

33.6K BPS Modem (Optional)

The WorkCentre can be upgraded with a high speed 33.6K BPS modem. Contact your local Xerox Representative for optional Modem information and installation.

Note: *Document WorkCentre Pro 657 comes with this option.*

Memory Module (2MB and 4MB) (Optional)

2 megabytes and 4 megabytes (MB) Memory Modules are available allowing your machine to store more pages. Contact your local Xerox Representative for Memory Module information and installation.



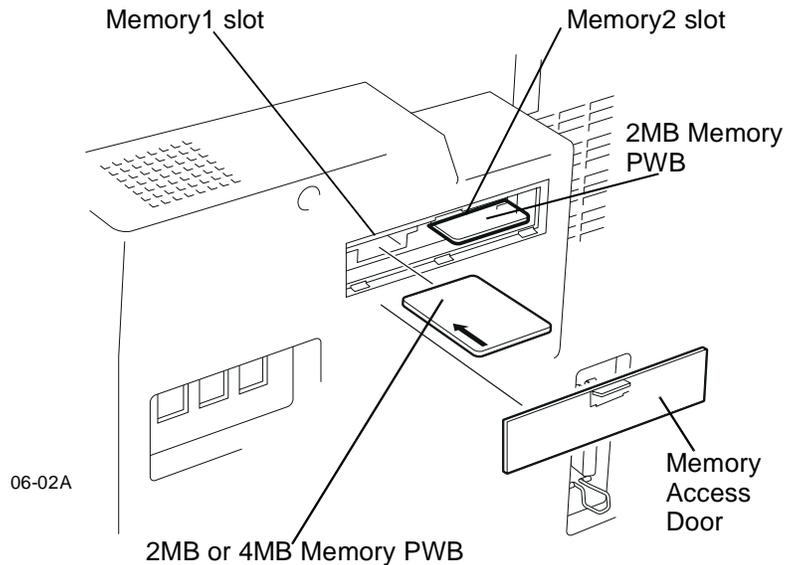
CAUTION

Turn off the power and disconnect the Power Cord from the outlet. These components are susceptible to electrostatic discharge. Observe all ESD procedures to avoid damage.

Note: *if the PC Interface software is installed and the WorkCentre is connected to a PC, upload the machine settings prior to installing the Optional Memory PWB.*

Installing the Machine

1. Remove the Memory Access door.



2. Insert the memory Card with the connector side down and the arrow pointing to the front of the machine. Seat the connector firmly.

Note: WorkCentre 645/657 already has the 2MB memory PWB in the MEMORY2 slot as standard. In the MEMORY1 slot, 2MB or 4MB memory PWB can be installed. With WorkCentre 635, 2MB or 4MB memory PWB can be installed in the MEMORY1 slot. (MEMORY2 slot must be empty).

3. Reinstall the memory Access door.
4. Perform a memory Clear by simultaneously holding down the 1, 3 and asterisk keys as you turn the Power Switch ON.
5. If the machine settings were uploaded to the PC, download the settings to the WorkCentre at this time. The machine will recognize the optional memory upon power up.