

# GBC FusionPunch® II With Offset and Bypass Stacker Finishing Solutions Planning Guide

## Supported Printers

Xerox DocuTech® 61xx  
Xerox DocuTech® 1xx HighLight Color (HLC)  
Xerox iGen3® / iGen4® Digital Production Press  
Xerox iGen150® Digital Production Press  
Xerox® Color 8250 Production Printer  
Xerox Nuvera® 100/120/144/157 EA Production System  
Xerox Nuvera® 200/288/314 EA Perfecting Production System  
Xerox Nuvera MICR  
Xerox DocuColor® 6060/5000/5000AP/7000/7000AP/8000/8000AP/7002/8002/8080 Digital Color Press



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# Introduction

This Solutions Planning Guide contains information on how to prepare for the installation of the GBC FusionPunch® II (FP II) together with:

- Xerox DocuTech® 61xx
- Xerox DocuTech® 1xx HighLight Color (HLC)
- Xerox iGen® Digital Production Press
- Xerox® Color 8250 Production Printer
- Xerox Nuvera® 100/120/144/157 EA Production System and 200/288/314 EA Perfection Production System
- Xerox DocuColor 6060 / 7000 /7000AP / 8000 / 5000 /5000AP/ 8000AP 7002/8002/8080 Digital Color Press

## About this Guide

This guide will provide the Analyst and the coordinating Customer with common FP II specifications and specific pre-installation tasks for the specific Xerox printer to which the FP II is to be installed with.

## Contents

This section lists the contents of this guide:

- Introduction - provides information about the use of this Guide and it also lists the different printers.
- Product Overview– provides Installation Planning, including Space requirements, Floor Load and Level, Electrical and Environmental requirements, Installation Time and Operating Supplies.
- Xerox DocuTech– provides information about Limitations, System Dependencies, Configuration Guide and Unique Features Set.
- Xerox DocuTech 1xx HighLight Color (HLC) - provides information about Limitations, System Dependencies, Configuration Guide and Unique Features Set.
- Xerox iGen® Digital Production Press – provides information about Limitations, System Dependencies, Configuration Guide and Unique Features Set.
- Xerox® Color 8250 Production Printer – provides information about Limitations, System Dependencies, Configuration Guide and Unique Features Set.
- Xerox Nuvera® 100/120/144/157 EA Production System and 200/288/314 Perfecting Production System – provides information about Limitations, System Dependencies, Configuration Guide and Unique Features Set.
- Xerox DocuColor 6060/7000/7000AP/8000/5000/5000AP/8000AP/7002/8002/8080 Digital Color Press – provides information about Limitations, System Dependencies, Configuration Guide and Unique Features Set.
- Customer Agreement – contains the Customer Agreement form.

## Professional Support Services

Xerox offers a rich set of value-added services designed to help you plan, implement, and operate your solution, migrate and build your key applications, and analyze and redesign your workflow. Your local sales representative and analyst can show you how these billable services can make your business more effective.

# Product Overview

# 2



FusionPunch

Offset Stacker

The GBC FusionPunch II provides in-line printer punching combining printing and punching into one step. Single sheets are punched and emerge ready to be finished into lay flat documents. These types of documents are typically bound with coil, wire or plastic comb binding and will lay flat when opened.

The FusionPunch II can punch the long edge of an 8.5" x 11" / A4 or the short edge of an 11" x 17" / (279 mm x 432mm) / A3 sheet. 8.5" x 11" / A4 short edge requires a DS5000 stacker. A wide variety of hole-punch patterns are available. The die sets are lightweight, do not require setup adjustment time when changed and can be easily replaced by the operator.

The attached stacker can offset stack up to 2,500 sheets preparing each document for immediate binding.

The FusionPunch II can also be equipped with an optional Bypass Stacker. This allows the operator to empty one stacker while the other stacker is in use and bypass to other validated inline devices.

## Install Planning

This Install Planning guide will help you prepare for the installation of the GBC FusionPunch II.

## Device Configurations

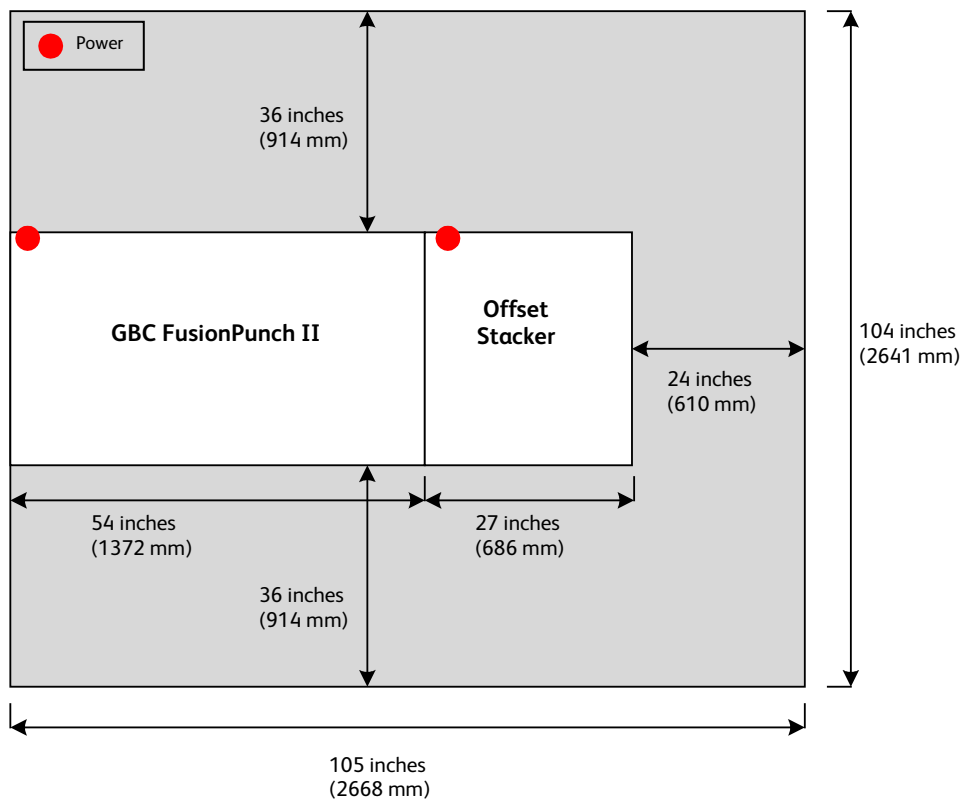
The GBC FusionPunch II components are:

- GBC FusionPunch II
- Offset Stacker
- Bypass Stacker, optional

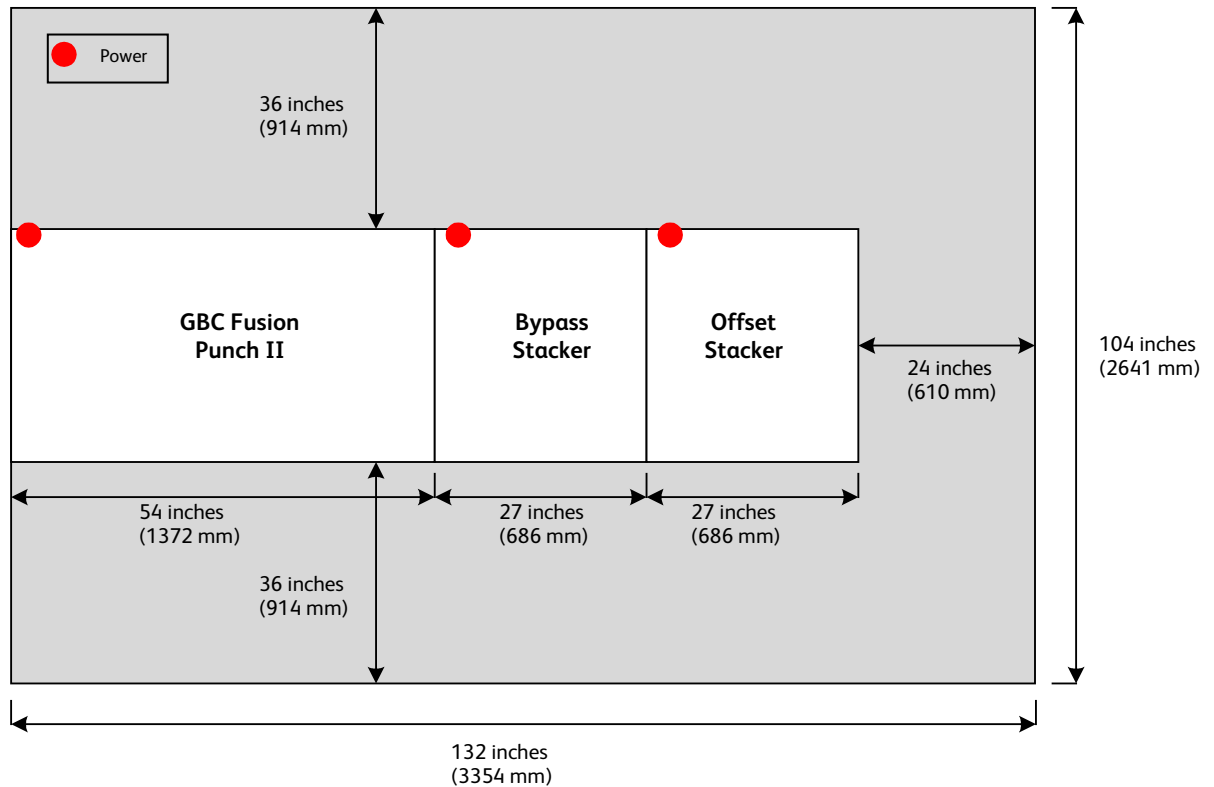
## Space Requirements

The space requirements diagram provides machine footprint as well as the overall operating and maintenance area.

In addition to the diagram below, there should be a minimum of 78 inches (1,981 mm) clearance from the floor to the nearest overhead obstruction.





**NOTE**

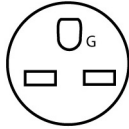
The space requirements diagram for the FusionPunch II is a representation only and not drawn to scale.

Dimensions	FusionPunch	Bypass Stacker	Offset Stacker
Width x Depth x Height	54" x 32" x 46" (1372 x 813 x 1168 mm)	27" x 32" x 46" (686 x 813 x 1168 mm)	27" x 32" x 46" (686 x 813 x 1168 mm)
Shipping Dimensions Width x Depth x Height	60 5/8" x 41" x 57 1/4" (1535 x 1041 x 1452 mm)	39" x 35 3/4" x 52 1/2" (990 x 905 x 1333 mm)	39" x 35 3/4" x 52 1/2" (990 x 905 x 1333 mm)
Weight	620 lbs (281 kg)	320 lbs (145 kg)	270 lbs (123 kg)
Shipping Weight	920 lbs (417 kg)	520 lbs (236 kg)	470 lbs (213 kg)
Operator Clearance	Minimum 24" (610 mm) in front of the device	Minimum 24" (610 mm) in front of the device	Minimum 24" (610 mm) in front of the device
Service Clearance	Minimum 36" (914 mm) on all sides of the device	Minimum 36" (914 mm) on all sides of the device	Minimum 36" (914 mm) on all sides of the device

## Electrical Requirements

Device	North America	Europe
Punch Power	115V, 60 Hz, 4.7A	230V, 50 Hz, 6.8A
Stacker Power	115V, 60 Hz, 1.0A	230V, 50 Hz, 0.25A

Nema # 5-15R (North America)



## Environmental Requirements

Temperature	41 - 104° F (5 - 40°C)
Humidity	30 – 95 % (non-condensing)
Heat Emission (Punch & Stacker)	1198 btu / hr. (115V / 60Hz) 2150 btu / hr. (230V / 50Hz)
Sound Emission	64.7 db (Idling) 73.7 db (Running both Punch/Stacker)
Altitude	Maximum: 3280 ft. (1000m)

## Install and Customer Training

GBC personnel install the FusionPunch II and the estimated installation time is 4 - 8 hours.

GBC also provides customer training that is approximately 4 – 8 hours.

## Operating Supplies

The FusionPunch II is not delivered with a die set (refer to die set diagrams under [Unique Features Set](#). A die set must be ordered when ordering the machine.

Die Sets for the GBC Fusion Punch II are available through The Xerox Connection (TXC). You can order new die sets through the TXC website (<http://www.txc.world.xerox.com/Product.aspx?pid=7779>) or by contacting the TXC Finishing Team at USA.TXC.Finishing@Xerox.com.

Custom Die Sets for the GBC Fusion Punch II are also ordered through the TXC. Custom Die Sets typically take eight weeks to be delivered to the customer. Contact the TXC Finishing Team at USA.TXC.Finishing@Xerox.com.

Die sets are considered consumables and are not covered under the service contract.

Supply No.	Description
0131000000	PB Plastic Bind (Plastic Coil)
0131060000	PB Plastic Bind Oversized (Plastic Coil)
0131020000	W2 Wire Rectangle - 2 holes/inch (Twin Loop)
0131010000	W3 Wire Square - 3 holes/inch (Twin Loop)
0131140000	W2 Wire Round - 2 holes/inch (Twin Loop)
0131050000	C4 Coil Round - 4 holes/inch (Color Coil)
0131190000	C4 Coil Oval - 4 holes/inch (Color Coil)
0131030000	3-5-7 Ring Binder (Looseleaf)
0131203000	ProClick Oversized Square
0131200000	WireBind, 3holes/inch, Round
*0131150000	ColorCoil, 4holes/inch, Round
*0131190000	ColorCoil, 5holes/inch, Round
*0131040000	VeloBind, 11 pin
*0131090000	Loose-leaf, 2holes/4inch, Round

\*Non-stock dies.

You can reach GBC Customer Service using the following phone number:

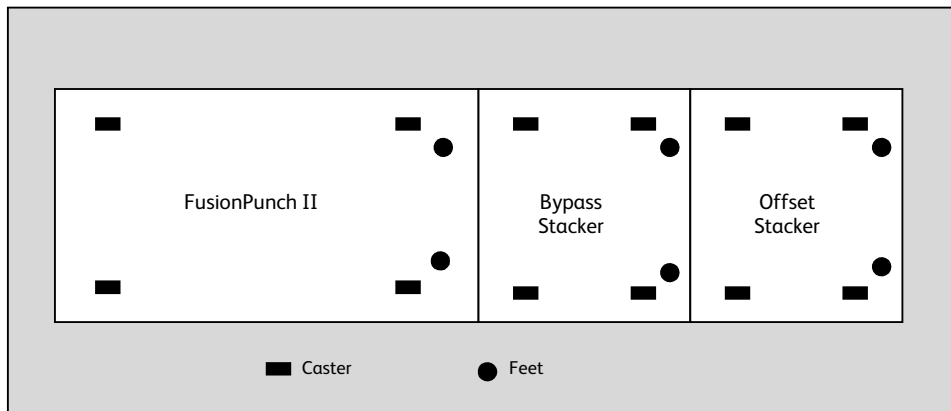
United States 1-847-272-3700

For Canada and Europe, please visit the GBC web site and select your region:

<http://www.GBC.com>

## Floor Load

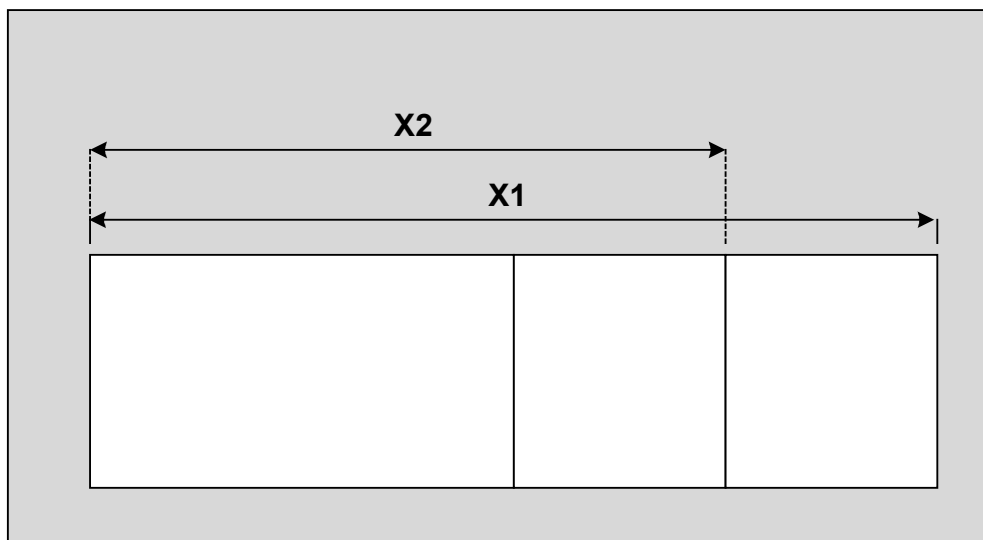
Device	Uniform load	Point load
FusionPunch II	51.67 lbs / sq.ft. (23.45 kg / sq. m)	Casters A: 108.5 lbs / sq.in. (7.63 kg / sq. cm) Casters B: 201.5 lbs / sq.in. (14.2 kg / sq. cm)
Bypass Stacker	53 lbs / sq.ft. (24 kg / sq. m)	Casters: 80 lbs / sq.in. (5.62 kg / sq. cm)
Offset Stacker	45 lbs / sq.ft. (20.4 kg / sq. m)	Casters: 67.5 lbs / sq.in. (4.75 kg / sq. cm)



### NOTE

The leveling feet on the FusionPunch II and the Bypass / Offset Stackers are only used to lock the solution in place after installation. The casters will carry the entire load at all times and therefore there are no point loads for the leveling feet.

## Floor Level



Configuration	Measurement	Specification
X1	9 ft (2.74 m)	2 " (50.8 mm) over entire length, or 0.22 in./ ft (15.2 mm / m)
X2	6.75 ft (2.1 m)	1.48 " (37.6 mm) over entire length, or 0.22 in./ ft (15.2 mm / m)

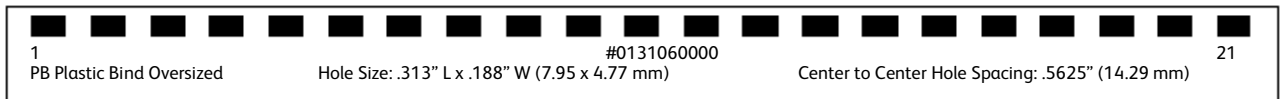
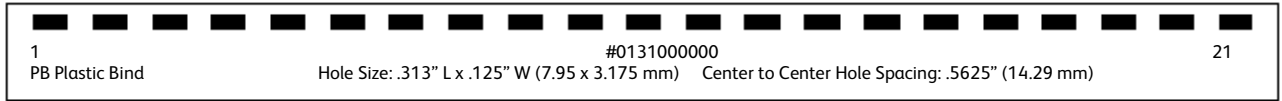
### NOTE

The floor level is based on a printer paper exit height above the floor of 34" (860 mm).

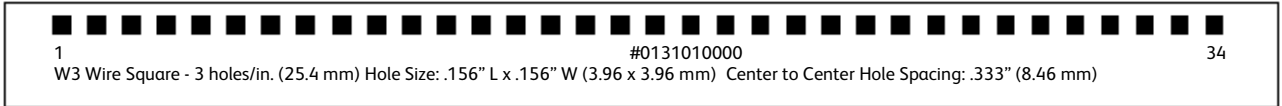
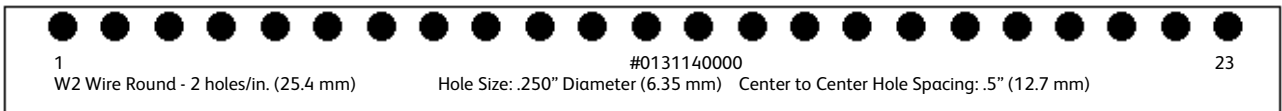
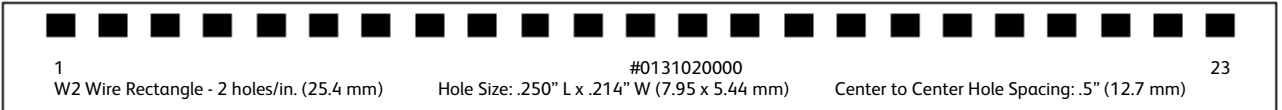
## Unique Features Set

The following are diagrams of the die set configurations, which are available for the FusionPunch II. These pictures do not reflect sheet size limitations, rather provide a visual for the die set configuration. Refer to specifications for sheet size capabilities.

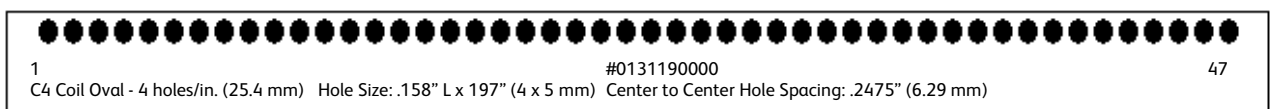
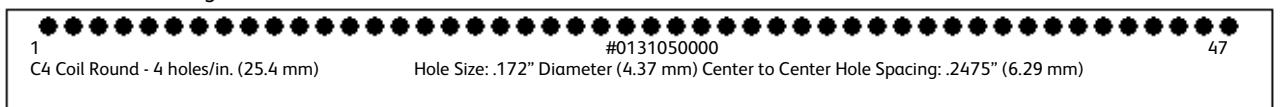
For Plastic Coil Binding choose from:



For Twin Loop Binding choose from:



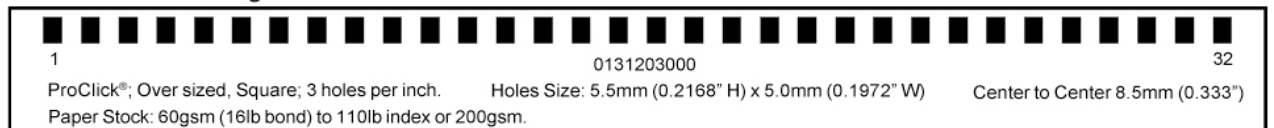
For Color Coil Binding choose from:



For Looseleaf Binding:



For ProClick® Binding choose from:



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# Xerox DocuTech® 61xx 3

## Performance Specifications

Listed below are the Performance Specifications for the FusionPunch II.

Punch / Stacker	Specifications
Paper Size / Weight	Paper Size: 7" x 10" (178 x 254 mm) – 11" x 17" (279 x 432 mm) / A3 Paper Weight: 16 lbs (60 gsm) – 110 lbs index, 250 gsm (12 pt.)
Stacker Capacity	Stacker 2,500 sheets
Input Heights	34" (860 mm) and 40.2" (1021 mm)

## Limitations

- Clear covers and acetates are not supported.
- Punch location from the lead edge is fixed and the width of the punched sheet is 7" (178mm) to 11.69" (297mm).
- Depending on media characteristics, 11" x 17" / (279 mm x 432mm) / A3 may have stacking limitations.
- The GBC Bypass Stacker is limited to stacking 9" (229mm) wide sheets maximum. If stacking smaller sized sheets is desired, a DS5000 stacker is required.

## System Dependencies and Prerequisites

Listed below are the dependencies and prerequisites for installing the FusionPunch II.

- The DT6180 must be equipped with a Bypass Transport to enable In-line Finishing. FP II firmware C148 or higher must also be installed.

## Configuration Guide

The Configuration Guide contains diagrams over the various Finishing Solutions that are available.

System Configurations								
Printer	INTERPOSER*	BYPASS TRANSPORT	DS5000*	DS5000*	FPII	BYPASS STACKER*	OFFSET STACKER*	
Printer	INTERPOSER*	BYPASS TRANSPORT	DS5000*	DS5000*	FPII	BYPASS STACKER*	BYPASS STACKER	+IN-LINE DEVICE
*OPTIONAL								

<sup>+</sup>The following in-line devices are available:

- BDFx
- Book Factory
- Book Factory with Gateway
- SQFBM

## Productivity Guide

The FusionPunch II does not require skip pitches and does not affect the base printer's output speed.



# Xerox DocuTech® 1xx HighLight Color (HLC)

# 4

## Performance Specifications

The FusionPunch II is available for the DocuTech 128/155/180 HLC High Capacity Stacking configuration and for the DocuTech 128/155/180 HLC Stitching/Binding configuration. Listed below are the Performance Specifications.

Punch / Stacker	Specifications
Paper Size / Weight	Paper Size: 7" x 10" (178 x 254 mm) – 11" x 17" (279 x 432 mm) / A3 Paper Weight: 16 lbs (60 gsm) – 110 lbs index, 250 gsm (12 pt.)
Stacker Capacity	Stacker 2,500 sheets
Input Heights	34" (860 mm) and 40.2" (1021 mm)

## Limitations

- Clear covers and acetates are not supported.
- Punch location from the lead edge is fixed and the width of the punched sheet is 7" (178mm) to 11.69" (297mm).
- Depending on media characteristics, 11" x 17" / (279 mm x 432mm) / A3 may have stacking limitations.
- The validated configuration with FusionPunch II is a Bypass Stacker that may only bypass to a second Offset Stacker. Bypassing to other inline finishing devices is not supported at this time.
- The GBC Bypass Stacker is limited to stacking 9" (229mm) wide sheets maximum. If stacking smaller sized sheets is desired, a DS5000 stacker is required.

## System Dependencies and Prerequisites

Listed below are the dependencies and prerequisites for installing the FusionPunch II.

- The DocuTech 1xx (HLC) High Capacity Stacking configuration must be equipped with a Bypass Transport to enable In-line Finishing. FP II firmware C148 or higher must also be installed.

## Configuration Guide

The Configuration Guide contains diagrams of the various Finishing Solutions that are available.



### System Configurations

DocuTech (HLC)	Bypass Transport	FPII	Bypass Stacker*	Offset Stacker*
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**\*OPTIONAL**

(HLC) High Capacity Stacking configuration

\*Other finishing solutions that have been validated with the High Capacity Stacking configuration are:  
BDFx and Xerox Book Factory.



#### System Configurations

DocuTech (HLC)	DS5000*	FPII	DS5000*	BDFx*
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**\*OPTIONAL**

(HLC) Stitching/Binding configuration

Dual DS5000 have been tested both after and before the FPII.

\*Other finishing solutions that have been validated with the Stitching/Binding configuration are:  
the Xerox Book Factory.

## Productivity Guide

The FusionPunch II does not require skip pitches and does not affect the base printer's output speed.

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# Xerox iGen Digital Production Press

# 5

## Performance Specifications

Listed below are the Performance Specifications for the FusionPunch II.

Punch / Stacker	Specifications
Paper Size / Weight	Paper Size: 7" x 10" (178 x 254 mm) – 11" x 17" (279 x 432 mm) / A3 Paper Weight: 16 lbs (60 gsm) – 110 lbs index, 250 gsm (12 pt.)
Stacker Capacity	Stacker 2,500 sheets
Input Heights	34" (860 mm) and 40.2" (1021 mm)

## Limitations

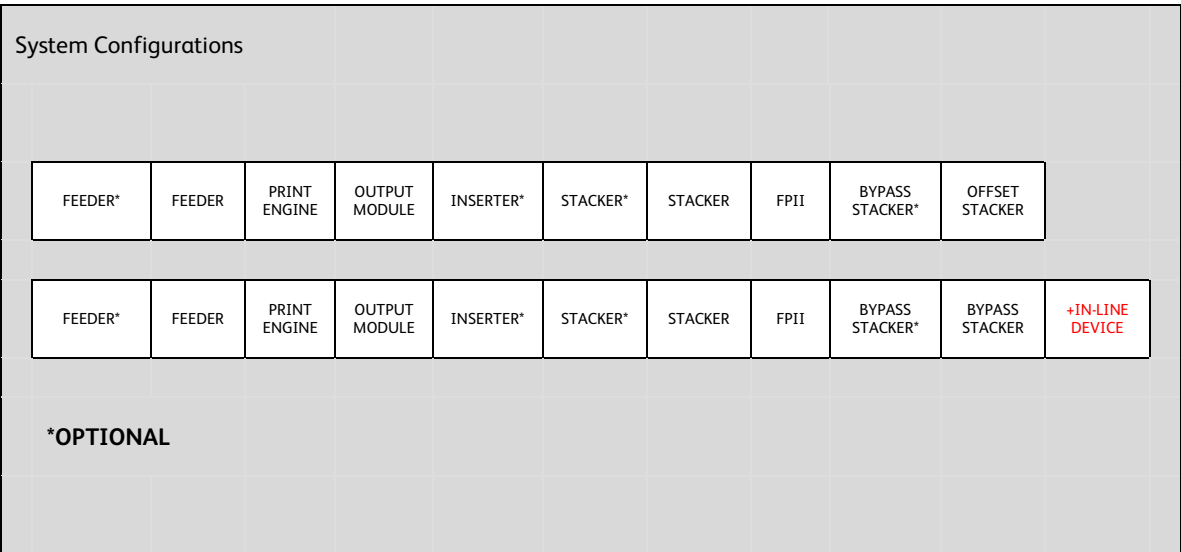
- Punch location from the lead edge is fixed and the width of the punched sheet is 7" (178mm) to 11.69" (297mm).
- Although the maximum sheet weight capability of the iGen3 is 350 gsm, the FusionPunch II is limited to 110 lbs index, 250 gsm (12 pt.).
- Clear covers and acetates are not supported.
- Depending on media characteristics, 11" x 17" / (279 mm x 432mm) / A3 may have stacking limitations.
- The GBC Bypass Stacker is limited to stacking 9" (229mm) wide sheets maximum. If stacking smaller sized sheets is desired, a DS5000 stacker is required.

## System Dependencies and Prerequisites

- If installing a new FusionPunch II on an existing iGen3 installation, a Xerox iGen3 Finishing Interface kit (iG3FIN) must be ordered.
- The FusionPunch II requires an iGen3 Upgrade Kit, part number: 7610528.
- The iGen3 must be equipped with a Bypass Transport to enable In-line Finishing. FP II firmware C148 or higher must also be installed.
- Installs for iGen require the Speed Conversion Kit. The kit is available through TXC.

## Configuration Guide

The Configuration Guide contains diagrams over the various Finishing Solutions that are currently supported.



The following in-line devices are available:

- BDFx
- SQFBM
- DS5000

The diagram above is only an example. The Xerox iGen Digital Production Press can have the following configurations:

- Up to 6 feeders
- 1 inserter
- Up to 4 stackers

## Productivity Guide

The FusionPunch II does not require skip pitches and does not affect the base printer’s output speed.

# Xerox® Color 8250 Production Printer

# 6

## Performance Specifications

Listed below are the Performance Specifications for the FusionPunch II.

Punch / Stacker	Specifications
Paper Size / Weight	Paper Size: 7" x 10" (178 x 254 mm) – 11" x 17" (279 x 432 mm) / A3 Paper Weight: 16 lbs (60 gsm) – 110 lbs index, 250 gsm (12 pt.)
Stacker Capacity	Stacker 2,500 sheets
Input Heights	34" (860 mm) and 40.2" (1021 mm)

## Limitations

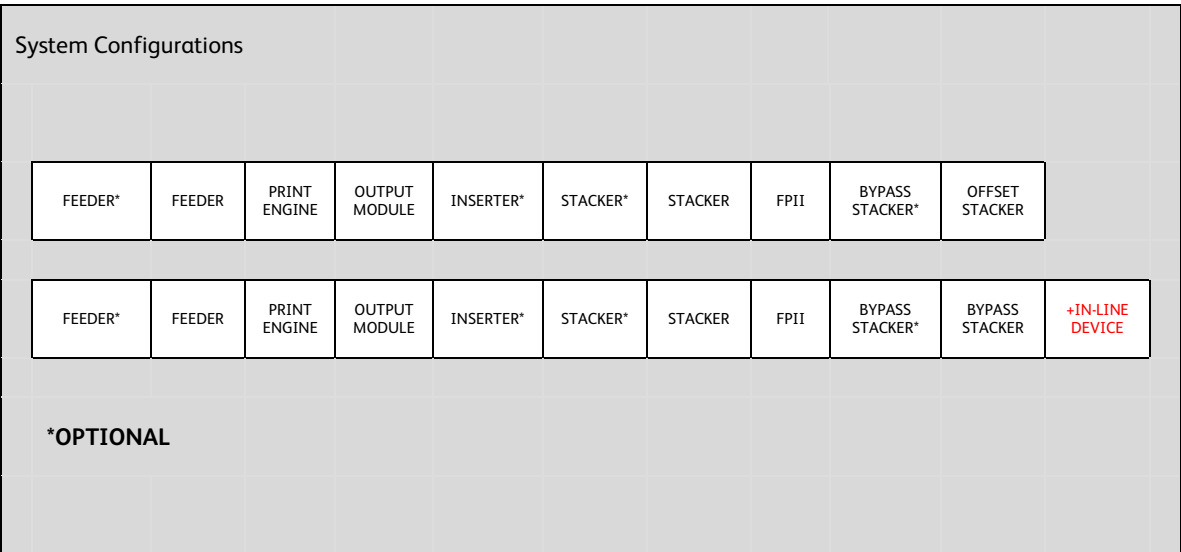
- Punch location from the lead edge is fixed and the width of the punched sheet is 7" (178mm) to 11.69" (297mm).
- Although the maximum sheet weight capability of the printer is 350 gsm, the FusionPunch II is limited to 110 lbs index, 250 gsm (12 pt.).
- Clear covers and acetates are not supported.
- Depending on media characteristics, 11" x 17" / (279 mm x 432mm) / A3 may have stacking limitations.
- The GBC Bypass Stacker is limited to stacking 9" (229mm) wide sheets maximum. If stacking smaller sized sheets is desired, a DS5000 stacker is required.

## System Dependencies and Prerequisites

- The FusionPunch II requires an Upgrade Kit, part number: 7610528.
- The printer must be equipped with a Bypass Transport to enable In-line Finishing. FP II firmware C148 or higher must also be installed.
- Installs for the printer require the Speed Conversion Kit. The kit is available through TXC.

## Configuration Guide

The Configuration Guide contains diagrams over the various Finishing Solutions that are currently supported.



The following in-line devices are available:

- BDFx
- SQFBM
- DS5000

The diagram above is only an example. The Xerox Color 8250 Production Printer can have the following configurations:

- Up to 6 feeders
- 1 inserter
- Up to 4 stackers

## Productivity Guide

The FusionPunch II does not require skip pitches and does not affect the base printer’s output speed.



# Xerox Nuvera<sup>®</sup> 100/120/144/157 EA Production System, 200/288/314 EA Perfecting Production System and Nuvera MICR

# 7

## Performance Specifications

Listed below are the Performance Specifications for the FusionPunch II.

Punch / Stacker	Specifications
Paper Size / Weight	Paper Size: 7" x 10" (178 x 254 mm) – 11" x 17" (279 x 432 mm) / A3 Paper Weight: 16 lbs (60 gsm) – 110 lbs index, 250 gsm (12 pt.)
Stacker Capacity	Stacker 2,500 sheets
Input Heights	34" (860 mm) and 40.2" (1021 mm)

## Limitations

- A Finisher Transport Module is required for in-line connectivity to the printer.
- Punch location from the lead edge is fixed and the width of the punched sheet is 7" (178mm) to 11.69" (297mm).
- Clear covers and acetates are not supported.
- Depending on media characteristics, 11" x 17" / (279 mm x 432mm) / A3 may have stacking limitations.
- The GBC Bypass Stacker is limited to stacking 9" (229mm) wide sheets maximum. If stacking smaller sized sheets is desired, a DS5000 stacker is required.
- When using a dual DS5000 configuration the DS5000's will not auto cycle-up. They must be switched on manually.

## System Dependencies and Prerequisites

Listed below are the dependencies and prerequisites for installing the FusionPunch II.

- A Xerox Document Stacker 5000 is recommended for stacking when a BFM Plus is not present.
- If there is a transition of an existing FP II to a Nuvera Digital Production System, the FP II will require an upgrade.
- The Nuvera system must be equipped with a Finisher Transport Module to enable In-line Finishing. FP II firmware C148 or higher must also be installed.
- Lift kit (NUV-19) is required to connect the XTB or eBinder to the DS5000.

### NOTE

In case the floor at the customer site is very uneven, it is recommended that the Nuvera IOT is installed and leveled with a Caster Leveling Kit (kit number 498K13720).

## Configuration Guide

The Configuration Guide contains diagrams of the various Finishing Solutions that are available.

SFM	SFM*	Printer	Insertor*	BFM Plus*	DS3500 or XPS	DS5000*	DS5000*	FPII	Bypass Stacker*	Offset Stacker*
SFM	SFM*	Printer	Insertor*	BFM Plus*	DS3500 or XPS	FPII	Bypass Stacker*	Bypass** or Offset Stacker*	DS5000*	DS5000*
SFM	SFM*	Duplex Printer	Insertor*	DS3500 or XPS	DS5000*	DS5000*	FPII	Bypass Stacker*	Offset Stacker*	
SFM	SFM*	Duplex Printer	Insertor*	DS3500 or XPS	FPII	Bypass Stacker*	Bypass** or Offset Stacker*	DS5000*	DS5000*	
SFM	SFM*	Printer	Insertor*	DS3500 or XPS	FPII	BDFX* or BDFNX*				
SFM	SFM*	100/120/ 144 Printer	Insertor*	BFMDC	FPII	BDFX* or BDFNX*	This configuration requires Customized Applications Service (CAS) Kit NUV-20.			

\*Optional

\*\*Bypass Stacker if bypassing to downstream device

The Bypass Stacker is required if an Offset Stacker or DS5000 is desired after the FP II

Please reference the Xerox Nuvera Customer Expectations Document (CED) for Basic Finishing Module (BFM) and (BFM Plus) specifications. Xerox Sales Representatives can access the CED at <http://xwww.thefic.xerox.com/dsweb/View/Collection-92487>

Configuration Guide, continued

System Configurations  
With XTB bypassing to FPII

SFM	SFM*	Printer	BFM Plus*	DS3500 or XPS	XTB* or Dual XTB*	FPII	Bypass Stacker*	Offset Stacker*
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SFM	SFM*	Duplex Printer	DS3500 or XPS	XTB* or Dual XTB*	FPII	Offset Stacker*
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SFM	SFM*	Duplex Printer	DS3500 or XPS	XTB with Lift*	DS5000*	FPII	Offset Stacker*
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**\*OPTIONAL**

Printer	Insertter*	DS3500 or XPS	eBinder with Lift	DS5000	FPII
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**\*OPTIONAL**

Productivity Guide

The FusionPunch II does not require skip pitches and does not affect the base printer’s output speed.

Nuvera 288 Digital Perfecting System

Set Size / 8.5 x 11" (A4)	10 sheets	20... sheets	25.. sheets
Booklets / Hour Simplex	799	399	322
Duplex	783	395	319

# Xerox DocuColor 6060/5000/5000AP/ 7000/7000AP/8000/ 8000AP/7002/8002/ 8080 Digital Color Press

## Performance Specifications

Listed below are the Performance Specifications for the FusionPunch II.

Punch / Stacker	Specifications
Paper Size / Weight	Paper Size: Min 7.2" x 7.2" (182 x182 mm) Max 11.69" x 17" (297 x 432 mm) / A3 Paper Weight: 16 lbs (60 gsm) – 110 lbs index, 250 gsm (12 pt.)
Stacker Capacity	Stacker 2,500 sheets
Input Heights	34" (860 mm) and 40.2" (1021 mm)

## Limitations

- Punch location from the lead edge is fixed and the width of the punched sheet is 7" (178mm) to 11.69" (297mm).
- Clear covers and acetates are not supported.
- Depending on media characteristics, 11" x 17" / (279 mm x 432mm) / A3 may have stacking limitations.
- The GBC Bypass Stacker is limited to stacking 9" (229mm) wide sheets maximum. If stacking smaller sized sheets is desired, a DS5000 stacker is required.

### NOTE

If an XTB and or an eBinder are in the system refer to those SPGs for additional limitations.

## System Dependencies and Prerequisites

Listed below are the dependencies and prerequisites for installing the FusionPunch II.

- A stacker is required for in-line connectivity to the printer.
- A DFA Enablement Kit (675K11273 for DC6060) and (675K48461 for DC7000, DC8000, DC8000AP and DC7002/8002.) s required to connect the FPII with the Xerox DocuColor.
- The DFA Enablement Kit must be ordered through TXC, and is delivered with the FP-II.
- A Feeding & Finishing Interface Unit kit (FFIU kit 497K03010) is required to connect the FPII with the Xerox DocuColor 5000 / 7002 / 8002. This kit must be ordered through ValueQuiX.
- Installs for DocuColor require the Speed Conversion Kit. The kit is available through TXC.
- The DocuColor system must be equipped with a Bypass Transport to enable In-line Finishing.
- DocuColor 7000 / 8000 systems require FP II firmware C148 or higher must also be installed.
- DocuColor 5000 / 8000AP systems require FP II firmware C151 or higher must also be installed.
- Software versions (see table below):

	DC 7000/8000	DC5000	DC8000AP
HCS	v4.0.5	v5.0.7	v4.1.7
IOT	(LLU) v2.2.5	v2.1.4	v2.0.0.4

## Configuration Guide

The Configuration Guide contains diagrams over the various Finishing Solutions that are available.

System Configurations						
<b>DocuColor 6060</b>						
Tray 3-4*	Tray 1-2	Printer	EHCS	FPII	Bypass Stacker*	Offset Stacker*
<b>DocuColor 7000 / 8000 / 5000 / 8000AP / 7002/8002/8080</b>						
Printer	HCS	XTB*	eBinder*	FPII	Bypass Stacker*	Offset Stacker*
<b>*OPTIONAL</b> <div>Configurations with both XTB and eBinder the XTB must be before the eBinder.</div>						

The 6060 can also bypass to a DS5000.

## Productivity Guide

The FusionPunch II does not require skip pitches and does not affect the base printer's output speed.

# Customer Agreement

# 9

As a final step in the install planning you must complete the Customer Agreement form.

## Devices

Check off the modules that will be part of this install:

- GBC FusionPunch II \_\_\_\_\_
- Offset Stacker \_\_\_\_\_
- Bypass Stacker \_\_\_\_\_
- Xerox iGen3 Finishing Interface Kit \_\_\_\_\_
- Finishing Transport Module \_\_\_\_\_
- DocuColor / iGen3 Upgrade Kit \_\_\_\_\_

I have reviewed the solution expectations and understand the specifications and limitations for each of the modules that will be installed: (***Signature and Date***)

**Customer:**\_\_\_\_\_

**Company Name:**\_\_\_\_\_ **Date:**\_\_\_\_\_

For installations made in the US and Canada, a copy of the signed Customer Agreement must be attached to the XOA / Customer purchase order and faxed to SPA: 1-800 -407-8430.

## Primary Customer Applications

Record the primary customer applications:

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## Special Considerations / Limitations

Record any special considerations and / or limitations identified by Xerox and agreed to by the customer:

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# Appendix A Floor Loading Certification

## Floor loading certification and authorization for delivery

Dear Customer, It is critical that the installation site and delivery route within the customer building are capable of supporting the weight of the Xerox press/printer and any additional feeders, stackers and Xerox or third party inline finishers that will be attached to the press. Refer to the *Solutions Planning Guide* supplied by your local Xerox Sales Analyst for the weight and size specifications of those inline finishing devices included with the Xerox press/printer. For the floor loading specifications of the individual press/printer modules, refer to Table B-1, Module Floor Loading, in Appendix B of the Installation Planning Guide. Xerox strongly suggests a structural engineer conduct an on-site inspection to certify that the floor load bearing range will safely support the Xerox press/printer, its modules, and any inline finishing devices (both the delivery route and the installation site.) In addition, we require the owner of the building in which the Xerox press/printer installation will occur to sign this document in order to signify that the disclaimer of liability set forth below is acceptable to such building owner. **Disclaimer of Liability**; Xerox Corporation and/or parties associated with the delivery and installation of the Xerox press/printer, shall not be liable and do not assume any responsibility for any type of damage to tangible property occurring during the delivery or installation of the Xerox system which is caused by the inability of your floors to support the weight of such equipment.

Customer Company Name (Print)-	
Customer Contact Name (Print)-	
Customer Contact Phone No.	
Building Owner Name (Print)-	
Disclaimer of Liability is acceptable to Owner: <b>Signature of Owner Required</b> -	
Building Owner Address-	
Building Owner Phone Number-	
Name of CBU Analyst (Print)	
Signature of CBU Analyst -	

