

# Recommended Xerox Materials List of WorkCentre 7232 / 7242

For use in Europe

Revision 1.1 - Issued October 2007

## Important Notes:

All media is listed by product, paper type, paper tray settings - image quality, weight (standard gsm), re-order number, size, tray runability, and integrated office finisher runability. The additional information column is for hints and tips on how to run certain media applications.

Machine reliability specifications may be affected by increased usage of Heavyweight 1, Heavyweight 2, Coated 1, and Coated 2 modes. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox service representative can advise you on using Heavyweight 1, Heavyweight 2, Coated 1, and Coated 2 modes or special application media types for long duration copy/print runs

Environmental Conditions may require that coated paper be fed one sheet at a time through Tray 5, (Bypass/SMH). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher

The Integrated Office Finisher is capable of stapling at maximum (maximum number may decrease if paper weight is greater than 90 gsm):

50 Sheets of in B5, A4, or 16k in Long Edge Feed (LEF); or of A4 in Short Edge Feed (SEF)

30 Sheets of B4, A3, or 8K







If only papers which require Paper Tray Settings - Image Quality other than the default setting (Plain D) will be used, the administrator can change the default setting to match the Image Quality setting of the paper being used.

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**Trays 1,2,3, TTM, SMH & HCF**

Plain / Bond / Recycled (64 - 105 gsm)  Coated 1 (106 - 169 gsm)  Heavyweight 1 (106 - 169 gsm)  Transparency   
 Coated 2 (170 - 216 gsm)  Heavyweight 2 (170 - 216 gsm)  Label 

Paper Types are selected when Paper Tray is closed

**RML 10/15/07**  
**WorkCentre**  
**7232 & 7242**  
**Europe**  
**V 1.1**

A = Auto Duplex Full Color  
 B = Auto Duplex Monochrome  
 S = Simplex Only  
 M = Manual Duplex

**Integrated Office Finisher \*\***  
 • Capable of Stacking Paper Type  
 ♦ Capable of Stapling Paper Type

Media	Paper Type	Paper Tray Settings - Image Quality	Weight	Re-Order #	Type	Size	Trays						Integrated Office Finisher		Additional Information			
							2TM			TTM		SMH (Bypass)	HCF	Stack		Staple		
							1	2	3	2	3	5	6					
Xerox Business Paper	Plain*	Plain F	80 gsm	003R91821		A3	A	A	A			A		•	♦			
				003R91802 (2 hole)		A4	A	A	A	A	A	A	•	♦				
				003R91820		A4	A	A	A	A	A	A	•	♦				
				003R91823 (4 hole)		A4	A	A	A	A	A	A	•	♦				
Xerox Premier	Plain*	Plain F	80 gsm	003R91721		A3	A	A	A			A		•	♦			
				003R91720		A4	A	A	A	A	A	A	•	♦				
				003R91741		US Legal	A	A	A			A	•	♦				
				003R91723 (4 hole)		A4	A	A	A	A	A	A	•	♦				
	Plain*	Plain F	90 gsm	003R91853		A3	A	A	A			A		•	♦			
				003R91850 (4 hole)		A4	A	A	A	A	A	A	•	♦				
	Plain*	Plain F	100 gsm	003R93609		A3	A	A	A			A		•	♦			
				003R93608		A4	A	A	A	A	A	A	•	♦				
Xerox Premier TCF	Heavyweight 1	Heavyweight 1A	120 gsm	003R93007		A4	B	B	B	B	B	B	B	•	♦			
	Heavyweight 1	Heavyweight 1A	160 gsm	003R93009		A4	B	B	B	B	B	B	B	•	♦			
	Heavyweight 2	Heavyweight 2A	200 gsm	003R93011		A4	S	S	S	S	S	M	S	•	♦			
Xerox Exclusive	Bond	Plain A	80 gsm	003R90208		A4	A	A	A	A	A	A	A	•	♦			
				003R91712 (4 hole)		A4	A	A	A	A	A	A	•	♦				
				003R90209		A3	A	A	A			A	•	♦				
	Bond	Plain A	90 gsm	003R90618		A3	A	A	A			A		•	♦			
				003R91845 (4 hole)		A4	A	A	A	A	A	A	•	♦				
				003R90600		A4	A	A	A	A	A	A	•	♦				
Bond	Plain A	100 gsm	003R94574		A4	A	A	A	A	A	A	A	•	♦				
			003R94573		A3	A	A	A			A	•	♦					
Xerox Recycled Supreme	Plain*	Plain F	80 gsm	003R94568		A3	A	A	A			A		•	♦			
				003R94567 (4 hole)		A4	A	A	A	A	A	A	•	♦				
	Plain*	Plain F	90 gsm	003R94565		A4	A	A	A	A	A	A	A	•	♦			
				003R95156		A4	A	A	A	A	A	A	•	♦				
Plain*	Plain F	100 gsm	003R95161		A4	A	A	A	A	A	A	A	•	♦				
			003R97661		A4	A	A	A	A	A	A	•	♦					
Xerox Colour Impressions	Plain	Plain A	80 gsm	003R97662		A3	A	A	A			A		•	♦			
				003R97662		A4	A	A	A	A	A	A	•	♦				
	Plain	Plain A	90 gsm	003R97663		A4	A	A	A	A	A	A	A	•	♦			
				003R97664		A3	A	A	A			A	•	♦				
	Plain	Plain A	100 gsm	003R97666		A4	A	A	A	A	A	A	A	•	♦			
				003R97667		A3	A	A	A			A	•	♦				
Heavyweight 1	Heavyweight 1A	120 gsm	003R97669		A3	B	B	B			B		•	♦				
003R97669	A4	B	B	B	B	B	B	B	B	•	♦							
Xerox Colotech+ GOLD	Bond	Plain A	90 gsm	003R97990		A3	A	A	A			A		•	♦			
				003R97988		A4	A	A	A	A	A	A	•	♦				
				003R97989 (4 hole)		A4	A	A	A	A	A	A	•	♦				
	Bond	Plain A	100 gsm	003R97955		A3	A	A	A			A		•	♦			
				003R97993		A4	A	A	A	A	A	A	•	♦				
				003R97954 (4 hole)		A4	A	A	A	A	A	A	•	♦				
	Heavyweight 1	Heavyweight 1A	120 gsm	003R97959		A3	B	B	B			B		•	♦			
				003R97958		A4	B	B	B	B	B	B	B	B	•			
	Heavyweight 1	Heavyweight 1A	160 gsm	003R97964		A3	B	B	B			B		•	♦			
				003R97963		A4	B	B	B	B	B	B	B	B	•			
Heavyweight 2	Heavyweight 2A	200 gsm	003R97968		A3	S	S	S			M		•	♦				
			003R97967		A4	S	S	S	S	S	M	S	•	♦				

Xerox Colotech+	Bond	Plain A	90 gsm	003R94642		A3	A	A	A			A		•	◆	
				003R94641		A4	A	A	A	A	A	A	A	•	◆	
				003R97673 (4 hole)		A4	A	A	A	A	A	A	A	•	◆	
	Bond	Plain A	100 gsm	003R94647		A3	A	A	A			A		•	◆	
				003R94646		A4	A	A	A	A	A	A	A	•	◆	
				003R97674 (4 hole)		A4	A	A	A	A	A	A	A	•	◆	
	Heavyweight 1	Heavyweight 1A	120 gsm	003R94652		A3	B	B	B			B		•	◆	Environmental conditions may require that this product be fed one sheet at a time
				003R94651		A4	B	B	B	B	B	B	B	•	◆	
	Heavyweight 1	Heavyweight 1A	160 gsm	003R94657		A3	B	B	B			B		•	◆	
				003R94656		A4	B	B	B	B	B	B	B	•	◆	
Heavyweight 2	Heavyweight 2A	200 gsm	003R94662		A3	S	S	S			M		•	◆		
			003R94661		A4	S	S	S	S	S	M	S	•	◆		
Xerox Colotech+ Gloss Coated	Coated 1	Coated 1A	120 gsm	003R97574	Coated 2 Sides	A4	B	B	B	B	B	B	B	•	◆	Environmental conditions may require that this product be fed one sheet at a time
				003R97575		A3	B	B	B			B		•	◆	
Xerox Colotech+ Silk Coated	Coated 1	Coated 1A	120 gsm	003R97593		A4	B	B	B	B	B	B	B	•	◆	Environmental conditions may require that this product be fed one sheet at a time
				003R97592		A3	B	B	B			B		•	◆	
Xerox Colotech+ Natural White	Heavyweight 1	Heavy 1A	160 gsm	003R97596		A4	B	B	B	B	B	B	B	•	◆	Environmental conditions may require that this product be fed one sheet at a time
				003R97595		A3	B	B	B			B		•	◆	
Xerox Colotech+ Natural White	Bond	Plain A	100 gsm	003R97103	Natural White	A4	B	B	B	B	B	B	B	•	◆	Environmental conditions may require that this product be fed one sheet at a time
				003R97102		A3	A	A	A			A		•	◆	
				003R95957		A4	A	A	A	A	A	A	A	•	◆	
Xerox Universal Transparencies Plain	Transparency	Transparency		003R95956		A3	B	B	B			B		•	◆	Environmental conditions may require that this product be fed one sheet at a time
				003R95959		A4	B	B	B	B	B	B	B	•	◆	
Xerox Universal Transparencies Plain	Transparency	Transparency		003R95958		A3	S	S	S			M		•	◆	Environmental conditions may require that this product be fed one sheet at a time
				003R98220		A4	S	S	S	S	S	S	S	•	◆	
Xerox Colotech+ Labels	Label	Label		003R93874	8 Up	A4	S	S	S	S	S	S	S	•	◆	Labels are not intended as the sole application of the machine.
				003R95815	21 UP	A4	S	S	S	S	S	S	S	•	◆	
				003R95813	4 Up	A4	S	S	S	S	S	S	S	•	◆	
				003R93873	6 Up	A4	S	S	S	S	S	S	S	•	◆	
				003R93872	1 Up	A4	S	S	S	S	S	S	S	•	◆	
Xerox Mono High Speed Labels	Label	Label	90 gsm	003R96284	10 Up	A4	S	S	S	S	S	S	S	•	◆	
				003R96177	16 Up	A4	S	S	S	S	S	S	S	•	◆	
Xerox DuraPaper Labels	Label	Label	95 gsm	003R97344	1 Up	A4	S	S	S	S	S	S	•	◆		

\*For usage of these papers, machine administrator may change the default setting of the "Plain" Paper Type in the Image Quality section of the Paper Tray Settings from the default to "Plain A"

\*\* Integrated Office Finisher will staple maximum of:  
50 sheets of Letter, Executive, B5(LEF), A4(LEF/SEF) or 16K papers  
30 sheets of Ledger/Tabloid [17x11], Legal [ 8.5x14], B4, A3, or 8K papers  
Stapling capability will depend upon weight of paper