

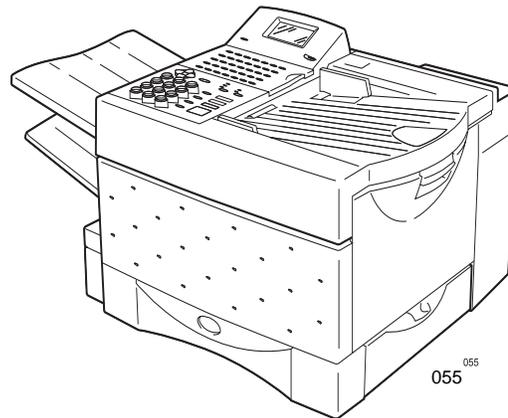
Installing the Machine

Paper Trays (Optional)

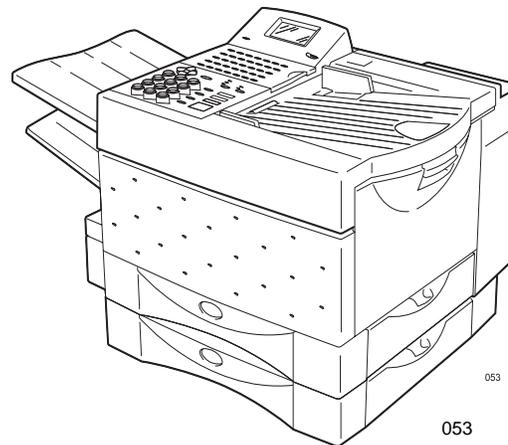
Note: Document WorkCentre Pro 657 comes with this option.

The WorkCentre can be fitted with an additional Paper Tray for increased paper capacity, or to provide multiple trays for different paper sizes. Each paper tray holds up to 250 sheets of 20 lb. paper. The paper tray is installed by your local carrier; however, some locations do not provide this service.

Standard configuration

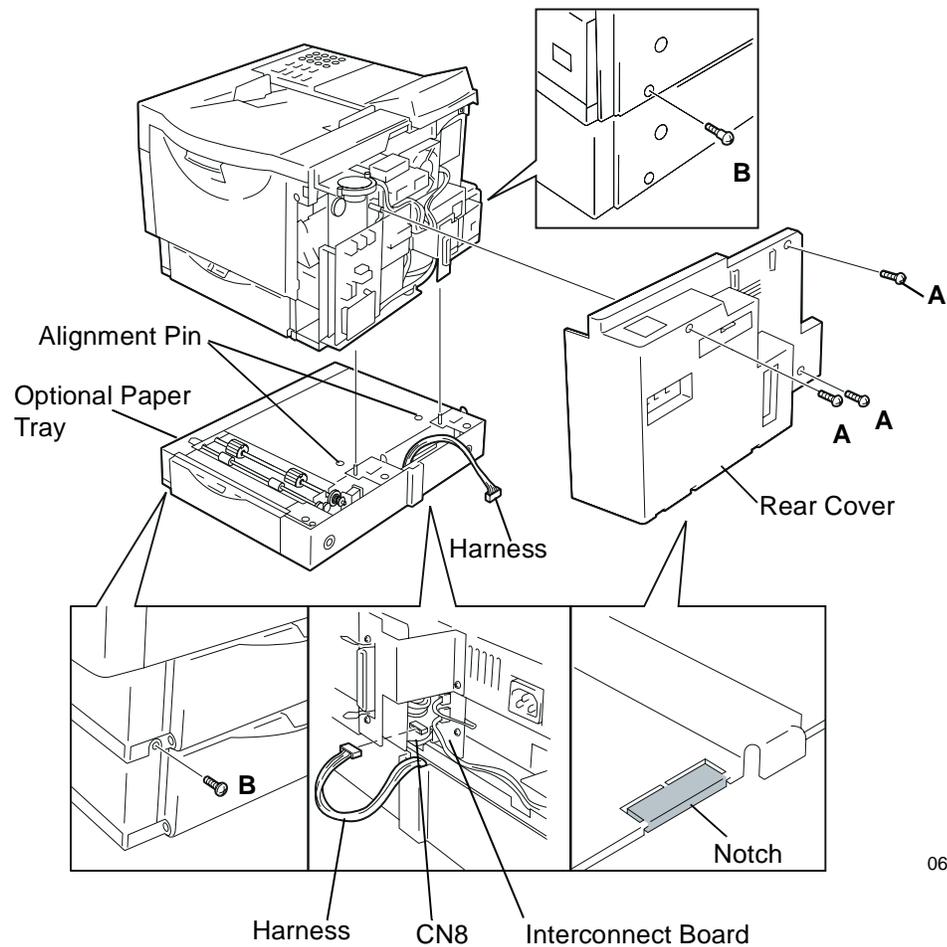


Optional Paper Tray



Paper Tray Installation

To install your Auxiliary Paper Tray:



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1. Switch off the power and disconnect the Power Cord from the outlet.
2. Disconnect the Line and Telephone cords.

Installing the Machine

3. Remove the following:
 - Handset and Cradle if installed
 - Document Output Tray Assembly
 - Paper Tray
 - Developer Unit
4. Remove the three screws that secures the rear cover (**A** in the above illustration).
5. Remove the Rear Cover.
6. Cut the notch under the rear cover.
7. Unpack the Optional Paper Tray assembly.
 - Remove packing material and tape.
 - Lay cable harness back the side of the Optional Paper Tray assembly.



CAUTION

When lifting or moving the WorkCentre, hold the machine on the bottom left and right sides. Failure to do so could result in damage to the machine.

8. Lift the machine and install it on the alignment pins of the Optional Paper Tray frame.
9. Connect the harness to the Interconnect Board at CN8.
10. Attach the Optional Paper Tray with the two screws (**B** in the above illustration). The screw with the spacer goes on the left side of the machine.
11. Reinstall rear cover and secure with the three screws "**A**".
12. Reinstall the following:
 - Document Output Tray Assembly
 - Paper Tray
 - Developer Unit
 - Handset and Cradle
 - Telephone Line Cords
 - Power Cord
13. Fill paper tray with desired paper size. Refer or see "Adjusting the Paper Tray" for different paper sizes in this chapter.