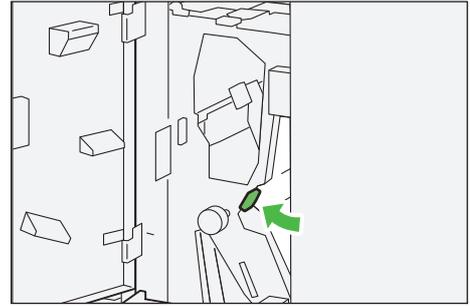


When Lamp E11 is Lit

- (1) Open lever "2g" to the right (①) and turn knob "2c" counterclockwise (②). Remove jammed papers (③).

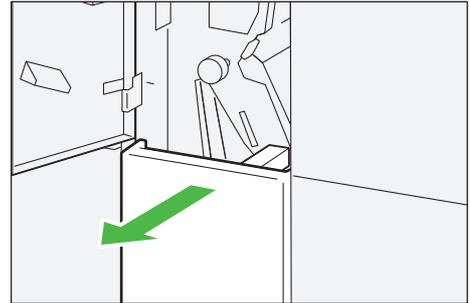


- (2) Return lever "2g" to its original position.

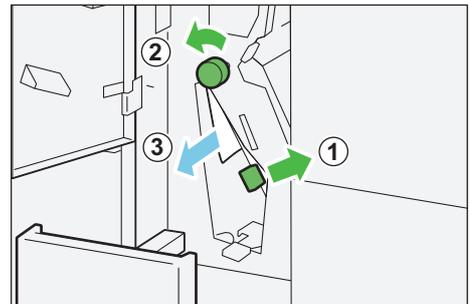


When Lamp E12 is Lit

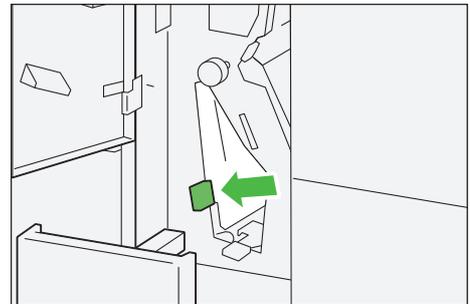
- (1) Pull out tri-fold output tray "2d".



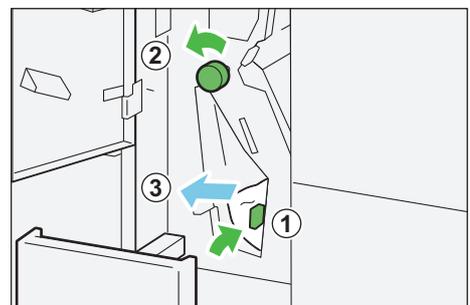
- (2) Open lever "2e" to the right (①) and turn knob "2c" counterclockwise (②). Remove jammed papers (③).



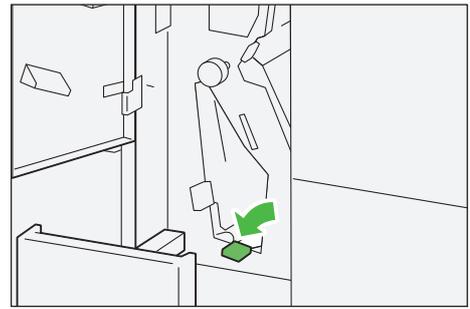
- (3) Return lever "2e" to its original position.



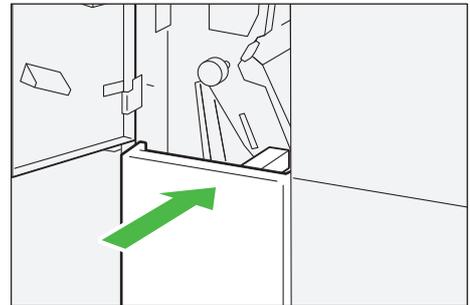
- (4) If you have difficulty in removing jammed papers, open lever "2f" to the right (①) and turn knob "2c" counterclockwise (②). Remove jammed papers (③).



(5) Return lever "2f" to its original position.



(6) Return the tri-fold output tray "2d" to its original position.



3. Close the cover.

4. Check the curl direction of jammed paper, and correct paper curl.

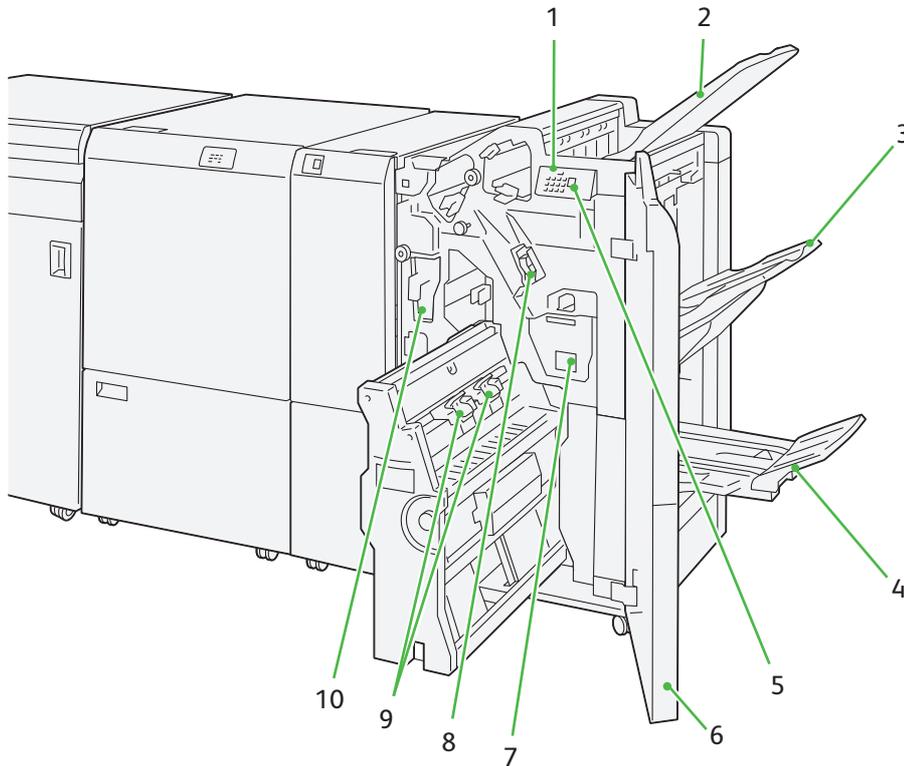
 **Refer** For information about the Curl Correction, refer to "2.2 Curl Correction" (p.19).

Chapter 7 Finisher

 **Note** In this manual, "Finisher D6", "Finisher D6 Plus" and "Finisher D6 with Booklet Maker" may be collectively called "Finisher".

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7.1 Machine Components



No	Component	Description
1	Error lamp	Illuminates when a paper jam occurs. If the priority unit lamp is blinking, you must first clear the paper jam.
2	Output tray	Receives output sheets.
3	Finisher tray	Receives output sheets.
4	Booklet tray*	Receives output sheets.
5	Booklet output button*	Press this button to move delivered booklets to a place where they can be removed.
6	Cover	Open this cover to clear paper or staple jams, replace Staple Cartridge, or remove hole punch waste.
7	Staple Waste Container	Collects waste from the stapler.
8	Staple cartridge for side stitch	Contains staples for side stitch.
9	Staple cartridges for saddle stitch*	Contains staples for saddle stitch. There are two staple cartridges.
10	Hole Punch Waste Container	Collects waste from the puncher.

* Finisher D6 with Booklet Maker



Refer For detailed information about the Fold Adjustment, refer to "Profiles" in the *Stock Library Manager Manual*.

Specifications

Item	Specification				
Tray type	Output tray	collate / stack			
	Finisher tray	collate (offsetting supported) /stack (offsetting supported)			
	Booklet tray	collate / stack			
Paper size	Output tray	Standard size	Maximum	A3, 13 x 19"	
			Minimum	Postcard (100 x 148 mm)	
		Custom size	Height	98.0 - 330.2 mm	
			Width	148.0 - 660.4 mm	
	Finisher tray	Standard size	Maximum	A3, 13 x 19"	
			Minimum	A5	
		Custom size	Height	148.0 - 330.2 mm	
			Width	148.0 - 488.0 mm	
	Booklet tray	Standard size	Maximum	A3, 13 x 19"	
			Minimum	JIS B5	
		Custom size	Height	182.0 - 330.2 mm	
			Width	257.0 - 488.0 mm	
Paper weight	Output tray	52 - 350 g/m ²			
	Finisher tray	52 - 350 g/m ²			
	Booklet tray	60 - 350 g/m ²			
Tray capacity	Output tray	500 sheets			
	Finisher tray (without staples)	A4	3,000 sheets (Finisher D6 Plus and Finisher D6 with Booklet Maker: 2,000 sheets)		
		JIS B4 or larger	1,500 sheets		
		Mix stack	350 sheets		
	Finisher tray (with staples)	A4	200 sets or 3,000 sheets (Finisher D6 Plus and Finisher D6 with Booklet Maker: 2,000 sheets)		
		JIS B4 or larger	100 sets or 1,500 sheets		
	Booklet tray	20 sets			
	Staple	Capacity	100 sheets		
 Note • The values are based on Colotech+90. • "Mix stack" means a set of paper sheets where larger sheets are placed over smaller ones (for example, A4 over JIS B5, or JIS B4 over A4). • The booklet tray capacity is 16 sets if one set consists of 17 or more sheets.					
Paper size		Standard size	Maximum	A3, Tabloid (11 x 17")	
			Minimum	A5	
		Custom size	Height	182.0 - 297.0 mm	
			Width	148.0 - 432.0 mm	
Paper weight		Uncoated	52 - 350 g/m ²		
	Coated	72 - 350 g/m ²			
Stapling position	1 place, 2 places or 4 places				

Item	Specification				
Punch (with Punch Unit)	Paper size	Standard size	Maximum	A3, Tabloid (11 x 17")	
			Minimum	2-hole or 3-hole	JIS B5
		4-hole		A4, 16K	
		Custom size	Height	203.0 - 297.0 mm	
	Width		182.0 - 431.8 mm		
	Paper weight	Uncoated	52 - 220 g/m ²		
		Coated	72 - 200 g/m ²		
Number of Holes	2, 4-hole or US 2, 3-hole				
 Note The number of punch holes you can choose depends on the paper size.					
Saddle Stitch / Bi-Fold (Finisher D6 with Booklet Maker)	Capacity	Saddle Stitch		30 sheets	
		Bi-Fold		5 sheets	
	 Note The values are based on Colotech+90.				
	Paper size	Standard size	Maximum	A3, 13 x 19"	
			Minimum	JIS B5	
		Custom size	Height	182.0 - 330.2 mm	
			Width	257.0 - 488.0 mm	
Paper weight	Uncoated	60 - 350 g/m ²			
	Coated	2 - 350 g/m ²			
Power supply Power consumption	Power supply	100 - 240 V AC±10%		100 V	3 A, 50 Hz or 60 Hz
				240 V	1.5 A, 50 Hz or 60 Hz
	Peak			100 V	300 W
				240 V	360 W
Dimensions	Finisher D6		Width 855 x Depth 725 x Height 1,200 mm		
	Finisher D6 Plus		Width 855 x Depth 725 x Height 1,200 mm		
	Finisher D6 with Booklet Maker		Width 892 x Depth 725 x Height 1,200 mm		
Weight	Finisher D6		85 kg + Punch Unit : 6 kg		
	Finisher D6 Plus		90 kg + Punch Unit : 6 kg		
	Finisher D6 with Booklet Maker		105 kg + Punch Unit : 6 kg		

Staple: Output Capacity (standard value)

Paper weight (g/m ²)	Side Stitch				Saddle Stitch				
	A4 or smaller		Larger than A4		Uncoated	Coated			
	Uncoated	Coated	Uncoated	Coated					
52 - 59	100	35*	65	35*	30*	25*			
60 - 71		35		35	30				
72 - 80									
81 - 90									
91 - 105	50	30	50	30	20				
106 - 128		20	20	45	20	15			
129 - 150	10								
151 - 176	5								
177 - 220	4								
221 - 256	10			10		10	10	3	
257 - 300									
301 - 350									

*: Staplable. However, binding accuracy or paper feed performance cannot be guaranteed.

Values in the table above indicating the maximum number of sheets that can be stapled have been evaluated using the following paper types:

- J (82 g/m²), Colotech+ (200 g/m², 250 g/m², 350 g/m²)



Important

- Even for a print job whose number of pages is within the limit, please note that staple faults may occur depending on the type of paper (specifically, Gloss Coated Paper), on the environment where the printer is installed (room temperature, humidity, and others), and/or on the print data, even if you use recommended paper types.
- Even for a print job whose number of pages is within the limit, please note that staple faults may occur if the job is made of a mixture of paper type or paper weight.
- In an environment at a low temperature and low humidity, stapling of 40 sheets or more may cause paper jams.



Note

- The printer determines paper type and paper weight based on paper information set for the job, not based on paper actually loaded in the tray.
- The printer determines the number of sheets per job based on job information, and thus, when multifeeds occur, stapling will be performed even if the number of sheets being fed exceeds the limit. However, this can cause staple faults.

7.2 Output Paper

⚠ CAUTION

- Never touch the paper output area of the Finisher during operation. It may cause injuries.
- Waste staples may come out with output paper. Be careful not to get injured by the staples.
- Do not staple punched holes of paper. Sharp points of a staple may cause injuries.

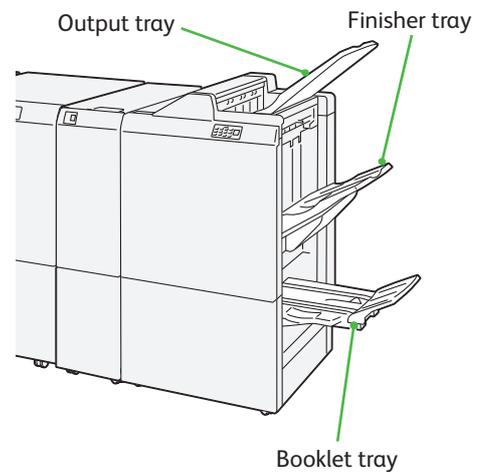
7.2.1 Output Trays

Refer Which output tray to be used is specified on your Print Server. For detailed information on how to regard the method of specification, refer to customer documentation supplied with Print Servers.

Output Tray

Unnecessary sheets purged by Purge function are ejected to the output tray.

Refer For detailed information about the Purge function, refer to "2.2 Output Paper" in the *Printer Unit Manual*.

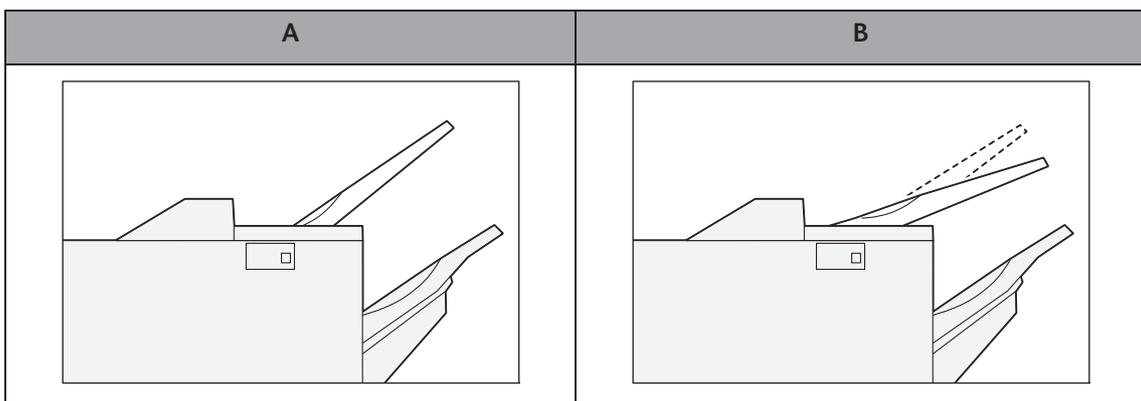


Angle Change

If output sheets tend to not fully be ejected and this causes Paper Full to be detected frequently, you need to change the tray angle.

Especially, you will need to change the angle of the tray by changing its position as shown in B when using the following paper types, that tend to cause Paper Full:

- Light-weight (106 g/m^2 or lighter) coated paper
- Coated paper whose long edges are 364 mm or longer
- Long paper



Pull out Output Tray from the lower seating (A) by pulling it rightward, and then insert the clutches at the lead edge of the tray into upper seating (B).



Important

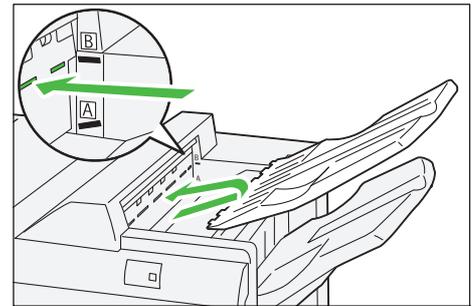
In normal use, Output Tray should always be seated at the lower seating.

If you keep using it at the upper seating, it may cause, for example, output sheets stacked on Output Tray to fall or output sheets delivered to Finisher Tray to be jammed.



Note

If sheets are curled, changing the angle would have no effect.



Finisher Tray

Side Stitch jobs can be delivered to this tray only.



Note

Delivering 2,000 or more sheets with excessive down curl to this tray may result in the stack of output sheets being unplied.

In this case, you need to set the curl correction level to "the lowest" on the Interface Decurler Module, and to "downward" on the Inserter.

Booklet Tray



Note

The booklet tray is attached to Finisher D6 with Booklet Maker. However, if SquareFold Trimmer is installed, the booklet tray is attached to SquareFold Trimmer.

Saddle Stitch / Bi-Fold jobs can be delivered to this tray only.

If sheets are curled

- Printing on A5 paper with up curl may cause paper jams.
In this case, you need to set the curl correction level to "the highest" on the Interface Decurler Module, and to "upward" on the Inserter.
- Printing on heavyweight paper with down curl may cause paper jams.
In this case, you need to set the curl correction level to "the lowest" on the Interface Decurler Module, and to "downward" on the Inserter.
- Printing on paper weighing 157 g/m² or heavier with up curl may cause paper jams.
In this case, you need to set the curl correction level to "the highest" on the Interface Decurler Module, and to "upward" on the Inserter.



Refer

For information about the Curl Correction, refer to "2.2 Curl Correction" (p.19).

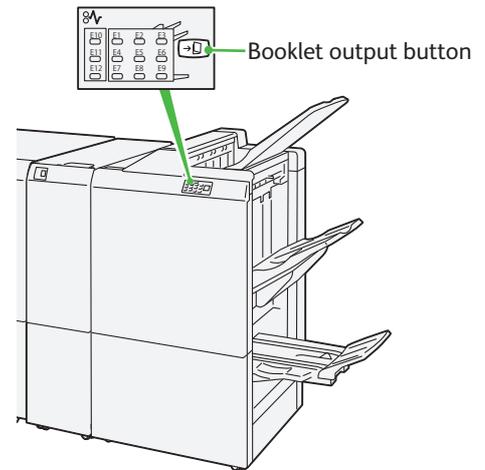
7.2.2 Control Buttons

Booklet Output Button

Press this button to move delivered booklets to a place where they can be removed.



Note If SquareFold Trimmer is installed, pressing this button moves delivered booklets to the position where to remove from the booklet tray installed on SquareFold Trimmer.



7.3 Staple Cartridge

7.3.1 Replacing the Cartridge

The message appears on the Error Message area telling you that it is time to replace the cartridge. When the message appears, please replace the cartridge.

Using the Staple Cartridge not recommended by Fuji Xerox may affect print quality or performance provided by the Finisher. Use the Staple Cartridge that Fuji Xerox recommends for the Finisher.

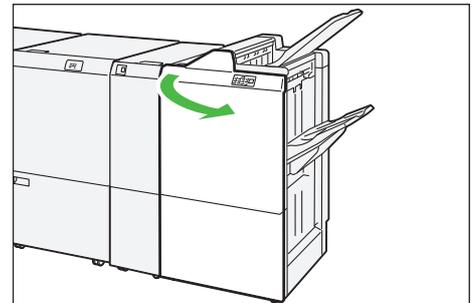


After replacing the cartridge, be sure to close the cover. Leaving the cover open will not be able to continue to print jobs.

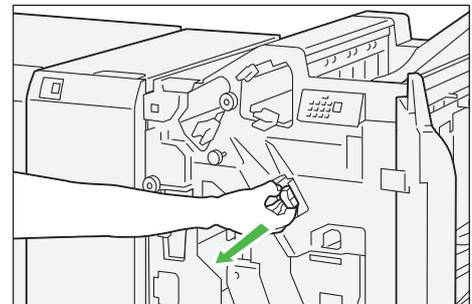
Staple Cartridge for Side Stitch

Type of supply	Product code	Quantity / box
Staples Type XF	CWAA0677	5,000 staples x 4 sets, Staple Waste container x 1 unit / 1 box

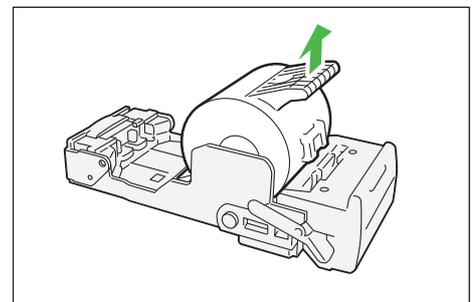
1. Make sure the printer has stopped operations, and then open the cover of the Finisher.



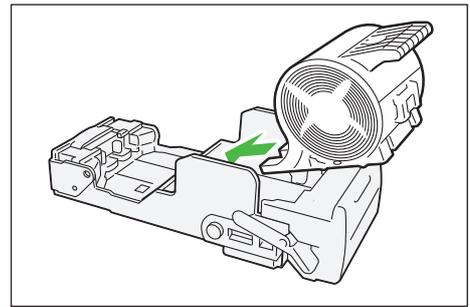
2. Pull out "R1".



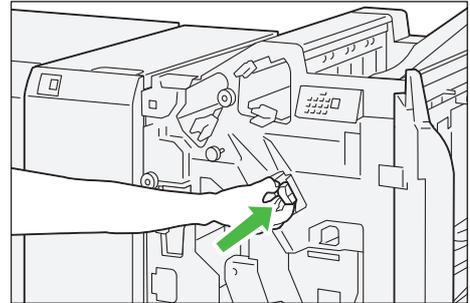
3. Holding the staple cartridge at the position indicated by the arrow, remove it from the unit.



4. Insert a new staple cartridge into the unit.



5. Insert the unit to its original position.

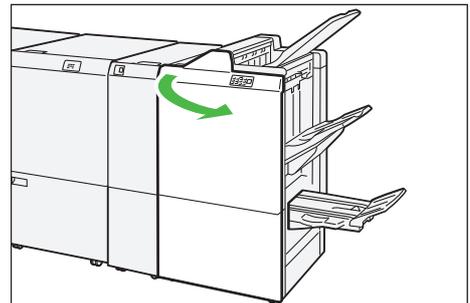


6. Close the cover.

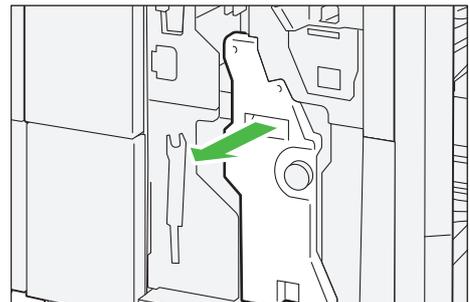
Staple Cartridge for Saddle Stitch

Type of supply	Product code	Quantity / box
Staples Type XE	CWAA0856	5,000 staples x 2 sets / 1 box

1. Make sure the printer has stopped operations, and then open the right cover of the Finisher.

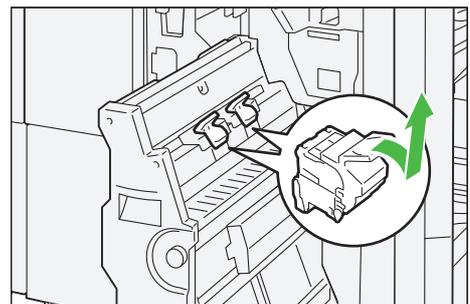


2. Pull out the Saddle Stitch Unit "3" toward you until it stops.



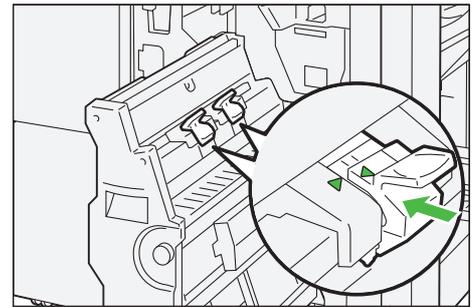
3. While holding the tabs on the staple cartridge, pull out the cartridge to remove it.

 **Note** There are two booklet staple cartridges provided. Check the message to see which cartridge should be replaced.

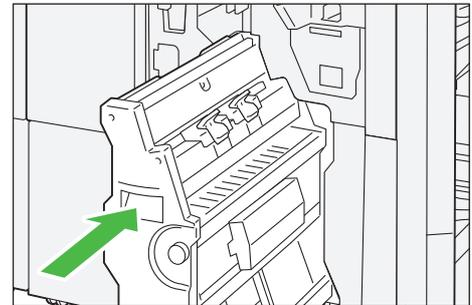


4. While holding the tabs on the new staple cartridge, push in the cartridge until it seats.

 **Note** Make sure that the ▲ marks are aligned.



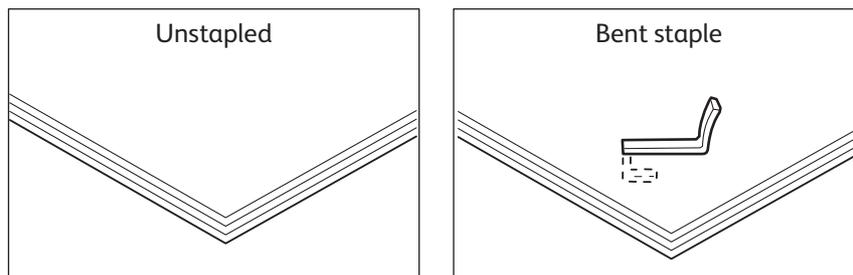
5. Push the Saddle Stitch Unit "3" gently into the machine until it stops.



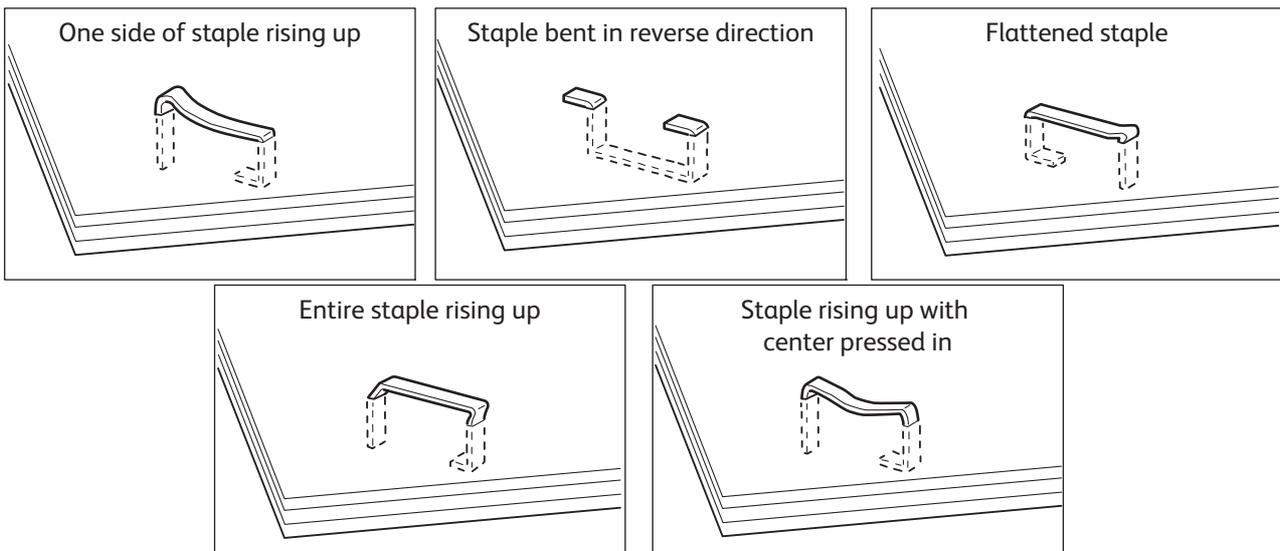
6. Close the cover.

7.3.2 Staple Faults

Follow the procedures on the following pages when printed sheets are not stapled or staples are bent. Contact your local Fuji Xerox representative if the problem persists after you have tried the following solutions.



If printed sheets are stapled as shown in the figures below, contact your local Fuji Xerox representative.

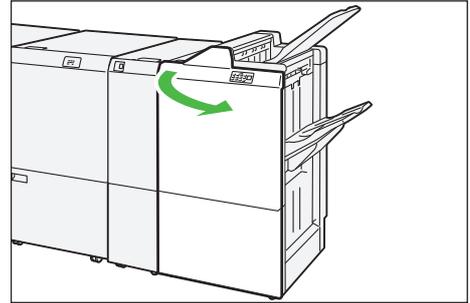


- Depending on the type of paper being stapled, the stapled nails may be bent. If the bent nails are stuck inside the machine, they may eventually cause paper jams.
- When you open the cover of the staple cartridge, remove any bent staple. Otherwise it may cause staple jams. Use the cover of the staple cartridge only when removing jammed staples.

Staple Cartridge for Side Stitch

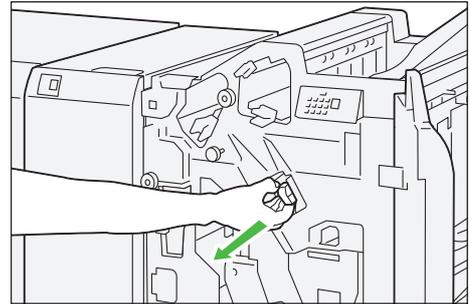
 **Refer** If the staple cartridge happened to come off the holder, refer to "7.3.3 Re-inserting the Staple Cartridge" (p.72) for solutions.

1. Make sure the printer has stopped operations, and then open the cover of the Finisher.

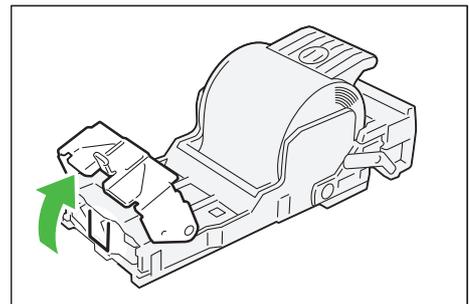


2. Pull out "R1".

 **Note** After removing the staple cartridge, check the inside of the Finisher for any remaining staples.



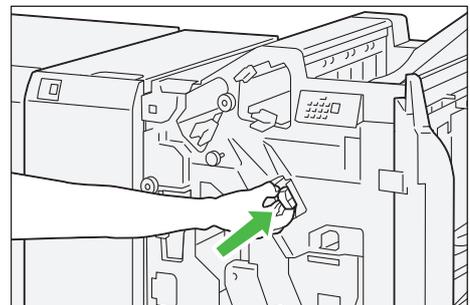
3. Open the unit cover, and remove jammed staples as shown in the figure.



CAUTION

Be careful not to get injured when removing jammed staples.

4. Insert the unit to its original position.

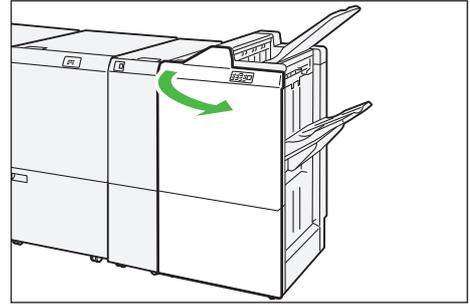


5. Close the cover.

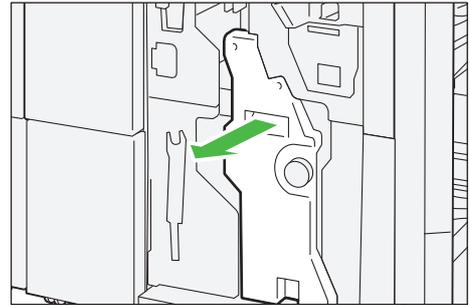
If you cannot remove the staples by performing the above procedures, contact your local Fuji Xerox representative.

Staple Cartridge for Saddle Stitch

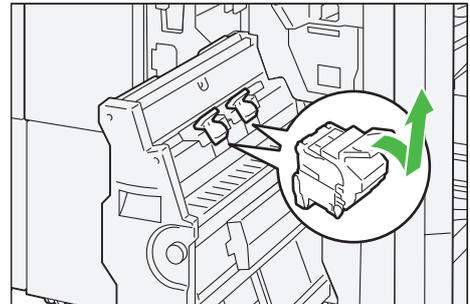
1. Make sure the printer has stopped operations, and then open the cover of the Finisher.



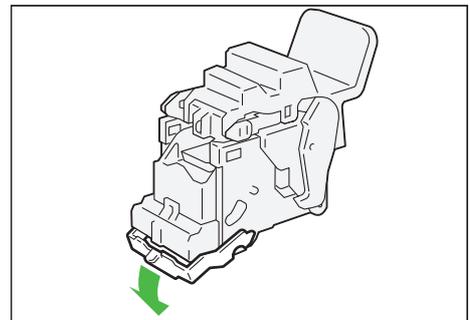
2. Pull out the Saddle Stitch Unit "3" toward you until it stops.



3. While holding the tabs on the staple cartridge, pull out the cartridge to remove it.



4. Remove jammed staples as shown in the figure.

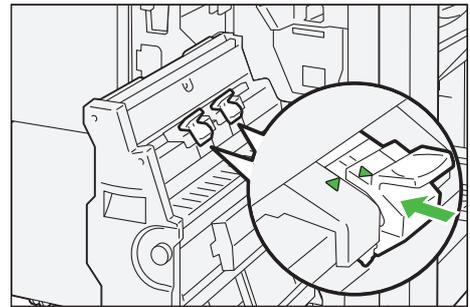


CAUTION

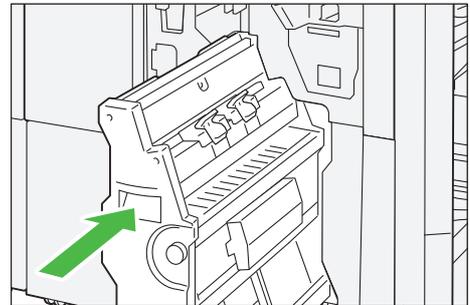
Be careful not to get injured when removing jammed staples.

5. While holding the tabs on the staple cartridge, push in the cartridge until it seats.

 **Note** Make sure that the ▲ marks are aligned.



6. Push the Saddle Stitch Unit "3" gently into the machine until it stops.



7. Close the cover.

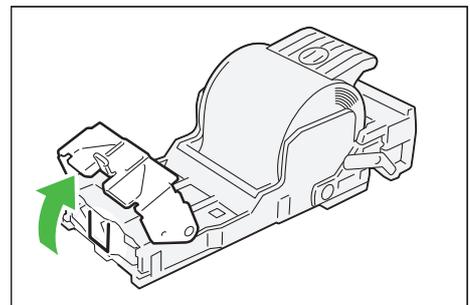
If you cannot remove the staples by performing the above procedures, contact your local Fuji Xerox representative.

7.3.3 Re-inserting the Staple Cartridge

If a staple cartridge has been inserted incorrectly or removed accidentally, perform the following procedures to re-insert the staple cartridge into the cartridge unit.

 **Note** Use the same procedure when a staple cartridge has been detached from the unit.

1. Open the staple cartridge cover as shown in the figure, and remove any bent or jammed staples.

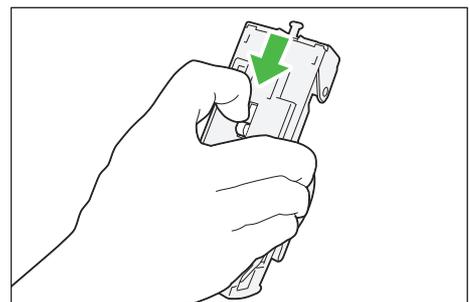


CAUTION

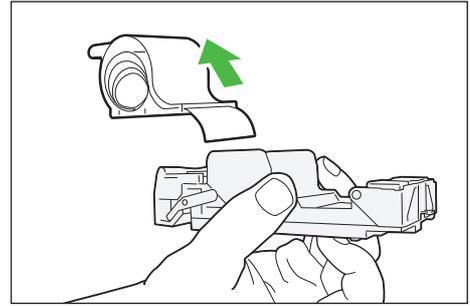
Be careful not to get injured when removing staples.

2. Locate the lever on the back of the unit.

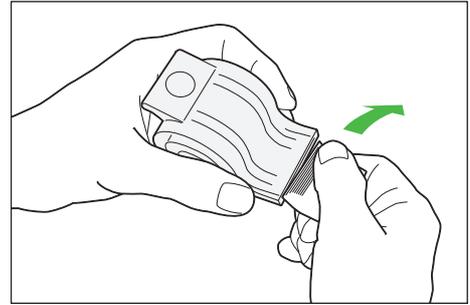
 **Important** When moving the lever, be careful not to hurt your fingers and nails.



3. Turn the unit upside while holding the lever, and then take out the staple cartridge from the unit.



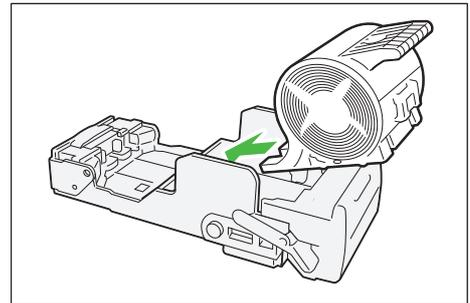
4. Tear the outside staples along the line as shown in the figure.



 **CAUTION**

When tearing staples, be careful not to hurt your fingers.

5. Insert the staple cartridge into the unit.



7.4 Waste Container

7.4.1 Staple Waste Container

The message appears on the Error Message area telling you that the Staple Waste Container is full. When the message appears, please replace the Staple Waste Container.

CAUTION

Be careful not to get injured by waste staples when detaching the Staple Waste Container.

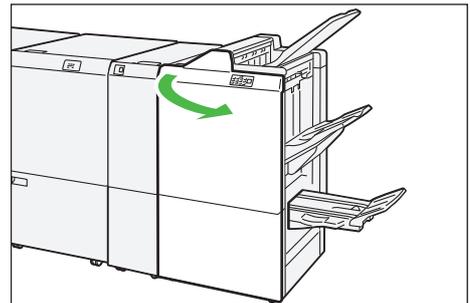
Important

- Keep the printer powered on when replacing the Waste Container. If powered off, the printer does not recognize the Waste Container has been replaced.
- After replacing the waste container, be sure to close the cover. Leaving the cover open will not be able to continue to print jobs.

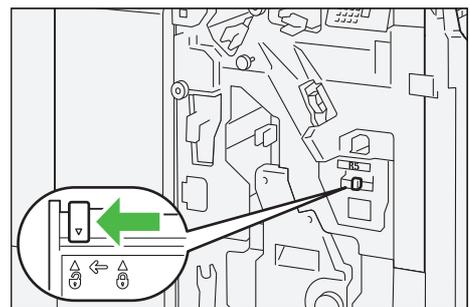
Note

A Staple Waste Container comes with the Staple Cartridge for Side Stitch.

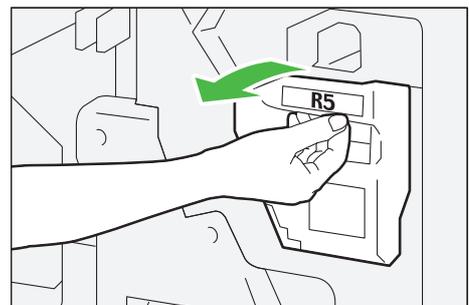
1. Make sure the printer has stopped operations, and then open the cover of the Finisher.



2. Move the lock lever under "R5" leftward to the opened-lock mark as shown in the figure.



3. Pull out "R5".

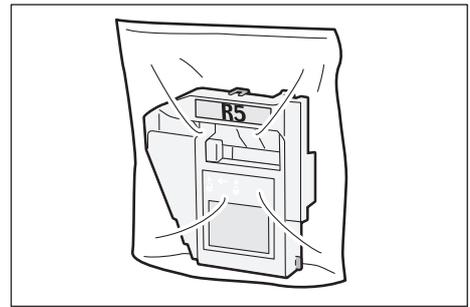


- Put the used Staple Waste Container into the supplied plastic bag.



Important

Staple Waste Containers no longer needed have to be disposed of properly. Do not disassemble the containers and return them to your local Fuji Xerox representative.

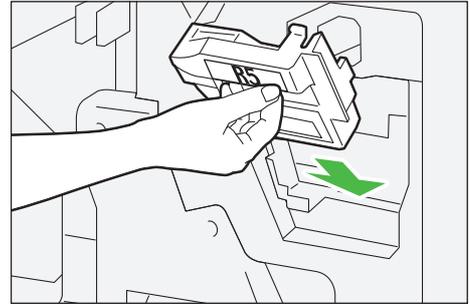


- Insert the new Staple Waste Container from the lower end into its original position.

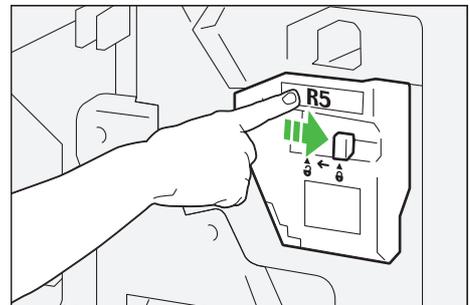


Important

To prevent injury, do not put your fingers on top of the container.



- Move the lock lever under "R5" rightward to the closed-lock mark as shown in the figure.



- Close the cover.

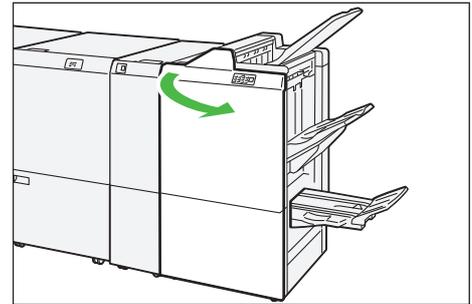
7.4.2 Hole Punch Waste Container

The message appears on the Error Message area telling you that the Waste Container is full. When the message appears, please dispose of the paper scraps.

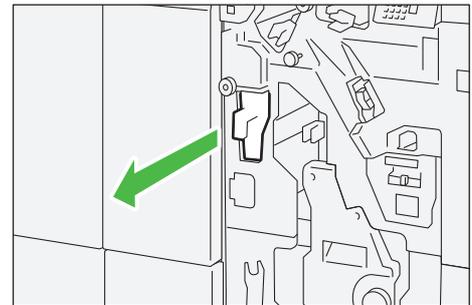


- Keep the printer powered on when disposing of the waste. If powered off, the printer does not recognize the container has been emptied.
- After disposing the waste, be sure to close the cover. Leaving the cover open will not be able to continue to print jobs.

1. Make sure the printer has stopped operations, and then open the cover of the Finisher.



2. Pull out the "R4".



3. Discard all waste.



Be sure to dispose of it entirely. If some waste or scraps remain, the container will become full before the message appears again, causing machine malfunctions.

4. Return "R4" to its original position.
5. Close the cover.

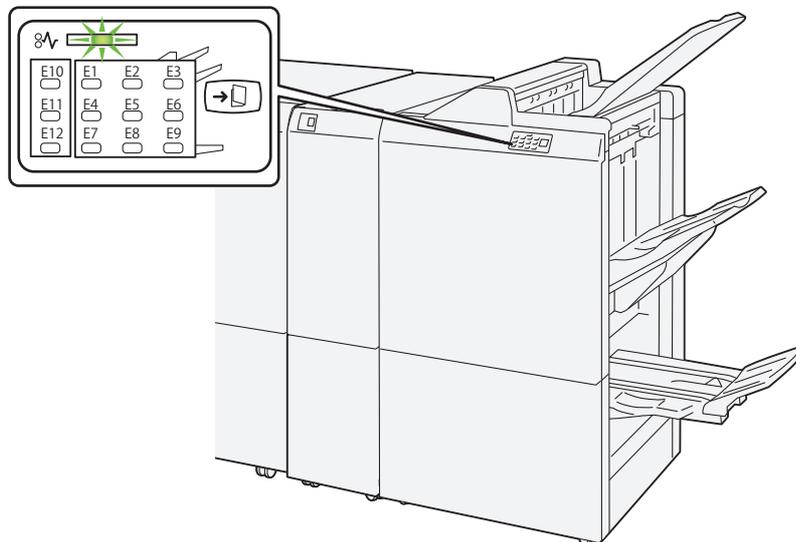
7.5 Paper Jams

If there is a paper jam, the printing will be canceled.

The Error Message area of the touch screen will show the affected area in red, along with the message.

Also, the error lamp on the top of the machine will illuminate.

If the priority unit lamp is blinking, you must first clear the paper jam.



If there is a paper jam in the following area, tap the [Faults] and the [Faults] screen will appear, explaining how to remove jammed papers.



Important

- Remove the paper only after you are sure the printer is no longer moving.
- After removing jammed papers, be sure to close the cover. If you do not close the cover, occur and you will be unable to continue with the job.



Note

- Leave the power on and proceed to remove jammed papers.
- If there is still paper remaining, the paper jam message will continue to display. Make sure that there is no jammed paper left and also no jams in other places.

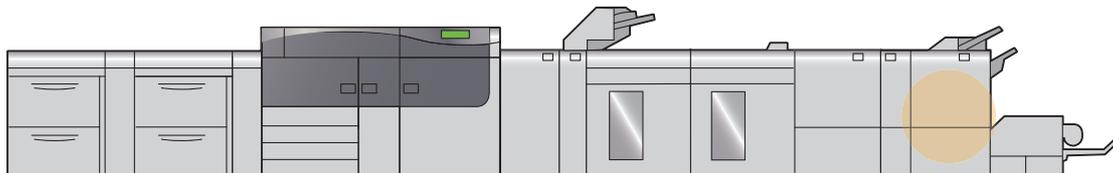


Refer

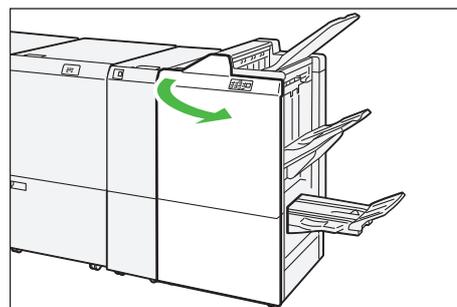
For detailed information on how to regard the messages, refer to "1.2.1 Services Home" in the *User Interface Manual*.

7.5.1 Paper Jams in the Finisher

Follow the steps below to clear paper jams in the Finisher.



1. Open the cover of the Finisher.



2. Remove jammed papers.

- When Lamp E1 is Lit..... p.78
- When Lamp E2 is Lit..... p.79
- When Lamp E3 is Lit..... p.79
- When Lamp E4 is Lit..... p.80
- When Lamp E5 is Lit..... p.80
- When Lamp E6 is Lit..... p.80

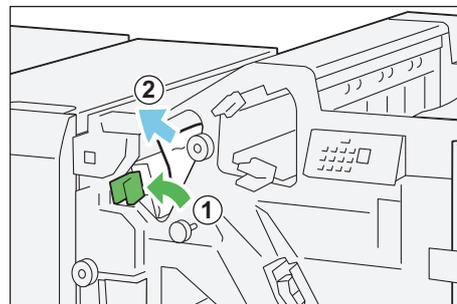
 **Note** Solutions differ depending on where the paper jam occurs. Confirm the jammed area in the Error Message area.
The code (E) on the upper-left part of the message indicates which error lamp on the top of the machine is illuminating.

 **Refer** If the jammed long paper is lying across more than one unit, refer to "3.3.4 Long Paper Jam" in the *Printer Unit Manual*.

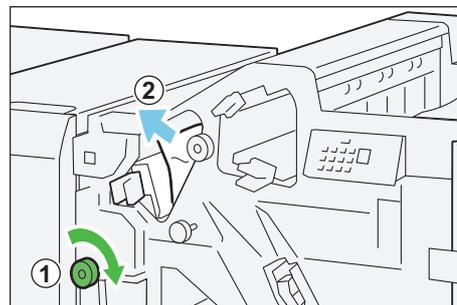
When Lamp E1 is Lit

- (1) Open lever "1a" to the left (①) and remove jammed papers (②).

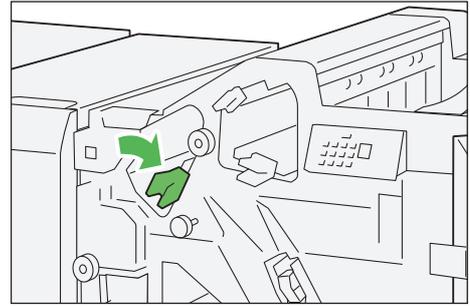
 **Note** Grasp the leading edge of the jammed sheet, and pull out the sheet to remove it.



- (2) If you have difficulty in removing jammed papers, turn knob "1b" clockwise (①) and remove jammed papers (②).



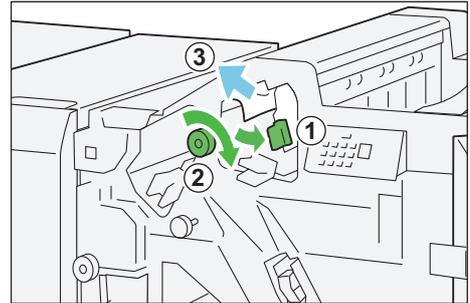
- (3) Return lever "1a" to its original position.



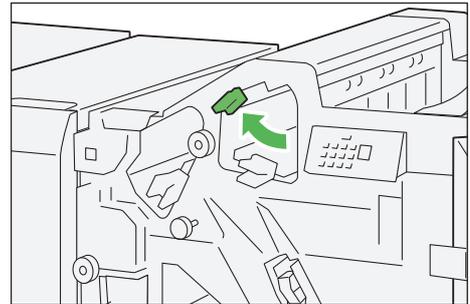
When Lamp E2 is Lit

- (1) Open lever "1c" to the right (①) and turn knob "1e" clockwise (②). Remove jammed papers (③).

 **Note** The jammed paper may be hidden behind the upper covering.

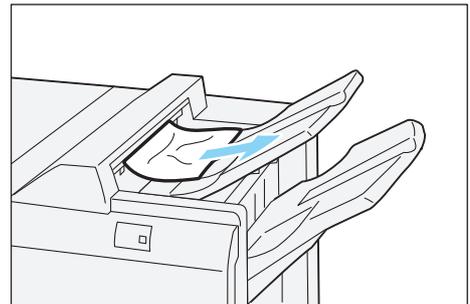


- (2) Return lever "1c" to its original position.

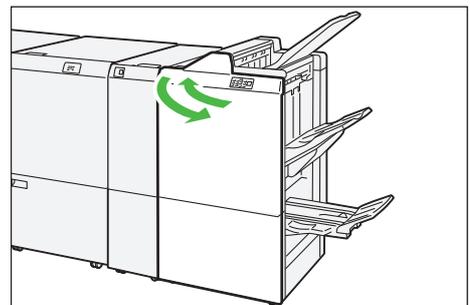


When Lamp E3 is Lit

- (1) Pull jammed papers out of the output tray.

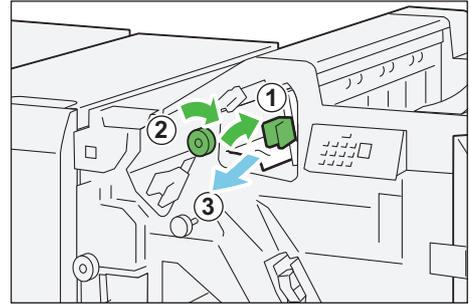


- (2) Open and close the cover of the Finisher.

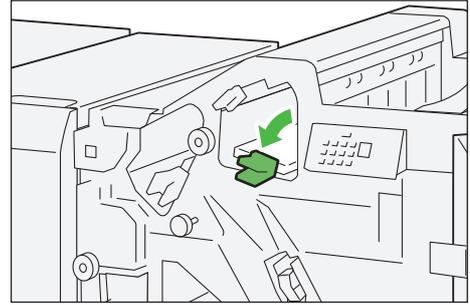


When Lamp E4 is Lit

- (1) Open lever "1d" to the right (①) and turn knob "1e" clockwise (②). Remove jammed papers (③).

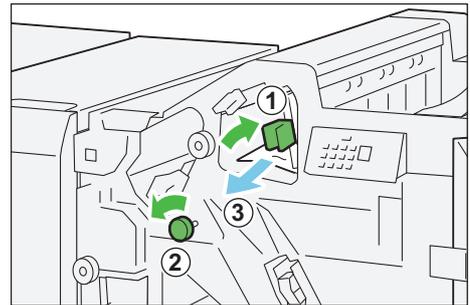


- (2) Return lever "1d" to its original position.

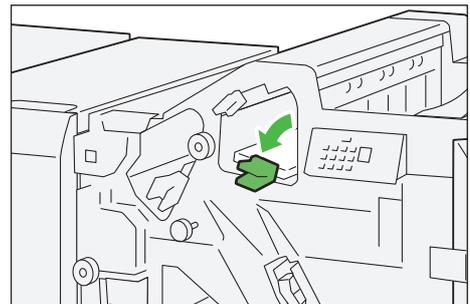


When Lamp E5 is Lit

- (1) Open lever "1d" to the right (①) and turn knob "1f" counterclockwise (②). Remove jammed papers (③).



- (2) Return lever "1d" to its original position.

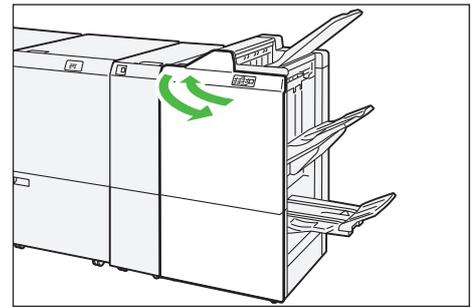


When Lamp E6 is Lit

- (1) Pull jammed paper out of the finisher tray.



(2) Open and close the cover of the Finisher.



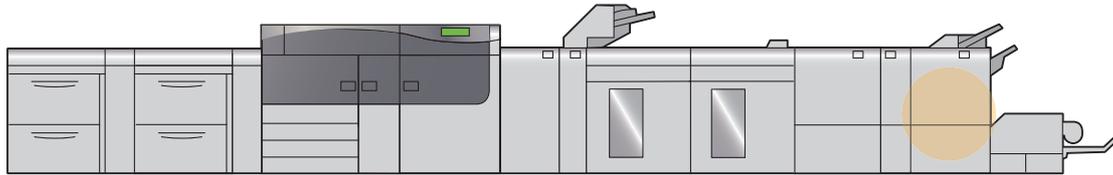
3. Close the cover.

4. Check the curl direction of jammed paper, and correct paper curl.

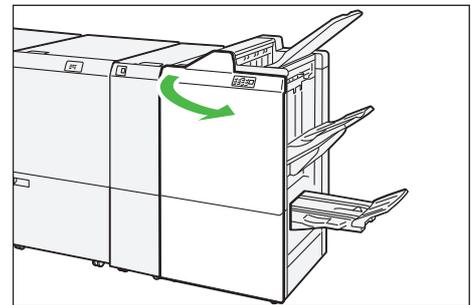
 **Refer** For information about the Curl Correction, refer to "2.2 Curl Correction" (p.19).

7.5.2 Paper Jams in the Saddle Stitch Unit

Follow the steps below to clear paper jams in the Saddle Stitch Unit.



1. Open the cover of the Finisher.



2. Remove jammed papers.

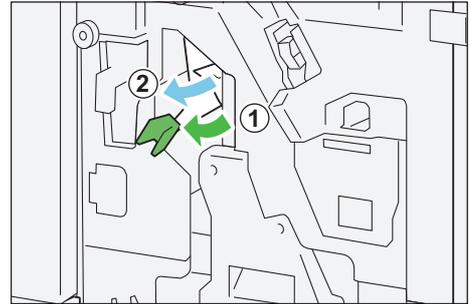
- When Lamp E7 is Lit..... p.82
- When Lamp E8 is Lit..... p.82
- When Lamp E9 is Lit..... p.83

 **Note** Solutions differ depending on where the paper jam occurs. Confirm the jammed area in the Error Message area.
The code (E) on the upper-left part of the message indicates which error lamp on the top of the machine is illuminating.

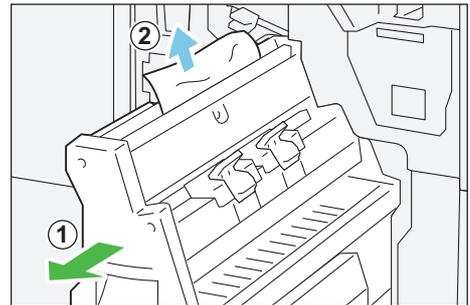
When Lamp E7 is Lit

 **Note** When the Finishing Transport is installed, refer to "7.5.3 Paper Jams in the Paper Feeding Unit" (p.84).

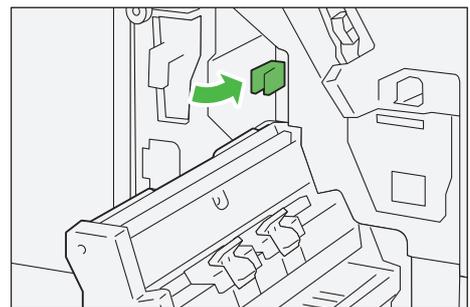
- (1) Open lever "3a" to the left (①) and remove jammed papers (②).



- (2) If you have difficulty in removing jammed papers, pull out the Saddle Stitch Unit "3" (①) and remove jammed papers (②).



- (3) Return lever "3a" to its original position.



- (4) Push the Saddle Stitch Unit "3" gently into the machine until it stops.



When Lamp E8 is Lit

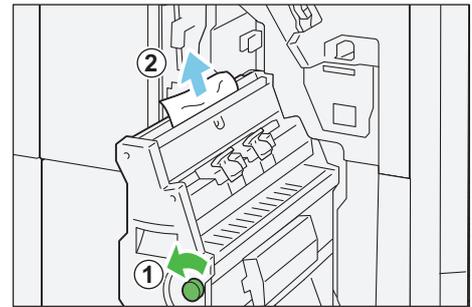
- (1) Pull out the Saddle Stitch Unit "3" toward you until it stops.

 **Important**

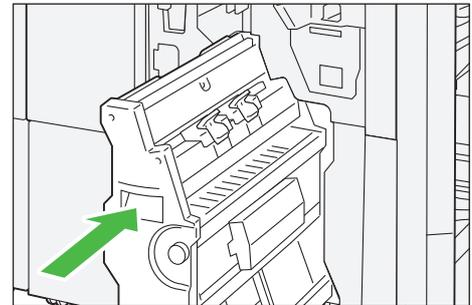
Check Lever "3a" for paper jam before pulling out the unit.



- (2) Turn knob "3b" counterclockwise (①) and remove jammed papers (②).

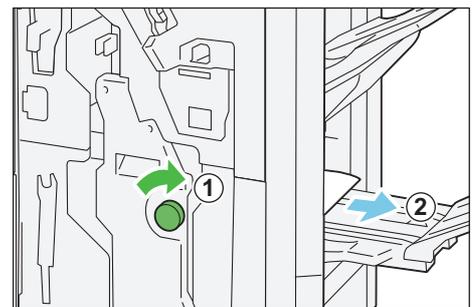


- (3) Push the Saddle Stitch Unit "3" gently into the machine until it stops.



When Lamp E9 is Lit

- (1) Turn knob "3b" clockwise (①) and remove jammed papers from the booklet tray exhaust (②).



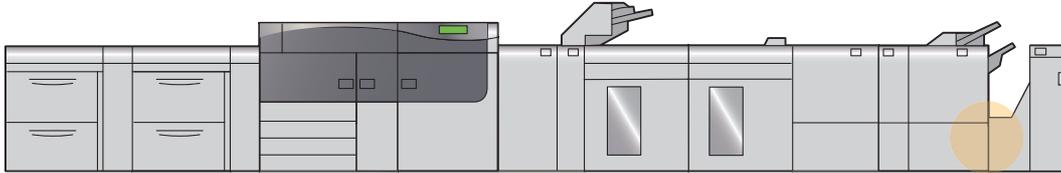
3. Close the cover.

4. Check the curl direction of jammed paper, and correct paper curl.

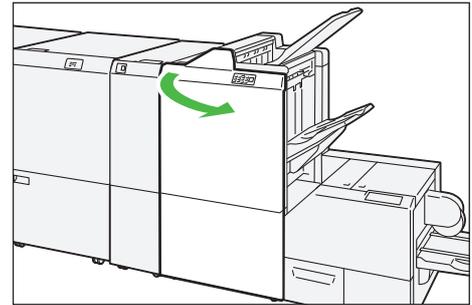
 **Refer** For information about the Curl Correction, refer to "2.2 Curl Correction" (p.19).

7.5.3 Paper Jams in the Paper Feeding Unit

Follow the steps below to clear paper jams in the paper feeding unit.
Paper jams in this area can occur only when Finishing Transport is installed.



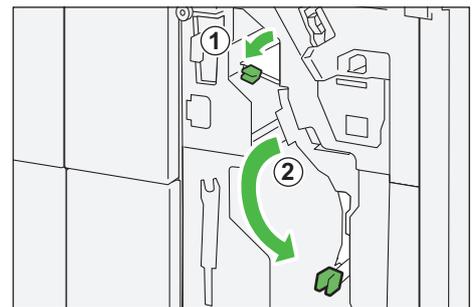
1. Open the cover of the Finisher.



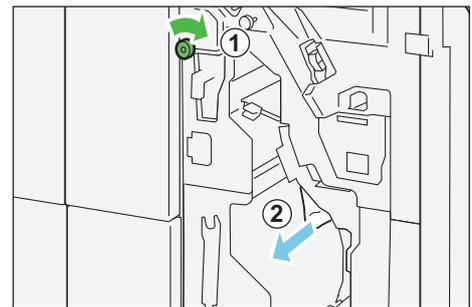
2. Remove jammed papers.

.....
When Lamp E7 is Lit

- (1) Open lever "3a" to the left (①) and lever "3b" to the left (②).



- (2) Turn knob "1b" clockwise (①) and remove jammed papers (②).



- (3) Return levers "3a" and lever "3b" to their original positions.

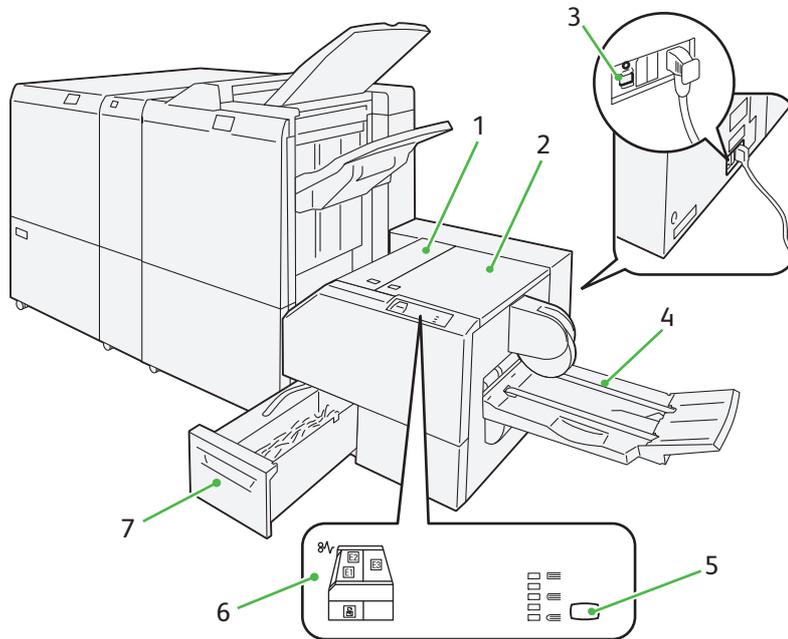


-
 3. Close the cover.

Chapter 8 SquareFold Trimmer

8.1	Machine Components.....	85
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8.2.2	Spine-flattener Strength Adjustment Button.....	87
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8.1 Machine Components



No.	Component	Description
1	Left side cover	Open this cover to clear paper jams.
2	Right side cover	Open this cover to clear paper jams.
3	Circuit breaker switch (back side)	Automatically shuts off electricity in the event of fault current or a short circuit.
4	Booklet tray	Receives output sheets.
5	Spine-flattener strength adjustment button	Press this button to adjust the thickness of printed booklets.
6	Error lamp	Illuminates when a paper jam occurs.
7	Trimmer Waste Container	Collects waste from the trimmer.

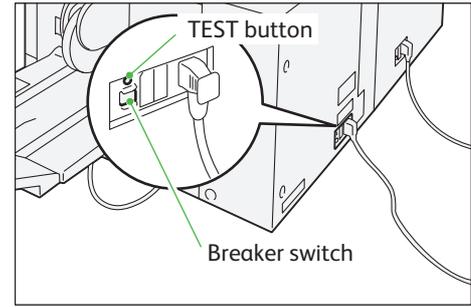
 **Note** The SquareFold Trimmer can be only attached to the Finisher D6 with Booklet Maker.

Circuit Breaker Switch

If the machine will be moved or unused for an extended period of time, turn off the switch by pressing.



Note When fault current is detected, the circuit breaker is automatically turned off to discontinue the electrical flow. Do not touch the breakers under normal condition. For information on fault current, refer to the *Safety Notes*.



Specifications

Item	Specification			
Trim / square fold	Paper size	Size and weight comply with the Booklet Tray attached to Finisher D6 with Booklet Maker.		
	Paper weight			
	Capacity	Trim	Saddle Stitch	30 sheets
			Bi-Fold	5 sheets
	Square Fold	Saddle Stitch	30 sheets	
Note <ul style="list-style-type: none"> The values are based on Colotech+90. Square back binding is not supported for Bi-Fold or Saddle Stitch of less than 5 sheets. 				
Trimming size	2 - 20 mm			
Booklet tray capacity	One set = 15 bind and above			20 sets
	One set = 16 bind and below			15 sets
Note The values are based on a paper less than 80 g/m ² .				
Power supply Power consumption	Power supply	100 - 240 V AC±10%	100 V	0.8 A, 50 Hz or 60 Hz
			240 V	0.4 A, 50 Hz or 60 Hz
	Peak		100 V	80 W
			240 V	96 W
Dimensions	Width 1,066 x Depth 725 x Height 552 mm (when attached to the machine)			
Weight	100 kg			

8.2 Output Paper

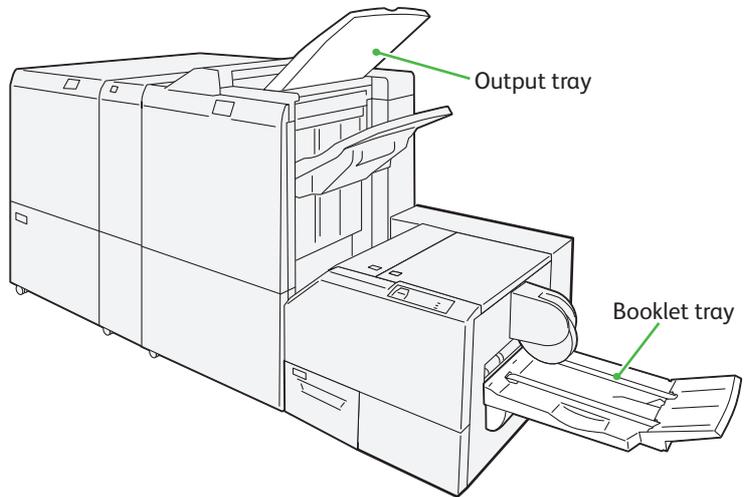
8.2.1 Output Trays

Output Tray

Unnecessary sheets purged by Purge function are ejected to the output tray of the Finisher.

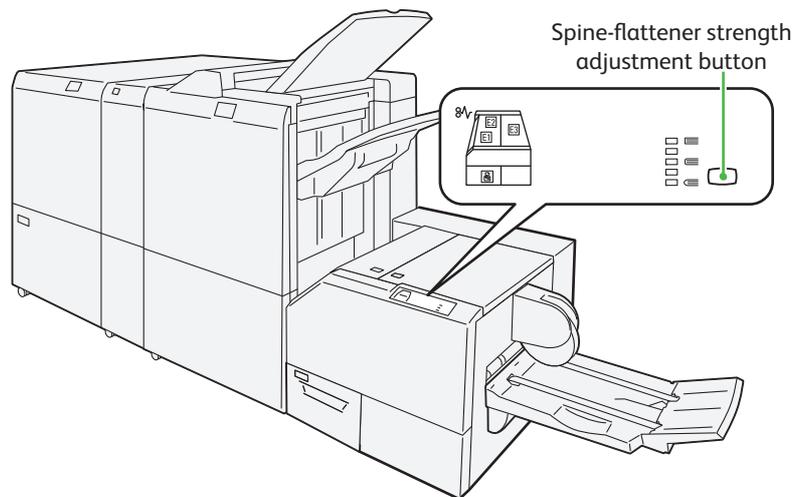
Booklet Tray

Saddle Stitch / Bi-Fold and/or Trim / square fold jobs can be delivered to this tray only.



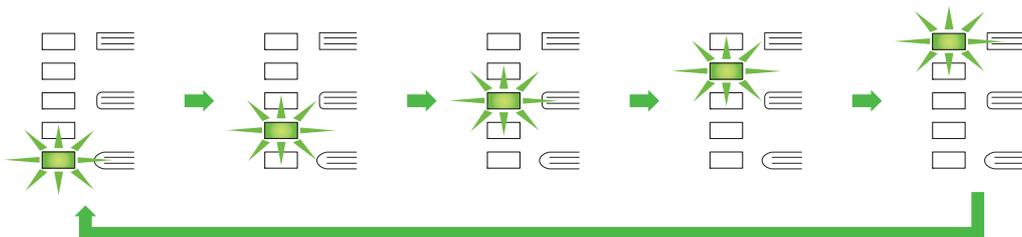
8.2.2 Spine-flattener Strength Adjustment Button

Press this button to adjust the thickness of printed booklets.



Modes and Functions of the Spine-flattener Strength Adjustment

Pressing the button changes spine-flattener strength levels as follows.



The adjustment level is indicated by the lamp, with the top being the highest.

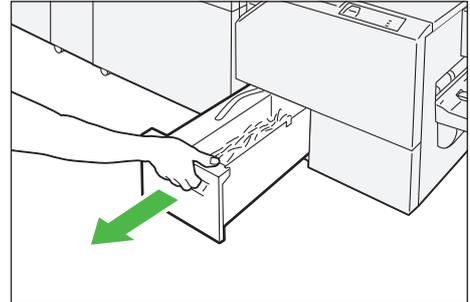
8.3 Trimmer Waste Container

The message appears on the Error Message area telling you that the Waste Container is full. When the message appears, please dispose of the paper scraps.



Keep the printer powered on when disposing of the waste. If powered off, the printer does not recognize the container has been emptied.

1. Make sure that the printer has stopped operations, and pull out the Waste Container slowly.

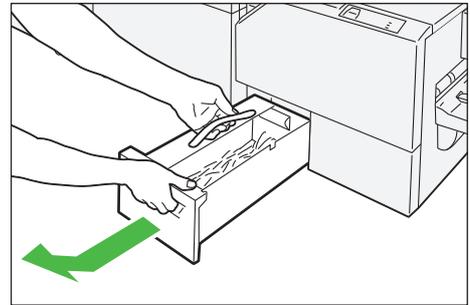


2. Holding the belt on the Waste Container, pull out the container with both hands.

3. Discard all waste.



Be sure to dispose of it entirely. If some waste or scraps remain, the container will become full before the message appears again, causing machine malfunctions.

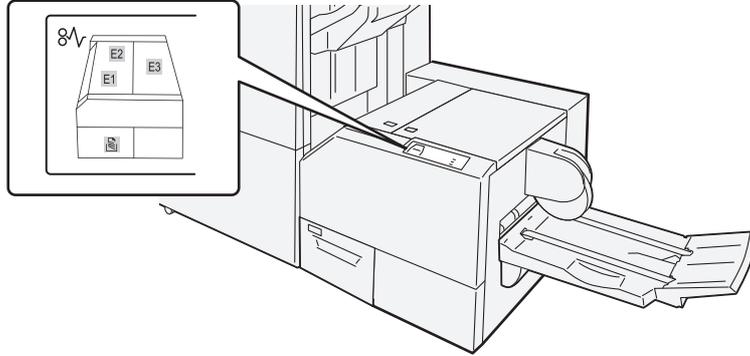


4. Return the Waste Container to its original position.

8.4 Paper Jams

If there is a paper jam, the printing will be canceled.

The Error Message area of the touch screen will show the affected area in red, along with the message. Also, the error lamp on the top of the machine will illuminate.



If there is a paper jam in the following area, tap the [Faults] and the [Faults] screen will appear, explaining how to remove jammed papers.



- Remove the paper only after you are sure the printer is no longer moving.
- After removing jammed papers, be sure to close the cover. Leaving the cover open will not be able to continue to print jobs.

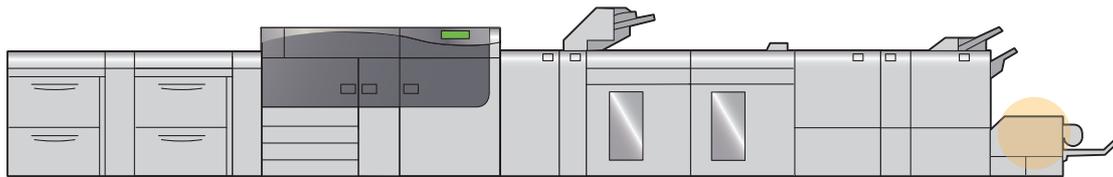


- Leave the power on and proceed to remove jammed papers.
- If there is still paper remaining, the paper jam message will continue to display. Make sure that there is no jammed paper left and also no jams in other places.



For detailed information on how to regard the messages, refer to "1.2.1 Services Home" in the *User Interface Manual*.

Follow the steps below to clear paper jams in the SquareFold Trimmer.



1. Remove jammed papers.

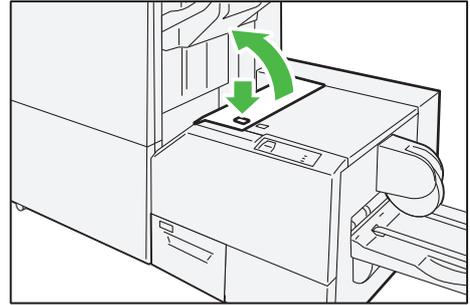
- When Lamp E1 or E2 is Lit p.90
- When Lamp E3 is Lit p.90



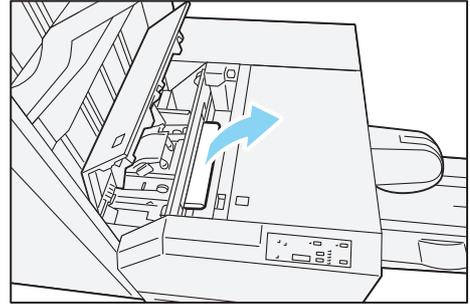
Solutions differ depending on where the paper jam occurs. Confirm the jammed area in the Error Message area.
The code (E) on the upper-left part of the message indicates which error lamp on the top of the machine is illuminating.

When Lamp E1 or E2 is Lit

- (1) Press the button on the left side cover of the Square-Fold Trimmer to open it.



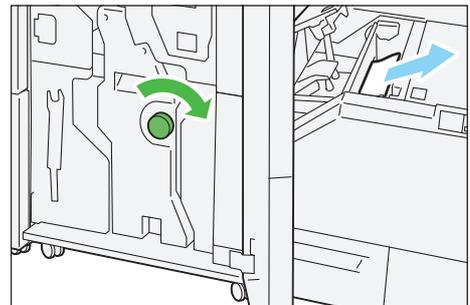
- (2) Remove jammed papers.



- (3) If you have difficulty in removing jammed papers, open the cover of the Finisher.



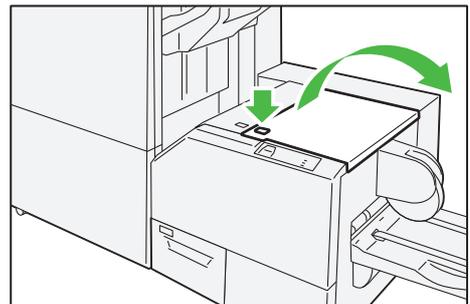
- (4) Turn knob "3b" clockwise and remove jammed papers.



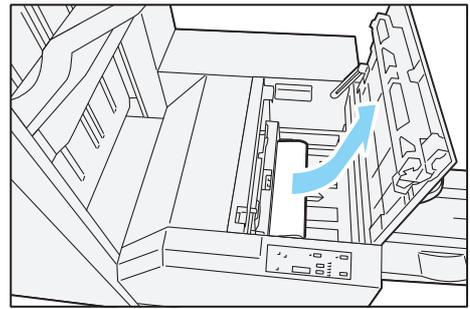
- (5) Close the cover.

When Lamp E3 is Lit

- (1) Press the button on the right side cover of the Square-Fold Trimmer to open it.



(2) Remove jammed papers.



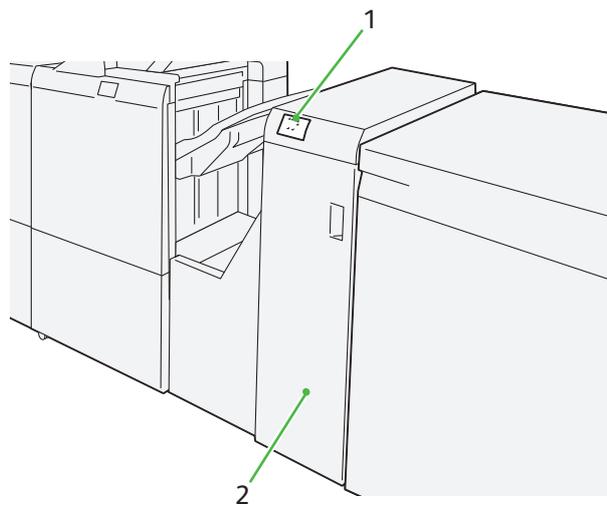
(3) Close the cover.



Chapter 9 Finishing Transport

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9.1 Machine Components



No.	Component	Description
1	Error lamp	Illuminates when a paper jam occurs.
2	Cover	Open this cover to clear paper jams.

Note The Finishing Transport is required to connect the 3rd Vendor Finisher to the Finisher D6 Plus (note that the 3rd Vendor Finisher may be unavailable in some countries or regions).

Refer For details on the functions of your 3rd Vendor Finisher, refer to the manual supplied with the device.

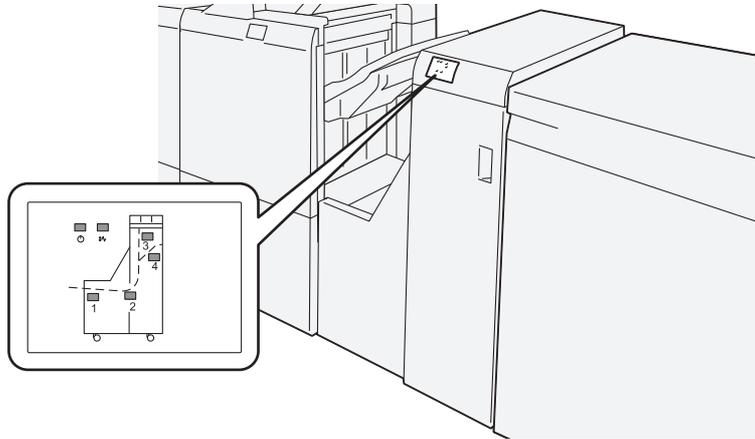
Specifications

Item	Specification			
Power supply Power consumption	Power supply	100 - 240 V AC±10%	100 V	5 A, 50 Hz or 60 Hz
			240 V	2 A, 50 Hz or 60 Hz
	Peak		100 V	500 W
			240 V	480 W
Dimensions	Width 593 x Depth 652 x Height 1,004 mm			
Weight	64.5 kg			

9.2 Paper Jams

If there is a paper jam, the printing will be canceled.

The Error Message area of the touch screen will show the affected area in red, along with the message. Also, the error lamp on the top of the machine will illuminate.



If there is a paper jam in the following area, tap the [Faults] and the [Faults] screen will appear, explaining how to remove jammed papers.



- Remove the paper only after you are sure the printer is no longer moving.
- After removing jammed papers, be sure to close the cover. Leaving the cover open will not be able to continue to print jobs.

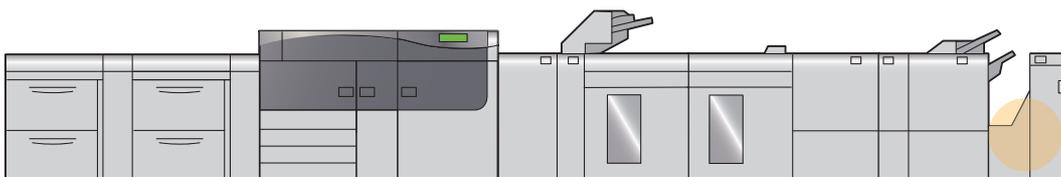


- Leave the power on and proceed to remove jammed papers.
- If there is still paper remaining, the paper jam message will continue to display. Make sure that there is no jammed paper left and also no jams in other places.

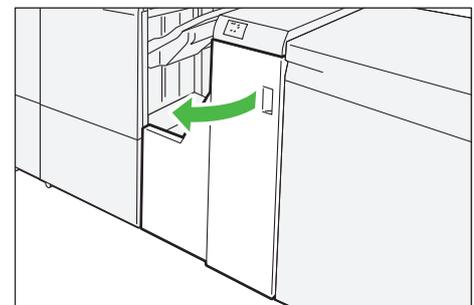


For detailed information on how to regard the messages, refer to "1.2.1 Services Home" in the *User Interface Manual*.

Follow the steps below to clear paper jams in the Finishing Transport.



1. Open the cover of the Finishing Transport.



2. Remove jammed papers.

- When Lamp 1 is Lit p.94
- When Lamp 2 is Lit p.94
- When Lamp 3 is Lit p.95
- When Lamp 4 is Lit p.95

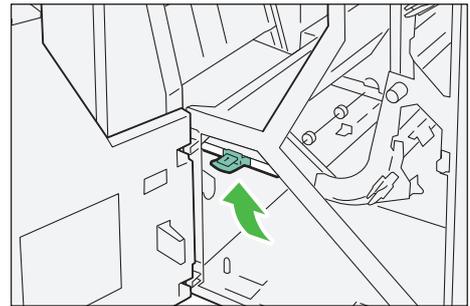
-  **Note** • Solutions differ depending on where the paper jam occurs. Check the error lamp on the top of the machine.
- If you have difficulty in removing jammed papers, open the cover of the Finisher.

When Lamp 1 is Lit

- (1) Open lever "1" downward and remove jammed papers.

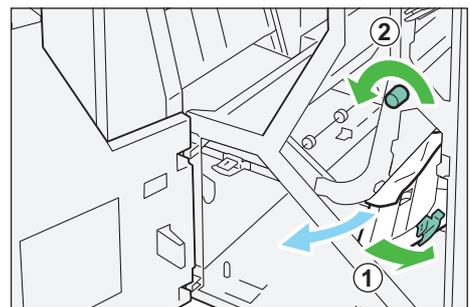


- (2) Return lever "1" to its original position.



When Lamp 2 is Lit

- (1) Open lever "2" to the right (①) and turn the knob counterclockwise (②). Remove jammed papers.

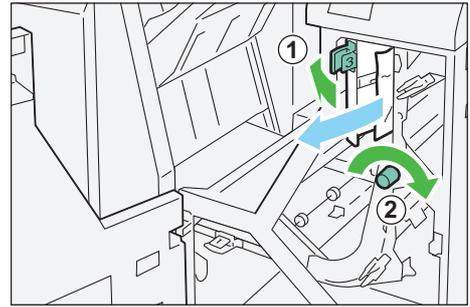


- (2) Return lever "2" to its original position.



When Lamp 3 is Lit

- (1) Open lever "3" to the left (①) and turn the knob clockwise (②). Remove jammed papers.



- (2) Return lever "3" to its original position.



When Lamp 4 is Lit

- (1) Open lever "4" downward (①) and turn the knob clockwise (②). Remove jammed papers.



- (2) Return lever "4" to its original position.



-
3. Close the cover.

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