

# Recommended Xerox Materials for WorkCentre 7655/7665

For use in the US and Canada

Revision 1.1 - Issued May 2006

## Important Notes:

All media is listed by product, machine run mode, Image Quality System Setting, weight (standard gsm), re-order number, size, and tray runability. The additional information column is for hints and tips on how to run certain media applications.

Media recommendations made in this publication are based on qualification tests\* conducted using standard test images with moderate to heavy image area coverage. Test duration for each product/media type is based on the suggested machine monthly copy/print volume. Test machines are maintained within specifications defined by user documentation.

\* Testing Environment temperature range of 60-75 deg. F, Relative Humidity range 20-40%.

\*Machine reliability specifications may be affected by increased usage of the Heavyweight, Extra Heavyweight, Glossy, and Heavyweight Glossy modes. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox service representative can advise you on using Heavyweight, Extra Heavyweight, Glossy, and Heavyweight Glossy modes or special application media types for long duration copy/print runs.

Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher.

For Manual Duplex, it may be helpful to manually remove curl after printing side 1 before placing sheets into feeder for side 2.

© 2006 Xerox Corporation. All rights reserved.

Xerox® and all Xerox product names and product numbers mentioned in this publication are trademarks of Xerox Corporation. Other company trademarks are also acknowledged.

For the latest line of Xerox supplies contact your local Xerox representative or a recommended distributor. For the most version of this list visit our website at [www.xerox.com](http://www.xerox.com), select "Country", then "Supplies".

Trays 1,2,3,4 & 5:   
 Plain/Bond (64-105gsm)   
 Gloss(105-176gsm)   
 Extra Heavyweight(176-300gsm)   
 Transparency   
 Heavyweight Gloss(176-280gsm)   
 Label   
 Heavyweight(105-176gsm)

**RML**  
**WC 7655/7665**  
**North America V 1.1**

A=Auto Duplex S=Simplex Only  
 PCW=Post Consumer Waste  
 M=Manual Duplex  
 ECF=Elemental Chlorine Free

Media	Mode	Weight	Re-Order #	Type	Size	Trays					(Bypass)	Additional Information
						HCF 6						
						1	2	3	4	5		
Xerox Business 4200	Plain	75 gsm/ 20lb	3R2047		8.5 x 11	A	A	A	A	A		Use Punched for 3-Hole
			3R2641 (3-Hole)		8.5 x 11	A	A	A	A	A		
			3R2051		8.5 x 14	A	A			A		
			3R3761		11 x 17	A	A			A		
Xerox 4024 Ring Tough	Punched	75 gsm/20lb	3R4429 (3-hole)		8.5 x 11	A	A	A	A	A		Use Punched for 3-Hole
Xerox Color Xpressions +	Bond	90 gsm/ 24lb	3R11540		8.5 x 11	A	A	A	A	A		Use Punched for 3-Hole
			3R11541 (3-hole)		8.5 x 11	A	A	A	A	A		
			3R11542		8.5 x 14	A	A			A		
			3R11543		17 x 11	A	A			A		
	Bond	105gsm/ 28lb	3R11546 (3-hole)		8.5 x 11	A	A	A	A	A		Use Punched for 3-Hole
			3R11545		8.5 x 11	A	A	A	A	A		
	Heavyweight	120gsm/ 32lb	3R11550		8.5 x 11	A	A	A	A	A		
			3R11551		17 x 11	A	A			A		
	Heavyweight	163gsm/ 60lb	3R11553		8.5 x 11	A	A	A	A	A		
			3R11554		17 x 11	A	A			A		
Extra Heavyweight	215gsm/ 80lb	3R11556		8.5 x 11	S	S	S	S	M			
		3R11557		17 x 11	S	S			M			
		3R11558		18 x 12					M			
Xerox Graphic Expressions	Bond	105gsm/ 28lb	3R5529		8.5 x 11	A	A	A	A	A		
			3R5530		17 x 11	A	A			A		
			3R5531		18 x 12					M		
	Heavyweight	163gsm/ 60lb	3R6385		8.5 x 11	A	A	A	A	A		
			3R6386		17 x 11	A	A			A		
	Heavyweight	175gsm/ 65lb	3R5533		8.5 x 11	A	A	A	A	A		
			3R5534		17 x 11	A	A			A		
			3R5535		18 x 12					A		
	Extra Heavyweight	215gsm/ 80lb	3R5537		8.5 x 11	S	S	S	S	M		
			3R5538		17 x 11	S	S			M		
			3R5539		18 x 12					M		
	Extra Heavyweight Plus	270gsm/ 100lb	3R11160		8.5 x 11					M		
3R11161			17 x 11						M			
3R11162			18 x 12						M			

Trays 1,2,3,4 & 5:   
 Plain/Bond (64-105gsm) Transparency Heavyweight(105-176gsm)   
 Gloss(105-176gsm) Heavyweight Gloss(176-280gsm)   
 Extra Heavyweight(176-300gsm) Label

**RML**  
**WC 7655/7665**  
**North America V 1.1**

A=Auto Duplex S=Simplex Only  
 PCW=Post Consumer Waste  
 M=Manual Duplex  
 ECF=Elemental Chlorine Free

Media	Mode	Weight	Re-Order #	Type	Size	Trays					(Bypass)	Additional Information	
						HCF 6							
						1	2	3	4	5			
Xerox Digital Laser Opaque	Bond	90gsm/24lb	3R5667		8.5 x 11	A	A	A	A	A			
			3R5669		17 x 11	A	A			A			
	Bond	105gsm/28lb	3R5725		8.5 x 11	A	A	A	A	A			
			3R5678			8.5 x 11	A	A	A	A	A		
	Heavyweight		176gsm/65lb cover	3R5679		17 x 11	A	A			A		
								A	A				A
Xerox Digital Color Parchment	Bond	90gsm/24lb	3R11244	White	8.5 x 11	A	A	A	A	A			
			3R11245	Gold	8.5 x 11	A	A	A	A	A			
Xerox Graphic Expressions	Bond	105gsm/28lb	3R11164	Cream White	8.5 x 11	A	A	A	A	A			
			3R11168		17 x 11	A	A			A			
			3R11172		18 x 12					M			
			3R11165	Warm White	8.5 x 11	A	A	A	A	A			
			3R11169		17 x 11	A	A			A			
			3R11173		18 x 12					M			
	Extra Heavyweight	215gsm/80lb Cover	3R11176	Cream White	8.5 x 11	S	S	S	S	M			
			3R11180		17 x 11	S	S			M			
			3R11184		18 x 12					M			
			3R11177	Warm White	8.5 x 11	S	S	S	S	M			
			3R11181		17 x 11	S	S			M			
			3R11185		18 x 12					M			
Xerox Digital Color Elite Gloss Coated Text and Covers (C2S)	Gloss	120gsm/80lb	3R11450	Gloss Text	8.5 x 11					M	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints. 100lb text generally performs better than 80lb text.		
			3R11451		17 x 11					M			
			3R11452		18 x 12					M			
	Gloss	140gsm/100lb	3R11454	Gloss Text	8.5 x 11					M			
			3R11455		17x11					M			
			3R11456		18 x 12					M			
	Heavyweight Gloss	210gsm/80lb	3R11458	Gloss Cover	8.5 x 11					M			
			3R11459		17 x 11					M			
			3R11460		18 x 12					M			
	Heavyweight Gloss	280gsm/100lb	3R11462	Gloss Cover	8.5 x 11					M			
			3R11463		17 x 11					M			
			3R11464		18 x 12					M			
Xerox Digital Color Select Gloss Coated Text and Covers (C2S)	Gloss	120gsm/80lb	3R11503	Gloss Text	17x11					M	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints. 100lb text generally performs better than 80lb text.		
			3R11245		18 x 12					M			
	Heavyweight Gloss	210gsm/80lb	3R11506	Gloss Cover	17x11					M			
			3R11507		18 x 12					M			

Trays 1,2,3,4 & 5:   
 Plain/Bond (64-105gsm)   
 Gloss(105-176gsm)   
 Extra Heavyweight(176-300gsm)   
 Transparency   
 Heavyweight Gloss(176-280gsm)   
 Label   
 Heavyweight(105-176gsm)

**RML**  
**WC 7655/7665**  
**North America V 1.1**

A=Auto Duplex S=Simplex Only  
 PCW=Post Consumer Waste  
 M=Manual Duplex  
 ECF=Elemental Chlorine Free

Media	Mode	Weight	Re-Order #	Type	Size	Trays					(Bypass)	Additional Information
						1	2	3	4	5		
Xerox Digital Color Elite Silk Coated Text and Covers (C2S)	Gloss	120gsm/80lb	3R11470	Silk Text	8.5 x 11					M	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints. 100lb text generally performs better than 80lb text.	
			3R11471		17x11					M		
			3R11472		18 x 12					M		
	Gloss	140gsm/100lb	3R11474	Silk Text	8.5 x 11					M		
			3R11475		17x11					M		
			3R11476		18 x 12					M		
	Heavyweight Gloss	210gsm/80lb	3R11478	Silk Cover	8.5 x 11					M		
			3R11479		17 x 11					M		
			3R11480		18 x 12					M		
	Heavyweight Gloss	280gsm/100lb	3R11482	Silk Cover	8.5 x 11					M		
			3R11483		17 x 11					M		
			3R11484		18 x 12					M		
Xerox Digital Color Supreme Gloss (C1S)	Gloss or Extra Heavyweight	8pt / 176 gsm	3R11430		8.5 x 11					M	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints. Preference for Glossy, Heavyweight Glossy or Extra Heavyweight may occur.	
			3R11431		17 x 11					M		
			3R11432		18 x 12					M		
	Heavyweight Gloss or Extra Heavyweight	10pt / 210gsm	3R11434		8.5 x 11					M		
			3R11435		17 x 11					M		
			3R11436		18 x 12					M		
	Heavyweight Gloss or Extra Heavyweight	12pt / 250gsm	3R11438		8.5 x 11					M		
			3R11439		17 x 11					M		
			3R11440		18 x 12					M		
Xerox Digital Color Super Gloss Trifold Brochure (C1S)	Gloss	8pt / 160 gsm	3R6348		8.5 x 11					M	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints.	
	Extra Heavyweight											
Xerox Digital Color Super Gloss Greeting Card (C1S)	Gloss	8pt / 160 gsm	3R6337		8.5 x 11					M	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints.	
	Extra Heavyweight											
Xerox Index Stock	Heavyweight	163gsm/90lb	3R3004		8.5 x 11	A	A	A	A	A		
			3R5102		17x11	A	A	A	A	A		
Xerox 110# Index Stock	Extra Heavyweight	199 gsm	3R6383		8.5 x 11	S	S	S	S	M		
Xerox 65# Cover	Heavyweight	176 gsm	3R3041		8.5 x 11	A	A	A	A	A	For Face Down Output use LEF only.	
Xerox Digital Color Glossy Labels	Label Mode		3R5770	1 - up	8.5 x 11	S	S	S	S	S	Labels are not intended as sole application of machine. Do not stack large amounts in Output Tray.	
			3R12370	1 - up	8.5 x 11	S	S	S	S	S		
			3R5771	4-up	8.5 x 11	S	S	S	S	S		
			3R6324	10-up	8.5 x 11	S	S	S	S	S		
			3R6325	30-up	8.5 x 11	S	S	S	S	S		
			3R6322	2 UP CD	8.5 x 11	S	S	S	S	S		
			3R12372	6 up CD	11 X 17	S	S	S	S	S		

Trays 1,2,3,4 & 5:   
 Plain/Bond (64-105gsm)   
 Gloss(105-176gsm)   
 Extra Heavyweight(176-300gsm)   
 Transparency   
 Heavyweight Gloss(176-280gsm)   
 Label   
 Heavyweight(105-176gsm)

**RML**  
**WC 7655/7665**  
**North America V 1.1**

A=Auto Duplex S=Simplex Only  
 PCW=Post Consumer Waste  
 M=Manual Duplex  
 ECF=Elemental Chlorine Free

Media	Mode	Weight	Re-Order #	Type	Size	Trays					(Bypass)	Additional Information
						HCF 6						
						1	2	3	4	5		
Xerox Digital Color Matte Labels	Label Mode		3R5772	1 - up	8.5 x 11	S	S	S	S	S		Labels are not intended as sole application of machine. Do not stack large amounts in Output Tray.
			3R12371	1 - up	8.5 x 11	S	S	S	S	S		
			3R5773	4-up	8.5 x 11	S	S	S	S	S		
			3R6332	10-up	8.5 x 11	S	S	S	S	S		
			3R6333	30-up	8.5 x 11	S	S	S	S	S		
			3R6330	2 UP CD	8.5 x 11	S	S	S	S	S		
			3R12373	6 up CD	11 X 17					S		
Xerox Transparency	Transparency Mode		3R3117		8.5 x 11	S	S	S	S	S		It is not recommended that you output more than 20 transparencies at a time. If your job is larger than 20 pages, use Transparency Separators feature.
			3R3108			S	S	S	S	S		
			3R12327			S	S	S	S	S		
Xerox Digital Color Trifold Brochures	Heavyweight	120 gsm	3R12310		8.5 x 11	A	A	A	A	A		
Xerox Docupac Folders	Heavyweight	163gsm	3R4885		9.25 x 11.75					S		
Xerox Docupac Folders	Heavyweight Gloss	176gsm	3R5570		9.25 x 11.75					S		Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints.

**WARRANTY DISCLAIMER**

Xerox makes no guarantees or warranties, either express or implied, concerning the performance, use or replacement of non-Xerox branded media or throughput products. Customers should inquire directly of their paper distributor or manufacturer for any guarantees they may offer. When purchasing a particular media product for the first time, customers are advised to purchase small quantities to insure that their expectations are met.

The quality of Xerox supplies is consistent from ream to ream, carton to carton, and it is backed by a Xerox 100% guarantee. The quality of non-Xerox branded paper may vary from ream to ream or carton to carton, so for optimum performance on Xerox color equipment, use only the best--Xerox Supplies. To learn more about the benefits of using Xerox Supplies, please contact your Supply Account Manager or call, in the US 1-800-822-2200 and in Canada 1-800-668-0199 (English) or 1-800-668-0133 (Francais).

© 2003 Xerox Corporation. All rights reserved.

Xerox® and all Xerox product names and product numbers mentioned in this publication are trademarks of Xerox Corporation. Other company trademarks are also acknowledged.