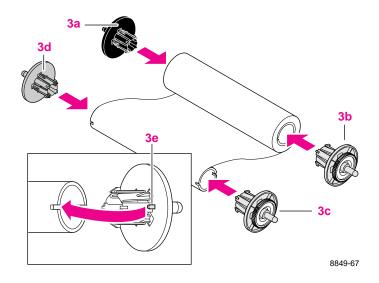
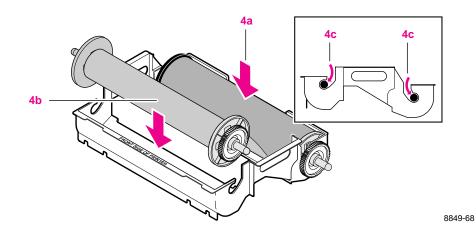
Replacing the transfer roll

- **Note** To ensure the best print quality, load the transfer roll in an area that is free of dust and dirt.
- 1. Open the printer cover to its full upright position; lift the transfer roll tray out of the printer and remove the four endcaps from the used transfer roll. Discard the used transfer roll.
- **Note** Negative images of all prints remain on the used transfer roll. If this is a security risk, keep this in mind when disposing of the used transfer roll.
- **2.** Clean the printer components marked for Quick Cleaning. Refer to the topics detailing cleaning procedures for additional information.

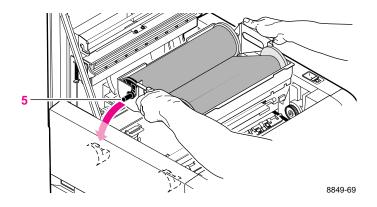
- 3. Unwrap the new transfer roll and insert the four endcaps:
 - a. Insert the black endcap into the left side of the supply core.
 - **b.** Insert a green endcap into the right side of the supply core.
 - c. Insert the gray endcap into the left side of the take-up core.
 - d. Insert a green endcap into the right side of the take-up core.
 - e. Make sure that the tabs on the endcaps fit snugly into the notches.



- **4.** Load the transfer roll into the tray: The front of the tray is marked **FRONT SIDE OF PRINTER**.
 - **a.** Place the supply core into the back of the tray.
 - **b.** Place the take-up core into the front of the tray.
 - **c.** Make sure that the endcap axles are pressed firmly into the openings on the transfer roll tray.



5. Insert the transfer roll tray into the printer and push firmly on the handles so that the axles on the transfer roll lock into place.



6. To remove any slack in the transfer roll, turn an endcap toward the front of the printer until you see that the transfer roll is taut.

