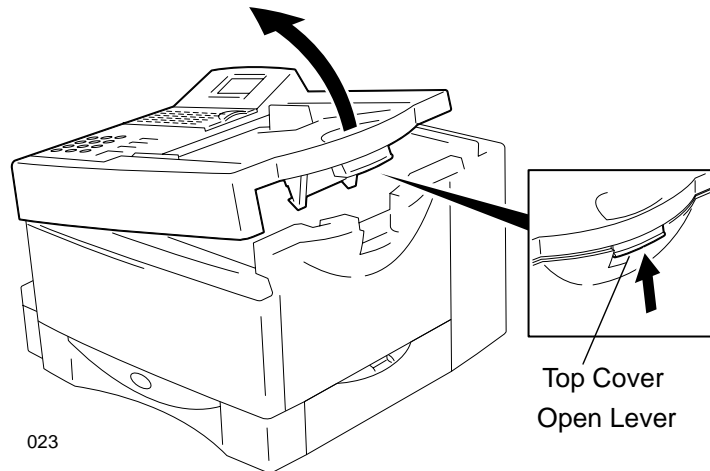## Installing the Developer Assembly and Drum Unit

CAUTION

To prevent damage or poor print quality, do not touch the green drum, or expose it to light for more than 3 minutes. Never expose the drum to direct sunlight

.

> *Note:* *If installing the optional paper tray assembly, it would be best done before loading supplies (machine is lighter). Go to Paper Trays optional in this chapter.*
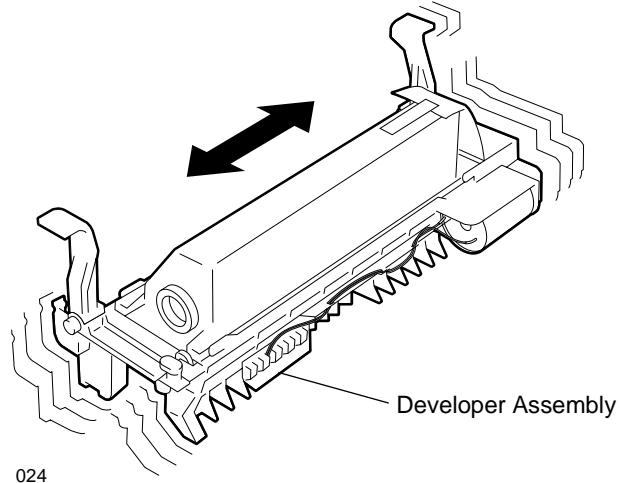
To install the Developer Assembly and Drum Unit:
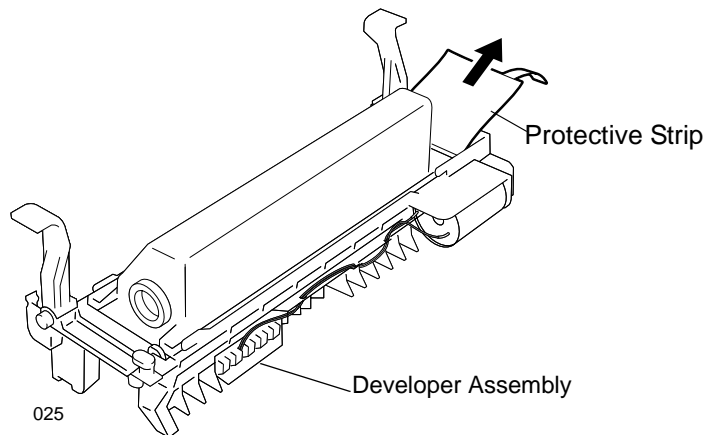
1. Grasp the Top Cover Open Lever and open the top cover.

Top Cover
Open Lever

023

2. Hold the Developer Assembly with both hands and shake the cartridge back and forth several times. The following figure shows how to hold the developer assembly.
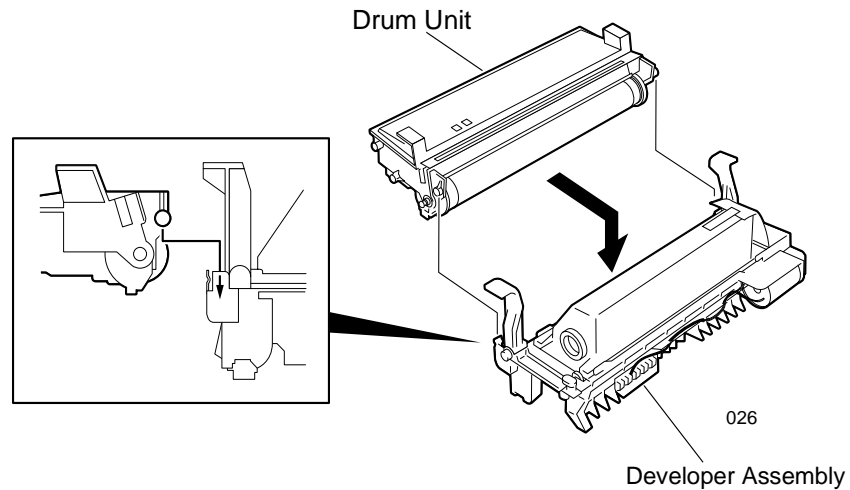
Developer Assembly

024

3. Holding the Developer Assembly with one hand, grasp the edge of the protective strip under the toner housing. Pull the strip firmly to completely remove it from the cartridge.
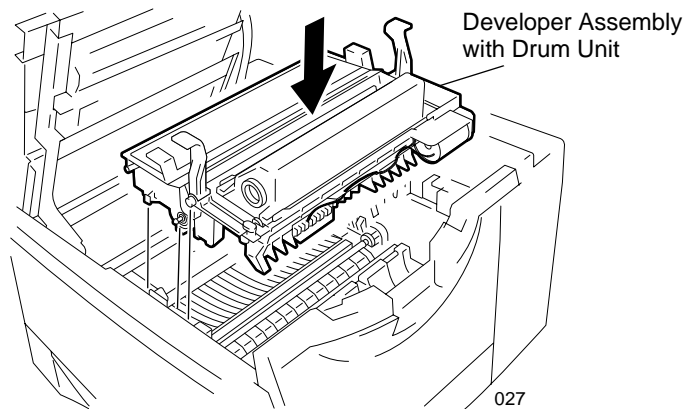
Protective Strip

Developer Assembly

025

4. Position the Drum Unit with the green drum surface facing the black Toner Roller on the Developer Assembly. Without touching the green drum surface, hook the Drum Unit to the developer assembly. The following figure shows how to join the Drum Unit and the Developer Assembly.
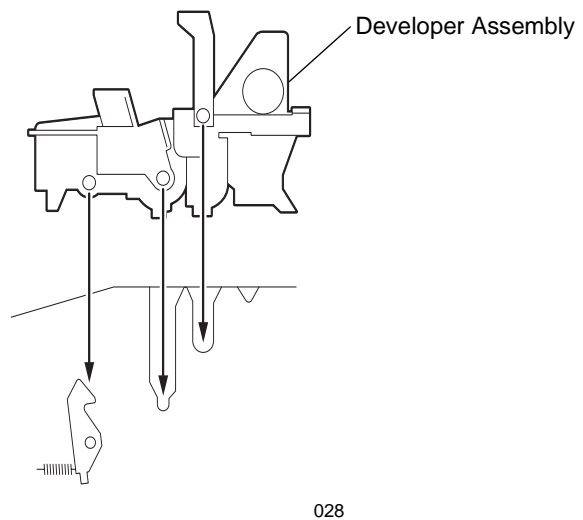
Drum Unit

026

Developer Assembly

5. Holding the Developer Assembly by the green handles, align the three shafts on the Developer Assembly sides with the slots in the machine frame. Lower the unit into the machine.
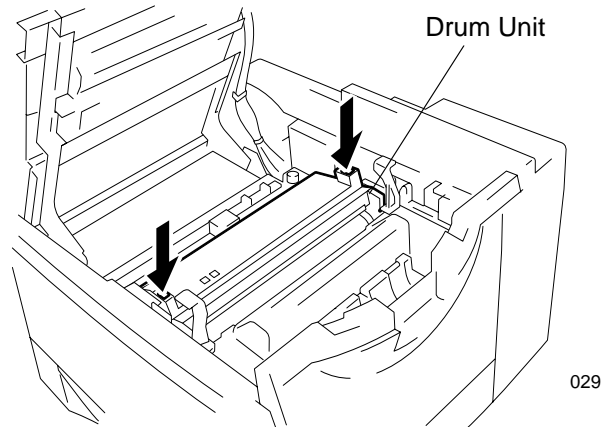
Developer Assembly
with Drum Unit

027

The following figure shows how the shafts on the Developer Assembly align with the slots.

Developer Assembly

028

6. Press firmly on the green squares on the Drum Unit until the Drum Unit clicks into place. The following figure shows how to press the Drum Unit into place.

Drum Unit

029

7. Close the Top Cover. Press down on the Top Cover until a "click" is heard to ensure the cover is closed.

Top Cover

101

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