Secondary Relay Transmission

Use this procedure to send your document to a primary relay station which retransmits your document to the secondary relay stations. The secondary relay stations will then transmit your document to the end stations.

> *Note:* *Ensure that the same System Password is preset on your machine and each of the Relay Stations. The password will be checked by the Relay Stations at the time of transmission.*

To perform a Secondary Relay Transmission:

1. Set up a Secondary Relay Network (see "Setting up a Secondary Relay Network").

2. Load a document face down the Document Tray.

3. Select the desired **Resolution** and **Contrast**.

> *Note:* *If the required Relay Group is assigned to a One Touch key, press that One Touch key.*

4. Open the Access Cover and press:

| Relay ⬯ ① | **Send via relay**

 Group nbr (1-1999) ▮ |

5. Enter the Secondary Relay Group number, then press **Enter**. (See "Setting up a Secondary Relay Network".)

The document is sent to the Primary Relay Station. The Primary Relay Station then sends the document to each of the Secondary Relay Stations. Each Secondary Relay Station then transmits the document to the End Stations.

Secondary Relay Station Setup Example

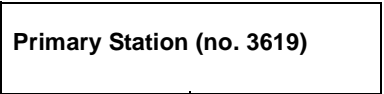> **Hint:**   *Plan from the end station to the initiating station.*

Initiating Station:

1. Set up the Primary Relay Station telephone number 3619 as Speed Dial number 07.

2. Using the "Presetting the Secondary Relay Group Number" procedure, assign a Relay Group Number 01 then;

3. Assign the Primary Relay Station telephone number Speed Dial 07, to Relay Group 01 then;
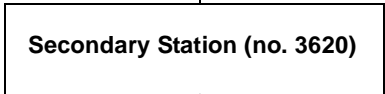
4. Assign the Primary Relay Station Relay Group number

Initiating Station

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Primary Station:

1. Set up the Secondary Relay Station telephone number 3620, as Speed Dial number 03.

2. Using the "Presetting Relay Group Numbers" procedure, assign a Relay Group number 10 then;

3. Assign the Secondary Relay Station Speed Dial 03, to Relay Group 10 then;

4. Assign Secondary End Station Group number 05, to Relay Group 10.

Primary Station (no. 3619)

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Secondary Station:

1. Program each End Station as a Speed Dial number.

2. Program the End Station Speed Dial numbers to Group number 05 (use the "Presetting Groups" procedure). End Station Group number 05 contains numbers; 3621, 3622, 3623, 3624.

Secondary Station (no. 3620)

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End Stations:

| 3621 | 3622 | 3623 | 3624 |